Supplemental Information & Instructions for 145-900 Panel Light Rheostat, with Push-on Knob

MG TD from (C)10701

2A

2E

5 Historical Background

1

2

3

4

6 All MG TCs and MG TDs to serial number (C)10700 used 7 two of the short stubby light switches (Moss 141-000, see 8 Illustration 2H). These switches come with a brass hex nut 9 (2K), a split spring washer (2L) and a very thin flat washer 10 (2M). The outside diameter of the threaded barrel (2H) of 11 these switches is 19.6 MM, just over 3/4 ". The central 12 instrument cluster panel has two 19-20 MM holes for the 13 two switches. The TDs built from (C)10701 on used one 14 short, stubby light switch (2H) plus a coiled wire type 15 rheostat for the panel lights (similar to 2A) that has not been 16 available for years. The original rheostats had a knob (Moss 17 145-905) which was retained on the shaft by a screw (Moss 18 323-185). The only thing still available for the original

19 rheostat switch is the screw.

20 What is Available Now?

21 Moss offers the 145-900 rheostat switch (2A) which is a

22 Lucas supercession of the original switch. The switches are

23 Lucas coiled-wire rheostats (2A) with a hexagonal shaft (2C)

24 with a spring loaded pin for a push on knob.

The 145-900 is supplied with an excellent reproduction of the original Lucas (Moss 145 007, pet shown) The back of the reported has 2 pair of make

knob (Moss 145-907, not shown). The back of the rheostat has 2 pair of male
spade terminals. The switch comes with a thin brass hex nut (2D), a Bellville

type spring washer (2E), and a round chrome retaining ring/nut (2F).

30 Why Does the Switch Look Too Small for the Hole in the Dash?

31 The threaded barrel of the original switch and the current switch (2B) is only 14 MM in diameter. The 32 holes in the instrument cluster have always been 19-20 MM, and that never changed. You can easily see 33 that the external retaining nut/ring (2F) on the rheostat is small enough to pass completely through the 34 hole in the panel- there is nothing to hold the switch in place. The fact is the hole in the dash panel was 35 always too big for the Lucas rheostat switch. To solve the problem when the cars were in production, the 36 factory fitted the rheostat switch with a large chrome washer (14 MM ID, and approximately 25 mm OD). 37 This chrome washer would not go through the hole in the panel, and it allowed them to use all the 38 instrument cluster panels they had. The original large chrome washer has not been available for some 39 time. You can re-use your original or use the 145-901 washers (2F) included with the kits. We supply two of the washers because logically there should be a similarly sized washer behind the panel so you can 40 41 use with the thin brass hex nut (2D) to adjust how much of the threaded barrel protrudes through the front 42 of the panel.

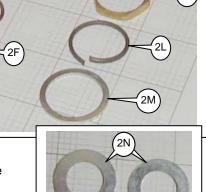
43 44 45

46



Moss Motors, Ltd.

440 Rutherford Street, Goleta, California 93117 In the US & Canada Toll Free (800) 667-7872 FAX (805) 692-2510 (805) 681-3400 **Moss Europe Ltd.** Hampton Farm Industrial Estate, Hampton Road West, Hanworth Middlesex, TW13 6DB In the UK: 020-8867-2020 FAX:- 020-8867-2030



2K

Instruction Sheet 145-900 March 2005, Revised February 2010