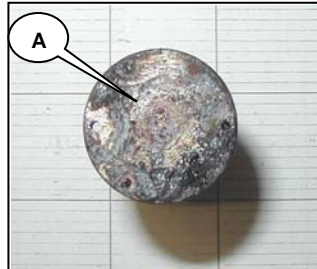


## Additional information on Brake Master Cylinder 180-730 (LM15325) And Repair Kits 180-910 & 182-910 for MG TD-TF

The AP Lockheed and Delphi-Lockheed master cylinder 180-730 for the MG TD and TF has retained its outward appearance, but the internal components have changed **four** times. Unfortunately It is necessary to disassemble the master cylinder and examine the piston in order to determine which master cylinder rebuild kit is needed. Note that there are no repair kits available for the Delphi-Lockheed brake master cylinder sold from 2003 to mid 2008.



Type 1 or "OE" style piston, as found in Lockheed master cylinders made prior to 1995. Also found in some older aftermarket master cylinders. Cup type primary seal sits on the end of the piston (A).

**Use rebuild kit 180-910**



Type 2 piston, as found in AP Lockheed master cylinders made from 1995 to 2003, and AP master cylinders from Aug 2008 on.

Ring type primary seal (B).

**Use Rebuild Kit 182-910**



Type 3 piston, as found in Lockheed-Delphi master cylinders, made from 2003 to about Aug 2008. Ring type primary seal (C) has been removed to show end of piston.

**No rebuild kit available  
(as of 8 Oct 2008)**



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Instruction Sheet 180-730\_180-910\_182-910\_980-264 April 2004, revised Oct 2008