



TR6 Billet Pedal Cover Kit Installation Instructions

PART # 190-798

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Tools required: Drill motor, # 40 and # 19 drills, or (# 29 drill and 8-32 tap), tape, small locking pliers, rags, center punch, hammer, 11/32" combination wrench, cardboard

Read and understand these instructions before installing this kit. Take your time when center punching and drilling. The more precise you are, the better the kit will look and perform.

1. Remove the original rubber pedal covers.

2. Align the a billet pedal cover on the clutch pedal. Tape the pedal covers in place. Make note of where the rod is welded to the back side of the pedal pad in relationship to the holes in the billet cover. Align the billet covers in such a way that after you drill through the pedals there will be room to install and hold the nuts on the back side of the pedals. Illustration 1

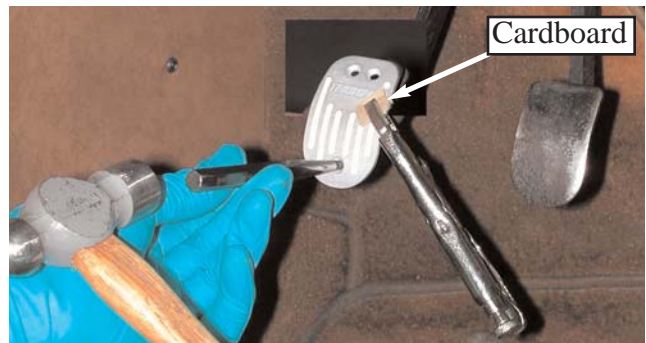


Illustration 1

3. Lightly clamp the clutch pedal cover to the pedal, using a small piece of cardboard between the pliers and pedal cover to avoid damage.
4. Center punch the three holes in the pedal cover. Repeat this process for the other two pedals. Illustration 2.



Illustration 2



5. Remove the billet covers from the pedals. Lay some rags or shop towels down under the pedals to collect drill shavings. Drill a pilot hole at each center punch mark with a # 40 drill. Illustration 3

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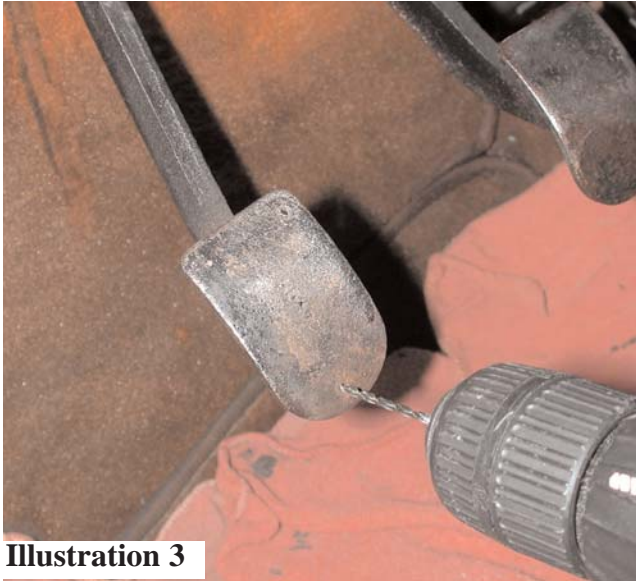


Illustration 3

6. Line the billet pedal covers up once more to verify the alignment of the pilot holes.

7. Once again, remove the billet pedal covers. Drill through the pilot holes with the # 19 drill. (Note: For a cleaner installation, drill through the pilot holes with a # 29 instead of a # 19, and then tap the holes with a 8-32 tap.) Illustration 4

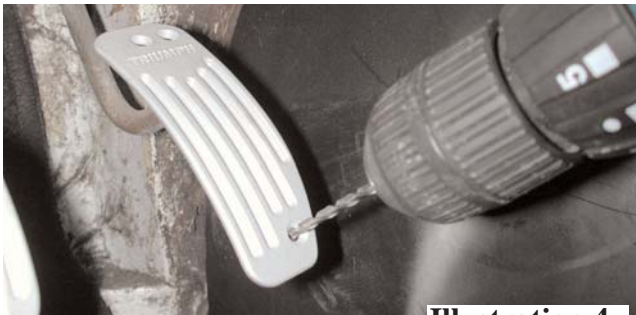


Illustration 4



8. Using the provided Allen wrench and a 11/32" combination wrench, install the 8-32 screws with the lock nuts on the back sides of the pedals. If drill and tap the pedals, use blue thread locker on the threads before installing the mounting screws. Illustration 5.



Illustration 5

9. Remove the rags and metal shavings. Enjoy your Billet Pedal Covers!