



42 **TR2, 3, 3A, 3B, TR4 and TR4A Flywheel Bolt Options**  
 43

Original TR Number	Moss Europe	Moss US	Qty Req'd	Description	Comments	Available
102065	102065	320-740	4	Bolt, flywheel NLS, Use 320-770	Use w/ Lock Tab 837-560	NO
056524	056524	837-560	2	Lock Tab, Flywheel Bolt	For 320-740 Bolts	Yes
138527	138527	320-770	4	Bolt, flywheel, self-locking	Do Not Use Lock Tab	Yes
		<b>OR USE</b>				
NA		322-191	4	Bolt, flywheel, ARP 12 Point	Use Loctite on threads. w/ 322-816 ARP Lube under the head.	Yes
		322-815	1	ARP ultra torque® ass'y lube		Yes
		771-335	1	Loctite, Blue, 1 ml pouch		Yes

44  
 45 The original flywheel bolts 320-740 or 102065 for TR2, 3, 3A, 3B and TR4 to CT34071E were secured with lock  
 46 tabs. The original bolts have not been available for quite some time. Standard practice has been to set the  
 47 original locktabs aside and use the 320-770 or 138527 self-locking bolt which was designed to be used without  
 48 any lock tabs on the TR4 from CT34072E on and on all TR4A. The self-locking 320-770 or 138527 bolts we  
 49 offer are 7/8" long under the head, and they are X grade – 166,000 to 188,000 PSI- very high strength  
 50 (exceeding the original specification).

51 For those looking for the absolute best in Triumph flywheel bolts, we offer 322-191, the very special 12 point  
 52 ARP flywheel bolts. They are also 7/8" long under the head. On Triumph TR 2 through 4A, the ARP bolts should  
 53 be used **without** the locktabs. A drop of 322-815 ARP Ultra-Torque® Assembly Lube between the flywheel and  
 54 the flat surface under the head of the bolt will reduce friction with the flywheel when the ARP bolts are  
 55 tightened. Blue Loctite should be used on the threads to secure the bolts and prevent them from backing out.  
 56

57 **Austin Healey 100-6, 3000 (6 Cylinder Cars) Flywheel Bolt Options**  
 58

Original AHY Number	Moss Europe	Moss US	Qty Req'd	Description	Comments	Available
AEC265	AEC265	322-190	4	Bolt, flywheel	Use w/ Lock Tab 031-209	Yes
2K7552	031-209	031-209	2	Lock Tab, Flywheel Bolt	Use w/ Bolt 322-190	Yes
		<b>OR USE</b>				
NA		322-191	4	Bolt, flywheel, ARP 12 Point	Use Loctite on threads. w/ 322-816 ARP Lube under the head.	Yes
		322-815	1	ARP ultra torque ass'y lube		Yes
		771-335	1	Loctite, Blue, 1 ml pouch		Yes

59  
 60 Original type flywheel bolts are available under 322-190, and they are used with lock tabs 031-209. The bolts  
 61 we offer are 7/8" long under the head and 5/8" across the flats. They are either T grade 123,000 – 145,000 PSI  
 62 (original specification) or X grade – 166,000 to 188,000 PSI- which is very high strength, exceeding the original  
 63 specification.

64 For those looking for the absolute best in six cylinder Healey flywheel bolts, we offer 322-191, the very special  
 65 12 point ARP flywheel bolts. The ARP bolts should be used without lock tabs. A drop of 322-815 ARP Ultra-  
 66 Torque Assembly Lube between the flywheel and the flat surface under the head of the bolt will reduce friction  
 67 with the flywheel when the ARP bolts are tightened. Blue Loctite should be used on the threads to secure the  
 68 bolts and prevent them from backing out.  
 69

70 *Although every effort has been made to ensure the accuracy and clarity of this information, any suggestions that you may have that will*  
 71 *improve the information (especially detailed installation notes) are welcome. Please use the simple email form on the "Contact Us"*  
 72 *page on the Moss website: <http://www.mossmotors.com/AboutMoss/ContactUs.aspx> If you prefer, you may call our Technical*  
*Services Department at 805-681-3411. So many people call us for help that we are often not able to answer the calls as fast as we'd*  
*like, and you may be asked to leave a message. We apologize in advance for the inconvenience. We will get back to you as quickly as*  
*we can, usually within 2 to 4 business days.*



**Moss Motors, Ltd.**

440 Rutherford Street, Goleta, California 93117  
 In the US & Canada Toll Free (800) 667-7872 FAX (805) 692-2510 (805) 681-3400

**Moss Europe Ltd.**

Hampton Farm Industrial Estate, Hampton Road West, Hanworth Middlesex, TW13 6DB  
 In the UK: 020-8867-2020 FAX:- 020-8867-2030