

Supplemental Information & Instructions for 451-785 Under Dash Panel Kit, MG TC 451-795 Under Dash Panel Kit, MG TD

These kits include all necessary brackets, hardware, vinyl covering, template and instructions. The panel board is not included and must be obtained locally. Use the paper template to determine the size piece of panel board you will need. Waterproof panel board is available from automotive upholstery shops, or you can use fiberboard or plywood (3 to 4 mm thick).

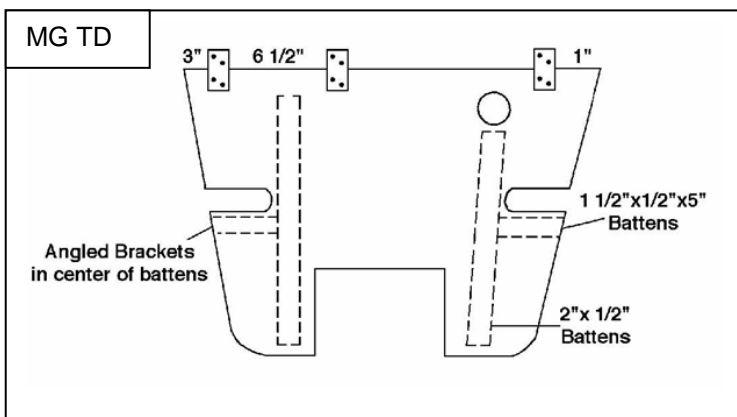
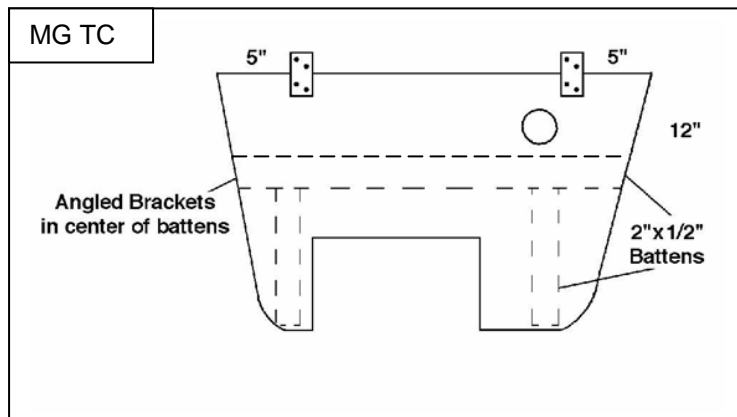
Cut out the panel from the material you have chosen, using the paper template as a guide. Test fit the cut out board in the car to be sure it fits well. Note that the TD pattern fits both LHD and RHD cars so make sure you have the hole for the steering column bracket on the correct side when attaching the battens and positioning the straight brackets.

Screw the battens to the back (upper) side of the panel, using the $\frac{1}{2}$ " wood screws from the face of the board. Check the suggested positions for the brackets, making sure they line up with suitable fixing points on the car. Even though the dimensions on the pattern were taken from original panels, variations between individual cars and work done on the cars over the last 50-60 years may require some adjustment in the position of the brackets. Mark the positions of the brackets and drill suitable holes to mount the brackets.

Attach the brackets to the face of the board with the countersunk holes showing. The angled brackets are bolted through the battens, using the 1" bolts. The $\frac{3}{4}$ " bolts are for the straight brackets. The angled brackets hang down below the panel. *On the TC board, you can mount the angled brackets onto the battens as this will bring the fixing screw holes nearer to the panel.* Place all the washers and nuts on the batten side of the panel.

Position the panel under the dash and check the fit again, making sure your brackets are going to be able to be screwed to the body wood and edge of the inner dash. When you are satisfied everything will fit well, remove the panel and cover the face with the black vinyl covering material. Use a good quality upholstery contact adhesive (Moss supplies one in 14 oz spray cans under part number 409-035) and work carefully so as to avoid wrinkles. A heat gun will smooth the fit around the brackets and bolt heads. Wrap the material over the edge of the board, trimming the excess to fit neatly, and glue it down.

Install the finished board using the round head screws to fix the angle brackets to the wood around the scuttle and the $\frac{3}{4}$ " countersunk screws to attach the straight brackets to the edge of the inner dashboard.



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