



B-Pillar Repair Kit

Installation Instructions

MGB

PART # 472-328

440 Rutherford St. Goleta, CA 93117

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Tools required:

- Drill motor
- 5/16" Drill bit
- Pozi-drive PZ 3x150
- Bench vise
- Hacksaw or cut-off wheel
- Spray paint
- Sanding pad or paper
- Body hammer and dolly

- 1) Remove interior quarter panel upholstery. Drill a 5/16" hole in the B-pillar exactly centered between the 2 upper top frame bolt holes and directly above the lower top frame hole. This hole will be used to secure the B-pillar repair bracket to the inside of the B-pillar. Use a drill stop or some tape wrapped around the drill bit to prevent damage to the outside body work.



Illustration 1

- 2) Test fit the B-pillar bracket to the inside of the B-pillar. If your car still has some of the captive nuts to secure the top frame to the b-pillar, you will need to cut the extra captive nuts from the B-pillar repair bracket. Determine which captive nuts must be removed and cut them off using a bench vise to hold the bracket. If needed flatten the bracket back out using a hammer.



Illustration 2

- 3) Clean and spray paint the B-pillar repair bracket. You may need to knock some surface rust off. Mask the threads with some old 1/4"-28 bolts.
- 4) Often times the B-pillar is not flat where the old captive nuts have pulled through. Use a body hammer and dolly to flatten out your B-pillar if necessary. Secure your customized and painted B-pillar repair bracket to the inside of the B-pillar using the provided screw and a PZ 3x150 pozi-driver.



Illustration 4a



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The last step is to make a relief area in the rear interior quarter panel for the screw head which is securing the repair bracket to the pillar. Be mindful not to damage any of the vinyl that will not be covered by the top frame or tonneau socket.

Illustration 4b



Although every effort has been made to ensure the accuracy and clarity of this information, any suggestions that you may have that will improve the information (especially detailed installation notes and photos) are welcome. These instructions were developed and written by Moss Technical Support. If you have any questions or difficulties with your installation of this product, telephone 800-667-7872 between 7:00 a.m. and 4:00 p.m., Pacific Time for assistance.

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