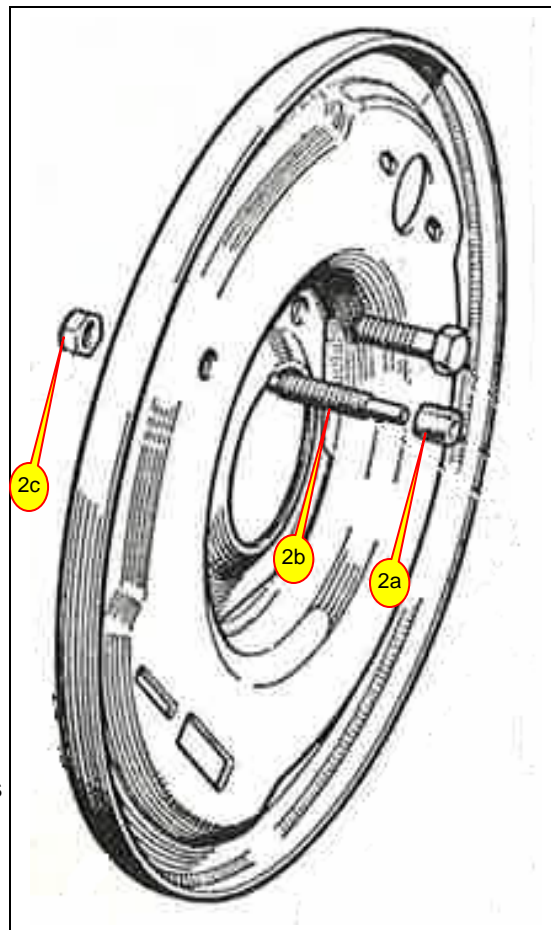
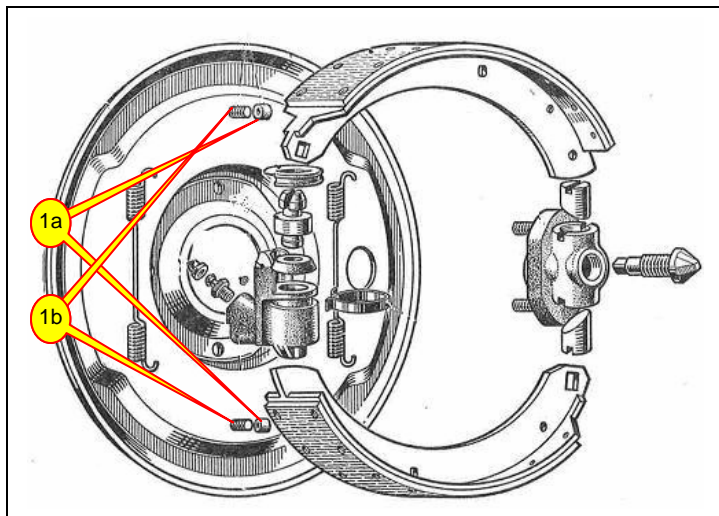


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Supplemental Information & Instructions for 519-031 Rear Brake Shoes Set BN1 from C.E. 221536 on, through BJ8



24 One felt bush 582-870 (1a, 2a) goes on each on steady
25 post 586-015 (1b, 2b).

26 Put a little bit of lithium grease on each felt pad.

27 Steady post (2b) has a slotted head and a 5/16 jam nut (2c).

28 Jam nut (2c) is accessible from the backside.

29 Back out the shoe adjusters quite a bit.

30 Install brake shoes.

31 Adjust steady posts (2b) to make friction material on the shoes
32 sit at 90 degrees to the backing plate.

33 Back steady posts off 1 turn.

34 Fit drum

35 Tighten adjuster slowly, rotating the drum constantly to feel for
36 drag.

37 As the shoes come into contact with the drum, it will tend to center the shoes against the drum surface

38 Continue adjusting the shoes outward.

39 When the brake drum is almost locked up, stop

40 Using a flat bladed screw driver, screw in the steady post (2b) until it just hits the shoe.

41 You can tell when it hits because initially there will be no resistance to the movement of the post.

42 With the post (2b) in contact with the shoe, tighten the jam nut (2c) while holding the post (2b) still with the
43 screwdriver.

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46 *Although every effort has been made to ensure the accuracy and clarity of this information, errors and/or omissions on our part are
47 almost inevitable. Any suggestions that you may have that will improve the information (especially detailed installation notes) are
48 welcome. Please use the simple email form on the "Contact Us" page on the Moss website:*

49 <http://www.mossmotors.com/AboutMoss/ContactUs.aspx>

*If you prefer, you may call our Technical Services Department at 805-681-3411. So many people call us for help that we are often not
able to answer the calls as fast as we'd like, and you may be asked to leave a message. We apologize in advance for the
inconvenience. We will get back to you within 2 business days.*



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