## CRANE CAMSHAFT SPECIFICATION CARD

PART NUMBER: ENGINE TYPE:

GRINDNO: 451-270 MOSS MOTORS CAMSHAFT

ENGINE IDENT: 1945-1954 MG TC-TD-TF 4 CYLINDER 1250 C.C.

VALVE SETTING: INT	AKE .016	EXHAUS1	.018	$\longrightarrow$ HOT
INTAKE @ C LIFT: EXHAUST @ C		@ VALVE @ VALVE ALL LIFTS ARE BA	420 441 ASED ON ZERO LASH AND THE	ROCKER ARM RATIO  1.50  ORETICAL ROCKER RATIOS
CAM TIMING .016 @ TAPPET LIFT	INTAKE EXHAUST	OPENS 24.0 BTDC 69.0 BBDC	CLOSES 56.0 ABDO 21.0 ATDO	0
PART NUMBER LOADS: CLOSED: OPEN:	TRIPLE LBS LBS	PRING REQUIRED DUAL OU  @ @	MENTS TER INNER OR	RECOMMENDED RPM RANGE WITH MATCHING COMPONENTS MINIMUM 1800 MAXIMUM FPM 5200 VALVE FLOAT 6500
CAM TIMING @ .050 TAPPET LIFT		OPENS 6.0 BTDC 1.0 BBDC	CLOSES 36.0 ABDC 1.0 ATDC	MAX LIFT DURATION 105° ATDC 222° 115° BTDC 232°

## **IMPORTANT!**

Crane Cams continuously improves and upgrades its cam designs. In some cases this may mean that two Crane Cams with the same part number may actually be different grinds. You must check the GRIND NUMBER stamped on the front of the camshaft and check it against the Grind Number near the top of the Spec Card. For more information on the finest available camshafts, valve train components, and automotive ignition products, visit your local Crane dealer or call the Crane Cams tech line at:

(866) 388-5120 or fax (608) 627-0480.

CRANE CAMS 1830 HOLSONBACK DRIVE DAYTONA BEACH, FL 32117 TECHNICAL INFORMATION CALL (866) 388-5120 OR FAX (608) 627-0480