



SP7-84

# 2024 Annual Catalog

## TRIUMPH **SPITFIRE, GT6 & TR7**



**STARTERS BY WOSP**

pg A32



**WOSP** 

**BRAKE FLUIDS BY DYNOLITE**

pg A41



**STEERING WHEELS**

pg A14



**TOURIST TROPHY**



# MOSS MOTORS, LTD.

## INTO THE FUTURE



For decades, classic British cars have captivated enthusiasts with their timeless elegance and undeniable charm. This didn't happen without a lot of effort by a lot of people.

Restoration, the art of bringing these vintage vehicles back to their former glory, is key of preserving their legacy. And the dedication and attention to detail involved in the restoration process not only upholds the historical significance of these automobiles but also honors the craftsmanship of their original creators, too.

Reliability, a crucial concern for any vehicle, has seen significant advancements in the realm of classic British cars. With technological innovations and the

availability of modern materials and engineering, our beloved classics are being rejuvenated with enhanced performance, safety, and durability without compromising their authentic character. This blend of tradition and innovation enables enthusiasts to enjoy the driving experience of yesteryears with a newfound reliability that we've come to expect today.

Driving a classic British car is more than just a means of transportation; it's an effort to experience motoring elegance. The thrill of gripping the steering wheel that probably isn't power assisted. Listening to the hum of the engine and knowing what the different sounds mean from under the bonnet. Each journey celebrates the craftsmanship, style, and

the sheer joy of driving a timeless motorcar.

The future of classic British cars rests on you. It's your passion and dedication that's preserving these automotive icons, and each one of us here at Moss Motors is grateful of your commitment to maintain not only the cars but also the community that enjoys them. A community intent on passing on the torch of automotive enthusiasm to future generations.

As time marches forward, the legacy of classic British cars shines bright. Embracing the future while honoring the past, our cars remain a timeless symbol of automotive excellence.

**Enjoy the ride,**

**Moss Motors**

### East & West Locations

#### Eastern Warehouse

25651 Simpson Rd.  
Petersburg, VA 23803  
Ph: 800-431-2496

#### Western Warehouse

440 Rutherford St.  
Goleta, CA 93117  
Ph: 800-667-7872

Telephone sales availability and showroom hours vary by location and day of the week.

**Please visit our website for current hours of operation.**



Place a single order of \$1,500 or more and you will automatically receive 10% off regular priced parts for 12 months! You will also be paired with a dedicated Sales Person who will give you personalized service.

Extend your time on the Customer Loyalty Program. While a member of the Loyalty Program, order a total of \$1,000 or more within 12 months and we will extend your 10% discount for an additional year! Only one extension per year is allowed.

**For more information, visit [MossMotors.com/customer-loyalty](http://MossMotors.com/customer-loyalty)**

### Gifting made "easy"



Provide exactly what your favorite British car enthusiast needs when you give a Gift Certificate. Gift Certificates are available in one dollar increments, and shipped USPS 1st Class or UPS Next Day or 2nd Day if you need faster delivery.  
**Order by phone 800-667-7872 or online [MossMotors.com/gift-certificate](http://MossMotors.com/gift-certificate).**



### Your Favorite Brands



**moss**

Working on automobiles is inherently dangerous. Moss Motors, Ltd. is not liable for injury or damage due to incorrect installation or use of their products. All products are sold with the understanding that the safe and proper installation and use of the products is the customer's responsibility. Follow factory workshop manual procedures and instructions, but use current shop safety standards and common sense. Some tasks will require professional advice or services which Moss Motors cannot provide.



## FEATURED PRODUCT



### Updated Brake Caliper Sets by BCC

Each BCC brake caliper kit contains a pair of BCC 4 pot calipers anodized in black, EBC Ultimax brake pads (including pins, clips, and springs), bleed nipples, bridge and feed pipes. Each kit is a simple bolt-on installation requiring no permanent modification to the vehicle and is completely reversible. These calipers are direct replacement for the OEM Girling Type 14 and 16 (3.5" mounting centers) calipers.

- Using the proven BCC design the calipers are machined from Aerospace grade aluminum for strength and durability.
- BCC calipers are hard anodized to prevent corrosion and then assembled.
- The pistons are made by BCC from 303 Stainless Steel to prevent corrosion and ensure a long life of faultless operation.
- The seals are supplied by British manufacturers of OEM automotive hydraulic seals.
- BCC calipers are fastened together with 10.9 grade high tensile steel bolts or high grade 316 Stainless Steel bolts certified to grade 10.9
- The kit is supplied with Copper/Nickel Alloy hard lines with Brass fittings and EBC Ultimax brake pads.



Spitfire MKIII-1500  
GT6

586-702 \$1,099.00  
586-701 1,199.00

### Follow Us Online



British sports car articles, stories, history and updates on happenings at Moss Motors

- [Facebook.com/MossMotors](https://www.facebook.com/MossMotors)
- [Facebook.com/MossMotorsJaguar](https://www.facebook.com/MossMotorsJaguar)



Photos of British sports cars at your fingertips

- [Instagram.com/Moss\\_Motors](https://www.instagram.com/Moss_Motors)



Check out our channel for Tech How-To's and more

- [MossMotors.com/MossTV](https://www.MossMotors.com/MossTV)



Moss Motoring is our magazine and also a website dedicated to British car enthusiasts. Visit [MossMotoring.com](http://MossMotoring.com) for volumes of information and stories, and receive the magazine for free when you purchase from Moss.



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## 2-Year Warranty

We stand behind the products we sell by offering the Longest Warranty in the business. Every Classic British Part is backed by our 2-Year warranty to be free from defects in material and workmanship.

See [MossMotors.com/warranty](https://www.MossMotors.com/warranty) for full details.



### PHONE ORDERS

US 800-667-7872 INTL 805-681-3400

### FAX ORDERS

805-692-2525

### ONLINE ORDERS

[MossMotors.com](https://www.MossMotors.com)

### CUSTOMER SERVICE

800-689-9313





### High Torque Starters by WOSP Performance

Give your Classic the high torque advantage! Whether you're having problems starting your engines or simply want an upgrade, our selection of high torque starter motors by WOSP perfectly meet your requirements. Manufactured in the UK, these gear reduction starters are powerful, lightweight, and built for performance. Offering increased torque, especially useful on high compression engines, these brand new, application specific starters are direct replacements built to the highest standards to withstand the rigors of all forms of motorsport. Quality and performance, WOSP starters have it all.

#### Features:

- All units are 100% brand new
- Based on the Denso conventional offset gear reduction design
- High power 1.0 kW and 1.4 kW Denso motors modified to suit each application and individual requirement
- Manufactured with the latest electronic testing equipment to check the performance of every product produced.

Spitfire	140-368	\$319.99
GT6	140-367	319.99
TR7	140-372	339.99



### Moss Picnic Blanket

Made of 100% polyester fleece with a water-resistant backing, this plush blanket is perfect for spreading out at a roadside picnic or keeping warm on a long roadtrip. It folds up into a neat parcel via a hook-and-loop closure for compact storage and comes with a handle for easy carrying. Blanket measures 47" x 52" when open.

Moss Picnic Blanket 009-228 \$25.00



### Polyurethane Leaf Spring Bushing Set

Polyurethane bushings are made to be more resistant to abrasion than their traditional rubber counterparts. They have a high tear strength, a low compression set, and hold up against oils and solvents, resulting in a superior service life. With their resistance to compression and wear and tear, these bushings are a solid suppression upgrade for both performance and longevity.

#### Features:

- Low compression set
- High tear strength
- Resistant to abrasion and dry-rot
- Holds up against oils and solvents

Spitfire, GT6 009-165 \$34.99



### Keep Calm Insulated Lunch Bags

Featuring the phrase "Keep Calm and Lunch on", this insulated lunch bag keeps your food and drinks cool while providing some classic car style. Made from durable 600D polyester, it has an upper and lower zippered compartment which is lined with PEVA for easy clean up.

The lunch bag dimensions are 9" W x 11" H x 6 1/4" D.

"Keep Calm and Lunch On" Lunch Bag 009-230 \$24.99



### Union Jack Key Chain

Small and rugged, this new keychain exemplifies the British automotive spirit. Made from a durable and dense alloy, the Union Jack design is showcased uniquely in the rustic casting. The natural wear that comes with time will only make it shine ever brighter. Perfect for any British Classic, you'll be proud to add this to your keys. They also make the perfect gift for a like-minded friend or new club member.

Union Jack Metal Key Chain 009-238 \$7.99







## OHIO BRUSH WORKS

### Cleaning Brushes by Ohio Brush Works

The best tools can cost a little more, but with superior performance and longevity, they're often the best value. Ohio Brush Works products are an excellent example; they're handmade in the USA and Germany using only superior-quality American and German materials. Buy the best and have fun cleaning your classic!

6-piece Small Brass Cleaning Brush Set	360-172	\$34.99
Large Brass Cleaning Brush	360-166	26.99
Nylon Cleaning Brush Set	360-167	34.99
Nylon Cleaning Brush with Parts Washer Flow-Thru	360-168	34.99
Nylon Cleaning Brush with Garden Hose Connector	360-169	28.99
3-Piece Interior Detail Brush Set	360-171	30.99

### Insulated Mug

Made of stainless steel with a screw-on lid, this travel mug is the perfect way to show off your favorite marque. It's durable and insulated with a 20 oz capacity, laser etched Triumph Globe logo, and a secure slide closure on top.



Triumph Globe Insulated Mug - 20oz 009-233 \$29.99



### Outdoor CarCapsule

This ultimate car parking capsule will protect your vehicle and keep it in showroom condition. The PVC vinyl top cover stands up to heat and cold as well as moisture. Durable material, self-healing coil zippers, and no rusting metal frame make for hassle-free maintenance and long-lasting durability, keeping your car protected from the elements all year round.

The heavy-duty base mat is impervious to oil, gas, and antifreeze while our welded D-rings add extra stability. This storage pod also includes two 12 volts 19 watt fans that provide continuously filtered airflow in all conditions.

From  
**\$769<sup>99</sup>**



See more  
CarCapsule  
Options Online:





# MODERN SOUND FOR YOUR CLASSIC

## HEAD UNITS

### Vintage Style Radios by RetroSound

RetroSound radios deliver superb sound and the latest audio features without compromising the original style of your dash. We carry a variety of their head units so you can choose the perfect solution for your audio needs.



#### RetroRadio

The RetroRadio looks like your vehicle's original factory radio while adding all the modern audio features found in your daily driver. Classic push-buttons, replica knobs, and a period-correct bezel or faceplate combine with the radio's display to create a truly authentic look.

#### Europa

The Europa Radio is designed to replicate the look of the original, complementing the interior style of your classic car while updating audio technology. A new Din Kit is included for an easy installation.

#### Grand Prix

The RetroSound Grand Prix perfectly compliments the interior styling of the 1980s while updating the audio technology to today's standards. A new Din Kit is included for an easy installation.

RetroRadio



Europa



Grand Prix



## MOTORS

RetroSound radios are a modular design. Assembly is required. This design allows for a more adjustable fit and to offer different style options. *RetroSound Radios are only compatible with 12V negative grounding vehicles.*



	Motor 1B	Motor 2B	Motor 4HD
AM/FM RDS Tuner with 30 Pre-sets	✓	✓	✓
Selectable 12/24 Hour Clock	✓	✓	✓
Selectable Tuner with USA/EU/Japan Frequencies	✓	✓	✓
Clock-Off Feature	✓	✓	✓
Built-in Bluetooth®	✓	✓	✓
Non-Volatile Memory	✓	✓	✓
Front and Rear RCA Low Level Pre-amp Outputs	✗	✓	✓
Subwoofer Output with Variable Crossover	✗	✓	✓
Made for iPod® / iPhone®	✗	✓	✓
USB Port for WMA/MP3 Music Files	✗	1	2
Auxiliary Inputs	1	0	1
Display	White	32,000 Color Display	32,000 Color Display
Power Output	18 watts x 4	25 watts x 4	25 watts x 4
SiriusXM-Ready®	✗	✗	North America Only
Built-in DAB/DAB+ Tuner	✗	✗	✗





### Quadraphonic Four-Channel Amp

#### Features:

- 45 watts x 4 channels continuous power output
  - Full range Class D digital circuitry
  - Advanced protection circuitry
  - Shielded to prevent interference with the radio
  - Direct connection compatibility with all RetroSound radios
  - Compact size (7 1/4" x 3" x 1 3/4")
- 230-580 \$219.99



### Amplified Subwoofer System

#### Features:

- 8-inch powered subwoofer system
- Built-in 100 watt Class D digital amplifier
- Built-in continuously variable crossover
- Remote level control
- Speaker level and RCA low-level inputs
- Rugged cast enclosure
- Small footprint (9 1/4" x 2 3/4" x 13 3/4")

230-550

\$199.99



### USB/Auxiliary Extension Cables

Black  
Chrome

230-356  
230-357

\$19.99  
\$19.99



### SVC N-Series Speakers

Single Voice Coils (SVC) Speakers are a standard configuration single channel speaker for normal installations where speakers are mounted to the left and right of the car, such as doors or dash sides. 4.5" diameter, 2 way, pair.

230-535

\$114.99



### Deluxe Surface Mount Speaker Set

#### Features:

- Multi-purpose surface-mount speaker modules
- Made from rugged ABS plastic
- Can be mounted to any flat surface, including kick panels, doors and rear decks
- Angled design directs sound towards the listener
- Price is per pair

4" x 6"

230-571 \$119.99

6.5" Round

230-575 \$159.99



### Surface Mount 2-Way 4" Speakers

#### Features:

- 4 ohm impedance
- 45 Watts power handling
- Dimensions (each): 4 1/2" x 4 1/2" x 4"

230-565

\$59.99



### Hide-Away Antenna

230-556

\$34.99



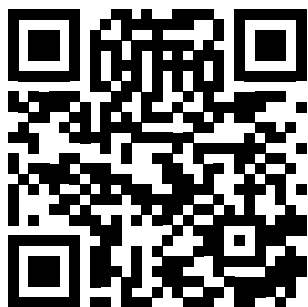
### RetroPod DVC N-Series Speaker

Dual Voice Coils (DVC) Speakers allow for 2 stereo channels (left/right) to be connected to the same single speaker. This means that originality can be maintained on cars where a single speaker was fitted in the center of the dash or rear shelf, providing full stereo sound from a single speaker. These speakers are supplied individually without mesh grilles, to fit existing mountings.

230-505

\$99.99

Shop all Retrosound products online:  
**MossMotors.com/brands/Retrosound**





# TOURIST TROPHY®

## MORE THAN JUST MUFFLERS

*Superb fit, finish and function  
that look great and made to last*



**STEERING WHEELS**



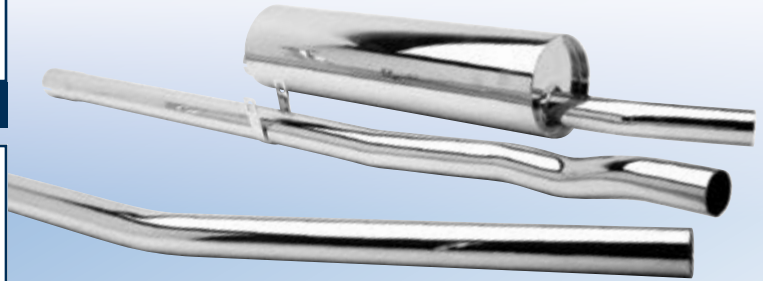
**HUB ASSEMBLIES**



**MIRRORS**



**AIR FILTERS**



### ***FULL RANGE OF PRODUCTS ONLINE***

For pricing and availability of TT products, visit the link below or search "Tourist Trophy" for your Triumph.

[MossMotors.com/tourist-trophy](http://MossMotors.com/tourist-trophy)



## **CLASSIC GOLD®**

**AUTHENTIC REPRODUCTION**

*High quality & reliability  
you can count on!*



## **MORE THAN JUST BRAKE PADS**



**GRILLES**



**LAMPS**



**STEERING WHEELS**



**MIRRORS**

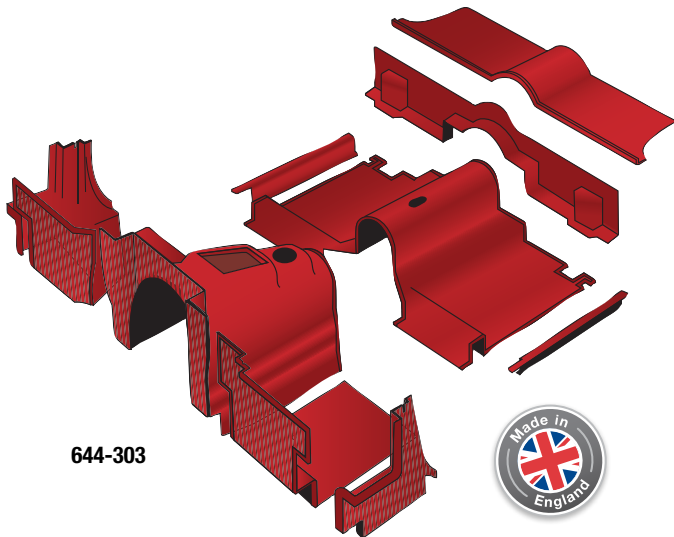


### ***FULL RANGE OF PRODUCTS ONLINE***

For pricing and availability of CG products, visit the link below or search "Classic Gold" for your Triumph.

[MossMotors.com/classic-gold](http://MossMotors.com/classic-gold)





644-303

### Spitfire Carpet Sets

Your Spitfire deserves the best, and these are the best! Manufactured in England using original molding tools, these carpet kits are made to fit your Spitfire perfectly. With a vast selection of factory original colors and additional colors to match your taste, these carpet kits will add an authentic flair to your car's interior. The kit includes a set of 8 carpet fixings for the front mats.



### TR7/8 Main Floor Carpet Kits

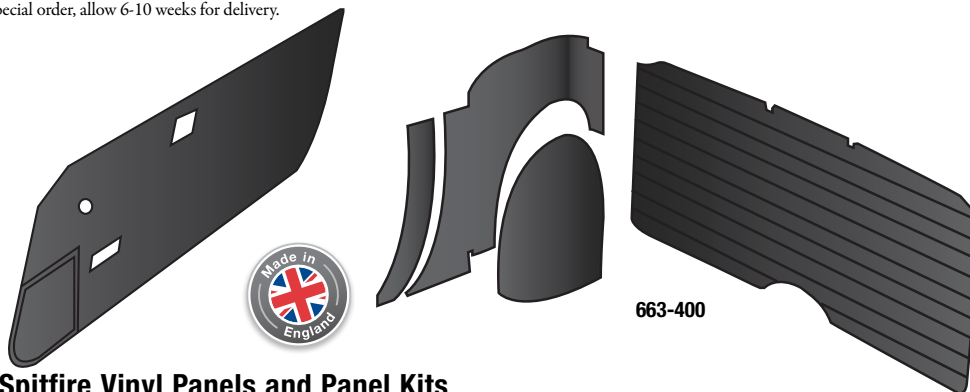
Refresh your Triumph's interior with these premium main floor carpet kits. Comprising seven pieces, each kit is available in classic color choices. The sill carpets are convertible style and can be trimmed a bit to fit a coupe. The carpets are cut in a way that you can use the original sound deadening pads underneath! What's more, we've included foot pads on both sides of the tunnel carpet, which makes it equally useful for both the right-hand and left-hand drive cars.

Black	072-472	\$629.99
Chestnut	072-473	629.99
Navy	072-474 <sup>1</sup>	629.99

<sup>1</sup>Special order, allow 6-10 weeks for delivery.

Carpet Set 1962-80	Black	Red	Biscuit	Blue	Grey	Autumn Leaf	Honey Tan	Price
Molded	644-300	644-303 <sup>1</sup>	644-304	644-301 <sup>1</sup>	644-302 <sup>1</sup>	-	-	\$999.99
Sewn	644-310	644-312	-	644-315	644-311	644-313	644-314	379.99

<sup>1</sup>Special order, allow 6-10 weeks for delivery.



663-400



### Spitfire Vinyl Panels and Panel Kits

Restore your Spitfire to its former glory with our vinyl panel kits. Crafted with meticulous precision in England, these are identical reproductions of the factory originals and give you the best fit and feel.

Mk1 1962-64	Black	Red	Light Tan	New Tan	Biscuit	Beige	Shadow Blue	Midnight Blue	Price
Door Panel Pair	663-185	663-195 <sup>1</sup>	-	-	663-200 <sup>1</sup>	-	-	663-190 <sup>1</sup>	\$274.99
Rear Cockpit Panel	663-235	663-250 <sup>1</sup>	663-245 <sup>1</sup>	663-260 <sup>1</sup>	663-270 <sup>1</sup>	663-265 <sup>1</sup>	663-240 <sup>1</sup>	663-255 <sup>1</sup>	189.99
Wheel Arch Panel Kit	663-275	663-290 <sup>1</sup>	663-285 <sup>1</sup>	663-305 <sup>1</sup>	663-325 <sup>1</sup>	663-315 <sup>1</sup>	663-280 <sup>1</sup>	663-295 <sup>1</sup>	274.99

#### Mk2 1964-67

Door Panel Pair	663-205	663-220 <sup>1</sup>	663-215 <sup>1</sup>	663-230 <sup>1</sup>	-	663-231 <sup>1</sup>	663-210 <sup>1</sup>	663-225 <sup>1</sup>	\$274.99
Rear Cockpit Panel	663-235	663-250 <sup>1</sup>	663-245 <sup>1</sup>	663-260 <sup>1</sup>	663-270 <sup>1</sup>	663-265 <sup>1</sup>	663-240 <sup>1</sup>	663-255 <sup>1</sup>	189.99
Wheel Arch Panel Kit	663-275	663-290 <sup>1</sup>	663-285 <sup>1</sup>	663-305 <sup>1</sup>	663-325 <sup>1</sup>	663-315 <sup>1</sup>	663-280 <sup>1</sup>	663-295 <sup>1</sup>	274.99

#### Mk3 1967-70

Complete Panel Kit	663-335	663-360 <sup>1</sup>	663-355 <sup>1</sup>	663-350 <sup>1</sup>	-	-	663-345 <sup>1</sup>	663-340 <sup>1</sup>	\$819.99
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#### MkIV - 1500 1971-76

Complete Panel Kit	663-365	663-375 <sup>1</sup>	663-385 <sup>1</sup>	663-380 <sup>1</sup>	663-395 <sup>1</sup>	663-390	663-370 <sup>1</sup>	-	\$849.99
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#### 1500 1977-80

Complete Panel Kit	663-400	-	-	-	-	663-390	-	-	\$849.99
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<sup>1</sup>Special order, allow 6-10 weeks for delivery.

Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

INTERIOR

Black

Red

Biscuit

Blue

Grey

Autumn Leaf

Honey Tan

Black

Red

Light Tan

New Tan

Biscuit

Beige

Shadow Blue

Midnight Blue

Black

Red

Light Tan

New Tan

Biscuit

Beige

Shadow Blue

Midnight Blue

Black /  
HoundstoothBeige /  
HoundstoothMk1  
663-015Mk2-3  
663-070Mk3 1968 Only  
663-090

## Spitfire Headrest Covers and Assemblies

### 1500 1973-76

Headrest Cover - Black	644-340	\$78.99
Headrest Cover - Tan	644-341	78.99

### 1500 1977-80

Headrest Cover - Black	644-360	\$78.99
Headrest Cover - Beige	642-915	78.99
Headrest Assembly - Black	642-865	199.99

Mk3 1969-70  
663-100MkIV 1971-72  
663-1251500 1973-76  
1500 1977-80  
644-350

## Spitfire Seat Foam Kits and Cushions

### Seat Back Cushion

Mk1, 2, 3 thru 1967	663-160	\$81.99	OS
MkIV 1971-72	644-345	129.99	OS
1500 1973-76	644-347	119.99	OS
1500 1977-80	644-370	109.99	OS

### Seat Bottom Cushion

Mk1	663-150	\$104.99	OS
Mk2-3 thru 1967	663-155	184.99	OS
MkIV-1500 - Left	644-380	149.99	OS
MkIV-1500 - Right	644-390	149.99	OS

### Seat Foam Kit (for 2 seats)

Mk3 1968	663-165	\$819.99	OS
Mk3 1969-70	663-170	869.99	OS

### Seat Webbing Kit - Back

1968-80	681-128	\$99.99
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## Spitfire Vinyl Seat Kits

Revamp your Spitfire with the brand new vinyl seat kits manufactured in England. These kits are sure to add an authentic look with the factory-correct color and grain, original-looking piping, and perforated flutes where appropriate.

As a Spitfire enthusiast you would know how this classic went through a number of changes over the years, from the MkI bucket shaped squab, to the changes in headrest regulations that came out for the MkIV, and ultimately to the entirely new material designation for the 1500. You'll be happy to learn that we have implemented all of these changes in the production of the new high quality Spitfire vinyl seat kits.

	Black	Black w/ White Piping	Black w/ Red Piping	Red	Red w/ White Piping	Light Tan	New Tan	New Tan w/White Piping	Biscuit	Beige	Shadow Blue	Shadow Blue w/White Piping	Midnight Blue w/ White Piping	Midnight Blue	Price
Mk1	-	663-000	-	-	663-010 <sup>1</sup>	-	-	-	663-015 <sup>1</sup>	-	-	-	663-005 <sup>1</sup>	-	\$699.99
Mk2-3 thru 1967	663-020 <sup>1</sup>	663-025	663-030 <sup>1</sup>	-	663-070 <sup>1</sup>	663-035 <sup>1</sup>	663-040 <sup>1</sup>	663-045 <sup>1</sup>	-	663-050 <sup>1</sup>	663-060 <sup>1</sup>	663-065 <sup>1</sup>	-	-	699.99
Mk3 1968 only	663-075 <sup>1</sup>	-	-	663-085 <sup>1</sup>	-	663-080 <sup>1</sup>	663-091 <sup>1</sup>	-	-	-	-	-	-	663-090 <sup>1</sup>	999.99
Mk3 1969-70	663-100	-	-	663-105 <sup>1</sup>	-	663-095 <sup>1</sup>	-	-	-	-	-	-	-	663-110 <sup>1</sup>	999.99

	Black	Black Houndstooth	Red	Light Tan	New Tan	Biscuit	Beige	Beige Houndstooth	Shadow Blue	Price
MkIV 1971-72	644-320	-	663-120 <sup>1</sup>	663-130 <sup>1</sup>	663-125 <sup>1</sup>	663-135 <sup>1</sup>	-	-	663-115 <sup>1</sup>	\$999.99
1500 1973-76	644-330	-	644-336 <sup>1</sup>	-	644-337 <sup>1</sup>	-	644-335 <sup>1</sup>	-	644-338 <sup>1</sup>	699.99
1500 1977-80	644-385	644-350	-	-	-	-	644-395	644-355	-	699.99

<sup>1</sup>Special order, allow 6-10 weeks for delivery.

## 1977-80 Spitfire Seat Kits by Moss Upholstery

Made from the best materials available by experienced professionals, and then cut and sewn to original and new design specifications in our dedicated upholstery shop, each item presents a unique combination of concours quality, practicality, and economy. We are so pleased with the quality of our upholstery that we guarantee 100% satisfaction, or your money back upon return of the uninstalled product!



005-101

Handcrafted  
Upholstery

	Black	Black Houndstooth	Navy	Honey Tan	Green	Bright Red	Red	Tan	Biscuit	Grey	Price
Leather	005-101	-	005-104	005-106	005-108	005-112	005-114	005-116	005-118	005-120	\$599.99
Vinyl	005-100	005-102	005-103	005-105	005-107	005-111	005-113	005-115	005-117	005-119	499.99

Black

Black  
Houndstooth

Navy

Honey  
Tan

Green

Bright  
Red

Red

Tan

Biscuit

Grey

moss

\*See ordering page for details

WARNING: Cancer and Reproductive Harm. www.P65Warnings.ca.gov





## Boom Mat Moldable Noise Barrier by DEI

Boom Mat Moldable Noise Barrier is an easy-on-the-budget noise-control solution. This highly flexible, 0.5 lb/ft<sup>2</sup> mat by DEI has a thin profile and acts as a sound and moisture barrier. It conforms to the shape of your chassis, and for more intricate areas can be molded with a heat gun as the material bonds where seaming is necessary. All of these qualities make it perfect for a sound and moisture barrier behind door panels. Available in two sizes.

### Features:

- Only 1/16" thick
- Easy installation
- Cost effective sound and moisture barrier
- Custom molded fit with heat application
- Easy removal for repairs or service
- Waterproof properties
- Perfect for replacing craft paper or plastic door moisture barriers

24" x 54" - 9 sq ft	231-965	\$78.99
48" x 54" - 18 sq ft	231-966	159.99



## Footwell Light Kit

Illuminating the footwell area of your car for entering and exiting makes the transition much safer. Can be wired to any 12V source. Kit includes two lights, wiring and instructions.

Footwell Light Kit	903-651	\$44.99
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## Seat Towels

Don't just toss any old towel over your seat to protect your upholstery! This cover is designed specifically for your seats and features the Union Jack in full color or black and white. Made from cotton terrycloth, it's machine washable, and easy to remove and install.

Union Jack	216-590	\$54.99
Checkered & Union Jack	216-592	\$54.99



## Amco-Style Rubber Floor Mat Set

Protect your carpets from dirt, wear and fading. If mats get dirty, hose them down and return them to the car. Set of two. Black only.

Spitfire Rubber Mats	646-770	\$29.99
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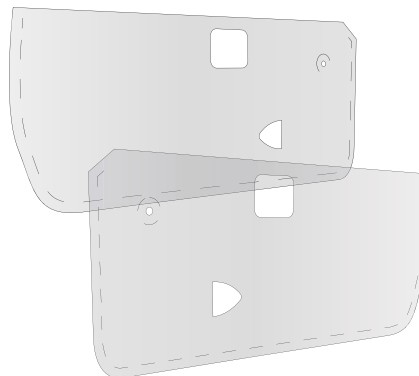
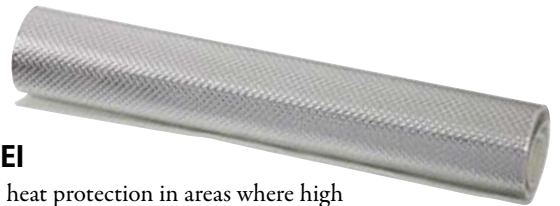


## Floor & Tunnel Shield by DEI

Designed to provide the best possible heat protection in areas where high temperatures are present and problematic, the Floor & Tunnel Shield II limits heat transfer on firewalls, transmission tunnels, floor boards, fuel cells and other areas where heat is an issue. It provides excellent light weight thermal protection, acts as a guard against track and road debris, and provides sound deadening.

Constructed with an embossed 10 mil aluminum face bonded to 1/8" composite glass-fiber core and backed with a high temp super strong pressure sensitive backing, it withstands up to 1750 F of direct continuous heat. Its improved multifaceted modern aluminum surface offers improved reflectivity, rigidity and allows for ease of installation. At only 3/16" thick, this product can be shaped and trimmed for a custom fit and is ideal for minimal clearance areas.

10" x 10"	231-904	\$23.79	48" x 21"	231-902	119.99
24" x 21"	231-901	59.99	48" x 42"	231-903	235.99



## Door Panel Moisture Barrier for Spitfire

Protect your interior door panels with our precut, easily installed, moisture barriers. Slight amounts of moisture will inevitably seep in around your door and window seals. If left unchecked this moisture will work its way into the wood or particulate of your interior door panels resulting in warpage, or worse. Our moisture barriers help interrupt that process. Installation will require the use of a silicone adhesive. Sold in pairs.

Pair	663-415	\$34.99
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## Spitfire Floor Mats

Custom tailored plush embroidered mats look great, fit perfect and come at a great price! Edges are bound for a tidy look. Rubber-nibbed backing keeps the mats in place. Triumph logo embroidery is 3 1/2" in diameter. Set of two. Black.

Spitfire Floor Mats	240-785	\$39.99
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## Seat Heater

A little warmth in the right place can really make driving a much more comfortable experience. This therapeutic seat-heater has dual zones and two settings to keep your seat and lower back toasty. Designed to be installed under existing upholstery or seat covers, this kit is suitable for alternator equipped cars. Sold as a set for one seat. Negative ground cars with an alternator only.

Seat Heater Kit	903-251	\$129.99
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### Hoodliner Insulation by Hushmat

HushMat Ultra II Hoodliner Kit is a pressure-sensitive, constrained-layer damper that effectively treats excessive noise and temperatures within your vehicle. With its self-adhesive "peel and stick" backing, it installs easily to most substrates, and can be easily cut with a utility knife or household scissors. The kit contains six 12" x 23" pieces (11.46 sq ft).

Hoodliner Insulation 409-007 \$144.99



### Interior Insulation by Hushmat

Hushmat is easy-to-install insulation that reduces heat transfer into the cabin by 40%. The kit contains instructions for MGB and TR2-3A, but the pieces are generic, and can be cut to fit all British cars. The insulation sticks firmly, and what a difference it makes. After trying it, we found our car was significantly cooler and a lot quieter too! Includes eight 12" x 23" pieces.

Interior Insulation 409-013 \$169.99



### Door Insulation Kit by Hushmat

The Hushmat ULTRA Door Kit contains 10 easily positioned 12" x 12" sheets. These Butyl damping pads reduce road noise and vibration, creating a solid and quieter environment. It will also allow you to stay warmer in the winter and cooler in the summer by reducing thermal transfer by over 40% when compared to other products. This material is less than 1/8" thick and weighs in at just 0.47 pounds per square foot, making it both light weight and super flexible. It trims easily with just a standard razor knife or household scissors making installation a snap. Simply peel off and stick. Manufactured only in the USA.

Hushmat ULTRA Door Kit 409-009 \$104.99

### Leather Look Sound Barrier by DEI

Leather Look Sound Barrier is a great way to significantly reduce troublesome incoming sounds while providing thermal insulation to lessen transfer of heat and cold in any climate. It is designed to insulate any area of your vehicle's interior where a leather appearance would provide a finishing touch. You can use it on a headliner, on rear decks, door skins, trunk floors, floor boards, speaker boxes, or on engine covers etc.

This sound barrier can be permanently installed with Hi-Temp Spray Adhesive or used as temporary protection in trunk and floor areas. With a moisture resistant, black leather embossed surface, it also features a 1 lb/sq ft loaded barrier. Available in two sizes: 8 sq ft and 16 sq ft. Take your pick!

#### Features:

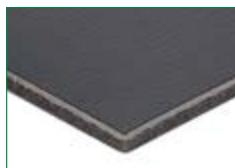
- Stylish finished appearance
- Enhances stereo performance and sound
- Maximum noise control
- Quiet and comfortable interior
- No mold or mildew issues

24" x 48" - 8 sq ft

231-980 \$121.99

48" x 48" - 16 sq ft

231-981 241.99



### Black Floor & Tunnel Shields by DEI

Block engine and exhaust heat with the new Black Floor & Tunnel Shield by DEI. Backed with a high temperature pressure-sensitive coating, looks great while protecting components from damage. It can withstand up to 1750 F while the adhesive side can hold past 450 F. Constructed with an embossed 10 mil aluminum face bonded to 1/8" composite glass-fiber core, it is very flexible and can easily shape to firewalls, trans-tunnels, floors, and more. Easy to install. Available in two sizes: 48" x 21" and 48" x 42". We highly recommend this heat shield for your car!

#### Features:

- Proprietary high-temperature black coating
- Wind & water will not affect adhesive
- Minimum clearance required, only 3/16" thick
- Easily shape, trim, peel & stick
- Aggressive self-adhesive backing

48" x 21"

231-975 \$155.99

48" x 42"

231-976 299.99



### Sound and Heat Control Insulation

Install on doors, floors, and firewall. This insulation consists of an 80 mil thick butyl rubber-core covered with a 2.4 mil aluminum coating. It deadens body panel vibrations and reduces heat transfer. The kit contains nine 29" x 20" sheets (36 sq ft).

Insulation

409-027 \$159.99 OS



### Heatshield Material

This foil-covered insulation reduces unwanted heat, cold, and sound inside your vehicle when installed under carpets, over the transmission tunnel, and against the firewall. The closed-cell insulating material has a layer of foil on both sides and will not absorb moisture like its jute or cotton counterparts. Lightweight and easily managed, it is sold in 4' x 6' sheets which can be cut to fit.

Heat Shield Material

409-016

\$41.99 OS

Heat Shield Adhesive - 12 fl oz

409-037

28.99







Beam's seat belts are made in the USA and exceed federal safety standards. Fire departments and amusement parks trust them, and we at Moss would not offer our customers anything less.



Hook  
Mount



Bolt  
Mount



Black



Gray



Red



Tan

## Vintage Style Seat Belts

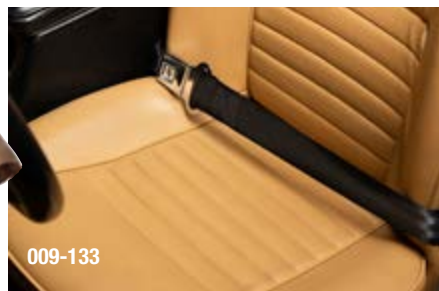
Choose a safety measure in the color of your choice! Available in black, grey, red, and tan, our vintage style seat belts have high quality webbing with solid steel, chrome-plated, aircraft-style buckles, and are designed to complement your classic car. The substantial webbing length can be adjusted short or long for safe operation, so you can select the length that best meets your requirements. You can choose a 2-point seat belt that only goes across the lap, or get a 3-point seat belt that has a shoulder strap and goes across the lap and shoulder for added security. These seat belts are bolt-in for easy installation. All required mounting hardware and instructions are included. Sold individually.

Bolt Mount	Black	Gray	Red	Tan	Price
2-Point Belt - Long (30" latch-plate end, 44" latch end)	222-235	222-056	222-058	222-059	\$36.99
2-Point Belt - Short (20" latch-plate end, 40" latch end)	222-234	222-051	222-053	222-054	36.99
3-Point Belt - Long (100" latch-plate end, 30" latch end)	222-205	222-046	222-048	222-049	59.99
3-Point Belt - Short (100" latch-plate end, 20" latch end)	222-204	222-041	222-043	222-044	59.99

Hook Mount	Black	Gray	Red	Tan	Price
2-Point Belt - Long (30" latch-plate end, 44" latch end)	222-236	222-252	222-258	222-259	\$56.99
2-Point Belt - Short (20" latch-plate end, 40" latch end)	222-239	222-246	222-247	222-248	56.99
3-Point Belt - Long (100" latch-plate end, 30" latch end)	222-206	222-212	222-213	222-214	76.99
3-Point Belt - Short (100" latch-plate end, 20" latch end)	222-209	222-202	222-207	222-217	76.99



905-691



## Seat Belts by RetroBelt

These RetroBelt original equipment-style lap belts come with chrome push-button buckles that feature a starburst design and webbing color-matched to its stitching. Available as a standard belt or with an inertia locking retractor, these meet or exceed Federal Motor Vehicle Safety standards. Priced individually, an economical solution to your seat belt needs.

### Standard Belts

2-point, Short - Black	009-127	\$34.99
2-point, Long - Black	009-128	34.99
2-point, Short - Tan	009-131	34.99
2-point, Long - Tan	009-132	34.99

### Retractable Belts

2-point, 12" - Black	009-133	\$59.99
2-point, 20" - Black	009-134	59.99
2-point, 12" - Tan	009-137	59.99
2-point, 20" - Tan	009-138	59.99

## Standard Seat Belt

These seat belts have alloy steel mounting-hardware for strength and durability. Sold individually.

Standard Seat Belt	222-215	\$34.99
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## Inertia Reel Seat Belt

Angle-sensitive belts are fussy, grabbing even if you're just parked on a hill. Inertia Reel Seat Belts grab when pulled rapidly - as they should. We have quality American-made inertia reel seatbelts that are suitable for our British cars. Available in three colors with a B post mounting tab and adjustable latch end. Sold individually.

Blk Adj, B post hook mount	222-006	\$149.99
Blk Adj, B post bolt mount	222-005	149.99
Red Adj, B post bolt mount	222-015	149.99
Emblem, Austin Healey - Each	905-686	20.99



222-221



## Vintage Competition Belt

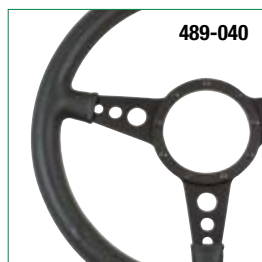
Quick release buckle with mounting hardware. Sold individually.

Competition Belt - Tan Buckle Pad	222-211	\$169.99
Competition Belt - Black Buckle Pad	222-221	169.99

Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

INTERIOR


**489-040**

**489-080**


Shown with horn push and wheel adapter kit. Sold separately.

**489-090**

**489-077**

**TOURIST TROPHY®**

## Steering Wheels by Tourist Trophy

Tourist Trophy offers a complete selection of wood and leather steering wheels for most British cars. Made to the highest standards, these use aluminum frames for lightweight strength. With options including wood, leather, spoke style, and several different widths, you can easily personalize the look and feel of your car's interior with these classic steering wheels. Because the wood is unique to every piece, final stain color and grain patterns may vary. Adapter hub sold separately.

### Solid Wood Rimmed Steering Wheels

14" 3-spoke Matte/Drilled	489-095	\$359.99
15" 3-spoke Matte/Drilled	489-090	359.99

### Laminated Wood Rimmed Steering Wheels

14" 3-spoke Matte/Drilled	489-070	\$359.99
15" 3-spoke Matte/Drilled	489-060	359.99
14" 3-spoke Matte/Slotted	489-085	359.99
15" 3-spoke Matte/Slotted	489-080	359.99

### Leather Rimmed Steering Wheels

14" 3-spoke Black/Drilled	489-040	\$319.99
14" 3-spoke Matte/Drilled	489-030	319.99
15" 3-spoke Matte/Drilled	489-020	319.99
15" 3-spoke Black/Slotted	489-050	319.99

## Billet Horn Push by Tourist Trophy

Enjoy the precision feel and crisp appearance of this Billet Aluminum Horn Push Assembly. Engineered specifically for our Tourist Trophy and Moto-Lita Adapter Hubs, the horn push is machined from aircraft quality aluminum and comes with a 46 mm Triumph emblem.

Billet Horn Push with TR Logo	905-652	\$99.99
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**853-786**

**905-652**

## Adapter Hubs

Fit your classic with a Tourist Trophy or Moto-Lita steering wheel using this premium wheel adapter hub. Complete kit includes hub, and horn push embellished with Triumph emblem.

### Spitfire 1962-76, GT6

46 mm Enamel Emblem	853-786	\$149.99
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### Spitfire 1977 on

28 mm Plastic Emblem	853-971	\$189.99
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### Horn Push Only

Horn Push w/Emblem - Plastic	905-647	\$39.99
Horn Push w/Emblem - Billet Aluminum	905-652	\$99.99


**Wheelskins®**

## Leather Steering Wheel Cover by Wheelskins

These premium-grade black leather covers are custom tailored to fit your wheel. Simple installation results in a quality factory-fitted appearance. Made in the USA.

Dia: 15"-16"; Grip: 2¼"-3¼"	223-610	\$84.99
Dia: 16½"-17"; Grip: 2¾"	222-310	84.99
Dia: 16½"-17"; Grip: 2½"	222-315	84.99
Dia: 16½"-17½"; Grip: 2¾"-3¼"	223-620	84.99

**Moto-Lita®**

THE CLASSIC BRITISH STEERING WHEEL

## Moto-Lita Steering Wheels

Moto-Lita steering wheels employ attractive bicolored wood laminations or black leather over aircraft aluminum frames. Adapter hub sold separately.

### Wood Rimmed Wheels

13" 3-spoke Polished/Drilled - Flat	499-530	\$489.99
13" 3-spoke Polished/Drilled - Dished	499-585	489.99
14" 3-spoke Polished/Drilled - Flat	499-560	489.99
14" 3-spoke Polished/Drilled - Dished	499-590	489.99
15" 3-spoke Polished/Drilled - Flat	499-540	489.99
15" 3-spoke Polished/Drilled - Dished	499-595	489.99
15" 3-spoke Polished/Teardrop - Flat	499-580	489.99
15" 4-spoke Polished/Solid - Flat	454-245	649.99

### Leather Rimmed Wheels

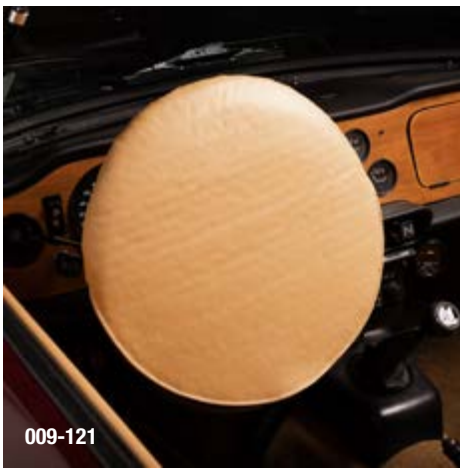
13" 3-spoke Polished/Drilled - Flat	905-145	\$489.99
13" 3-spoke Polished/Drilled - Dished	905-075	489.99
14" 3-spoke Polished/Drilled - Flat	499-520	489.99
14" 3-spoke Polished/Drilled - Dished	905-080	489.99
15" 3-spoke Polished/Drilled - Flat	499-500	489.99
15" 3-spoke Polished/Drilled - Dished	905-085	489.99

### Accessories

Polished Ring Kit	905-635	\$43.99
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**499-560**  
Shown mounted on wheel adapter hub 853-786



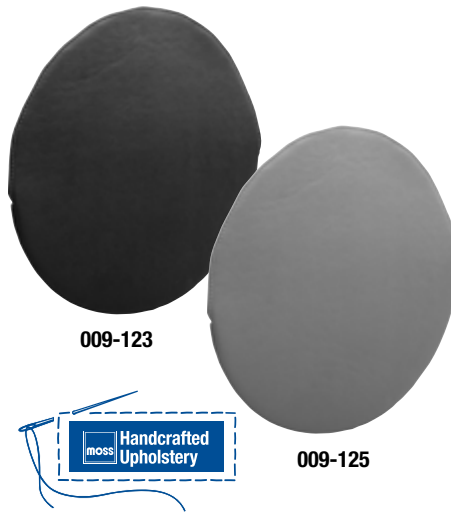
009-121

## Steering Wheel Sun Covers

We all know the pain of a scalding-hot steering wheel, so we created a solution: this heat-resistant steering wheel cover. The combination of quality vinyl and heat reflective materials keep your steering wheel cool to the touch while protecting it from sun damage. The simple slip-over design provides full protection while being compact and malleable for easy storage. Offered in two sizes, Large (17" and smaller wheels) and Small (15" and smaller wheels), and available in black, grey, and tan, this cover is designed to fit with any interior.

### Steering Wheels Up To 17"

Black	009-120	\$59.99
Tan	009-121	59.99
Grey	009-122	59.99



009-123

009-125



## Round Billet Shift Knob by A.R.E.

Accessorize your classic car with a brand new shift knob by A.R.E. Made from solid billet aluminum, the shift knob gives you a sturdy feel when changing gears. Sporting a brushed silver look and classic diamond knurling around the center, this 2" spherical knob comes highly recommended for every classic car enthusiast. It is threaded inside, so all you need to do to install it is just screw it on! Application specific.



Spittfire	234-305	\$39.99
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## Quick-Release Fire Extinguisher Mount

The Quick-Release Fire Extinguisher Mount attaches readily to any flat surface. It is machined from billet aluminum, and has been anodized black. The quick-release mount uses a stainless steel lock pin (5 lbs release) with a red lanyard for better visibility. The mount will accept extinguishers ranging from 2 3/8" to 3 1/4" in diameter. Safety is close at hand!

Quick-Release Fire Extinguisher Mount

220-387 \$64.99

## Chrome Halon Fire Extinguisher

Every classic car should have an affordable onboard insurance policy in the form of a functional fire extinguisher. Carrying one is just common sense. Halon is an extremely effective fire suppressant that causes the least amount of residual damage and is safe for human exposure. Our compact 10" chrome extinguisher can be easily mounted to many surfaces with the included bracket.



Extinguisher	220-383	\$319.99
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## Drink Holder

Add this practical drink holder to your car. With a wide 3 1/4" diameter opening, it will receive almost any cup and hold it securely. Sturdily constructed and flocked in Charcoal Grey material, it is sure to complement your interior! To use it, just secure it in place by sliding the edge under a floor mat.



Large Drink Holder	100-785	\$39.99
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## Expandable Cup Holder

Our expandable cup holder mounts nearly anywhere. The arms adjust in or out to hold your container securely. Easily folds up when not in use.



Black	222-090	\$16.99
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## Key Blanks

Replace your old worn out keys with these new original style keys, or simply use as a spare set. Because original keys are extremely rare to find, we bring you customizable key blanks. These blank ignition keys must be cut locally. Order by the series number of your original locks.



	Crested \$9.99	Non-Crested \$7.99	BL Style \$14.99
MRN Series	-	163-510	-
FA Series	-	163-535	-
FS Series	163-350	163-545	-
FP Series	163-360	163-550	-
AA Series	-	-	163-375
MG Series	-	-	163-365
RV Series	-	-	163-355
WS Series	-	-	163-345
BL Series	-	-	163-335

## Shift Knobs

You're not going to throw any random knob on your shifter. Yours will be a natural fit for you and your car. Our gearshift knob is just the right size and feel, and comes topped with a medallion displaying the Triumph logo. Get yours in elegant walnut wood or trimmed in black leather.



Wood	234-050	\$39.99
Leather	234-055	39.99



## Glare Shield

The glare shield attaches to any vehicle visor in just seconds. It offers protection for either driver or passenger and doesn't obstruct the view of the road ahead like solid visors can. The glare shield conveniently fits on all vehicle visors, folds up and away on top of your visor when not in use, and can easily be removed for cleaning. Designed for safety, it is lightweight, smooth-edged, and shatterproof.

Glare Shield	225-755	\$21.99
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Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

# INTERIOR



### LED Dash Bulb

Bright white LED dash bulbs replace and better illuminate your gauges than the standard incandescent bulb (#171000). LEDs burn cooler and last much longer! They are not dimmable and should not be used as turn signal indicators or for the red generator/alternator light on the dash. Sold individually.

Negative Ground	170-972	\$4.99
Negative Ground - Short Profile	170-971	9.99
Positive Ground	170-975	9.99
Positive Ground - Short Profile	170-973	9.99
Wedge Type - Positive or Negative	170-976	3.99
Wedge Type - Positive or Negative - Short Profile	170-977	3.99

### Festoon Style LED Interior Bulb

Our LED festoon style interior bulbs illuminate your interior with bright white light. LEDs are more efficient than standard incandescent bulbs, burning cooler and lasting longer. This bulb replaces the standard festoon style incandescent bulb (#170-010). It is directional, so it must be properly aligned in sockets. Positive and negative ground. Sold individually.



Festoon Style LED Interior Bulb	170-996	\$11.99
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### Spitfire Sill Plates

Polished stainless steel with a silk screened logo. Sold as a pair.

Spitfire Plate Set	601-538	\$109.99
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### Smiths Classic Digital Gauges

Bring modern technology into your much loved classic car with the brand new Smiths Classic digital gauges. Operating at 12 volts, these digital gauges measure either 100 mm (4 in) or 80 mm (3.15") in diameter, and feature a polished chrome bezel with black gauge face and white lettering. For Negative earth vehicles only.

The tachometer shows a range of 0-7000 rpm, and the speedometer shows a range of 0-140 mph or 0-240 kph with digital odometer/trip readout.

Includes Gauge, Gauge loom (plug for gauge and push button for screen), Gauge fitting bracket and Installation instructions.

*Note: If your car does not have an electronic speedo output, our speedo sensor kit (#440-606) will allow gauge installation.*

#### Speedometer

MPH - 100 mm	440-600	\$459.99
MPH - 80 mm	440-601	459.99
KPH - 100 mm	440-602	459.99
KPH - 80 mm	440-603	459.99
Digital Speed Sensor	440-606	129.99

#### Tachometer

100 mm	440-604	\$299.99
80 mm	440-605	299.99



639-600



639-604



### OEM Style Cigarette Lighter

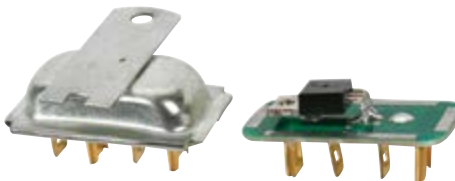
To replace a defective original, or add an electrical outlet to earlier cars. This kit includes a complete illuminated lighter assembly as fitted to many British cars.

Cigarette Lighter Kit	142-270	\$13.99
Underdash Bracket	142-271	10.99

### Solid State Voltage Stabilizers

The original Smiths voltage stabilizer is a mechanical device that over time fails for a variety of reasons. We have developed a replacement voltage stabilizer that combines modern electronics inside a vintage style housing.

Negative Ground	131-555	\$18.99
Positive Ground	131-556	18.99



### Spitfire Velour Door Seals

Originally fitted to early cars, this velour material door seal is a more luxurious option for later cars. It features a steel wire core that clamps securely, and a correctly sized bulb to ease installation and improve sealing. Sold by the yard. 5 yards required.

Black Furflex Seal	249-607	\$12.99
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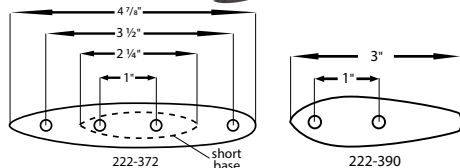




### Baby Turbo Mirror

High-quality version of the popular mirror from the 80s, this Baby Turbo mirror looks fresh and gives an updated look. Reversible mount for LH or RH use.

Baby Turbo Mirror 165-350 \$149.99



### Bullet Mirrors

The combination mirror has two base options. Short base is 2 1/4" with bolt holes 1" apart. Long base is 4 7/8" with bolt holes 3 1/2" apart. The oversize lens mirror has a 3" long base with bolt holes that are 1" apart.

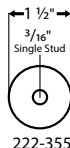
Combination Mirror 222-372 \$54.99  
Oversize Lens 222-390 64.99



### Raydyot Racing Mirrors

Raydyot mirrors were often bolted to racing and performance cars in the '50s and '60s. Their brushed aluminum design was extremely lightweight and strong. Less weight will forever be the aim of speed seekers. The mirror's low mass led to another important advantage: they were stable and vibration-free. Moss has captured not only the distinctive look and character of the original Raydyot mirror, our aluminum reproductions also share the performance advantage of being light and strong. Select mirrors with traditional flat lenses or wide angle convex. Sold individually.

Raydyot Mirror - Flat 222-355 \$54.99  
Raydyot Mirror - Convex 222-356 54.99



## LED Replacement Bulbs

### LED Exterior Lighting

We've had our eyes on these for a while now. We couldn't help it, they're so bright! Our LEDs for negative ground vehicles have the advantage of a wide-angle light distribution design. These bulbs fit factory sockets, and can be easily installed. After much searching and testing of different products, we can now say that Moss offers an LED lighting solution that measures up to our high standards.



### Our LEDs come in three colors

White, red and amber - to match the color of the lens application. Trust us, you don't want a white light LED behind a red lens. Pink is not the universal color for "stop".

### Upgraded Electronic Flasher

If you are upgrading any of your turn signals, you will need to upgrade to an electronic flasher. The LED bulbs draw so little current that they won't trigger a mechanical flasher to blink.

### Do I need ballasts with my LED turn signals?

This is not an issue in all Classic British cars. Because of the LEDs low current draw, the tiny amount of current circulating from one side of the car to the other will be enough to let the LEDs on the second side of the car come to life. Blinking turns to hazard lighting and that's not what you want. The fix is simple. The power flowing through the blinker indicator lamp is looking for a ground. We give it one. A ballast resistor is a simple electronic device designed to give the indicator the ground it's looking for without leaving any extra for the opposite LEDs to feed on. You will need one for each side of the car. The application data in the schematic section of this catalog and on our website will tell you if your car needs a pair of ballasts.

### Electronic Flashers

2-Prong - Negative Ground 141-667 \$26.99  
3-Prong - Negative Ground 141-668 26.99

### Ballast Resistor

Spitfire 1500 to FM6000 170-965 \$17.99

Industry #	57	89	1157	1156
Replaces Moss #	170-100, 170-250	170-300	170-700	170-800
White	170-906	170-920	170-931	170-946
Amber	170-911	170-921	170-936	170-951
Red	170-916	170-925	170-941	170-956
Price	\$25.99	\$19.99	\$29.99	\$29.99



## 3rd Brake Light Kit

Center-mounted 3rd brake lights reduce accidents, so much so that they have been required on all passenger autos built since 1984. Our older classics, which are equipped with two dim, low mounted brake lights, aren't exactly easy to see. With a little creative wiring, you can mount one of our brilliant accessory 3rd brake light kits and improve the safety of your British classic. The base can be removed for flush mounting.

Chrome Brake Light Kit 116-115 \$114.99



### H4 Style Headlamp LED Conversion Kit

Developed for H4 (Semi-Sealed) style headlamps, the Stella Lux LED conversion represents a technological breakthrough for classic car owners. Lighting levels of 3000 Lumens per bulb mean these can be up to three times brighter than a standard H4 halogen bulb. LEDs emit a bright white 6000K color and deliver vastly improved road presence and visibility for a safe confident driving experience, no matter the conditions. The kit includes a pair of premium quality 25W Lumileds Luxeon Z ES LED H4 light units with a 10,000+ hour lifespan, and low load plug-and-play dual polarity drivers, which works with both positive and negative ground. We also offer this kit with two H4 style WIPAC headlamps. Keep your classic styling and have better lighting; you get the best of both worlds with this easily installed upgrade.

H4 Style LED Conversion Kit	171-250	\$229.99
Conversion Kit with WIPAC Headlamps	171-259	279.99



### Competition Headlamp Blanks

Give your classic the racer look with our brand new competition headlamp blanks. Crafted for racing enthusiasts, as many competitions require the removal of the headlights, these blanking plates are designed to fit in place of the original 7" headlamp units. Perfect for racing and off-road use, these lightweight, quality aluminum headlamp blanks are available in two options. Take your pick from a plain brushed aluminum blanking plate or one with a decal simulating a Lucas P700 light!

Another great option is the aluminum competition headlamp intake. It has a big hole in the center to allow cold air to enter the engine bay and provide cooler intake temps. An intake hose can be clamped onto this product and routed closer to the intake filters. Easy to install with no special tools required. Sold individually.

*Note: Headlamp intake will require modification to the existing headlamp bucket.*

Headlamp Blank	222-128	\$28.99
Headlamp Blank with Decal	222-129	33.99
Headlamp Air Intake	222-126	56.99



162-780

### Hella 500 Light Kits

Light up the road with Hella 500 Light Kits. The Driving Light kit emits a focused beam for long-range illumination, while the Fog Light kit projects a wide and low illumination perfect for foggy or dusty conditions. Kits include: 2 halogen lamps, 2 H3 12V/55W bulbs, 2 protective stone shields, plug-n-play harness, 1 switch, 1 12V relay, and instructions. Lamp dimensions: 6.8"(h) x 6.4"(w) x 2.6"(d).

Driving Lights	162-780	\$139.99
Fog Lights	162-785	149.99



162-800

162-760

162-700

### Fog and Driving Lamps

Quality reproductions of the classic 5½" Lucas 500 series SLR and SFT lamps as originally fitted on many cars of the 50s and 60s. Lamps are sold individually.

#### Driving Lamps

Stem Mount	162-701	\$189.99
Back Mount	162-760	189.99

#### Fog Lamps

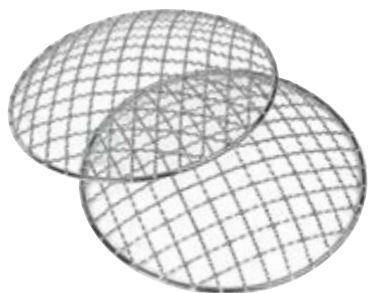
Stem Mount	162-800	\$189.99
Back Mount	162-770	189.99

#### Replacement Bulbs

Driving Lamp Bulb	170-500	\$12.99
Fog Lamp Bulb	170-510	6.99







### Headlamp Stone Guards

Heavy duty chrome-plated wire mesh stone guards will protect your headlights. May not be street legal. Hardware included.

Stone Guards 222-100 \$18.99



### Headlamp Relay Kit

Any British classic can benefit from adding headlamp relays. Your headlights will be significantly brighter, and the life of the lighting switch will be extended considerably with this easy-to-install kit. Relays are especially beneficial (and strongly recommended) if you have fitted halogen headlamps.

Headlamp Relay Kit 117-515 \$36.99



### Rear Fog and Reverse Lamps

These matching lamps have polished stainless steel cases, glass lenses and 20W H3 type halogen light bulbs. 4½" wide, 2¼" high. ⅝" mounting hole required. Suitable for mounting below the rear bumper. Check your local regulations to make sure they are legal for street use. Sold individually.

Reverse Lamp, Clear 162-842 \$64.99  
Rear Fog Lamp, Red 162-843 64.99

## Headlamps



### 7" Round Halogen Headlamp by WIPAC

This high-quality headlamp comes with replaceable H4 bulbs. Fits all regular 7" headlamp applications. Sold individually.

WIPAC Headlamp, each 162-715 \$64.99  
Replacement H4 Bulb 902-998 6.39



### P700 Tripod Headlamp Set

The P700, which is a step up from the standard headlamp, features an internal tripod reflector with a round center cap. Our reproductions capture the look and vintage design of these lamps at a much lower price!

P700 Tripod Set 156-878 \$179.99  
Replacement Bulb 170-600 7.99



### Z-Beam Style H4 E-Coded Headlamp

Get the classic 7" Z-Beam style headlamps for your British sportscar. These quality headlights are e-coded based on EU standards and have an anti-fog coating. Sold individually. H4 60/55w 12v bulb included.

Z-Beam Style H4 Headlamp 162-790 \$45.99



### Hella Halogen Headlamp

The Hella Halogen headlamp offers accurate optics and reflector to ensure light is directed where needed. Safe for all vehicles originally equipped with 7" sealed beam headlamps. Sold individually.

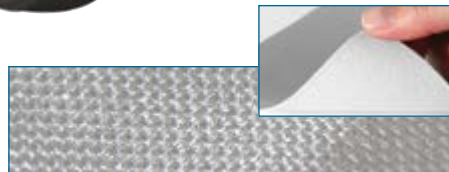
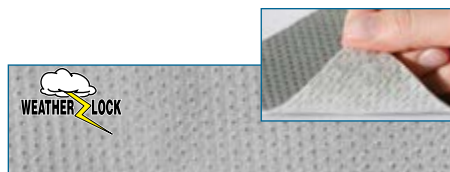
Hella Halogen Headlamp, each 902-969 \$84.99  
Replacement H4 Bulb 902-998 6.39



### Crystal Clear Headlamp

Combine modern looks and improved visibility with the new Crystal Clear Headlamps with halogen H4 bulbs. These lamps are DOT and SAE approved, and deliver a strong focused light. The cast aluminum housing is corrosion resistant, and the lens is vented to prevent fogging. Sold individually.

Crystal Clear Headlamp, each 156-875 \$58.99  
Replacement H4 Bulb 902-998 6.39



### Mosom Plus Car Cover

Mosom Plus is a four-layer material. The outer two layers are Spunbond Polypropylene, the middle layer is a special micro-porous film and the inside layer is extra soft fabric. The middle layer is an excellent rain barrier, which allows for vapors to pass through. The smooth cotton inner-layer provides a delicate blanket for your vehicle, protecting the paint from debris and mild weather. It is a great choice for all-around car cover use, suggested for most conditions except extreme sun, snow or ice. Mosom Plus is a non-woven material, so in the unlikely event a rip occurs in the material, it will not run.

TR7/8	237-520	\$129.99
Spitfire 1971-74	237-510	129.99
Spitfire 1979-80 Rubber Bumper	237-430	149.99

### Silverguard Plus Car Cover

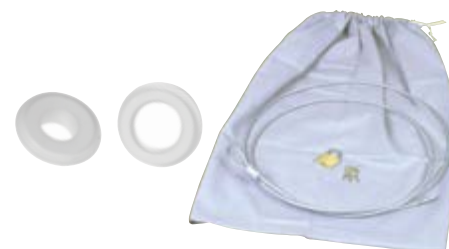
Silverguard Plus is a 300 Denier polyester material with a reflective, water-resistant coating on the outer layer and a soft, nonabrasive layer on the inside. It is a great choice for areas that get harsh sunlight. It is not suggested for extreme rain, snow or ice. 300 Denier is a strong, heavy weave, which will not rip or tear easily. The silver coating does an excellent job of reflecting sunlight, therefore protecting your top, rubber seals and interior from premature wear. The soft inner layer pampers the most delicate paint finish.

TR7/8 Roadster	237-521	\$169.99
Spitfire 1971-74	237-511	169.99
Spitfire 1979-80 Rubber Bumper	237-431	169.99

### Triguard Car Cover

This practical and cost effective car-cover has a universal fit and can be used both indoors and outdoors to protect against dust and debris. The medium size will fit vehicles from 13' to 14'.

Triguard Car Cover	236-446	\$64.99
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### Car Cover Accessories

Stowage Bag	643-850	\$7.99
Cable Lock	643-855	7.99
Grommet	237-495	1.99



### Rear Retainer Plate

Restoring your classic car is now easier with this new rear retainer plate. Previously unavailable, we are happy to offer these high-quality aftermarket replacements. Please check our schematic pages to see the complete listing of our top fittings.

Spitfire Mk3-1500	803-735	\$39.99
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Features	SILVERGUARD PLUS	MOSOM PLUS	TRIGUARD
WATER RESISTANCE	◆◆◆◆	◆◆◆◆	◆◆
BREATHABILITY	◆◆	◆◆◆	◆◆◆◆
COMPACTNESS	◆◆◆◆	◆◆	◆◆◆
UV RESISTANCE	◆◆◆◆	◆◆◆	◆◆
HAZARDS	◆◆◆◆	◆◆◆	◆◆
SOFTNESS	◆◆◆	◆◆◆◆◆	◆◆◆◆

**Please Note:** Car covers are not intended for long term outdoor use. Periodically remove the car cover to inspect your vehicle. Not for use on vinyl wrapped vehicles. Liability is limited to the purchase price of the product and we will not be responsible for any other damage.



# SPITFIRE

## Spitfire Tops and Tonneau Covers

Revamp your car's exterior with our line of quality Robbins convertible tops. These tops and tonneau covers include a fine crush-grain vinyl which is similar to the original equipment tops, and a premium, solution-dyed "Stayfast" acrylic canvas top. Our canvas tops resist the effects of sun, weather and pollution; remain soft and flexible over a wide range of temperatures; and are highly resistant to sagging, billowing and shrinking. This way you have a product that gives you long service-life and color-fastness.

Made to match the original in style and fit, these durable tonneau covers come with all required installation hardware.



	Stayfast Cloth			Vinyl		
	Black	Tan	Price	Black	Tan	Price
1962-67 Top Mk1, 2	644-980	644-990	\$919.99	644-647	644-681	549.99
1967-69 Top Mk3	644-981	644-991	999.99	644-648	644-682	579.99
1970 Top Mk3	644-982	644-992	999.99	644-649	644-683	619.99
1971-80 Top MkIV, 1500	644-660	644-665	999.99	644-650	644-684	579.99
1962-67 Tonneau Mk1, 2	644-983	644-993	999.99	644-676	644-685	489.99
1967-68 Tonneau Mk3	644-984	644-994	1,049.00	644-677	644-686	489.99
1969-70 Tonneau Mk3	644-985	644-995	1,049.00	644-678	644-687	509.99
1971-72 Tonneau MkIV	644-986	644-996	999.99	644-679	644-688	489.99
1971-80 Tonneau MkIV, 1500	646-225	646-226	499.99	646-220	644-689	489.99



Black  
Stayfast

Tan  
Stayfast



Black  
Vinyl

Tan  
Vinyl

Black  
Stayfast

Tan  
Stayfast

## Top Boots

Spitfire MKIV-1500 (71-80)

### For Cars w/o Hardtop

Vinyl - Black	644-691	\$319.99
Canvas - Black	644-695	399.99
Canvas - Tan	644-696	399.99

### For Cars w/Hardtop

Vinyl - Black	644-800	\$319.99
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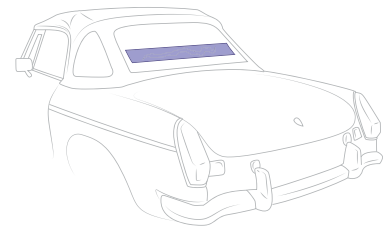
# TR7/8



## TR7/8 Convertible Tops and Tonneau Covers

**Convertible Tops:** Our convertible tops are manufactured for us by Robbins, noted for their fine custom workmanship and attention to detail. All seams on the vinyl top are stitched with Dacron thread and dielectrically heat-sealed for superior strength and weather tightness. The zippered Ultralite B.U.V. plastic rear window offers much greater resistance to discoloration and UV light degradation than lesser tops on the market. Supplied complete with factory original style black plastic covered snaps. The "Stayfast" canvas tops incorporate zip-out rear windows.

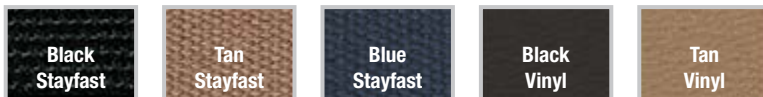
**Tonneau Covers:** The same great company and the same great specifications are employed in the construction of our tonneau covers as in our tops. Supplied with side zippers and snaps.



## Lamin-X Soft Top Window Repair Strip

Perfect repair solution to keep a cut or crack in the plastic window of your convertible top from getting worse! This 2" x 24" strip of 19 mil clear has 3.5 mils of adhesive that bonds to the clear plastic and creates a strong waterproof seal. This strip is transparent enough that you won't notice it at a distance. Instructions included.

Strip - 2" x 24"	910-475	\$14.79
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	Stayfast Cloth				Vinyl	
	Black	Tan	Blue	Price	Black	Price
Top	072-487	072-488 <sup>1</sup>	072-489 <sup>1</sup>	1,099.00	072-481	\$559.99
Tonneau	072-485 <sup>1</sup>	072-486 <sup>1</sup>	072-484 <sup>1</sup>	\$999.99	071-931	699.99

<sup>1</sup>Special order, allow 6-10 weeks for delivery.

Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

# EXTERIOR



### Twin Trumpet Horn Kit by Hella

The Twin Trumpet Horn Kit by Hella produces a full harmonious and wide range of sound radiation. Noticeably louder than stock horns, these trumpet horns have been manufactured to the highest standard. This kit includes both high and low note horns, relay, mounting brackets, and instructions.

Twin Trumpet Horn Kit 545-095 \$35.99



### Scrubblade

For streak free windshield every time go with Scrubblade. This powerful replacement wiper has a steel-frame construction with steel-rivets to give strong performance with every swipe. It features 2 blades covered with tiny triangular scrubbers which work together to push water away, wipe streaks, and finally get rid of bugs and other debris. A nano coating on this sturdy wiper extends blade life and ensures smooth and chatter-free operation. Sold individually. 12" length.

GT 1965-68 & 1973-78 560-640 \$25.79



### Works Type Bonnet Straps

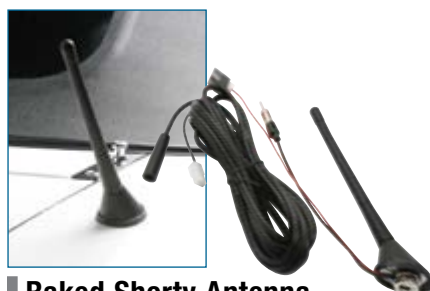
Bonnet Straps began life as a safety measure for racers but daily drivers loved the look and added them to their sports cars. Our authentic reproductions are sold individually or in pairs, and are a cinch to install.

Tan Leather, Pair	222-728	\$56.99
Tan Leather, Each	222-729	34.99
Black Leather, Pair	222-602	56.99
Black Leather, Each	222-601	34.99

### Super Tone Horn Kit by Hella

Compact and powerful, a proper horn is more than an accessory: it's a safety measure. Our high quality horn upgrades are simple to install, sound great, and definitely turn heads with their volume!

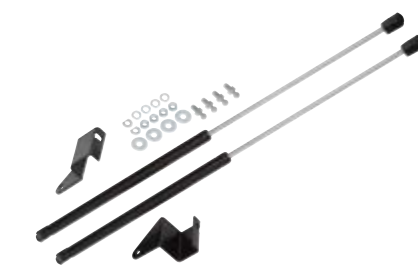
Super Tone Horn Kit 545-090 \$59.99



### Raked Shorty Antenna

Small, powerful, and mere 7 inches tall with a swept back look, our amplified antenna is a major design improvement over an unsightly standard mast or a noisy old power antenna. Comes with a 195" detachable cable, and the mast easily unscrews if you have a car cover without a hole.

7" Amplified 906-185 \$33.99



### Hood Lift Kits

Lifting and lowering your Spitfire bonnet shouldn't be a struggle, and with this bonnet lift kit, it doesn't have to be. This kit provides ample support with powerful, built-in gas springs that not only make lifting and lowering the hood easier, they do most of the work for you. What's more, this kit is designed and custom built with functionality in mind, so no drilling is necessary! In short, this kit will keep it simple for you so you can get to the good part worry-free.

Spitfire 1962-70	867-105	\$89.99
Spitfire 1971-80, GT6 1971-73	867-115	109.99

### Compact Air Horn Kit

Tired of large, modern vehicles not noticing your classic British sportscar on the highway? This kit fits in a space 5½" x 4½" x 4" and produces deep tones of 115 db at 6 ft. A perfect solution for your compact car. Kit comes with a relay, mounting bolt and nut, and instructions.

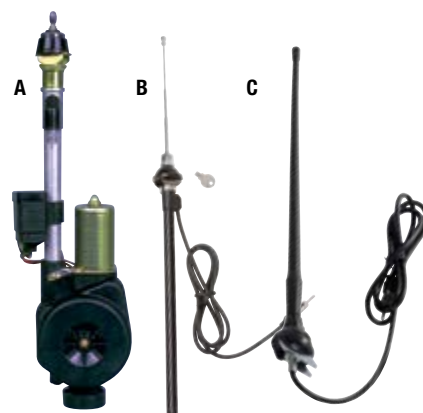
Compact Air Horn Kit 545-085 \$62.99



### Twin Air Horns

Our twin tuned air horn set includes two air horns, heavy duty die-cast compressor, air hose, mounting hardware, and installation instructions.

Air Horns 545-080 \$59.99



### Antennas

Upgrade your old antenna with these great replacements!

**Electric Retractable Antenna:** Our electric antenna kit wires into your radio for fully automatic operation. Requires 13½" depth to mount.

**Flush-Fit Antenna:** This collapsible antenna locks when down. Requires 11¼" depth to mount.

**14" Rubber Antenna:** Black. Includes 54" lead cable.

A. Electric Antenna	386-960	149.99
B. Flush Fit Antenna	386-971	\$19.99
C. Universal	900-716	14.99







408-001

408-002

### Badge Bar Badges

(1) RAC Badge, Chrome	408-695	\$89.99
(2) Cloisonné RAC	408-517	64.99
(3) St. Christopher	408-435	114.99
(4) Brooklands	408-175	74.99
Badge Mounting Kit - 3/4" Bar	408-002	9.99
Badge Mounting Kit - 1" Bar	408-001	7.99



### License Plate Mount Badge Holder

A simple and practical way to embellish your car with a couple of badges. This badge holder is designed to mount on the upper or lower license plate mounting screws, and accepts both standard back mount and magnetic badges.

Badge Holder - License Plate Mount 244-105 \$36.99



### TR7/8 OE Style Front Spoiler

From British Motor Heritage, this original type plastic front spoiler holds up much better than the reproduction fiberglass ones previously available.

TR7/8 Spoiler 071-965 \$329.99 OS



### Spitfire Reproduction Spoiler

Replace a damaged or missing front spoiler with a high-quality reproduction of the original factory front spoiler. Available in fiberglass or ABS plastic.

Spitfire MkIV-1500 - Fiberglass	867-220	\$199.99	<span style="color: red;">OS</span>
Spitfire MkIV-1500 - ABS Plastic	867-221	229.99	<span style="color: red;">OS</span>



### Grille Badges

Embellish your grille with these great looking badges. Solid baked enamel finish on a polished stainless steel back.

*Note: Each badge requires a badge bar mounting backing plate.*

1. England	408-507	\$27.49
2. U.S.A.	408-527	27.49
3. RAC	408-547	27.49
4. U.S. Coat of Arms	408-529	27.49
5. Triumph	408-587	27.49
6. Great Britain	408-506	27.49
Badge Mounting Kit - 3/4" Bar	408-002	9.99
Badge Mounting Kit - 1" Bar	408-001	7.99
Badge Bar Mounting Backing Plate	408-577	11.99

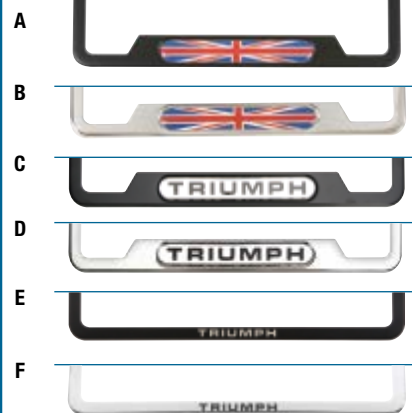
Hear about the latest news, first.  
**eNEWS**  
 SIGN UP AT [MOSSMOTORS.COM](http://MOSSMOTORS.COM)



### Exterior Door Handle Set

High quality reproductions of the originals, these bright chrome door handles are a great replacement for the worn handles on your classic car. The set includes door locks, gaskets, and two keys.

Spitfire 1971-76, GT6 MkIII 1971-73 - pair	804-728	\$299.99
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### License Plate Frames

High-quality license plate frames to show off your car's heritage.

Union Jack, Black	222-735	\$51.99
Union Jack, Stainless	222-725	51.99
Triumph, Black	222-861 <sup>1</sup>	51.99
Triumph, Stainless	222-811 <sup>1</sup>	51.99
Triumph, Slim Profile - Black	222-813	42.99
Triumph, Slim Profile - Polished	222-812	51.99

<sup>1</sup>Standard mounting hardware included.



229-730



229-280

### License Plates

Display your loyalty with one of our regulation size license plates. Embossed aluminum plates with crisp screen printing.

Union Jack	229-730	\$14.99
Triumph Shield	229-280	14.99



### Magnetic Union Jack

This Union Jack magnet makes for a cool display! 3" x 6".

Magnetic Union Jack	215-330	\$5.99
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Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

EXTERIOR



### Wire Wheel Conversion Kit

Add the classic style of wire wheels to your Triumph Spitfire with this high-quality wire wheel conversion kit. Available with eared or octagonal knockoffs, this is stand-alone kit so you can add your choice of the wire wheels.

2-Ear Knock-Off	455-496	\$629.99
Octagonal Knock-Off	455-497	629.99



### Wire Wheel Balancing Tool Set

The wire wheel balancing tool set is a great buy for any classic car owner. While most auto body shops, garages, and tire centers are equipped to balance the wheels of modern cars, they do not always have the right set of tooling for classics in order to mount the wheel on its true axis and accurately balance center lock wire wheels. When you get your Classic's wheels balanced at these shops, additional weights are put on to make sense of the machine's readings and you end up with incorrectly fitted wheels. Investing in this tool set gives you the freedom to go to any garage and get your wheels balanced properly.

This useful tool set comes with interchangeable parts to accommodate the three most commonly used spindle sizes on dynamic balancing: 36 mm, 38 mm and 40 mm. It also includes two cup sizes to fit 42 mm and 52 mm center lock wheels.

Wire Wheel Balancing Tool Set	386-305	\$649.99
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### Knockoff Hammers

Useful in multiple applications, these knockoff hammers are available in all types, weights, and sizes.

1 lb Copper/Copper	386-000	\$59.99
2 lb Copper/Copper	386-850	58.99
2 lb Copper/Rawhide	386-110	89.99
2 lb Zinc Alloy	386-020	65.99
4 lb Lead Alloy	386-180	76.99



### Wire Wheel Spoke Wrench

With its wide face and long handle, this wrench is perfect for adjusting most spoke nipples without rounding them off.

Spoke Wrench	385-800	\$14.99
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### Protective Knockoff Wrench

Prevent damage to knockoffs with multi-ply wooden wrenches. Fit all 42 mm conventional British two eared knockoffs.

42 mm Wrench	386-165	\$38.99
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### Long Handle Knockoff Wrench

Tighten or remove spinners easily with this long handle wrench.

Octagon Knockoffs	386-120	\$74.99
Eared Knockoffs	386-125	79.99
Fabric Wrench Cover	386-115	22.49



### Wheel Spacers

These 6 mm solid spacers are useful when wheel to brake caliper clearance is an issue, or when you want to fine tune track-width.

Wheel Spacers, pair	674-685	\$39.99
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009-139

009-140

### Knockoff Tools

Prevent damage to your knockoffs with these specialty sockets. These sockets allow you to safely tighten or remove knockoffs without a hammer. For use with a 3/4" breaker bar or torque wrench. Available for octagonal or 2 ear knockoffs.

Octagonal	009-139	\$179.99
2-Eared	009-140	179.99



### Logo Valve Stem Cap Set

Dress up your chrome wheels with a classic touch. These solid brass caps with logos are finished in chrome and utilize an O-ring for a proper seal. Sold as a set of 4.

Union Jack - Non-Locking	101-161	\$13.99
Checkerboard - Non-Locking	101-167	13.99



### Triumph Valve Stem Caps

Now offering a little Triumph flare to your wheels with these alloy valve stem caps. Sporting the Triumph book logo these add a custom touch to your wheels. Sold as a set of four.

Book Logo	216-041	\$33.99
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### Brass Tire Gauge

Solid brass precision gear movement. Push button valve to bleed air to the desired pressure. U.S. and metric scales.

Brass Tire Gauge	225-715	\$29.99
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## Wire Wheels by MWS

Each MWS chrome wire wheel has a rim and shell which are polished in special-purpose machines, then hand-polished by skilled craftsmen. To enhance the corrosion resistance, microporous nickel plating is done prior to chrome-plating. The product conforms to the stringent International Standards ISO 1456-1988 specifications. The spokes and nipples are chrome-plated stainless steel for brightness and long life. Chrome wheels have a two year cosmetic and three year structural warranty.

MWS painted wire wheels have very high corrosion resistance. Before being painted, they are primer-coated using Cathodic Electrophoretic Technology, popularly known as "electro" or "e-coat." The silver-grey paint topcoat combines with the primer to give the wheel a salt-spray resistance of 840 hours when tested per ASTM standards. Painted wheels have a one year cosmetic and two year structural warranty.

### Wire Wheels

Dia/Width	Spokes	Finish	Unit	Part #	Price
13" x 4½"	60	Chrome	Each	454-835	\$559.99
13" x 4½"	60	Painted	Each	454-805	399.99

### Wire Wheel Hub Adapters

Left	661-375	\$78.99
Right	661-385	78.99
Hub Adapter Nut	661-395	2.09

### Inner Tubes for Wire Wheel Cars

145 x 13"	452-736	\$19.99
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## Knockoffs

Made from the highest quality materials, and precision engineered to ensure an accurate fit, our center lock spinners come in three styles: the octagonal, 2-eared, and 3-eared. 2 and 3-eared spinners can be fitted with a hammer or spanner. Octagonal spinners require a wrench.



### Standard 2-Eared Knockoffs

Coarse Thread 8 t.p.i. - Left Hand	674-680	\$69.99
Coarse Thread 8 t.p.i. - Right Hand	674-670	69.99



### Octagonal Safety Knockoffs

Coarse Thread 8 t.p.i. - Left Hand	462-730	\$69.99
Coarse Thread 8 t.p.i. - Right Hand	462-740	69.99



### 3-Eared Knockoffs

Coarse Thread 8 t.p.i. - Left Hand	200-335	\$139.99
Coarse Thread 8 t.p.i. - Right Hand	200-345	139.99



## Minilite Style Bolt-on Wheels

Add period charm to your classic car with these 8-spoke Minilite-style alloy wheels. Following a timeless design, these are manufactured using the latest techniques and testing procedures to ensure the highest quality and reliability. All wheels come with center caps.

13" x 5" Spitfire	854-720	\$239.99
13" x 5.5" Spitfire	854-721	239.99
14" x 6" TR7/8 +1	072-745	299.99
Replacement Hub Cap - Chrome	456-049	14.99



## Panasport Wheels

Famous in racing circles, Panasport wheels feature lightweight alloy construction, polished rim and steel tapered-face lug inserts. Please check our website for more information about offset, weight and suggested tire sizes. Please check tire clearance before fitment.

TR7/8 +2 15" x 6" +15 mm offset, 15.6 lbs	854-817	\$349.99
Spitfire Lugnut, Chrome Closed-End - Each	264-155	3.49
TR7/8 Lugnut, Chrome Acorn - Each	854-816	2.19



### Spitfire 1300 and 1500 Alloy Valve Cover

Dress up your engine bay and muffle valve train noise with one of our high-quality aluminum alloy valve covers. Comes with polished dome nuts and chrome oil filler cap. Fits through 1976.

Black Ribbed Cover	224-560	\$119.99
Polished Ribbed Cover	224-550	94.99
Repl. Cap for 224-550	460-145	17.99
Repl. Cap for 224-560	852-120	34.99



### Accessory Foam Air Cleaners

Top quality chrome-plating and washable dense foam elements.

Oval for 1 1/4" Strombergs	223-240 <sup>1</sup>	\$46.99
Oval for 1 1/2" Strombergs	223-280 <sup>1</sup>	44.99
Replacement Foam	37-0893	15.99

<sup>1</sup>May not be legal on emission controlled vehicles. Check your local laws for compliance.



### Premium Valve Cotters by Good Parts

Now offering your classic car the benefit of high-quality parts manufactured to exact specifications by Good Parts. Replace the worn out and damaged original valve locks with these premium 3/16" valve cotters. Precision engineered. Sold as a pair for 1 valve. 8 pairs required for four-cylinder engines and 12 pairs required six-cylinder engines. Application specific. Made in USA.

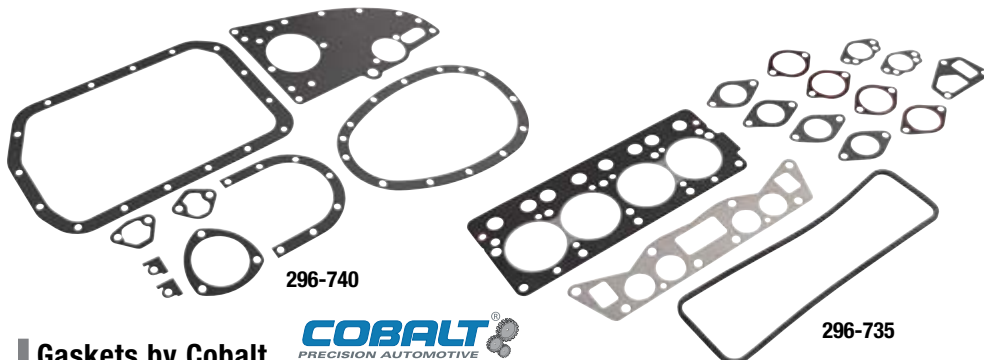
Spitfire MkIV-1500, GT6, TR7 - Pair	831-531	\$9.99
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### Performance Roller Rocker Assemblies by Good Parts

Roller rocker conversions offer the benefits of low friction operation coupled with good rigidity and more accurate valve operation, which combine to release several more bhp. Complete assembly ready to bolt on.

Spitfire 1300, 1500 - 1.55:1	853-170	\$999.99	
Spitfire 1300, 1500 - 1.65:1	853-175	999.99	



### Gaskets by Cobalt

**COBALT**  
PRECISION AUTOMOTIVE

Timely upgrades go a long way in the upkeep of your vehicle, and it is an important aspect of vehicle safety. Switch out your worn-out gaskets with these brand-new Cobalt brand replacement options, offering great quality at a very reasonable price. Built to OEM specifications.

Cylinder Head Gasket Set - Spitfire Fed. 76-On, CA 75-On	296-735	\$39.99
Cylinder Head Gasket - Spitfire 1500	296-730	19.99
Lower Engine Gasket Set - Spitfire 1968-On	296-740	26.99



### Billet Timing Cover by Good Parts

Timing Covers by Good Parts make for a great addition to any engine. Manufactured from high quality billet aluminum, these lightweight covers offer top protection while providing a clean and organized look to your engine. Each cover has a removable cover to provide access to the cam sprocket. It comes with a crank seal and chain tensioner installed and also includes the stainless steel mounting hardware. The access cover has an O-ring seal and can be easily attached to the stainless steel hardware. Reasonably priced, get your cover today!

Spitfire MkIV, 1500; GT6 - Anodized	853-120	\$499.99
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### Duplex Timing Gear Kits for Spitfire

Now offering your Spitfire the advantage of duplex timing gear kits.

Duplex refers to a double row timing chain which is stronger and more reliable than the standard single row chain system. This high quality kit includes gears, chain, and tensioner. Choose a duplex conversion kit or a duplex vernier conversion kit. Application specific.

<b>Duplex Timing Gear Kit</b>		
Spitfire 1962-70	838-210	\$189.99
Spitfire 1971-80	838-212	119.99
<b>Vernier Duplex Timing Gear Kit</b>		
Spitfire 1962-70	838-211	\$319.99
Spitfire 1971-80	838-213	219.99





### K&N Chrome Air Filters

K&N air filters are designed to be washed and reused for the life of your engine. Have confidence in the K&N ten year/one million mile (non-comp. use) warranty. All sold individually.

#### 175CD Zenith-Stromberg

1 3/4" deep, each 222-965 \$169.99

#### 40 DCOE and 45 DCOE Weber Carbs

1 3/4" deep, each 222-245 \$146.99

3" deep, each 222-240 119.99

#### DGAV Weber Carbs

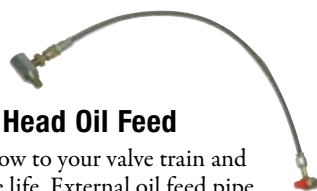
1 3/4" deep, each 222-366 \$189.99

#### K&N Accessories

Filter Recharging Kit 001-130 \$36.99

Filter Cleaning Fluid, each 231-480 16.99

Filter Oil Bottle (250 mL), each 231-490 9.99



### Cylinder Head Oil Feed

Increase oil flow to your valve train and extend engine life. External oil feed pipe routes oil from the main engine oil gallery directly to the back of the cylinder head. Braided stainless steel hose, easy installation.

Oil Feed 821-360 \$89.99



### Silicone Valve Cover Gaskets by Gasket Innovations

These premium silicone valve cover gaskets are stronger and more resilient than traditional cork. They will tolerate re-use far better as well, allowing you to remove these covers repeatedly without having to replace your gaskets every time. Two types of gaskets are offered, one for Stock covers, and one for Alloy covers. Select your application below. Instructions included.

*Note: Red RTV Sealant is needed for proper installation.*

Spitfire w/ Stock Valve Cover 694-101 \$24.99

Spitfire w/ Alloy Valve Cover 694-102 32.99

TR7 w/ Stock Valve Cover 071-011 34.99

RTV Sealant - Red - 3 oz 221-305 15.99

MORE  
INFO  
ONLINE



### Bushed Rocker Arms

Originally the rocker arms were not bushed and tended to wear quickly. We have had bushed arms made for us by a UK supplier. Ready to be honed, you can purchase these bushed arms individually to fit your rocker shaft, or as a matched set with the rocker shaft. The rocker arms have a tip hardness of 50-52 HRC, as original and should have a clearance of 0.002" after honing.

Spitfire & GT6 - Odd Numbered Arms 839-115 \$17.99

Spitfire & GT6 - Even Numbered Arms 839-125 17.99

Arms (8) & Shaft - Spitfire 839-138 259.99

Arms (12) & Shaft - GT6 839-128 379.99



### Oil Cooler and Spin On Filter Adapters

Triumph engines suffer from under-cooling of their oil, particularly when the cars are driven hard and fast. We highly recommend fitting this kit. The installation kit includes your choice of standard rubber or stainless steel braided hoses and an adapter. Purchase the oil cooler radiator separately.

#### Spitfire 1962-80 Oil Cooler Installation Kits

With Stainless Steel Braided Hoses 635-495 \$199.99

With Standard Rubber Hoses 635-485 169.99

#### Oil Cooler Radiators

10 Row 11" x 3" 235-915 \$59.99

13 Row 11" x 4" 235-925 69.99

16 Row 11" x 5" 235-995 114.99

19 Row 11" x 5 3/4" 235-845 129.99

### Triumph Super Duty Tappet Sets

Super duty tappets to fit Triumph 4 and 6 cylinder motors. Heat-treated and chilled cast iron with a manganese phosphate break-in coating. Hardness rated at 62-65 HRC. Drilled for oil drainage to reduce operating mass. Choose your application below.

Tappet Sets, Spitfire 838-306 \$199.99

Tappet Sets, GT6 838-307 314.99



322-990

**ARP**  
automotive racing products



### ARP Hardware

Have confidence in premium-grade 8740 Chrome-moly steel with a tensile strength of 200,000 psi. Precision CNC machined to exact specifications, invest in these quality head stud and rod bolt kits by ARP. The studs are rolled after heat treatment to provide up to 10 times longer fatigue strength.

*Note: For part #322-990, all studs are equal in length and the lifting eye bracket must be removed.*

Spitfire - Head Stud Kit 322-990 \$119.99

Spitfire - Rod Bolt Kit 322-991 104.99



### TR7 Spin-On Oil Filter Kit

Installing a spin-on oil filter adapter is a simple way to make regular maintenance less of a chore. Modern filter designs take a lot of the mess out of oil changes and not having to clean out the original filter gives you more time to enjoy the car.

TR7 Adapter 635-830 \$109.99

Spin-On Filter - Fram 235-880 10.99

Spin-On Filter - Wix 235-855 18.99

Spin-On Filter - K&N 235-830 28.99



838-306

Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

PERFORMANCE



### Electric Fan Kit by Revotec

Keeping your car's engine running at optimum temperature ensures great performance and economy. Get all of that with the Revotec Fan Kits. Along with bespoke, laser cut stainless-steel brackets that mount directly to the radiator mountings, these kits use a high efficiency fan with a 32 mm hose-mounted type of electronic fan controller that reduces noise and the load on the engine while improving power and mpg. \*Negative Earth Only. Includes Earth wire kit, bolts and fittings, and instructions.

*Note:*

#231-717 – Includes a 9" suction fan for Spitfire. This fan kit only fits the US specification wide radiator commonly retro fitted to other models.

#231-718 – Includes a 10" blowing fan with ABS Shrouds for Spitfire. This fan kit only fits the original narrow radiators, which is the only type available and commonly retro fitted to other models.

#231-719 – Includes an 11" suction fan with front pulley spacer kit for GT6.

#### Spitfire

Wide Radiator - Negative Ground	231-717	\$434.99
Wide Radiator - Positive Ground	231-791	439.99
Narrow Radiator - Negative Ground	231-718	379.99
Narrow Radiator - Positive Ground	231-790	439.99

#### GT6

GT6	231-719	\$434.99
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#### TR7/8

TR7	231-788	\$379.99
TR8	231-789	379.99



### Spitfire Electronic Fan Controller by Revotec

Built using the latest technology, components and assembly methods, Revotec's engineering team has developed a robust and reliable electronic fan controller that can be adapted to any electric fan. Engineered to overcome problems associated with capillary-action and clip-on devices, this non-leaking unit is installed in a water hose but will not obstruct coolant flow. Listed sizes refer to the hose I.D. Easy to install, a relay and all necessary fittings are included.

#### Negative Ground

25 mm	231-740	\$144.99
28 mm	231-742	139.99
32 mm	231-744	139.99
35 mm	231-746	139.99
38 mm	231-748	139.99

#### Positive Ground

25 mm	231-741	\$199.99
28 mm	231-743	199.99
32 mm	231-745	199.99
35mm	231-747	199.99
38mm	231-749	199.99



### Universal Fuel Pump Kit by Lucas

The Lucas universal fuel pump kit is an extremely quiet and reliable steel cased sealed unit with zinc plating. It includes attached filter, mounting bracket, push-on fuel pipe unions, two 3.4" lengths of fuel line, and hose clips. This dual polarity 12v electric fuel pump is a replacement for AUA66 and AUA25 (Positive and Negative Earth). Suitable for all single, twin, and triple carburetor installations. A fuel pressure regulator may be required dependent on application/usage.

#### Technical specs:

- E85/ethanol compatible
- 6.77" Long 2.13" Dia
- 5 amps Current Draw
- Inlet and outlets threaded 1/8" NPT
- 8.5 psi max output

Fuel Pump	377-186	\$119.99
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### Facet Solid State Fuel Pump

Solid state electric fuel pumps can be used in conjunction with, or in place of, your original pump. Push or pull fuel from a discreet location under the car, through your original pump, or put it in line with a power switch and use it as a backup. Producing 1.5 to 3 psi, it is perfect for SU carburetors. Works on positive or negative ground cars.

Solid State Pump	377-420	\$109.99
Facet Filter	377-424	12.99

### Knurled SU Idle Screw Kit

Fine-tune your idle without having to reach for a screwdriver. Made specifically for the SU carburetor, this upgrade is quick and easy.

Knurled SU Idle Screw Kit	372-835	\$18.99
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### Revotec Manual Override Switches

Revotec switches manually control your Revotec Fan Controller. Available as a 3-way rotary switch with On, Off, or Automatic positions or as a 2-way Jaguar-style toggle switch with On or Automatic. Each switch is supplied with a mounting bracket, wiring, decals, and hardware.

3-way Rotary	231-725	\$69.99
2-way Jaguar-Style	231-726	49.99







### Fuel Filter/Regulator

High quality universal fuel pressure regulator with integral filter comes with 1/4" and 3/16" fittings. Pressure adjustment is 3 psi to 9 psi. Pre-set to 3-3 1/2 psi for SU & ZS carbs. Made in Italy.

Fuel Filter/Regulator	377-435	\$149.99
Replacement Filter	377-436	17.49
Replacement Bowl Gasket	377-437	8.19



### Manual Choke Conversion Kit

Designed in England by Zenith-Stromberg. Easily install this kit with included mounting hardware and detailed instructions.

Spitfire 1975-80, Single Carb TR7	386-325 <sup>1</sup>	\$129.99
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<sup>1</sup>May not be legal on emission controlled vehicles. Check your local laws for compliance.



### Ram Pipe Kit

Upgrade your classic's performance with a high-quality ram pipe kit. The short ramp pipe kit is fitted with a screen making it ideal for a street application providing additional performance and an aggressive look under the hood. Sized specifically for SU carbs. Each kit is sold per carb.

1 1/4" Ram Pipe Kit - H2 & HS2 carbs	372-565	\$94.99
1 1/2" Ram Pipe Kit - H4, HS4, & HIF4 carbs	372-566	91.99



222-366



### Weber Downdraft Carburetor Kits

Combine performance and economy on your stock engine. The Weber DGV two barrel progressive carburetor has proven to be the most popular replacement for worn out or damaged stock carburetors. Our Weber DGV kits come pre-jetted for your vehicle. Kit includes instructions, carburetors, manifold/adapters, linkage and air filters. Please note that there is no provision for emission connections and some modifications will be required for best operation.



222-255

TR7 Weber Dual	222-410 <sup>1</sup>	\$1,199.00	
Spitfire 1500 Manual Choke	222-257 <sup>1</sup>	629.99	
Spitfire 1500 Electric Choke	222-256 <sup>1</sup>	619.99	
Spitfire 1500 Water Choke	222-255 <sup>1</sup>	619.99	
Chrome Air Filter	222-365	39.99	
Replacement Element for Above	222-364	20.99	
K&N Air Filter	222-366	189.99	
Carb Rebuild Kit - w/ Power Valve	222-266	64.99	

<sup>1</sup>May not be legal on emission controlled vehicles. Check your local laws for compliance.



231-930

231-932

231-931

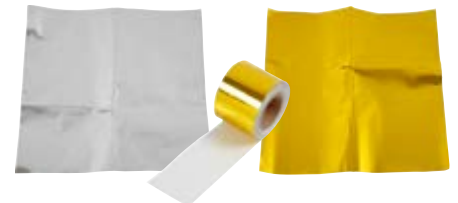
### Exhaust Wrap and Tie Kit by DEI

Black	231-930	\$38.69
Tan	231-931	37.49
Titanium	231-932	42.99



### Cool Tape by DEI

15 ft	231-940	\$22.99
30 ft	231-941	42.99



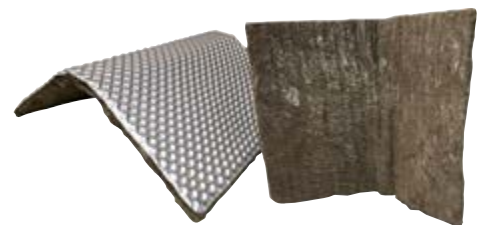
231-953

231-957

231-956

### Heat Reflective Sheeting by DEI

<b>Reflect-A-Gold</b>		
12" x 12"	231-956	\$24.99
12" x 24"	231-955	43.99
24" x 24"	231-954	82.99
<b>Reflect-A-Cool</b>		
12" x 12"	231-953	\$14.39
12" x 24"	231-952	25.99
24" x 24"	231-951	31.49
36" x 48"	231-950	87.99
<b>Reflect-A-Gold Tape</b>		
11/2" x 15"	231-957	\$43.89
11/2" x 30"	231-958	77.89



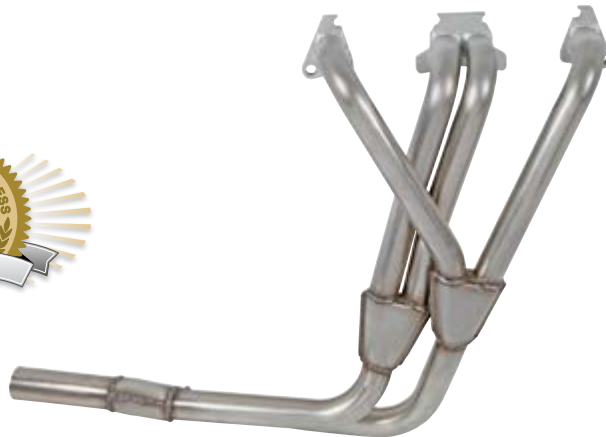
### Form-A-Shield by DEI

Form-A-Shield	231-905	\$109.99
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Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

PERFORMANCE



862-221

## Stainless Steel Headers & Exhaust Systems

Give your Triumph Spitfire the advantage of high quality exhaust system. Developed exclusively for the Spitfire, these high grade stainless-steel exhaust systems are direct replacement and improvement over a stock exhaust. The headers sport a larger bore, designed to create faster, efficient and smoother exhaust flow helping the engine breathe better! With great looks and sound, spruce up your engine bay with our selection of exhausts today!

*Note: Factory style exhaust systems require cutting of the front pipe or use of a stainless link pipe (part #862-212 or 862-213). Sport exhaust systems require a stainless link pipe to be fitted.*

### Headers

Spitfire Mk1-2	862-220	\$569.99
Spitfire Mk3-1500	862-221	519.99

### Exhaust Systems

Spitfire 1962-64 Mk1	862-135	\$479.99
Spitfire 1964-67 Mk2	862-136	319.99
Spitfire 1968-70 Mk3	862-137	439.99
Spitfire 1971-73 Mk4	862-138	499.99

### Sport Exhaust Systems

Spitfire 1962-64 Mk1	862-210	\$599.99
Spitfire 1965-80 Mk2-1500	862-211	629.99
Link Pipe - Spitfire Mk1-Mk2	862-212	22.99
Link Pipe - Spitfire Mk3-Mk1500	862-213	26.99



862-137

## Exhaust Header by TriumphTune

This tubular exhaust header was designed by TriumphTune in the UK and is sized for street use and vintage racing. The four into two design gives improved torque over conventional four into one headers. The dual down pipes merge into a Y connector designed to route to the standard or sport exhaust systems. Choose either Mild Steel or Polished Stainless to match your car's style. Some hand fitting and port matching may be required. Mild Steel headers are supplied with anti-corrosive protection paint, header should be trial fitted before final paint. Header will bolt to the 1296 - 1500cc engine, but there is no provision for an E.G.R. valve. Header is not legal on emission controlled vehicles.

Spitfire 1971-80 - Polished Stainless Steel	865-146 <sup>1</sup>	\$479.99
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<sup>1</sup>May not be legal on emission controlled vehicles. Check your local laws for compliance.



## High Performance Manifold Gasket by Remflex

Add value to your classic car with a high-performance manifold gasket by Remflex. These gaskets work because they solve the two main problems associated with sealing an exhaust flange: warping and gasket failure. Made from 100% flexible graphite, these unique gaskets come in a standard 1/8" thickness and are designed to crush 50%, allowing them to fill gaps in the flange surface. They can withstand temperatures up to 3,000 °F and will not burn out, shrink, or leak ever! These exhaust gaskets also rebound 30%, creating an optimum seal that eliminates the need to re-torque. With so many benefits, don't think twice before offering your classic car the advantage of a quality manifold gasket.

GT6	695-080	\$49.99
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### Performance Exhaust Header

These tubular exhaust headers are suitable for vintage racing or the sporting enthusiast. The four into one design gives the best top end power. Route the large collector to a custom big bore racing exhaust for track use, or hook it to your stock or sport exhaust using the included adapter. Some hand fitting and port matching may be required. Headers supplied with anti-corrosive protection paint, header should be trial fitted before final paint. Both headers will bolt to the 1296 - 1500cc engine. The #865-140 has a provision for an E.G.R. valve. Neither header can be used with the original catalytic converter. Both are not legal on emission controlled vehicles.

Spitfire, no E.G.R. port	865-130 <sup>1</sup>	\$254.99
Spitfire, w/ E.G.R. port	865-140 <sup>1</sup>	254.99

<sup>1</sup>May not be legal on emission controlled vehicles. Check your local laws for compliance.



### Sports Coil by Intermotor

Intermotor was the original manufacturer of the renowned Sports Coil. Extensive testing has proven the Intermotor Sports Coil to be exceedingly dependable. Allow the 40,000 volt output to provide you with reliable starting power and greater performance at higher rpms. Made in England.

*Note: These coils require a push-in type coil wire.*

Non-ballasted systems	143-201	\$44.99
Ballasted systems	117-264	44.99
End Clip for solid core wire	571-037	0.89
Boot for push-in wire end	571-047	1.69
Clamp - Chrome	143-255	16.99
Clamp - Stainless Steel	117-265	17.99
Clamp - Zinc Plated	143-256	9.99



### Performance Free-Flow Exhaust Systems

Increase horsepower and gas mileage by reducing exhaust gas backpressure. Constructed of heavy gauge steel, black with chrome-tipped ends. Systems do not include front pipes.

(A) Spitfire MkIV & 1500	865-120	\$539.99
(B) Triumph TR7	071-958	429.99

## PERTRONIX

### Pertronix Ignition Coils

The Pertronix Ignition Coil isn't called the "Flame-Thrower" for nothing.

Matched to the Pertronix Ignitor ignition and with a voltage of 40,000, this coil will deliver a smoother response and better fuel economy, along with enhanced power during acceleration. Ballasted ignition system was used from 1975 on.

*Note: These coils require a push-in type coil wire.*

Non-ballasted systems - Black	143-265	\$79.99
Non-ballasted systems - Chrome	143-266	84.99
Ballasted systems - Black	143-270	79.99
End Clip for solid core wire	571-037	0.89
Boot for push-in wire end	571-047	1.69



### Pertronix Ignitor Electronic Ignition

- No external control boxes to mount
- No points to set or change
- Hall effect sensor is impervious to dirt and moisture and retains stock advance curve
- Locate Lucas model number stamped in housing by the vacuum advance
- 30-month manufacturer's warranty

Lucas 45DE4, DM4 & 47DE4	222-475	\$219.99
Delco (Spitfire 1963-75)	222-485	189.99
GT6 with D204 DELCO	222-486	189.99

### Pertronix Flame Thrower Electronic Distributor

These distributors are built using all new castings modeled after the 45D series distributor. Each distributor is then precision machined for an exact fit. Replace your faulty factory Lucas electronic point distributor with a distributor that will deliver the performance you demand.

#### Features

- Tailored advance curve for optimal performance and drivability.
- Delivers twice the voltage to the spark plugs, increasing horsepower, fuel economy, and spark plug life.
- 2:1 improvement over "points" in current fall time for increased coil output.
- Rotating cobalt magnets trigger a Hall Effect integrated circuit. No points to burn. No moving parts to wear out.

- Epoxy molding makes our module impervious to dirt, oil, grease and moisture.
- Stable timing. No need for any adjustments.

Spitfire 1975-80	143-116	\$359.99
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Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

PERFORMANCE



### High Performance Plug Wire Sets by Cobalt

Buy Cobalt! These wire sets are made to our specifications using the highest quality materials. For push-on style coils.

- 8 mm Silicone Jacket resists high temperatures, fuel and oil
- Compact Silicone Boots with Locking Terminals
- Spiral Magnetic Core to suppress RFI/EMI Interference

Spitfire 1967-on	172-040	\$39.99
TR7	571-015	39.99
GT6	172-010	39.99



### Performance Plug Wire Set

Magnecor competition spark plug cable sets work great on street cars with either conventional or electronic ignition systems. Low resistance, yet also shielded to reduce radio noise interference.

Spitfire	143-556	\$134.99
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### XR700 Electronic Ignition

Replace your troublesome points and condenser with this easily installed kit. FAST (formerly Crane) electronic ignition systems are famous for their reliability. Expect faster starts, cleaner running and better performance at all engine speeds.

For Lucas Points-type Distributors	222-680	\$199.99
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### High Torque Starters by WOSP Performance

Give your Classic the high torque advantage! Whether you're having problems starting your engines or simply want an upgrade, our selection of high torque starter motors by WOSP perfectly meet your requirements. Manufactured in the UK, these gear reduction starters are powerful, lightweight, and built for performance. Offering increased torque, especially useful on high compression engines, these brand new, application specific starters are direct replacements built to the highest standards to withstand the rigors of all forms of motorsport. Quality and performance, WOSP starters have it all.

#### Features:

- All units are 100% brand new
- Based on the Denso conventional offset gear reduction design
- High power 1.0 kW and 1.4 kW Denso motors modified to suit each application and individual requirement
- Manufactured with the latest electronic testing equipment to check the performance of every product produced.

Spitfire	140-368	\$319.99
GT6	140-367	319.99
TR7	140-372	339.99



### Alternator Conversion Kit

Upgrade your Spitfire Mk 1, 2 or 3 with a powerful and reliable Lucas-type 36 amp alternator. Our kit provides everything you need including brackets, hardware and belt.

Spitfire Mk 1, 2, 3	130-138	\$369.99
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### Battery Cut-Off Switches

Simplify servicing and long term auto storage with this battery cut-off switch. A strategically placed remote switch deters theft. A negative post mount switch is quickly accessed.

Remote Switch - 1" shaft	145-770	\$64.99
Remote Switch - 1/2" shaft	145-771	59.99
Negative Post Mount	145-795	7.99



### Battery Hold-Down Bar with Knurled Knobs

Replace your old or missing battery tie down with this attractive and high quality battery hold down bar. Designed to fit all Triumph models, it clamps the battery to your car, and keeps it tightly secured. Adding a cleaner look to your engine bay, this aluminum battery hold down bar shows off TRIUMPH machined into the bar with matching knurled knobs for ease of installation and removal.

Battery Hold-Down Bar with Knurled Knobs	850-428	\$76.99
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### Racing Battery Switch

Primarily intended for competition use, this rugged switch can be used on any car. The removable key deters theft. Attached rubber cap keeps dirt and water out when the key is removed. Meets FIA requirements for motor sports.

Racing Battery Switch	145-785	\$29.99
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# Vitesse

## 5-Speed Conversion by Vitesse

Amp up your driving experience with the Vitesse 5-Speed Conversion kit!

Built around a BRAND NEW Mazda MX-5 Miata gearbox, this tried-and-tested transmission conversion kit from Vitesse UK offers smooth gear changes and lower rpm cruising in 5th gear.


Each kit comes with a new fully assembled Mazda gearbox, matching set of electrocoated original equipment Mazda parts, and a bespoke cast aluminum bell housing designed to fit directly to your engine. The custom shift lever, and included shift knob, retain the existing shifter position. Installation is straightforward, and includes a full set of installation instructions. With proper tools and some automotive competency, you should be able to fit a Vitesse gearbox! Give your classic the perfect cruising upgrade with a brand new 5-Speed Conversion kit by Vitesse!

### Kit includes:

- New 5 Speed Mazda Transmission & Clutch
- Custom Shift Lever and Shift Knob
- Concentric Slave Cylinder Assembly
- Braided Clutch Line w/ Remote Bleed
- Drive Shaft
- Pilot Bearing with Mazda OE needle roller bearing assembly
- Speedometer Drive Cable
- Gearbox Rear Mount Bracket Assembly and Isolator
- Complete UNF fittings kit
- Clutch Alignment Tool

*Note: The gearbox is delivered dry and will require 2.1 qt SAE 75W-90 oil.*

TR7

440-523 \$6,695.00 






## 5 Speed Conversion Kits

If you plan on driving your classic, installing a 5 speed transmission will make the car much more enjoyable at highway speeds. Using the popular Ford T9 gearbox, the installation is reversible with minimal modifications to the frame or transmission tunnel. Get better fuel economy, less engine wear and easier shifts. The five speed kits come complete with the following components:

- Reconditioned Ford T9 gearbox with modified shifter Bell housing
- Adapter Plate
- Spigot Bushing
- Clutch Plate
- Clutch Cover
- Clutch Release Bearing
- New Driveshaft
- Chassis Cross member and mountings
- Speedometer Cable
- Shift Lever
- All Bolts and Fasteners
- Detailed Instructions

*Note: Speedo will need to be recalibrated*

Spitfire Mk 1, 2, 3, 4 to 1971	440-187	\$4,995.00	
Spitfire 1500 1973-80	440-185	5,095.00	
GT6	440-189	5,695.00	
Clutch Tool	041-620	3.99	
Shift Knob - 7 mm	041-546	44.99	



Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

PERFORMANCE



### Alloy Flywheel Assembly by Fidanza



Fidanza Performance lightweight aluminum flywheels are designed, engineered and manufactured right here in the USA. These flywheels have been CAD designed/engineered and precision CNC machined from top quality billet 6061 T6 aluminum to deliver optimum performance and reliability. All flywheels are balanced and thoroughly inspected for quality and fitment.

#### Fidanza aluminum flywheels deliver:

- Faster throttle response and quicker acceleration
- Additional horsepower to the wheels (reduced parasitic losses)
- Smoother, faster shifting
- Easier braking, better slowing (due to reduced rotational mass)
- Reduced clutch wear and improved efficiency (from better heat dissipation)
- Replaceable friction plate

Spitfire 1967-73	460-506	\$484.99
Spitfire 1974-80	460-678	439.99



### TR7/8 Polyurethane Shifter Housing Bushings

Use these bushings to isolate the shifter remote control from the transmission. The originals were made of rubber and tend to turn to mush. As an alternative to the short-lived rubber bushings we now have this kit of eight poly bushings.

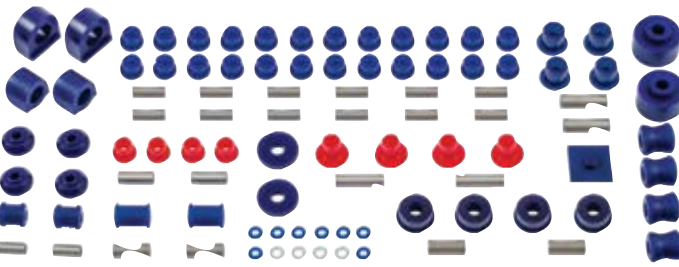
Shifter Bushings, set of 8	072-291	\$15.79
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### Clutch Slave Cylinder Remote Bleed Kit

Use this remote kit to bleed your clutch slave cylinder. Braided stainless steel line attaches to the slave cylinder for easy access, comes with brackets and fittings.

Remote Bleed Kit	588-006	\$69.99
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683-147



### Spitfire & GT6 Polyurethane Bushing Kits by SuperPro

Tried, tested and proven in motorsport, SuperPro bushes deliver outstanding performance without compromising ride comfort, noise isolation or functionality. Their innovative design and superior materials offers dramatic improvements in handling, giving a precise feel through the corners making them an ideal choice for cars used for both normal road and track days. Versatile in their applications with a superior service life, the polyurethane bushings are ideal replacements for the worn out and damaged bushings of your classic car. Choose the bushing kit best suited to your requirements. To keep your classic car running, we now offer multiple bushing sets for your Triumph Spitfire and GT6. Manufactured from USA produced urethane. Take your pick!

#### Features:

- Extreme resistance to abrasion
- Low compression set
- High tear strength
- Resistance to oils and solvents

#### Spitfire MKI-III

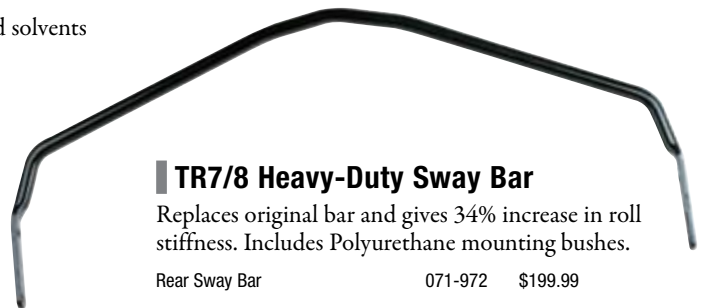
Complete Car Kit	683-140	\$449.99
Complete Front Kit	683-141	264.99
Complete Rear Kit	683-142	209.99
Front Wishbone Kit	683-007	104.99
Sway Bar kit	683-018	21.99
Front Trunion Kit	683-020	42.99
Rear Spring Eye Kit	683-067	42.99
Rear Radius Arm Kit	683-010	56.99

#### Spitfire MKIV-1500

Complete Car Kit	683-147	\$479.99
Complete Front Kit	683-145	244.99
Complete Rear Kit	683-146	224.99
Front Wishbone Kit	683-007	104.99
Sway Bar kit	683-018	21.99
Front Trunion Kit	683-020	42.99
Rear Shock Kit	683-001	15.99
Rear Spring Eye Kit	683-067	42.99
Rear Radius Arm Kit	683-010	56.99

#### GT6

Front Wishbone Kit	683-007	\$104.99
Rear Spring Eye Kit	683-067	42.99
Rear Radius Arm Kit	683-010	56.99



### TR7/8 Heavy-Duty Sway Bar

Replaces original bar and gives 34% increase in roll stiffness. Includes Polyurethane mounting bushes.

Rear Sway Bar	071-972	\$199.99
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### TR7/8 KYB Gas Struts and Shocks

KYB struts and shocks are a good match for uprated springs and sway bar which require greater damping than stock components. Sold individually.

Front Gas Strut	071-390	\$89.99
Rear Gas Shock	071-395	79.99

### Spax Shock Absorbers

Improve your car's handling with world famous Spax shocks. External adjustment allows easy calibration for different driving styles.

Spitfire, GT6 Front - Pair	683-307	\$399.99
Spitfire, GT6 MkI Rear - Pair	683-309	399.99
GT6 MkII, MkIII Rear - Pair	683-310	399.99







### KYB Shocks for Spitfire & GT6

The KYB Gas-a-just monotube shock absorber has additional performance advantages over the traditional twin-tube design: It can instantly, automatically adjust to your performance needs and never experiences fade due to aeration. The KYB Gas-a-just has two separate working chambers: An air-free hydraulic piston and valve area for responsiveness and control, and a second high-pressure nitrogen gas area with a floating piston that provides a comfortable ride during normal driving and adds instant performance on demand.

The high pressure monotube design responds instantly to conditions and driver inputs to deliver increased handling capabilities over twin-tube designs.

Monotube shocks have separate chambers for the nitrogen gas and hydraulic fluid, this eliminates aeration and foaming and helps maintain consistent damping force in all conditions.

Fluid leaking can be a cause of shock failure, the KYB Gas-a-just has an ultra-smooth triple chrome plated chrome piston rod to reduce seal wear. The multi-lip, synthetic oil seal is engineered to keep fluid in and has a wiper to keep contaminants out of the oil.

Front	670-260	\$159.99
Rear	670-261	89.99



### Roll Bar

Our bolt-in roll bar looks great and causes minimum restriction of cockpit space. It's designed to fit inside the convertible top. The optional pad is vinyl covered and uses snaps and Velcro fasteners to keep it firmly in place. Includes mounting hardware.

Spitfire Roll Bar	856-095	\$799.99	OS
Roll Bar Cover	236-000	159.99	



### High Ratio Steering Rack

The high-ratio pinion reduces the lock to lock from 3 1/2 turns to 2 1/2 turns. Tie rod ends are not included.

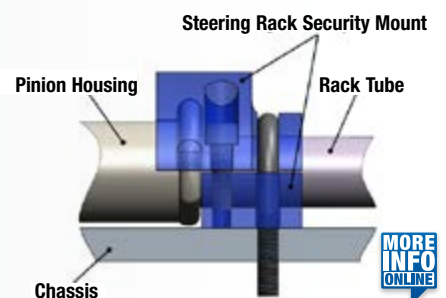
Spitfire, GT6	667-187	\$269.99	OS
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### Steering Rack Security Mount

One unfortunate design aspect of the rack & pinion steering unit in the Spitfire is that while the rack tube is mounted to the chassis, the pinion housing is not. Because of this, it is possible for the joint between the pinion housing and rack tube to become loose, and impact your ability to control the vehicle.

As a safety measure, we have created the Steering Rack Security Mount. The specially designed upper mounting block surrounds the flange cast into the pinion housing. If the joint begins to fail, the flange is held by the Security Mount, allowing you to maintain control of the vehicle.

The Full Kit is for vehicles that do not have solid rack mounts already in place. The Upgrade Kit is for vehicles that have existing solid rack mounts.



*Note: The security mount is intended as a one-time-use device that may, in the event that the steering rack begins to separate, help you keep control of the vehicle. It is not intended to repair a loose or separated rack. If your steering rack has begun to fail, it must be replaced. This product does not strengthen the joint. Continue to inspect the steering rack after the security mount has been installed.*

Full Kit - Spitfire	667-293	\$129.99
Upgrade Kit - Spitfire	667-296	99.99

Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

PERFORMANCE


**683-400**

**683-403**

## Spitfire Rear Lowering Block

Enjoy improved handling with the brand new rear lowering blocks! When fine tuning your suspension, if you have fitted uprated and lowered front springs then you will need to lower the rear ride height to compensate.

Made of aluminum alloy, these lowering blocks will lower the car based on the size of the block as well as enhance your car's appearance. CNC machined from billet to the tightest tolerances, the blocks also offer positive location to your spring/diff case.

**Available in three sizes, tailor your car's handling to your requirements:**

- A ½" spacer would go under a new or recently fitted rear spring.
- A ¾" spacer would benefit cars fitted with 330lb+/1" lower front springs.
- A 1" spacer is ideal for Spitfires that frequent the track.

*Please Note:*

- Adding these spacer blocks will increase the negative camber on the rear.
- We recommend that you replace the spring mount studs.
- The ¾" and 1" blocks will require a longer stud available under part #683-403, and a standard size replacement stud is available under part #318-005.

Rear Lowering Block - 1/2"	683-400	\$52.99
Rear Lowering Block - 3/4"	683-401	55.99
Rear Lowering Block - 1"	683-402	62.99
Stud, Spring Mount, Long	683-403	19.99



## TR7/8 Suspension Improvements

Replace soft original bushings with stiffer Metalastic performance components.

### TR7/8 Front Anti Dive Kit

This kit changes the loading on the front sway bar to reduce dive under braking.

### TR7/8 Subframe Heavy Duty Bush Set

Reduces flex due to soft original rubber mounts, improves response and handling.

### TR7/8 Rear Upper Strut Heavy Duty Bush

Replaces the upper axle support strut bushing. Sold individually, 4 required.

### TR7/8 Rear Lower Arm Heavy Duty Bush

Replaces the lower arm bushing to increase feel and reduce the mushiness of the original suspension. Sold each, four required.

Front Anti Dive Kit	871-000	\$62.99
Subframe Bush Set	871-015	66.99
Rear Upper Strut Bush	871-025	8.99
Rear Lower Arm Bush	871-030	42.99



## Stainless Steel Braided Brake Hose Sets by Goodridge

Goodridge brake hose kits feature the finest quality hose, consisting of a PTFE inner with a stainless-steel outer braid. This eliminates the spongy feel under arduous conditions, giving greater brake operation as well as providing superior resistance to abrasion and corrosion. Every brake line made by Goodridge is 100% pressure tested and guaranteed to be leak free and give an improved braking performance. They are also 100% TUV, DOT, ADR and ISO approved and can be used worldwide. Offering reliability, safety, and a brilliant look, buy this braided brake hose set today! Application specific.

Spitfire 1962-72 - Black	582-097	\$144.99
Spitfire 1962-72 - Clear	582-096	149.99
Spitfire 1973-80 - Black	582-099	146.99

## Brake Caliper Paint System

Give your brake calipers a high gloss luster. The paint has an industry leading heat resistant capability of 900 F. Kits come complete with two component high tech paint system, one can of brake caliper cleaner, and application brush. Ground shipping only.

Red	216-800	\$109.99
Black	216-804	109.99



## Rubber Brake Hoses by Cobalt

All brake hoses aren't equal. These hoses are a product of many R&D hours devoted to improving quality, safety and performance of these critical brake components. The rubber brake hoses by Cobalt go the extra yard by welding the metal joint end connections for strength and reliability. Other hoses simply press-fit their connections. We stand behind the Cobalt difference.

### Spitfire

Spitfire, Front - All 584-114 \$16.99

### GT6

Front - 1966-73 584-082 \$12.99

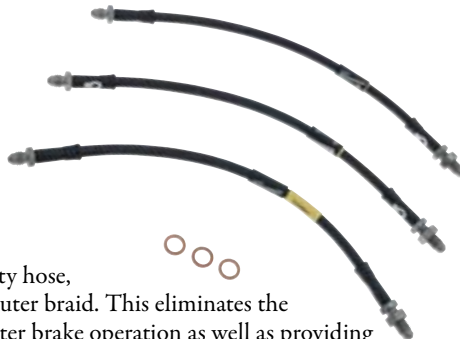
Rear - Left, 1969-72 to KF20000 584-064 14.99

Rear - Right, 1972-73 from KF20001 584-067 11.99

### TR7/8

Front - All 071-528 \$11.99

Rear - All 071-529 11.99



## New Caliper Assemblies

Save time, energy and money by replacing your 40 year old calipers with our brand new calipers. Just drop in a set of your favorite brake pads and you're all set.

Spitfire 1967-80, Pair	580-078	\$184.99
Spitfire 1967-80, Left	580-063	96.99
Spitfire 1967-80, Right	580-073	96.99







### Stainless Steel Brake Hose Set by Cobalt

Stainless steel brake hoses provide a more direct and consistent brake feel. They won't expand like rubber hoses can. Order this complete set of long-lasting braided steel hoses for your next brake job. DOT approved.

Spitfire 1962-72	584-118	\$89.99
Spitfire 1500 1973-80	584-108	89.99

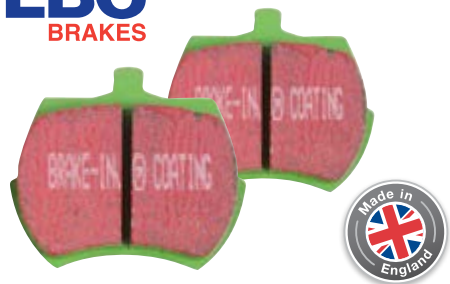


### Stainless Steel Brake Hose Set by Goodridge

Moss only carries stainless steel hose assemblies that are DOT approved. The new set fits 1500 Spitfires and offers increased life and improved pedal feel.

Spitfire 1500 1973-80	582-098	\$89.99
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**EBC**  
BRAKES



### EBC GreenStuff Brake Pads

EBC GreenStuff is a high friction based pad compound designed to improve stopping power on sport cars for street use. The GreenStuff range emits less dust than equivalent semi-metallic pads and has been proven in tests to stop a vehicle 20 feet sooner than using stock pads. Pads are fully shimmed, chamfered and slotted for silent braking, and feature the EBC brake-in surface coating to accelerate pad bed-in after install. Made in England.

Spitfire 1967 & On	585-640	\$76.99
TR7	585-625	76.99
TR8	585-650	119.99



### Alfin Style Brake Drum

Highly popular back in the day, the aluminum finned brake drums are back! Preferred for their lighter weight and unique radial fins that act as heat sinks, these brake drums improve the braking efficiency, keep the brakes cool, and reduce brake fade under heavy braking.

The cast iron liner is mechanically locked to ensure top performance under all driving conditions. The exterior of the drum is shot blasted to give a matte appearance. These Alfin Style brake drums for your Spitfire will look great behind the wheels, and come at a very reasonable price. Sold individually.

Spitfire	586-160	\$274.99	OS
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**CLASSIC GOLD®**  
AUTHENTIC REPRODUCTION

### Semi-Metallic Brake Pads by Classic Gold

- Shorter stopping distances
- Squeal-free
- Less dusting than organic pads
- Asbestos free composition
- Best value - priced right
- Anti-squeal compound bonded to brake pad backing plate

TR7	071-539	\$23.99
Spitfire 1967 & On	585-577	23.99



**HAWK**  
PERFORMANCE

### Hawk Brake Pads

Designed for the serious street and autocross enthusiast, these pads are at home on both the track and street.

*Note: Due to the increased friction levels, brake rotor life may be decreased.*

TR7	585-605	\$144.99
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### Premium Ceramic Brake Pads by Classic Gold

- Withstands High Braking Temps
- Less Fade
- Quicker Recovery
- Ultra Quiet Braking
- Nearly Dust Free
- Wheels Stay Cleaner Longer
- Anti-Squeal Compound bonded to brake pad backing plate

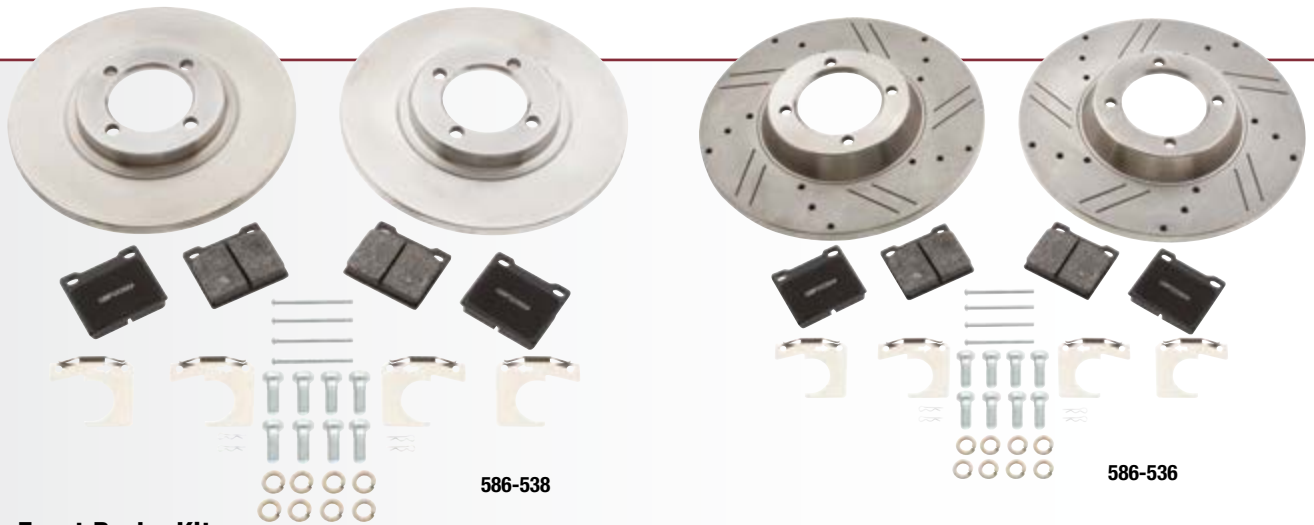
TR7	071-533	\$36.99
Spitfire 1967 & On	585-572	36.99



### Spitfire Brake Dust Shields

These new stainless steel dust shields are perfect replacements for your tired-looking old ones. Finished in a mirror polished stainless steel. 2 Small Dust Shields required.

Left - Mk3, MKIV & 1500	583-252	\$67.69
Small Dust Shield	580-062	16.89
Right - Mk3, MKIV & 1500	583-251	67.69



### Spitfire Front Brake Kits

When your Spitfire needs a brake job, ordering one part number and getting everything you need at once makes the job so much simpler. There are three options available: Stock Replacement and Stage 1 Upgrade. See below for option details.

#### All Kits Include:

- 1x brake pad fitting kit
- 8x rotor to hub bolts
- 8x rotor to hub lock washers

#### Stock Replacement:

- 2x front discs
- 1x Classic Gold semi-metallic pad set

#### Stage 1 Upgrade:

- 2x TRW slotted & drilled front discs
- 1x Classic Gold ceramic front pad set

Stock Replacement	586-538	\$99.99	OS
Stage 1 Upgrade	586-536	164.99	



### TR7 Cross-Drilled and Slotted Rotors

Get the stopping power you need with a Moss Motors exclusive. Cross-drilled holes lower brake temperatures and reduce rotational mass and out-gassing, while slots allow excess water, dirt and dust to dissipate. Sold as a pair.

TR7 586-610 \$229.99



### Cross Drilled and Slotted Brake Rotors by TRW

TRW is a leader in aftermarket car parts and these slotted brake rotors are a performance upgrade option for your Triumph. The grooves in these slotted rotors channel the gasses a way from the braking surface and reduce brake fade. The grooves also reduce pad material build-up on the rotor surface and minimize glazing. Sold as a pair.

Spitfire 586-655 \$116.99



\*See ordering page for details

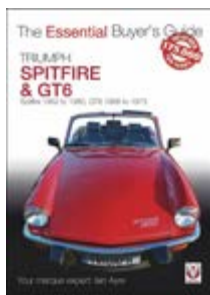
⚠ WARNING: Cancer and Reproductive Harm. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



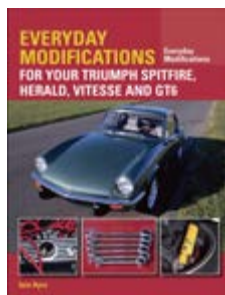




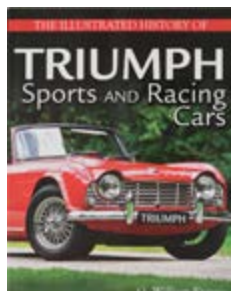
**The Triumph TR**  
213-238 \$29.99



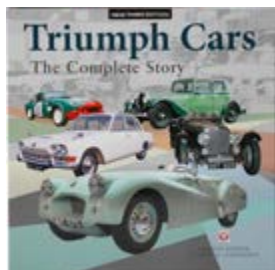
**The Essential Buyer's Guide,  
Triumph Spitfire & GT6**  
210-345 \$19.99



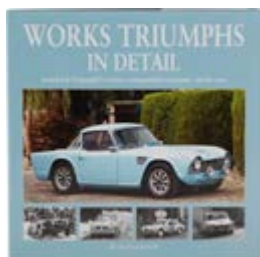
**Everyday Modifications for your Triumph  
Spitfire, Herald, Vitesse, and GT6**  
210-385 \$34.99



**The Illustrated History of Triumph  
Sports and Racing Cars**  
210-255 \$26.99



**Triumph Cars: The Complete Story**  
213-385 \$64.99



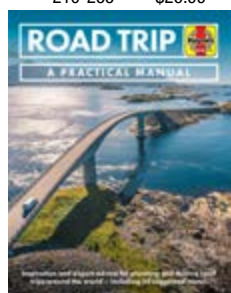
**Works Triumphs in Detail**  
210-280 \$74.99



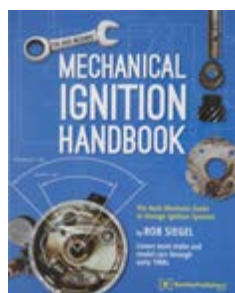
**The Red Car**  
210-470 \$14.99



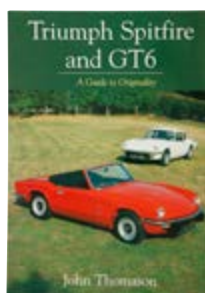
**Triumph Spitfire and GT6: The  
Complete Story**  
210-220 \$44.99



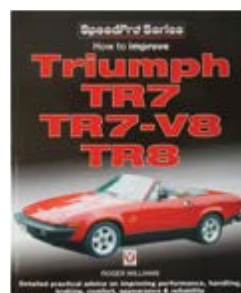
**Road Trip - A Practical Manual**  
210-350 \$29.99



**Mechanical Ignition Handbook**  
215-110 \$46.99



**Triumph Spitfire & GT6 - A Guide to  
Originality**  
210-215 \$29.99



**How to Improve TR7/TR8**  
213-666 \$69.99



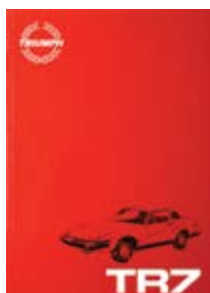
**Triumphs: Race, Street & Special Cars**  
213-790 \$29.99



**Spitfire Owners Handbooks**  
Mk 3 212-505 \$19.99  
Mk 4 212-515 24.99  
1500 212-525 19.89



**Spitfire Factory Manual Reprints**  
Spitfire MkIV 212-431 \$51.99  
1975-80 212-436 74.99  
1963-70 212-530 76.99



**TR7 Factory Manual Reprints**  
TR7 071-944 \$82.99



**Spitfire and TR7 Bentley Shop Manuals**  
TR7 (All) 071-945 \$139.99  
1500 (1975-80) 212-435 139.99  
MkIII-1500 212-511 139.99



**Glovebox Workshop Manual**  
212-490 \$38.99

## Original Technical Publication on Portable USB

Get access to the original Heritage publications you need to run and maintain your classic vehicle with these publications! Carefully reproduced from the extensive historical archives in both England and the USA, these technical publications include parts catalogues, service manuals and owner's literature. These are printable (Windows and Android), viewable through the USB or online access (single user license), bookmarked, and searchable with zoom features to see details.

The Original Technical Publications (OTP) product is a portable and secure PDF document solution on a USB stick. With the data locked to the USB device rather than to specific computers, you can use it anywhere and offline too!

TR7/8, Stag and Saloons 1963 to 1981	213-906	\$89.99	Spitfire, GT6, Herald & Vitesse 1959 to 1980	213-907	89.99
			Master Collection: Triumph 1953 to 1981	213-909	239.99



Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

ACCESSORIES



### Renovo Soft Top Care

Clean, waterproof, and revive tired tops safely with water-based Renovo products. The best care you can give to your fabric or vinyl convertible top!

Fabric Top Dry Cleaner	220-260	\$16.99
Water & Stain Proofer, 1 L	220-265	29.99
Water & Stain Proofer, 500 mL	220-280	19.99
Vinyl Top Cleaner, 500 mL	220-285	15.99
Vinyl Top Protector, 500 mL	220-290	15.99
Black Fabric Top Reviver, 1 L	220-250	49.99
Black Fabric Top Reviver, 500 mL	220-270	29.99

### Connolly Hide Care

This is the same famous "Hide Food," only the name has changed. Apply once a month to keep leather clean, soft and luxurious. Made in England.



Connolly Hide Care	220-210	\$29.99
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### Auto Dry Blade

This 11½" water-wand swipes away surface water. The soft silicone contours to your vehicle's shape and glides over any paint surface without scratching the finish. Produces 15% less friction than terrycloth.

Auto Dry Blade	231-674	\$19.99
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### Novus Plastic Polish

Novus #1 polish is for light scratches and aging. The #2 polish is for restoring clarity by removing discoloration, haze, and fine scratches. The #3 polish removes heavy scratches and abrasions. Perfect for convertible top plastic windows.

#1 Clean & Shine	220-605	\$9.99
#2 Fine Scratch Remover	220-610	12.99
#3 Heavy Scratch Remover	220-615	14.99



### Wire Wheel Brush

If your car has wire wheels, you need this brush! Shaped to get around the spokes without damaging your knuckles, this heavy-duty brush makes light work of cleaning your wire wheels.

Wire Wheel Brush	386-940	\$8.99
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### Convertible Top Cleaning Brush

Natural horse hair brush is nonabrasive, naturally soft, durable, and exclusively designed to gently remove exterior debris from fabric and vinyl convertible tops.

Horse Hair Cleaning Brush	221-530	\$22.99
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### Professional Car Duster

100% cotton dusting mop is treated with special wax to trap dust. Simply shake it out and it's ready to use again. 20" long. Comes with a protective carrying case.

Professional Duster	231-670	\$23.99
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### Detailing Brush by Brush Hero

Say goodbye to grime, muck, and road dust with this detailing brush. Ideal for wheels and the exterior of your car, this original waterpowered car wheel brush meets and exceeds your car washing and surface detailing needs. Crafted from high quality injection molded plastic that doesn't corrode, this long-lasting tool is designed to rotate with continuous strength to provide a balanced rollout of power throughout the brush head. With its slow and steady spin, it offers maximum scrubbing power so not a single spot is missed. No batteries or electricity required, just attach it to your garden hose and you are good to go! Includes 2 brushes.

Detailing Brush	220-840	\$29.99
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### Convertible Top Maintenance

The textured surface of a convertible top is challenging to keep clean and protected from the elements. The professional strength of Ragtop products extends the life of your top and keeps it looking new.

Top Cleaner	221-505	\$18.99
Fabric Protectant	221-510	34.99
Vinyl Protectant	221-515	23.99



### Simichrome Metal Polish

Highly recommended polishing paste for brass, aluminum, and chrome. Leaves a super shine with a protective film for lasting brightness.

Simichrome	225-350	\$22.99
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### Fender Cover

Our top-quality fender covers are imprinted with the logo of your marque. Foam backing.

Triumph Logo	241-745	\$29.99
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### Moss Tinkering Fender Cover

Protect your car's finish from accidental spills, scratches, or small dents while you work on the engine bay. Imprinted with a fun "Tinkering in Progress" text, this fender cover features colorful MG, Triumph, Austin Healey, Jaguar, and MINI logos. It has strong PVC material on one side and a non-slip felt lining on the other. Available in 34" x 21" size, it includes five nylon mesh pockets to hold small tools and hardware. Washable and easy to maintain.

Moss Tinkering Fender Cover	991-020	\$29.00
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## Brake Fluids by Dynolite

Dynolite Brake Fluids prioritize quality and safety. DOT 4 is a premium polyethylene glycol blend with a minimum dry boiling point of 500 F, exceeding industry standards. It has excellent lubricity, a firm pedal feel, and works well with rubber parts. DOT 5 is a non-hygroscopic, non-corrosive silicone brake fluid, making it ideal for historic vehicles. It maintains a boiling point of 500 F throughout its life and has an operating range of -58 to 500 F. DOT 5 does not mix with glycol fluids, so it is best to convert during a total brake system overhaul.

DOT 4 - 500 mL	220-403	\$9.99
DOT 5 - 1 L	220-413	34.99



## Shock Absorber Oil by Dynolite

Replace the original dirty and degraded fluid with Dynolite Shock Fluid. It is custom formulated specifically for single or double action shock absorbers, in particular Armstrong type lever shock absorbers. Our special formula fluid is fully compatible with original shock fluid and incorporates an anti-foaming agent which maintains damping power even under tough driving conditions. It also repels water and condensation, and prevents corrosion, making it essential for your classic car!

1 Liter	220-306	\$22.99
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## Carb Dashpot Oil by Dynolite

Give your dampers and pistons longer life with Dynolite Carb Dashpot Oil. Formulated for SU and Zenith Stromberg Carburetors, this synthetic SAE 20 grade oil contains anti-corrosion and anti-wear additives that provide superior cold and hot temperature performance as well as lubrication.

125 ML	220-226	\$9.99
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## SAE 90 GL4 Gear Oil by Dynolite

Our classic cars require special fluid and oil formulations, in particular, gear oil. Newer GL5 oils have too high of a sulfur content which erodes yellow metals such as bronze or brass, commonly used in British applications. Our cars require a GL4 type oil and this Dynolite Gear Oil is perfect for our classics.

SAE 90 GL4 - 1 Liter	225-306	\$14.99
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## Dynolite Fuel Additives

**Dynolite Valve Guard** is a high performance, three-in-one formula that combines an efficient octane improver with ethanol corrosion protection and a lead substitute.

### Features:

- Prevents valve recession
- Combats adverse effects of ethanol
- Cleans and maintains the fuel system
- Carburettor anti-icing protection
- Add up to 4 octane to unleaded fuel (at maximum over treatment)
- Reduces detonation/engine knock (pinking or pinging)
- Suitable for vehicles requiring leaded or high octane fuel

**Dynolite Lead Substitute** is a lead replacement fuel additive formulated to protect against valve seat recession under all driving conditions whilst keeping the fuel system clean and protected against corrosive effects of ethanol fuels (E5 & E10).

Valve Guard, 3 in 1 fuel treatment, 250 mL	220-367	\$14.99
Lead Substitute, 250 mL	220-391	12.99



## HYLOMAR®

### Hylomar Sealants and Assembly Adhesives

Hylomar Limited manufactures a wide range of high-performance sealants and adhesives used by some of the leading OEMs in the world. Hylomar products are also widely used and respected in the automotive, aerospace, and industrial aftermarkets.

**Hylomar M** was originally the Racing Formulation. It is acetone-based, stiffens slightly over time and can be used in place of a gasket between finely machined surfaces. This product comes in a tube and an aerosol.

**Hylomar Advanced Formulation (AF)** is solvent-free, won't harden and is perfect for use with gaskets on parts that need to be removed regularly for service. AF fills imperfections on mating surfaces, thus forming a seal.

**Hylotyte RED** is a semi-hardening gasket and jointing compound offering improved gap-filling capabilities. The product is resistant to a wide range of fluids, especially water (including salt water and steam), anti-freeze, and synthetic oils. It forms an instant seal, has a heat-activated curing system and is methylene chloride free.

**Hylomar Cleaner** removes used Hylomar gasket and jointing compound from disassembled joints. The unique mix of solvents also make it perfect for cleaning and degreasing surfaces prior to use with any of Hylomar's range of adhesives and sealants. It is also very effective at removing uncured anaerobic adhesives, uncured silicone, and uncured epoxy products.

Hylomar M - 80 ml Tube	232-220	\$24.99
Hylomar M - 200 ml Aerosol	232-225	39.99
Hylomar AF - 85 g Tube	232-215	34.99
Hylotyte RED - 40 ml Tube	232-231	16.99
Hylomar Cleaner - 400 ml Aerosol	232-240	18.99

### Moss Gripper Fender Cover

Protective fender cover grips the paintwork and will not slip.

Moss Fender Cover	990-991	\$35.00
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Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

ACCESSORIES





## Water and Gas Don't Mix

If you use modern gas that has Ethanol blended in, and you don't drive your classic very often, the ethanol attracts water in your vented tank which in turn forms rust and sludge, impairing performance. We've got three products to help:

### Prevent with PEP Fuel Treatment

PEP fuel treatment is a fuel preservative formulated with antioxidants and de-gumming agents to help fight sludge, resin deposits, and gum from forming in your fuel tank. Modern ethanol-blended gasoline has a shelf life of 30-45 days in a vented tank, PEP fuel treatment increases that to 60 days. PEP fuel treatment should be mixed with the fuel every time you buy gas. Keep a bottle handy in your trunk. An 8 oz bottle treats 80 gallons. If you are storing your vehicle with gasoline in the tank, use 1 oz for every five gallons.

### Test with Water Probe Indicator

Using a dip stick that will pass all the way to the bottom of your fuel tank, apply the Indicator to the very tip of the dip stick. Water collects at the very bottom of your tank. The Indicator will turn red to show the exact level of water in your tank.

### Emulsify with E-Zorb Treatment

E-Zorb emulsifies the water you've found in the bottom of your fuel tank, and mixes the water and ethanol back into the fuel. The water will pass with the gasoline through your filter and into your engine, finally leaving as steam. E-Zorb should be mixed in the ratio 1 ounce to 20 gallons of gasoline, so one pint bottle of E-Zorb will treat 320 gallons. It will be necessary to agitate the fuel treatment in your tank by rocking your car from side to side and up and down.

PEP Fuel Treatment	220-361	\$13.99
Water Probe Indicator	220-362	12.99
E-Zorb Fuel Treatment	220-355	33.99

## Supercool by Dynolite

Get better cooling system performance with specially formulated Supercool coolant additive.

- Improves heat transfer properties of your coolant
- Suitable for cast iron, aluminum, copper-brass and bronze cooling systems
- Formulated with a corrosion inhibitor
- Compatible with all water base coolants

Supercool	220-117	\$15.99
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## ZDDPlus Engine Oil Additive

After 70+ years of trouble-free, metal to metal engine protection, the E.P.A. is forcing ZDDP (Zinc Dialkyl Dithio Phosphate = Zinc and Phosphorus) out of domestic motor oil. If your engine was designed prior to the 1990s, your non-roller lifters require ZDDP in your motor oil to avoid premature deterioration. Don't let your lifters run metal-to-metal. Add the 4 fluid ounce contents of this ZDDPlus bottle at every 4 to 5 quart oil change. Not for use with catalytic converters.

ZDDPlus, each	220-805	\$16.99
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## ZDDP ZPaste Camshaft and Lifter Assembly Lube

ZPaste Camshaft & Lifter Assembly Lube is specifically intended for the special break-in requirements of flat-tappet engines. ZPaste is a proprietary formulation of Zinc Dialkyl DithioPhosphate (ZDDP) types with a Molybdenum Disulfide (MoS2) additive in a new formulation Calcium Sulfonate base.

It's extreme adhesion allows it to remain in place on critical engine parts for long periods of time. ZPaste is designed to be used along with ZDDPlus for initial engine break-in. Single use packets are enough paste for a single camshaft installation, paste is designed for use on cam lobes and tappets only.

Single Use, 1 Camshaft	220-806	\$24.99
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## Fuel Tank Restoration

### Step 1: Cleaner

We recommend using this bio-degradable cleaner in conjunction with the etching liquid when planning to seal a fuel tank. 1 gal.

### Step 2: Etcher

Use this bio-degradable etcher as a prep to our sealing compound to give maximum adhesion to the sealer. Our tank cleaner should be used first to remove oils or grime. 16 fl oz.

### Step 3: Sealing

This sealing compound fluid puts a protective film on the entire inside surface of your fuel tank to prevent rust and eventual fuel line blockage. Tanks should be cleaned with #220-620, then etched with #220-630.

Cleaner	220-620	\$52.99	CS
Etcher	220-630	24.99	
Sealing	220-450	56.99	

## Corroseal Rust Converter

Rust. Is there a more deplorable four-letter word? Corroaseal is the best way to deal with rust because it is less expensive, less time consuming, and is more environment friendly than sandblasting. Corroaseal Rust Converter chemically alters rust (iron oxide) into magnetite, a stable substance, while priming the surface with a high-quality latex metal primer at the same time. Corroaseal truly provides one-step corrosion control.

- Water-based rust converter with high-quality latex metal primer
- Non-flammable
- Non-corrosive
- Easy to apply (brush, roll, or spray)
- Easy to clean-up with soap and water

Corroaseal Rust Converter	232-205	\$64.99
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## Classic Color Spray Paints

These ozone friendly paints come in 12 oz aerosol cans. Bare metal must be primed to achieve satisfactory results. Ground shipping only. Black is for engines, Silver-Grey is for disk and wire wheels.

Black Engine Paint	220-575	\$19.99
Engine Primer	220-576	19.99
Silver-Grey Wheel Paint	220-560	29.99



## Dashpot Oil

Specifically designed for both SU and Zenith carbs, this oil will ensure your car's proper performance. 125 mL.

Dashpot Oil	220-225	\$17.99
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## Collector's Choice Engine Oil

Collector's Choice engine oil is a must for your classic engine. Contains higher zinc and phosphorus levels to help prevent premature camshaft lobe wear, additives to help prevent seals from becoming hard and leaking from infrequent use, and antioxidants to combat the effects of humidity changes during storage that can lead to moisture and even rust in an engine. 12 quarts in a case. Not for use with catalytic converters.

20W-50, quart	220-815	\$12.99
20W-50, case of 12	220-810	146.99 <b>OS</b>



## Transmission Oil

Improve copper-corrosion protection and prolong the life of brass and bronze synchro rings, bushes, and thrust washers. Effective in all manual transmissions.

Trans. Oil (non-OD trans.)	220-145	\$38.99
Trans. Oil (OD trans.)	220-122	38.99



## Copaslip Anti-Seize Compound

This anti-seize is highly recommended for wire-wheel splines and knockoff threads. The Molybdenum formulation reduces galling and corrosion to improve the life of wire wheels and hubs. Wheel and hub surfaces should be cleaned and re-lubricated at least once per year as part of a regular maintenance program.

3.5 oz Tube	221-406	\$24.99
250 g (8.8 oz) Jar	221-410	37.99

## Spray Adhesive

Our contact adhesive has a very high heat resistance and bonds firmly to insulation and sound-deadening material, carpet, headliners and many automotive surfaces. Great advantage of this spray is that it goes on as a web rather than a stream for a more complete and consistent coverage. 12 fl oz.

Spray Adhesive	409-037	\$28.99
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384-865

## Whitworth Drive Sets

Made from high-quality forged materials, King Dick drive sets make for a perfect addition to the tool cabinet of any classic car enthusiast. The drive sets use precision drop forging methods to ensure uniformed steel structure. The sockets are broached to size using exceptional accuracy, then ground and polished before being heat treated for consistent and reliable strength that you can count on! The drive sets are then polished again and stamped for the final touch. The nickel chrome plating ensures maximum resistance to corrosion that also serves to enhance the appearance of the drive set. Check our website for details of each kit.

½" - 8 PC	384-860	\$174.99
½" - 19 PC	384-865	429.99
¾" - 9 PC	384-870	176.99

## Stor-N-Start

Stor-N-Start is an additive that prevents deposits from forming in fuel lines and carburetors.

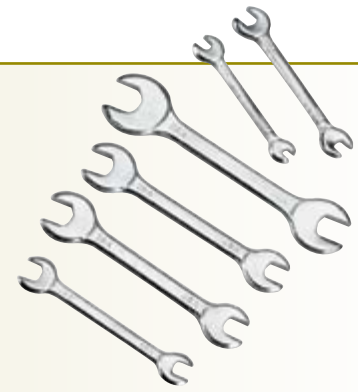
Stor-N-Start	220-375	\$10.49
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## WaterWetter

This wetting agent helps the coolant "bond" to metal surfaces, and increases heat transfer. Highly recommended for all climates.

WaterWetter	220-115	\$24.99
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## Ignition Wrench Set

High quality ignition wrench set by King Dick. Sizes 0 to 10 BA will handle most fasteners smaller than ¼" on the car.

Wrench Set	385-000	\$86.99
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## Phillips/Pozidriv All-In-One Screw Driver Set by King Dick

Our revolutionary all-in-one screwdriver set features a patented tip design optimized for both Phillips head and Pozidriv patterns. All four screwdrivers are made from hardened and plated high-grade steel, and have soft-feel grips for comfort and control. Take the guesswork out of your British car tasks and save yourself the frustration of stripped screw heads. All four screwdrivers work with PH1-2-3 or PZ1-2-3 and vary only in length.

Phillips/Pozidriv	384-850	\$72.99
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## "Ultra Slick" Engine Assembly Lube

Use "Ultra Slick" during assembly of camshafts, lifters, engine bearings, timing components, valves and guides, and rocker shaft assemblies.

Assembly Lube	221-565	\$13.99
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## Brake Lube

This grease aids in the assembly of natural and/or synthetic rubber components.

Brake Lube, 5 g	220-443	\$3.49
Brake Lube, 500 g	220-444	23.99



Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

ACCESSORIES





### 8-Piece Wrench Sets

These quality Whitworth and Standard wrench sets were manufactured from a satin finished chrome vanadium and feature a traditional oiled leather tool roll.

#### Whitworth Set sizes:

$\frac{1}{8}$ "w,  $\frac{3}{16}$ "w,  $\frac{1}{4}$ "w,  $\frac{5}{16}$ "w,  $\frac{3}{8}$ "w,  $\frac{7}{16}$ "w,  $\frac{1}{2}$ "w,  $\frac{9}{16}$ "w

#### Standard Set Sizes:

$\frac{1}{4}$ ",  $\frac{3}{16}$ ",  $\frac{3}{8}$ ",  $\frac{7}{16}$ ",  $\frac{1}{2}$ ",  $\frac{9}{16}$ ",  $1\frac{1}{16}$ ",  $\frac{3}{4}$ "

Whitworth Wrench Set	384-800	\$99.99
Standard Wrench Set	384-805	\$99.99



### Tube Bender

Bend fuel and brake lines exactly where you need them to go. This Tube Bender works great for brass, copper, steel and aluminum tubes of the following diameters:  $\frac{3}{16}$ ",  $\frac{1}{4}$ ",  $\frac{5}{16}$ " and  $\frac{3}{8}$ ".

Tube Bender	385-905	\$24.99
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### Cooling System Air Purge Tool

Ensuring all the air is purged out of the later cooling systems can be tricky without this handy tool. Tool threads into the filler plug hole and allows easy topping off of the cooling system to ensure all air is evacuated.

Air Purge Tool	384-965	\$58.99
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### Classic Leather Tool Bag

Keep your tools tidy, safe and organized with a brand new classic leather tool bag. A perfect addition to any classic car enthusiast's collection, this beautiful tool bag by Gunson is generously sized, made of heavy duty leather, and features stitched and metal riveted seams. Secured with three buckled straps, it has an adjustable shoulder strap for easy handling. This useful bag measures approximately: 150 mm x 145 mm x 380 mm.

Classic Leather Tool Bag	384-815	\$94.99
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### Snap Installation Tool

Install button snaps easily and without damage.

Snap Tool	386-980	\$4.99
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### Door Seal Clip Installation Tool

The clips used to hold your door's window-seal are very tricky to install without this tool. The magnetic strip on this tool holds the clip in place for you while maneuvering between the glass and the door.

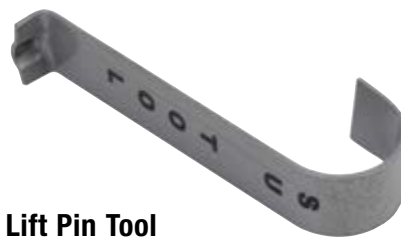
Door Seal Clip Tool	384-950	\$38.99
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### Clutch Alignment Tool

Accurately aligns your clutch disc for easy engine/transmission assembly.

Spitfire 1962-74	387-320	\$3.99
Spitfire 1975-80	387-330	3.99
TR7	387-270	3.99



### Lift Pin Tool

This useful tool raises and holds the lift pin on SU carburetors, making air or fuel adjustments easy and safe.

SU Carburetors	384-976	\$26.99
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### Wire Harness Repair Kit

#### Fast, Secure Connections Made Easy.

Our wiring harness repair kit makes fast, secure wiring connections a snap. Just crimp a bullet to each wire end using the included bullet crimping tool, push bullet ends into the connector sleeve and snap firmly into place with the closing tool for a permanent repair.

The high quality, bullet crimping tool ratchets closed to put a secure hexagonal crimp in bullets. The closing tool presses bullets firmly into both single- and two-wire connectors.

Repair Kit with Tools	161-751	\$249.99
Repair Kit without Tools	161-752	54.99
Bullet Crimp Tool	161-759	139.99
Bullet Closing Tool	161-761	54.99



### Brake Piston Resetting Tool

The right tool for the job makes life much easier. The Brake Piston Resetting Tool allows easier installation of brake caliper pistons, seals, and seal retainers.

Brake Piston Resetting Tool	386-285	\$69.99
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### Lift-the-Dot Hand Punch

For professional installers, but this tool would make a fine car club tool box addition. Punches center hole and prong holes for installation of Lift-the-Dot fasteners to make installation of tops and tonneau-covers a cinch.

Lift-the-Dot Hand Punch	226-105	\$89.99
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### Drum Brake Adjusting Wrench

Get a better grip on brake adjusters with our specially designed wrench. It has  $1\frac{1}{4}$ " and  $5\frac{1}{16}$ " square box end, and a long handle for improved leverage.

Adjusting Wrench	386-160	\$13.99
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### Easy Loom Wiring Kit by DEI

Protect and restore your factory or aftermarket wire harness from abrasion, chemicals and the elements with the Easy Loom Master Wiring Kit. With 5 different diameter easy loom sleeves, shrink tube ends, silicone and electrical tapes, and locking ties, this professional kit includes everything you would need to shield your harnesses.

The high quality components offer a Radiant Heat Resistance of 347 F and Melting Point of 500 F. The looms have self-closing split design with 30% overlap, and the tubes are superior in style and function to plastic tubing. Vouched for by most car manufacturers, buying this kit will go a long way in the upkeep of your classic car.

#### Kit Includes:

- 1 - 1" x 6' Easy Loom
- 1 - 3/4" x 10' Easy Loom
- 1 - 1/2" x 30' Easy Loom
- 1 - 3/8" x 60' Easy Loom
- 1 - 3/16" x 15' Easy Loom
- 1 - 3/8" x 2' Heat Shrink
- 1 - 1/4" x 1' Heat Shrink
- 1 - 1/2" x 1' Heat Shrink
- 40 - 8" Ties
- 100 - 4" Ties
- 1 - 1" x 12' Silicone Tape
- 1 - Roll of Electrical Tape

Easy Loom Wiring Kit 231-960 \$157.99



### Fuel Sending Unit Tool

This simple socket style tool makes removing the fuel sending unit locking ring from your fuel tank a breeze. It increases efficiency and facilitates your experience, so buy yours today!

MGB/C 65-76 384-985 \$29.99



### Zenith-Stromberg Carb Tool

This small hex-drive and sliding gauge will aid greatly in adjusting the needle depth for the Zenith-Stromberg carburetors.

Carb Tool 386-310 \$11.29



### Carburetor Air Flow Meter

An Airflow Meter allows you to quickly tune your engine's carburetion. These precision instruments are designed to measure the airflow directly on the air intake of the carburetor and can be used at low and high rpm on down draft and side draft engines. The sensitivity and accuracy of the Airflow Meter is much greater than any other type of synchro tool or gauge. And the range of indication is very broad on the lower end of the scale to ensure precise adjustment at idle rpm. While a single instrument is sufficient, the use of one per carburetor is advantageous. The airflow of each carburetor can be constantly observed until the tune-up is completed. Made in Germany the BK Model is supplied with an adapter that is ideal for all ram pipes and intake bores of 11/4" to 21/4" (32 to 55 mm diameter) and provides an easy-to-read indication from 1 to 30 kg/h.

Carburetor Air Flow Meter 375-324 \$99.99

### Stromberg Jet Installation Tool

Stromberg jets eventually require replacement, but it's a tricky and tedious job. Our new installation tool takes the guesswork out of correct jet replacement.



Stromberg Jet Installation Tool 386-311 \$109.99

### Carburetor Synchronizer

Synchronize airflow between multiple carburetors with this indispensable tool for the serious home mechanic.



Carb Synchronizer 386-200 \$39.99



### Triumph Dual Purpose Wrench

This handy wrench is a must for any TR owner. One end fits the brake adjuster stub and the other fits the engine and transmission drain plugs.

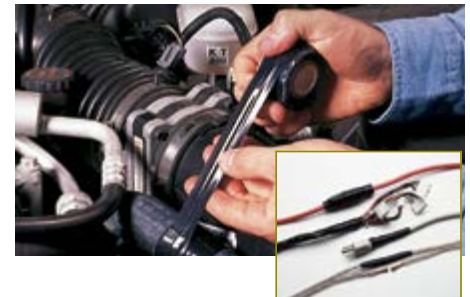
Dual Purpose Wrench 386-190 \$24.99



### Quick Fix Tape by DEI

With multiple applications, this high performance Quick Fix Tape is ideal for emergency hose repair, electrical splices and connections; serves as a temporary leak sealer and non-slip grip surface for tools; and does not leave a sticky residue after removal. Extruded from a special high-performance grade silicone compound, this self-curing tape bonds to itself and forms a waterproof permanent seal. Engineered at 700 psi tensile strength, Quick Fix Tape has insulating capabilities up to 8,000 volts and stretches to three times its length for a simple stretch-and-wrap application. The triangular profile of the tape (the center is thicker than the edges) provides a smooth edge when overlapping. Sold in 1" wide x 12' long rolls.

Quick Fix Tape 231-945 \$16.39



### X-Treme Quick Fix Tape

X-Treme tape was developed for the military. Once wrapped around an object, the silicone based tape forms a non-conductive, air/watertight, insulating seal that remains flexible within a range of -60 F to 500 F and has a tensile strength of 600 psi. The tape can be repositioned within two minutes of wrapping and will start to bond immediately upon application. Black roll is 1" wide and 10' long (stretches to 3 times its length).

X-Treme Quick Fix Tape 221-590 \$8.99

### Steering Wheel Nut Socket

An absolute necessity for removing steering wheel retaining nuts. A worthwhile investment - 2-sided, 1 1/8" and 1 1/2".



Wheel Nut Socket 384-906 \$36.99



### Clikadjust Valve Adjuster

Adjusting tappets has never been easier. Replace the clumsy screwdriver/wrench combination with a single easy-to-use tool. This British tool takes much of the effort out of this necessary job. Turn the handle, click, and tighten. Your clearance is set! Requires a ½" drive socket to fit tappet adjustment nut.

Clikadjust 386-205 \$139.99



### Gunson's Colortune

A glass topped spark plug allows you to see the color of combustion in your cylinders. Comes with special glass topped spark plug, viewing system for difficult plug locations and complete tuning procedure with trouble shooting guide.

Gunson's Colortune 386-210 \$109.99



### Weather Strip Beading Tool

This tool makes installing glass seals with rubber strips much easier. Comes with a number of different interchangeable tips for different shapes of seal. This is the best tool for fitting windcreens and insert strips. Supplied with a variety of hooks and eyes to allow easy fitting of the screen and rubber or plastic insert. Not suitable for metal inserts.

Beading Tool 386-751 \$39.99



### One-Man Brake Bleeder

While we obviously advocate for the many stainless steel braking system components available today, they're still no substitute for proper maintenance and fluid renewal. We recommend flushing your vehicle's brake fluid every year. With this kit the hassle factor is no longer a valid excuse.

One-Person Bleeder 37-0104 \$15.69



### Mityvac

This popular vacuum/pressure pump is perfect for bleeding hydraulic systems. Includes: vacuum/pressure pump, vacuum gauge, ¼" tubing, automotive and brake bleeding adapter packages, reservoir jar, and a manual with detailed instructions and ideas for additional uses.

Mityvac 386-215 \$89.99



### Eezibleed Kit

Kit contains a pressure vessel to hold new fluid, a pipe with interchangeable caps to fit many hydraulic master cylinders, and an air hose to connect to a tire. Instructions included.

Eezibleed Kit 386-860 \$79.99



### Ball Joint Puller and Separator

These heavy-duty forged tools are the easiest way to split ball and taper joints, such as track rod ends from steering arms.

Puller	386-025	\$54.99
Separator, Scissors Type	386-026	85.99



### Scissor Type Ball Joint Separator

This scissor type ball joint separator has a 19 mm jaw capacity and a chemically blackened forged-steel body with thrust bolt.

Scissor Type Ball Joint Separator 386-027 \$34.99



### Mini Jumper Cables

Small but surprisingly practical, these pint-sized jumper cables are 8 feet in length and come with their own sturdy plastic case. Easy to store, their compact design saves space in your trunk, making sure you always have them on hand.

Mini Jumper Cables 900-061 \$23.99



### Circlip Installation Tool

The wheel cylinder circlip is notoriously difficult to install. This easy-to-use tool changes all of that. You can now change wheel cylinders in a snap, while avoiding damage to parts or yourself.

Circlip Installation Tool 386-185 \$33.99



## MXS 5.0 Battery Charger by CTEK

Get unrivalled charging performance for batteries from 1.2 to 110Ah with the advanced microprocessor controlled MXS 5.0 battery charger. With built-in automatic temperature compensation, it ensures the best charging performance, even in the most extreme conditions. The MXS 5.0 also includes battery diagnosis to establish whether your battery can receive and retain a charge, a patented automatic desulphation program, an AGM (Absorbent Glass Mat) option which maximizes the performance life of most Stop/Start batteries found in modern cars (cars that turn-off when stopped to reduce emissions), and a special mode for reconditioning deeply discharged batteries. The MXS 5.0 includes CTEK's patented float/pulse system, which is certainly the most efficient mode when a battery is connected for long periods.

### Features & Technical Info:

- Input 110-120VAC, 50-60Hz, 0.6A max
- Output 14.4V/14.7V/15.8V, 4.3A max
- Fully automatic 'connect and forget' 8 step 12V charging cycle
- Battery types: All types of lead-acid batteries, 12V, WET, MF, Ca/Ca, AGM, GEL
- Insulation: IP65 (splash and dust proof)
- Patented float/pulse maintenance for batteries up to 160Ah
- 5 Year Limited Manufacturer Warranty

### New Feature offered with the MXS 5.0 Charger:

- Built in charge voltage temperature compensation according to ambient temperature

MXS 5.0 Battery Charge	386-296	\$124.99
<b>Accessories</b>		
Silicone Bumper Cover	386-292	\$11.49
Mounting Bracket	386-293	11.49
Comfort Connect Cable	386-294	7.89
8.2 ft Extension Cable	386-295	12.99



## MUS 4.3 Battery Test & Charge by CTEK

The MUS 4.3 Test and Charge combines a microprocessor-controlled battery charger with a battery and alternator test function to provide the ultimate in battery testing, charging, and maintenance.

**Testing** - Three easy to use programs test battery voltage, starting power, and alternator performance to provide a complete picture of battery and vehicle charging system health.

**Charging** - This charger solves a broad range of battery problems. Its features include a patented automatic desulphation program and a special reconditioning function that can revive deeply discharged and stratified batteries. The patented Float/Pulse maintenance setting makes this charger ideal for long-term battery maintenance.

### Features & Technical Info:

- Input 110-120VAC, 50-60Hz, 0.6A max
- Output 14.4V/14.7V/15.8V, 4.3A max
- Fully automatic 'connect and forget' 8 step 12V charging cycle
- 3 voltage test programs
- Battery types: All types of lead-acid batteries, 12V, WET, MF, Ca/Ca, AGM, GEL
- Insulation: IP65 (splash and dust proof)
- Patented float/pulse maintenance for batteries up to 160Ah
- 5 Year Limited Manufacturer Warranty

MUS 4.3 Battery Test & Charge	386-290	\$149.99
<b>Accessories</b>		
Silicone Bumper Cover	386-292	\$11.49
Mounting Bracket	386-293	11.49
Comfort Connect Cable	386-294	7.89
8.2 ft Extension Cable	386-295	12.99

Hear about the latest news, first.  
**eNEWS**  
 SIGN UP AT [MOSSMOTORS.COM](http://MOSSMOTORS.COM)

## GB40 Lithium Jump Starter by NOCO

This portable lithium-ion battery jump starter pack delivers 1,000 amps (7,000 Joules3S) to jump-start a dead battery in seconds! It features patented safety technology that provides spark-proof connections and reverse polarity protection making it safe and easy for anyone to use. It's a powerful battery booster that doubles as a portable power bank for recharging USB devices, like a smartphone.

### Features:

- A lithium battery jump starter rated at 1,000 Amps (7,000 J3S)
- Spark-proof connections and reverse polarity protection
- Recharges USB devices, like smartphones, tablets, and more
- 100 lumen LED flashlight with multiple modes, including SOS
- Jump starts gas engines up to 6 liters, and diesel up to 3 liters
- Provides up to 20 jump starts on a single charge

GB40 Lithium Jump Starter	386-420	\$124.99
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Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

ACCESSORIES





### Keep Calm and Wrench On Work Mat

Stay comfortable as you work on your car with these logo'd work mats. Customized for your British sports car, these work mats are made from closed cell foam, and offer comfort as you sit, kneel, or lay down to work on your car repair projects. Measuring 72" x 24" x 1/4", they are perfectly sized to be kept in your trunk. Made in the USA, these work mats are water and chemical resistant, and they do not stain easily.

Work Mat 217-805 \$45.00



### Triumph Kneeling Pad

Stay comfortable as you work on your car with these Triumph Kneeling Pads. Customized for all Triumph enthusiasts, these work pads are made from Softek closed cell foam, and offer comfort as you sit or kneel to work on your car repair projects. Measuring 11" x 15" x 3/4", they are perfectly sized to be kept in your trunk. These lightweight foam cushions feature a cut-out handle making it easy for you to carry them around. Made in the USA, these work pads are water and chemical-resistant, washable, do not stain easily, and are practically maintenance free. Just wipe away any dirt with a wet tissue or cloth!

Triumph Wreath Logo 214-701 \$23.99



### The Auto Dolly - 8" x 16" Standard Duty

Maneuvering your car is easy with these wide heavy duty rollers. When used as a set, they are able to manage a 6,000 lb capacity.

Standard Duty Dolly 900-163 \$214.99 OS



### On-Board Battery Charger

Every sports car owner who only uses their car part of the year needs one of these, because deep discharge appreciably shortens battery life.

- Attaches permanently to battery tray or fender well
- Molded plastic sealed-case is resistant to water, gasoline, oil, solvents, and acids
- Charges and maintains 12 volt batteries
- Totally automatic. If the battery drops 1 volt, the charger switches on, and when fully charged it switches itself off
- Operates from any regular 110 volt outlet
- Dimensions: 5 1/2" x 3 1/2" x 1 1/2"
- Mounting hardware included

Battery Charger 386-245 \$94.99

### Battery Filler

Correct topping up of your battery is ensured with this vintage style battery filler. Simply insert the nozzle into the battery and press down onto the separators. The valve opens and automatically fills the battery cell to the correct level.



Vintage Battery Filler 163-400 \$8.99

### Tire Flat Spot Protectors

Flat Spot Protectors are essential for any owner looking to protect the lifespan and performance of their tires. Designed to increase the tire contact area and spread vehicle load, flat spot protectors minimize stress exerted on the tire, preventing sidewall cracks and flat spots formed during storage; offering additional benefits their ramped design also means that flat spots protectors function as effective vehicle chocks, avoiding the need to apply the handbrake (which can lead to binding of the rear brakes) and can also be secured to the floor to provide a garage parking stop function. Suitable for vehicles up to 8,800 lbs with 10"-18" x 7" wide wheels. Our Flat Spot Protectors benefit from a durable, high visibility, interlocking design, and are supplied in pairs.

Tire Flat Spot Protectors - Pair 221-600 \$44.99 OS

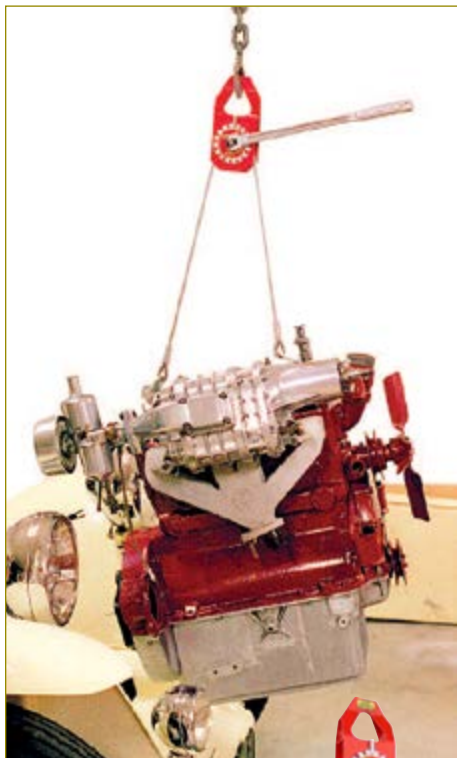


### Oil Spill Mat

Don't let oil stain your garage or driveway. Roll out an absorbent Oil Spill Mat to catch the daily dribbles and engine maintenance spills.

Oil Spill Mat 221-605 \$25.99





### Oberg Tilt Lift

Allows easy adjustment of an engine's lift angle through a full 90° of movement. Adjust with ½" ratchet; 2,000 lb capacity with a 3:1 safety load factor. A positive lock ensures the engine stays put. All steel construction and small size.

Oberg Tilt Lift 386-730 \$119.99



### Low Rise Car Ramps

Getting a low rise car ramp is the best solution to lift your car enough to easily place a trolley jack underneath. Also, these durable ramps can be used when you want to store your car raised sufficiently to prevent the build-up of moisture under the tires. With multiple uses, these high-quality low-rise car ramps are a practical necessity for both lowered cars and trailers as well.

**Capacity:** 11,000 lbs per pair

**Size:** 27½" (l) x 7½" (w) x 2¾" (h) with 3" end stop

Low Rise Car Ramps - pair 225-650 \$94.99



### Keep Calm Weekender Bag

Carry a piece of British nostalgia, cheeky humor, and all your travel items with this duffel bag. The "Keep "Calm and Cruise On" tote has a zippered main compartment with a reinforced bottom, a front slip pocket, and expandable top. Its adjustable shoulder strap and the matching handles make carrying more comfortable.

**Size:** 22" W x 14" H x 7" D

Keep Calm Weekender Bag 217-830 \$44.99



### Moss Collapsible Organizer

Keep your stuff safely arranged with a blue Moss collapsible organizer! Made from a lightweight fabric, this collapsible organizer can be simply unfolded and loaded with items when needed. Durable and easy to use, it has mesh pockets on the inner sides, and stitched piping along the edges. The two compartments offer you plenty of space to fit things neatly and efficiently. The central divider prevents your cargo from sliding. The organizer has rigid base, and stays firm even when empty. The cut out handles on each side make it easy to be lifted and carried around. Featuring the Moss block logo, get this effective organizer for your car, shop, or home!

Collapsible Organizer 217-600 \$15.00



### Pendleton Motor Robe

Keep warm and cozy with our big 52" x 70" Pendleton Mills 100% virgin wool blanket. Woven in a traditional Scottish plaid, it will keep you free from drafts and provide a touch of comfort at roadside picnics.

Red Lap Robe 231-400 \$129.99



### Waterproof Picnic Blankets

Bring a touch of comfort to any roadside picnic with the waterproof picnic blanket. Folded into a parcel, it can be easily stored and transported using its durable handle. When open, this blanket spreads out to 51" x 70". Constructed of gray acrylic with a foam-layer and waterproof PEVA backing, it comes adorned with the Triumph logo.

Triumph Logo 231-380 \$34.99





231-195 231-196 231-197 231-198

### Classic Gasoline Pump Models

Personalize your workspace, garage, desk or your bookshelf with classic gas pump models! Accurately styled after the historical originals, these die-cast model gas pumps add life to any 1:18 scale model car display. Available in digital and classic styles, each pump is 5¼" high. The 1950s-style art-deco "computing" digital pump features vintage logos, flexible hoses, and detachable handles, while the classic cylinder style gas pump sports the 1930s-style with "visible gas" cylinder pumps, complete with manual pump levers, vintage logos, flexible hoses, and detachable handles. Perfect for a motoring enthusiast like you, simply choose your style and order away!

Digital - Quaker State	231-195	\$9.99
Cylinder - Quaker State	231-196	9.99
Digital	231-197	9.99
Cylinder	231-198	9.99



### Triumph Embroidered Coach Jackets

Add a style statement to your wardrobe with our embroidered coach jackets! Featuring the embroidered Triumph Globe logo, these are lightweight and super comfortable to wear whether you're out for a drive, at a show, or just working in the garage. The water-resistant jacket has a contrast poly-lining, Raglan sleeves, elastic cuffs, waist toggle-pull and dyed-to-match metal snaps in front for easy closure. Reasonably priced.

#### Coach Jackets

Triumph Globe Logo - Medium	217-523	\$49.99
Triumph Globe Logo - Large	217-524	49.99
Triumph Globe Logo - X Large	217-525	49.99



### Moss Motors Beanie

Smart and casual, the Moss Motors Beanie is made of 100% acrylic knitted fabric in the color steel. Comfortable and stretchy, it features a woven Moss Motors logo on the front and Moss block label on the back left. One size fits all.

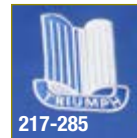
Moss Motors Beanie	217-245	\$25.00
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### Logo Shop Apron

Easily access tools as you repair and restore your classic British car. This logo'd shop apron is made from 100% cotton, is machine washable, and features 2 pockets and adjustable straps.

Triumph Logo	217-210	\$26.99
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217-285



217-368



217-372



### Triumph Embroidered Performance Polo's

Stay comfortable with our light weight Performance Polo. Moisture-wicking and highly breathable, our polo will keep you dry and cool whether you're out for a drive, at a show, or just working in the garage. These polos comes sporting the classic Triumph Globe, Triumph Wreath or Triumph Book logo. Machine washable.

#### Triumph Globe Logo

Navy - Medium	217-368	\$38.00
Navy - Large	217-369	38.00
Navy - X Large	217-370	38.00
Navy - XX Large	217-371	38.00

#### Triumph Wreath Logo

Navy - Medium	217-372	\$38.00
Navy - Large	217-373	38.00
Navy - X Large	217-374	38.00
Navy - XX Large	217-375	38.00

#### Triumph Book Logo

Blue - Medium	217-285	\$38.00
Blue - Large	217-286	38.00
Blue - X Large	217-287	38.00
Blue - XX Large	217-288	38.00



### Collapsible Marque Umbrella

Steer clear of rain, wind, or the scorching sun with our new umbrellas especially created for British car enthusiasts! Customized with the Triumph logo, these 8-panel nylon umbrellas feature a telescopic metal shaft for durability, and an automatic open function for easy one-handed operation. Each umbrella has a rubberized comfort grip, and comes with a matching sleeve and wrist-strap. Keep it in your car and be prepared to have a great time outdoors, no matter the weather!

#### Features:

- Automatic opening
- Rubberized Comfort Grip
- 16" folded, 44" diameter
- Matching color fabric case with wrist strap

Triumph Logo	214-741	\$29.99
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Back Detail

### Triumph Logo Beanie

Fashioned from 100% soft acrylic, this cuffed beanie has waffle knit construction and features a woven Triumph on the front and a Moss block label clipped to the left side of the back.

Grey	217-760	\$25.00
Khaki	217-761	25.00







Detail

### Light Blue Embroidered Spitfire T-Shirts

Get your style on with the brand new Triumph Spitfire T-shirt! Made using heavy cotton, this t-shirt gives a softer feel and comfortable fit for active daily use. It is perfect to wear while you're taking your LBC for a ride, attending your car club meetings or simply enjoying a day out.

Sporting an embroidered Triumph Spitfire on the front with Union Jack stripes below and a Moss block on the left-hand sleeve, this 100% preshrunk-cotton t-shirt stays true-to-size with laundering and heat applications. The double-needle stitching throughout the construction adds to its durability, and the shoulder and neck taping prevent chafing. Seamless double-needle 7/8" crew neck collar rounds out the comfort of the t-shirt with a removable tag. These light blue t-shirts are available in four sizes: Medium, Large, XL and 2XL. Machine washable. Priced right, order your Triumph Spitfire Embroidered T-Shirt today!

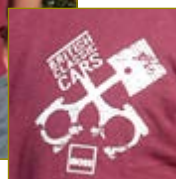
#### Features:

- 100% cotton
- Preshrunk jersey knit
- Seamless double-needle 7/8" collar
- Taped neck and shoulders
- Tear away label
- Double-needle sleeve and bottom hems
- Quarter-turned to eliminate center crease

Medium	217-660	\$18.00
Large	217-661	18.00
XLarge	217-662	18.00
XXLarge	217-663	18.00

### Moss Motors British Classic Cars Apparel

Show your appreciation for British Classic Cars with the latest in our lineup of custom apparel. For the all-around British car fan, our treaded classic design t-shirt and corresponding beanie are sure to turn heads. Our pull-over sweatshirt with front pocket has a back print of the front-angle view of some of the best British cars around (no offense to those we didn't include!). And finally, the complexity of SU carbs with the tagline "Some Assembly Required" is known all too well by those of us who have braved a disassembly and makes for a fun and stylish shirt.



Front Detail

#### BCC T-Shirt

Medium	217-690	\$16.00
Large	217-691	16.00
X Large	217-692	16.00
XX Large	217-693	16.00
XXX Large	217-694	16.00



#### Some Assembly Required T-Shirt

Medium	009-108	\$16.00
Large	009-109	16.00
X Large	009-110	16.00
XX Large	009-111	16.00
XXX Large	009-112	16.00



#### All British Line-Up Hoodie

Medium	009-113	\$40.00
Large	009-114	40.00
X Large	009-115	40.00
XX Large	009-116	40.00
XXX Large	009-117	40.00



#### BCC Beanies

Grey	217-750	\$28.00
Red	217-751	28.00
Blue	217-752	28.00



Pricing is subject to change.

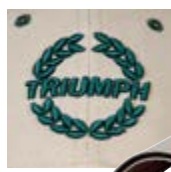
Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

ACCESSORIES



219-948

219-950



219-841



219-842

## Embroidered Triumph Hats

Look great as you take your classic out for a spin wearing the embroidered "Triumph" logo hat! These premium quality hats have a seamed front panel with a soft crown that provides a deep low fit allowing the hats to stay on at speed. The adjustable Velcro closure ensures a secure, personalized fit.

### Features:

- 100% Cotton Construction
- Solid Color Contoured Visor
- Adjustable Velcro Closure
- Moss Block embroidered logo

Spitfire	219-950	\$20.00
GT6	219-948	20.00
Tan Hat w/ Green Triumph Wreath	219-841	20.00
Tan Hat w/ Black Triumph Wreath	219-842	20.00



## Logo Bar Stool

Great stools emblazoned with the logo of your favorite car. 30" high with chrome plated legs. The padded 14" diameter seats offer comfort and are covered with easy to clean vinyl.

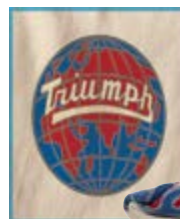
Triumph Logo	231-805	\$199.99	OS
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231-325



009-143



231-326

231-344



231-343



231-342



## Triumph Logo Scarves and Knit Blankets

Brave the elements and keep the chill away with these classic scarves and knit blankets! Made from an 80% cotton blend, they feel as soft as a sweater and provide substantial buffer against the cold. Each scarf and blanket measures 8½" x 80" and 50" x 60" respectively. Machine washable. Made in the USA.

### Knit Scarves

Red Book Logo	231-343	\$39.99
Blue Book Logo	231-342	39.99
Wreath Logo	231-344	39.99

### Knit Blankets

Triumph Globe	231-326	\$99.99
Triumph Wreath	231-325	99.99
All British Line Up	009-143	99.99
Union Jack	009-146	99.99
American Flag	009-147	99.99



009-146



009-147



## Embroidered Triumph Laurel Logo Hat

High quality hats featuring the Triumph Laurel embroidered logo. The tan and navy hats have a seamed front panel with a soft crown that provides a deep low fit, great for driving. The adjustable Velcro closure ensures a secure, personalized fit.

### Features:

- 100% Cotton
- Matching Fabric Adjustable Velcro Closure
- Moss Block and Union Jack embroidered logos on back

Embroidered Triumph Laurel Logo	219-935	\$20.00
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## Castrol Collectable Oil Cans

Classic Castrol oil cans look great in your den or garage.

½ Pint	216-545	\$14.99
1 Pint	216-555	29.99
2 Pint	216-565	34.99



## Flags

Made from 100% woven polyester, these 5'x3' flags sport a classic look, are silk screened for precision and hemmed with header and grommets for a detailed finish. Let these flags wave outdoors or hang them on your walls. Either place they're sure to look great!

Triumph Wreath Logo	214-711	\$39.99
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### Triumph Key Ring

Here's something cool and useful for your car. These "Insert Before Drive" key rings are a fun play on the original "Remove Before Flight" tags often seen on aircraft or their components. These marque specific key rings come with a tag showing off the Moss block and "Insert Before Drive" script on one side, and our classic British marque logos on the other. Get yours with the classic Triumph with world logo or gift them to your fellow car enthusiasts! And don't forget, Insert Before Drive!

Moss Motors (100 x 20 mm)	217-256	\$4.00
Triumph (125 x 25 mm)	217-268	6.00



229-886

229-887

229-888

### Engraved Metal Key Fobs

You'll love the sleek beauty of our latest Keychain Fobs. Engraved with your favorite British icon and available in three distinctive styles.

#### Leather & Bar

Triumph Logo	621-026	\$15.99
Union Jack	229-886	15.99

#### Leather & Teardrop

Triumph Logo	621-027	\$15.99
Union Jack	229-887	15.99

#### Solid Metal

Triumph Logo	621-028	\$15.99
Union Jack	229-888	15.99

### Triumph Wreath Key Fob

Here's a classic accessory for every Triumph owner. This leather key fob is the perfect useful item to replace your old, lost, or damaged key fob, featuring a Triumph silver wreath medallion. Sold individually.

Triumph Wreath Key Fob	621-021	\$11.99
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### Triumph Glass Sets

When raising a toast with friends, share your Triumph passion etched in glass. A set of four pint or wine glasses makes for an amazing gift. Hand wash only.

#### Wine Glass Set

Triumph Wreath Logo - 4 pc	230-979	\$39.99
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#### Pint Glass Set

Triumph Wreath Logo - 4 pc	230-952	\$36.99
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### Stainless Steel Thermal Cup

Grab attention with a classic car inspired stainless-steel pint cup. This quality insulated cup keeps drinks hot or cool. Showcasing the Triumph logo, enjoy drinks in this special cup designed for you. It is attractively priced, so get your stainless pint cup or better yet, order it for your friends and share some classic cheer! Sold individually.



Triumph Globe	217-566	\$16.99
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### Stainless Steel Cup

Enjoy your favorite drinks in this stackable classic-inspired 16oz cup, made of high-quality stainless steel and features the Triumph logo. Order for yourself or better yet, get some for your friends and share some classic cheer! Does not include a lid, sold individually.



Triumph Wreath	217-811	\$12.99
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### Tire Drink Holder

Grab attention with custom tire cup holders for your favorite classic British car. Approximately 4" tall by 3" wide, the rubber tire drink holder has a neoprene liner. This custom koozie keeps your drinks cool and also makes for a great promotional/giveaway item especially when you're hosting a get-together for classic car enthusiasts. Available at an attractive price, get your tire cup holder today!



Triumph Globe	217-272	\$10.99
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216-563



216-562



216-558



216-559



216-561

### Castrol Enamel Accessories

Bring back some of the classic motoring nostalgia with a variety of enamel accessories featuring the Castrol oil logo. Choose from a range of hardwearing metal backed glass enamel lapel badges, key fobs, fridge magnets or signs and accentuate your favorite places.

Lapel Badge	216-558	\$9.99
Key Fob	216-559	15.99
Magnet - 2½" x 1¼"	216-561	12.29
Sign - 10" x 7"	216-562	63.99
Sign - 15¾" (Round)	216-563	94.99

### Castrol Tin Coffee Cup

Branded with the period Castrol logo this classic style tin mug has an enamel coating in Castrol classic green with white inner. Great for the garage, camping or out at your next car show.



#### Features:

- Enamel coating
- Chrome polished rim
- Dishwasher safe
- 16 oz capacity

Castrol Coffee Cup	216-570	\$16.99
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Pricing is subject to change.

Please visit [MossMotors.com](http://MossMotors.com) for current pricing and availability.

ACCESSORIES

## Vintage Metal Signs

Add a bit of nostalgia to your garage or den with classic British metal signs. Made by hand in the USA, these signs are manufactured from 24 gauge steel, and printed using dye-sublimation for a durable and very detailed finish. Take your pick from several vintage designs. All signs measure 12" x 16" except where noted.

*Only* **\$25.<sup>99</sup>**



Spitfire Mark III  
214-569



British Classics  
214-570



Road Racing at Brooklands  
214-572



See all vintage metal signs online at **MossMotors.com**



## Classic Metal Artwork Sign by John Lowerson

Stylize your space with some creative metal signs. Based on the original paintings by artist John Lowerson, these model specific 9" x 12" signs look amazing and are a great way to showcase loyalty to your favorite classic car. Reasonably priced and high in quality, get them for yourself or gift these artistic metal signs to fellow motoring enthusiasts.

Spitfire 214-467 \$22.99



## British Leyland Cut-Out Art by Ratco

Jazz up your work space, garage, or den with this British Leyland Cut-Out Art! Made from mild steel and finished in a black powder coat, this laser-cut metal sign is unique and seriously great to look at!

12" 214-822 \$44.99



## British Leyland Metal Sign

Bring some classic cheer to your home with the British Leyland metal sign! Made from heavy 20 gauge steel, the 9" x 12" sign boasts digitally printed British Leyland logo in detailed finish. Perfect for indoor or outdoor use, the sturdy metal signs look great wherever you put it. The holes drilled at top and bottom center make it easy to mount. A great way to honor the legacy of this marque, show off your British car loyalty with an British Leyland metal sign!

British Leyland Metal Sign 214-735 \$22.99



## Vintage Triumph Signs

Personalize your garage or "man cave" with some classic metal signs. Featuring original period artwork, these metal signs are a great way to showcase your appreciation of the marque. Sold individually.

Stanpart - 16" x 12" 214-588 \$25.99  
Standard Triumph - 14" 214-589 31.99



## Custom Triumph Sign

Add a bit of fun to your garage or den with our Triumph signs. Made from heavy 20 gauge steel and digitally printed for a detailed finish, these durable 14" round signs have been customized with unique illustrations done by our in-house art and graphics department. Holes drilled at top and bottom center for easy mounting. Perfect for indoor or outdoor use.

Triumph Globe 214-732 \$31.99

## Factory Dealer Signs

These sturdy factory dealer signs look exactly like the rare originals, and add a bit of motoring nostalgia to your garage or den.

TR Service (12" x 16") 214-331 \$25.99





# ORDERING & SHIPPING

## SHIPPING

- Shipping is calculated on the regular retail price before any discounts.
- Orders received by 3 p.m. local time are normally shipped same day when shipped by UPS Ground Preferred or UPS Air.
- We will ship by Ground Saver unless an alternate shipping method is specified.
- Alaska, Hawaii, Puerto Rico must choose either AK/HI/PR Saver or UPS Air (see info below shipping chart).

## OVERSIZE PARTS FEE

Some items are oversized and are indicated by the oversize parts fee icon. An oversize parts fee (per item) will be applied to your order. This fee will still be charged on free shipping orders. You can find the amount of the fee by visiting MossMotors.com or calling 800-667-7872. The oversize parts fee will not be charged on orders that ship by truck freight.

## TRUCK SHIPMENT FEE

- Some parts must be shipped truck freight. Orders shipped to the 48 Contiguous states will be charged a flat \$199. Orders shipped to Canada will be charged a flat rate of \$279.

## PO BOX, A.P.O. OR F.P.O.

- A.P.O., F.P.O. and P.O. Box orders are not guaranteed and will be shipped via USPS.

## UPS AIR DELIVERY SERVICE (48 STATES)

- Saturday Delivery - Available on UPS Next Day Air and UPS 2nd Day Air orders for an additional \$16.00 and is not available in all areas.
- Orders shipped by air that are over 40 lbs., by weight or dimensions, we reserve the right to charge actual shipping and will notify you in advance.

## INTERNATIONAL ORDERS

Orders delivered outside of the USA may take additional time to ship due to additional documentation and payment verification.

- All import costs and fees including duties and taxes are the responsibility of the customer.
- First-time orders and some larger orders may require payment by wire transfer.
- Orders may require a shipping quote and customer approval prior to shipping.
- Customer assumes liability for any disputes or damages when providing their own shipping arrangements.
- Orders are shipped by Air Post when possible. At times, Canada Post may use ground shipping for delivery.
- Shipping charges on orders under \$700 are calculated in the cart during website checkout.
- Orders **under \$700** that are heavier than 40 lbs. (by weight or dimensions) will be charged actual shipping.
- Orders **over \$700** will be charged actual shipping.

See MossMotors.com/ordering-shipping for full details on our ordering and shipping policies

## PAYMENT

- We have a \$10 minimum parts order, excluding tax and shipping.
- We accept certified check, money order, and the following credit cards:
- Due to increasing fraud, some foreign orders may require additional documentation to process your order.



## WHEN YOUR ORDER ARRIVES

- Please remember to inspect your parts immediately upon receipt of your order.
- Should your order arrive in damaged condition, immediately inform a Moss Motors customer service representative at 1-800-689-9313.
- Claims for damage during shipping must be reported within 3 days of receipt of order.
- Keep original box and packing material.
- If your order was shipped truck freight, note damage on the bill of lading when signing the delivery receipt.
- If there are any other questions about your order, contact customer service within 10 days.

## SPECIAL ORDER & DIRECT SHIP PARTS

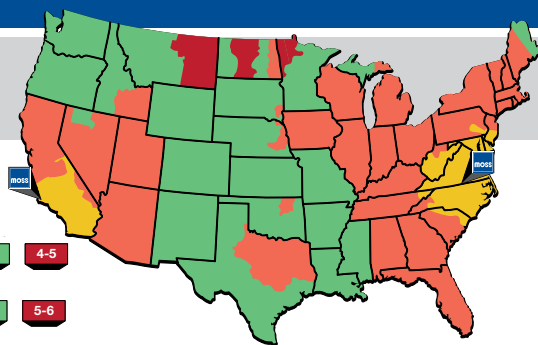
- Require pre-payment by cashiers check or credit card and may not be cancelled or returned.

## BACKORDERS

- Occasionally, we are out of stock on some items, which we will ship to you as soon as available.
- Backorders are shipped free but carry a handling charge of \$3.49 per \$25 of value. (The combined total for original order shipping, and all backorder handling fees, shall never exceed the total shipping charges quoted on the shipping chart on this page.)
- You may request "No Backorders" or cancel backorders at any time prior to shipping.
- We do not backorder to any foreign countries, including Canada.
- Backorders are sent by the most cost effective method, not necessarily the same method as the original order.

## WARRANTY - THE LONGEST IN THE BUSINESS!

- All Classic British products are warranted to be free from defects in material and workmanship for 2 years from the date of invoice.
- All superchargers, supercharger components, and supercharger hardware are warranted to be free from defects in material and workmanship for 1 year from date of invoice.
- Moss Motors, Ltd. will, at its discretion, repair or replace any part that fails in service within the warranty period. This warranty does not cover labor, failure of related components, normal wear of brake or clutch components or failure resulting from alteration, misuse, accidental damage, faulty installation, or faulty repair.
- Warranty requests should be submitted to our sales department and must be supported by the original Moss Motors purchase invoice and documentation of the failure.



### DELIVERY DAYS:

#### Ground Preferred

1-2 2-3 3-4 4-5

#### Ground Saver

2-3 3-4 4-5 5-6

## AREAS / APPROXIMATE GROUND DELIVERY TIME (In Working Days)

- This map represents approximate working days for Ground Delivery. (As quoted by our carriers, not guaranteed.)
- It also assumes we can ship from the nearest warehouse. Items shipped from an alternate warehouse will take longer.

### Shipping, Insurance & Handling Chart US Rates - 48 States (AK\*, HI\* & PR\*)

Order Total	Ground Saver <sup>†</sup>	Ground Preferred <sup>††</sup>	2nd Business Day Air	Next Business Day Air	Canada Air Post <sup>**</sup>
\$10.00 to 20.00	\$5.99	\$12.99	\$24.99	\$39.99	\$16.99
20.01 to 50.00	9.99	18.99	34.99	49.99	22.99
50.01 to 75.00	12.99	22.99	43.99	63.99	28.99
75.01 to 100.00	15.99	25.99	49.99	83.99	32.99
100.01 to 150.00	19.99	29.99	59.99	94.99	41.99
150.01 to 200.00	21.99	32.99	69.99	106.99	49.99
200.01 to 300.00	24.99	34.99	79.99	119.99	59.99
300.01 to 500.00	24.99	36.99	94.99	129.99	79.99
500.01 to 700.00	24.99	36.99	106.99	149.99	104.99
700.01 and Up	Free UPS <sup>1</sup>	Free UPS <sup>1</sup>	96.99	139.99	ACTUAL

† Ground Saver (default shipping method) - Ships by most economical method. May add 1-2 days.

†† Ground Preferred - Ships by UPS and is normally shipped same day if ordered by 3pm local time.

\* Alaska, Hawaii and Puerto Rico

UPS Air - Add \$8 to the 2nd Business Day & Next Business Day Air Rates.

AK/HI/PR Saver - Subtract \$12 from the 2nd Business Day Air Rates

(Ships by most economical method and may take longer.)

<sup>1</sup> Free Ground UPS Shipping in the contiguous 48 states. Truck Shipments will be charged a flat \$199 to the 48 Contiguous states and \$279 to Canada.

<sup>\*\*</sup> Canada Chart Shipping rate is for orders under \$700 and less than 40lbs. Orders under \$700 that are heavier than 40lbs. and orders over \$700 will be charged actual shipping.

## SALES TAX AND PRICES

- Due to Wayfair Supreme Court Decision we are required to collect sales tax on goods and freight according to each state's law.
- Alabama Simplified Sellers Use Tax:** Moss Motors will collect simplified sellers use tax on taxable transactions delivered into Alabama and the tax will be remitted on the customer's behalf to the Alabama Department of Revenue. Moss Motors program account number is SSU-R010439133
- On the shipping cart checkout page, your sales tax shown will be estimated. Actual sales tax will be calculated at the time of order fulfillment. If your business is tax-exempt, please contact us at (800) 667-7872 to apply your tax exempt status.

## RETURNS

See MossMotors.com/returns for full returns policy.

## CATALOG ERRORS

Every effort has been made to provide accurate information. We reserve the right to correct typographical errors and will not be held liable for inaccuracy of pricing, descriptions or applications.

## TERMS AND CONDITIONS & PRIVACY POLICY

See inside back cover for more information.



**FREE SHIPPING** Free Ground shipping in the contiguous 48 states. Oversize Parts Fee still applies. Truck shipments will be charged a flat fee of \$199 to the 48 Contiguous states and \$279 to Canada.



**SAME DAY SHIPPING** Orders received by 3 p.m. local time are normally shipped same day when shipped by UPS Ground Preferred or UPS Air. Does not apply to special orders and some oversized items.



123-456

**OVERSIZE PARTS FEE** Some items are oversized and are indicated by the oversize parts fee icon or an underlined part number. An oversize parts fee (per item) will be applied to your order. This fee will be charged on free shipping orders. You can find the amount of the fee by visiting MossMotors.com or calling 800-667-7872. The oversize parts fee will not be charged on orders that ship by truck freight.

Pricing is subject to change at any time.

Please visit MossMotors.com for the latest information, current pricing and product availability.

# ORDER WORKSHEET

Please Print

Customer No. \_\_\_\_\_

Name \_\_\_\_\_

Street \_\_\_\_\_

City/State \_\_\_\_\_ Zip \_\_\_\_\_

Daytime Phone \_\_\_\_\_ Fax \_\_\_\_\_

Email \_\_\_\_\_



Mail To: Moss Motors  
440 Rutherford St.  
Goleta, CA 93117  
Fax To: 805-692-2525

Ship To \_\_\_\_\_

Street \_\_\_\_\_

City/State \_\_\_\_\_ Zip \_\_\_\_\_

	Part No.	Description	Qty.	Unit Price	Ext. Price
1.					
2.					
3.					
4.					
5.					
6.					
7.					
8.					
9.					
10.					
11.					
12.					
13.					
14.					

Charge My: <input type="checkbox"/> Visa <input type="checkbox"/> Mastercard <input type="checkbox"/> Amex <input type="checkbox"/> Discover	Parts Total
Card Number _____	Sales Tax
Date Card Expires _____	Shipping
Enclosed Is \$ _____	Oversize Fee
	Total

Check YES if you wish to backorder any items not currently stocked. You will not be charged for backordered items until they are shipped.

For Terms and Conditions & Privacy Policy see inside back cover. ☐ Yes ☐ No

Too many cars is never enough. Need another catalog?

- Austin Healey 100
- Austin Healey 100-6
- Austin Healey 3000
- Austin Healey Sprite
- Triumph TR2, 3, 4 & 4A
- Triumph TR250 & TR6
- Triumph TR7 & TR8
- Triumph Spitfire & GT6
- MG TC, TD & TF
- MGA
- MGB & MGC
- MG Midget
- Jaguar XK120-150, E-Type, Early Sedan, XJ6-12, XJS
- Classic Mini
- Mazda Miata/MX-5

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# Spitfire 1962-80 Restoration Parts Catalog

**GT6 catalog begins on page 100**

**TR7 catalog begins on page 115**

## Identification Numbers

When ordering parts, it is essential that your car is identified exactly, by model year and serial number. Since many part changes were made during model years, these numbers provide the only positive identification. A car's registration will not always show the correct model year. Use of these numbers is the best way to ensure that you order and receive the correct parts.

The commission number or V.I.N. is the one which should live with your car forever. Engines, gearboxes etc., can be exchanged and thus, different serial numbers will appear on those major units.

It is always useful to know the serial number of the units in your car, as it may give our sales advisors a clue as to whether your car has been altered from the original specification. When ordering gearbox or engine components, it is important to provide us with the serial number of the unit concerned.

## Production Information (USA)

Model Years	Model	1st Comm. Number	Production Dates	Engine Number
1963-65	Spitfire 4 (Mk1)	FC1	Oct 62-Dec 64	FC1E
1965-67	Mk2	FC50001	Dec 64-Jan 67	FC50001E
1967-68	Mk3	FD1	Jan 67-	FD1E
1969	Mk3	FDU31254		FE8155E
1970	Mk3	FDU75001	Oct 69-Dec 70	
1971	MkIV	FK1	Oct 70-	FK1UE
1972	MkIV	FK25001		FK25001UE
1973	1500	FM1	Aug 72-Oct 73	FM1UE
1974	1500	FM10001	Oct 73-Sep 74	FM10001UE <sup>1</sup>
1975	1500	FM28001	Sep 74-Sep 75	FM28001UE <sup>1</sup>
1976	1500	FM40001	Sep 75-Dec 76	FM45001UE <sup>1</sup>
1977	1500	FM60006	Dec 76-Oct 77	FM80001UE <sup>1</sup>
1978	1500	FM70001	Oct 77-Sep 78	FM109890UE <sup>1</sup>
1979	1500	FM95001	Aug 78-	FM150002UE <sup>1</sup>
1980	1500	FM110001 <sup>2</sup>	Jun 79-Aug 80	FM168502UE <sup>1</sup>

## Notes on commission and engine numbers.

If the vehicle is equipped with overdrive add letter 'O' after chassis number.

<sup>1</sup>California specification - add 'C' between 'U' & 'E' suffixes.

<sup>2</sup>From October 1979 (beginning of 1980 model year production), commission numbers were replaced by Vehicle Identification Numbers (VIN), with the following prefixes:

TFVDW2AT	Federal	Standard Gearbox
TFVDW6AT	Federal	Overdrive Gearbox
TFZDW2AT	California	Standard Gearbox
TFZDW6AT	California	Overdrive Gearbox



This "no airplane" symbol indicates that the item(s) may not be shipped by air, and must be shipped by ground.

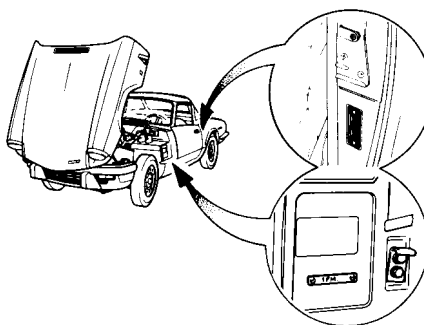


This truck symbol indicates that the item is shipped by truck freight.

123-456

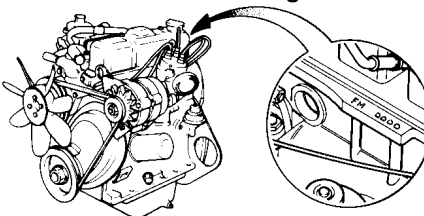
Underlined part numbers indicate an Oversize Parts Fee will be charged. See [mossmotors.com](http://mossmotors.com) or call for details.

## Commission Number

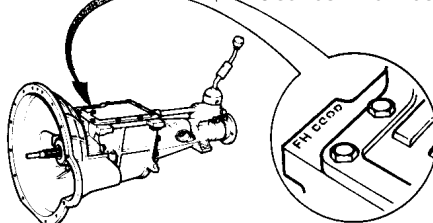


## Body Number

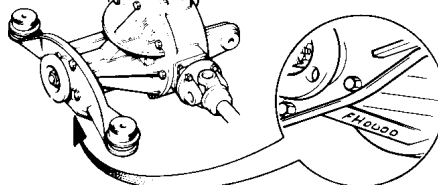
## Engine Number



## Gearbox Number



## Differential Number



## About This Catalog

This catalog covers parts for U.S.-specification left hand drive cars. In producing this catalog, our primary goal was to publish a listing of Triumph parts which was as comprehensive, accurate and informative as possible for the U.S. market. In doing this, we have made every effort to correctly identify and include every part likely to be needed to repair, restore or maintain your car. Although some of the parts listed are not currently available, our Product Development staff is constantly seeking new suppliers and manufacturers of quality reproductions of otherwise obsolete items. The Moss Motors website ([www.mossmotors.com](http://www.mossmotors.com)) is always the best indication of pricing and availability.

Local laws and regulations relating to pollution, safety and lighting equipment vary considerably from state to state and country to country. Since we distribute parts for these cars on a worldwide basis, we are not in a position to advise what laws are in effect in each locality. We strongly encourage anyone contemplating any modifications to a vehicle intended for street use, to check local regulations before proceeding. We strongly suggest that you save all old stock equipment should reinstallation be necessary in the future.

**NOTE:** In the body of this catalog, items with indented descriptions are components of the non-indented kit or assembly above them. When an indented component is "NA", it is still included in the assembly, but not available separately.

## Supersession and Rationalization of Parts

Most owners of British cars have, at one time or another, ordered an original "factory" part from an authorized dealer, only to find that the part received was different from the original, although it did work. This is the result of the supersession or rationalization of parts by the factory. Supersessions occur when a part is modified, and the original design or pattern is no longer produced. If old and new parts are interchangeable, even though they may appear slightly different, the old part is superseded by the new part. Rationalization is an attempt by the factory at efficiency in which one new part replaces several original parts, after which the original parts are no longer available.

## WARNING!

Working on automobiles is inherently dangerous. Moss Motors, Ltd. is not liable for injury or damage due to incorrect installation or use of their products. All products are sold with the understanding that the safe and proper installation and use of the products is the customer's responsibility. Follow factory workshop manual procedures and instructions, but use current shop safety standards and common sense. Some tasks will require professional advice or services which Moss Motors cannot provide.



**NOTE:** In the body of this catalog, items with their descriptions indented are components of the non-indented kit or assembly above them. When an indented component is "NA", it is still included in the assembly, but not available separately.

## Triumph Spitfire, GT6 Triumph TR7, TR8 Parts Catalog

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Edition SP7-84 February, 2024

Printed in the U.S.A.

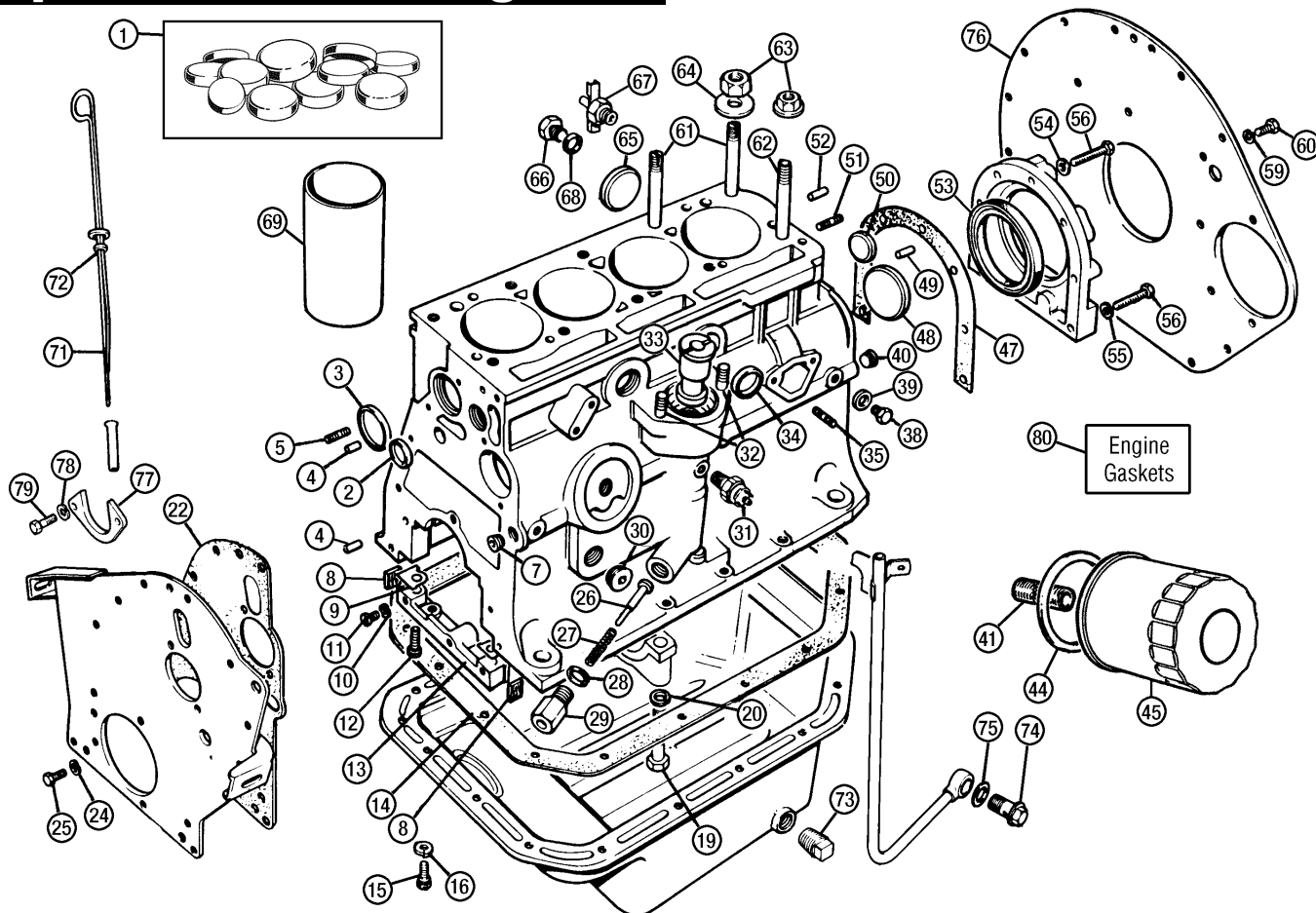
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**MOSS**

# Spitfire External Engine




## Spitfire External Engine

19409

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	328-288	\$11.49	CORE PLUG SET, steel	Mk2 from FC61023E - Mk3	1
	328-278	\$11.99	CORE PLUG SET, steel	1973-80 1500	1
2	319-015	\$1.39	CORE PLUG, steel	1962-80	1
	319-016	\$3.69	CORE PLUG, brass		1
3	328-205	\$1.39	CORE PLUG, steel		1
	328-207	\$3.69	CORE PLUG, brass	1962-80	1
4	325-215	\$1.19	DOWEL	1967-80	2
5	328-654	\$3.29	STUD	1962-80	1
7	328-245	\$5.69	PLUG, threaded, oil gallery	1971-80 MkIV, 1500	1
8	697-495	\$1.99	FILLER PIECE, wood	1962-80	2
9	697-490	\$0.59	GASKET, front sealing block	1971-80 MkIV, 1500	2
10	365-730	\$0.39	WASHER, locking	1962-80	2
11	320-175	NA	SCREW, pan head		2
12	322-290	\$0.89	BOLT		2
13	837-150	\$42.99	FRONT SEALING BLOCK	1971-80 MkIV, 1500	1
			Note: Requires machining		
14	694-160	\$1.69	GASKET, sump	1962-80	1
15	322-880	\$0.99	BOLT, short		12
	322-040	\$0.59	BOLT, long, rear of sump		4
16	365-730	\$0.39	WASHER, locking		16
19	266-580	\$2.09	BOLT, main bearing cap		6
20	324-050	\$0.20	WASHER, locking		6
22	695-105	\$1.49	GASKET, front engine plate		1
24	365-730	\$0.39	WASHER, locking		3
25	322-040	\$0.59	SCREW		3
26	836-545	\$7.89	PISTON, oil pressure relief valve		1
27	329-295	\$1.99	SPRING		1
28	315-005	\$1.79	WASHER, copper, sealing housing		1
29	328-065	\$12.99	HOUSING, oil pressure relief valve		1
30	328-425	NA	PLUG, threaded		1
31	760-190	\$9.69	SWITCH, oil pressure warning, 10mm	1964-72 1 contact	1
	760-190	\$9.69	SWITCH, oil pressure warning, 10mm	1977-79 Fed., 1 contact	1
	760-200	\$9.99	SWITCH, oil pressure warning, 10mm	1973-76 Fed., 3 contacts	1
	760-200	\$9.99	SWITCH, oil pressure warning, 10mm	1973-77 CA, 3 contacts	1
	071-124	NA	SWITCH, oil pressure warning, 12mm	1977-80 CA, 3 contacts	1
	071-124	NA	SWITCH, oil pressure warning, 12mm	1980 Fed., 3 contacts	1
32	328-654	\$3.29	STUD	1962-80	2

No.	Part#	Price (Each)	Description	Application	Qty Req.
33	836-135	\$129.99	BUSH, oil pump drive	1971-80 MkIV, 1500	1
34	328-215	\$0.99	CORE PLUG, steel	1962-80	2
	328-216	\$3.19	CORE PLUG, brass		2
35	328-654	\$3.29	STUD, fuel pump mounting	1973-80 1500	2
38	322-345	\$0.89	PLUG, threaded, oil gallery	1971-80 MkIV, 1500	4
39	324-676	\$1.19	WASHER, copper		4
40	328-245	\$5.69	PLUG, threaded, oil gallery		1
41	833-455	\$7.99	ADAPTOR, oil filter to block	1962-80	1
44	520-400	\$1.09	SEAL, oil filter		1
45	950-525	\$5.99	OIL FILTER, "Classic Gold" brand		1
Note: Some after-market filters have different threads, and come with their own adaptors. If our filter doesn't fit the adaptor in your engine, you need the stock adaptor, #41 above.					
47	697-485	\$0.89	GASKET, seal housing to block	1962-80	1
48	328-235	\$1.09	CORE PLUG, steel	1962-72 Mk1-IV	1
	328-375	\$1.29	CORE PLUG, steel	1973-80 1500	1
49	325-190	\$3.49	DOWEL (longer than required)	1962-80	1
50	328-215	\$0.99	CORE PLUG, steel		1
	328-216	\$3.19	CORE PLUG, brass		1
51	328-900	\$2.69	STUD	1971-80 MkIV, 1500	3
52	325-190	\$3.49	DOWEL (longer than required)	1962-80	1
53	520-320	\$3.49	OIL SEAL (early cars had scroll seal)	as fitted	1
54	324-676	\$1.19	WASHER, copper	1962-80	1
55	365-730	\$0.39	WASHER, locking		6
56	320-695	\$0.89	BOLT		7
59	365-730	\$0.39	WASHER, locking	1962-80	7
60	322-040	\$0.59	BOLT		7
61	329-615	\$17.99	STUD, 4 3/8" overall length	1962-72 Mk1-IV	2
	329-730	\$22.99	STUD, 4 1/2" overall length	1973-80 1500	2
62	329-610	\$6.99	STUD, 4 1/4" overall length	1962-67 Mk1-2	9
	329-610	\$6.99	STUD, 4 1/4" overall length	1967-72 Mk3, MkIV	8
	329-615	\$17.99	STUD, 4 3/8" overall length	1973-80 1500	8
63	310-045	\$0.79	NUT, cylinder head	1962-80	10
	114-122	\$3.19	NUT, cylinder head, flanged		10
64	324-860	\$0.19	WASHER, plain	1973-80 1500	10
65	328-205	\$1.39	CORE PLUG, steel	1962-80	3
	328-207	\$3.69	CORE PLUG, brass		3
66	328-445	\$11.99	DRAIN PLUG	1962-66	1



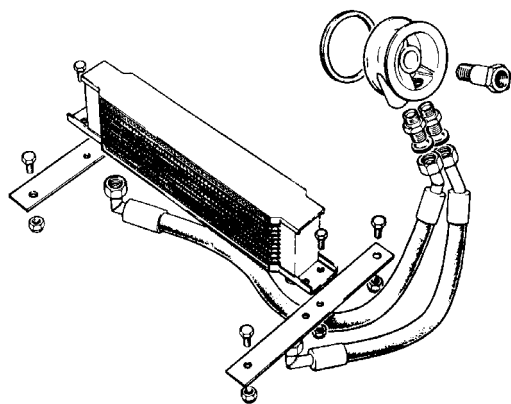
No.	Part#	Price (Each)	Description	Application	Qty Req.
67	660-000	\$11.29	DRAIN TAP 	1967-80	1
68	324-671	\$0.99	WASHER, fiber	1962-80	1
69	426-130	\$39.99	CYLINDER LINER	1971-80 MkIV, 1500	4
71	451-205	NA	DIPSTICK		1
72	697-020	\$0.69	WASHER, felt		1
73	328-340	\$1.79	DRAIN PLUG, sump	1962-80 Fed, 1962-74 CA	1
	328-356	\$7.99	DRAIN PLUG, magnetic		1
	328-341	\$46.99	DRAIN TAP		1
74	328-535	NA	DRAIN PLUG, sump	1975-'76 CA (remote dipstick to FM59324)	1
75	315-000	NA	WASHER, sump drain plug		2
	328-350	\$9.99	DRAIN PLUG, sump		1
	324-660	\$0.89	WASHER, drain plug	1976-'80 CA (from FM59325)	1
76	832-545	\$109.99	ENGINE PLATE, rear, alloy		1
77	838-035	\$31.99	RETAINER, camshaft		1
78	365-730	\$0.39	WASHER, locking	1962-80	1
79	322-540	\$0.79	SCREW, retainer securing		2

### Engine Gaskets

80	696-315	\$23.99	HEAD GASKET SET**	1962-67, 1200 Mk1-2	1
	696-320	NA	HEAD GASKET SET, "Payen"	1967-71, 1300 Mk3, MkIV	1
	696-321	\$17.99	HEAD GASKET SET**		1
	696-325*	\$24.99	HEAD GASKET SET**	1972, 1300 MkIV	1
	694-142*	\$22.99	HEAD GASKET SET**	1500 FED 73-76, CA 73-74	1
	694-143*	NA	HEAD GASKET SET, "Payen"		1
	694-144*	\$49.99	HEAD GASKET SET**	1500 FED 77 on, CA 75 on	1
	296-735	\$39.99	HEAD GASKET SET, Cobalt brand		1
	696-305	\$19.99	HEAD GASKET	1962-67	1
	696-310	\$29.99	HEAD GASKET	1968-71	1
	694-110*	\$28.99	HEAD GASKET	1972-80	1
	296-730	\$19.99	HEAD GASKET, Cobalt brand		1
	868-000	\$3.49	MANIFOLD GASKET**	1962-67 Mk1-2 1200cc	1
	694-120	\$13.99	MANIFOLD GASKET, "Payen"		1
	696-330	\$12.49	LOWER GASKET SET**	1962-70 Mk1-3	1
	694-151	\$35.99	LOWER GASKET SET, "Payen"	1971-80 MkIV, 1500	1
	694-152	\$7.99	LOWER GASKET SET**		1
	296-740	\$26.99	LOWER GASKET SET, Cobalt brand		1
	694-160	\$1.69	OIL PAN GASKET	1962-80	1

\*Head gasket presses into recessed cylinder bores.

\*\*Products of various manufacturers supplied.



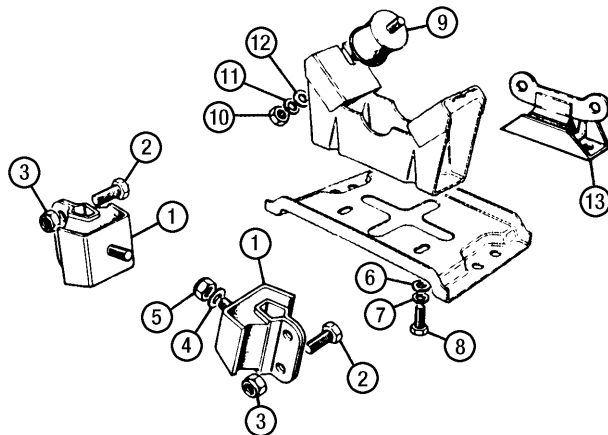
### Spitfire Oil Cooler

19412

As none of the original Triumph components remain available, we offer the following alternatives.

235-915	\$59.99	OIL COOLER, 10 row	1962-80	1
235-925	\$69.99	OIL COOLER, 13 row		1
635-485	\$169.99	INSTALLATION KIT, rubber hoses		1
635-495	\$199.99	INSTALLATION KIT, stainless steel		1

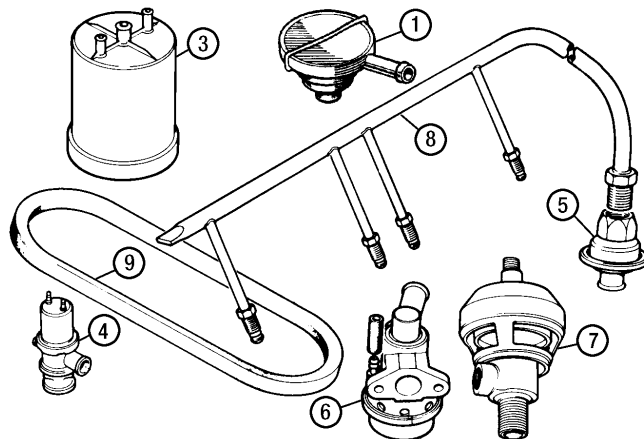
## Spitfire External Engine



### Spitfire Engine Mounts

19410

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	810-300	\$6.99	ENGINE MOUNT, front	1962-80	2
2	475-150	\$1.39	BOLT		4
3	310-240	\$0.89	NUT, nyloc		4
4	324-860	\$0.19	WASHER, plain		2
5	310-240	\$0.89	NUT, nyloc		2
6	365-720	\$0.79	WASHER, plain		2
7	365-730	\$0.39	LOCKWASHER		2
8	322-880	\$0.99	BOLT		2
9	810-140	\$2.99	MOUNT, trans., non-overdrive		2
10	310-140	\$0.39	NUT		2
11	365-730	\$0.39	LOCK WASHER		2
12	365-720	\$0.79	WASHER, plain		2
13	810-310	\$16.99	MOUNT ASSEMBLY, overdrive (may require slight modification to fit D-type overdrive)		1

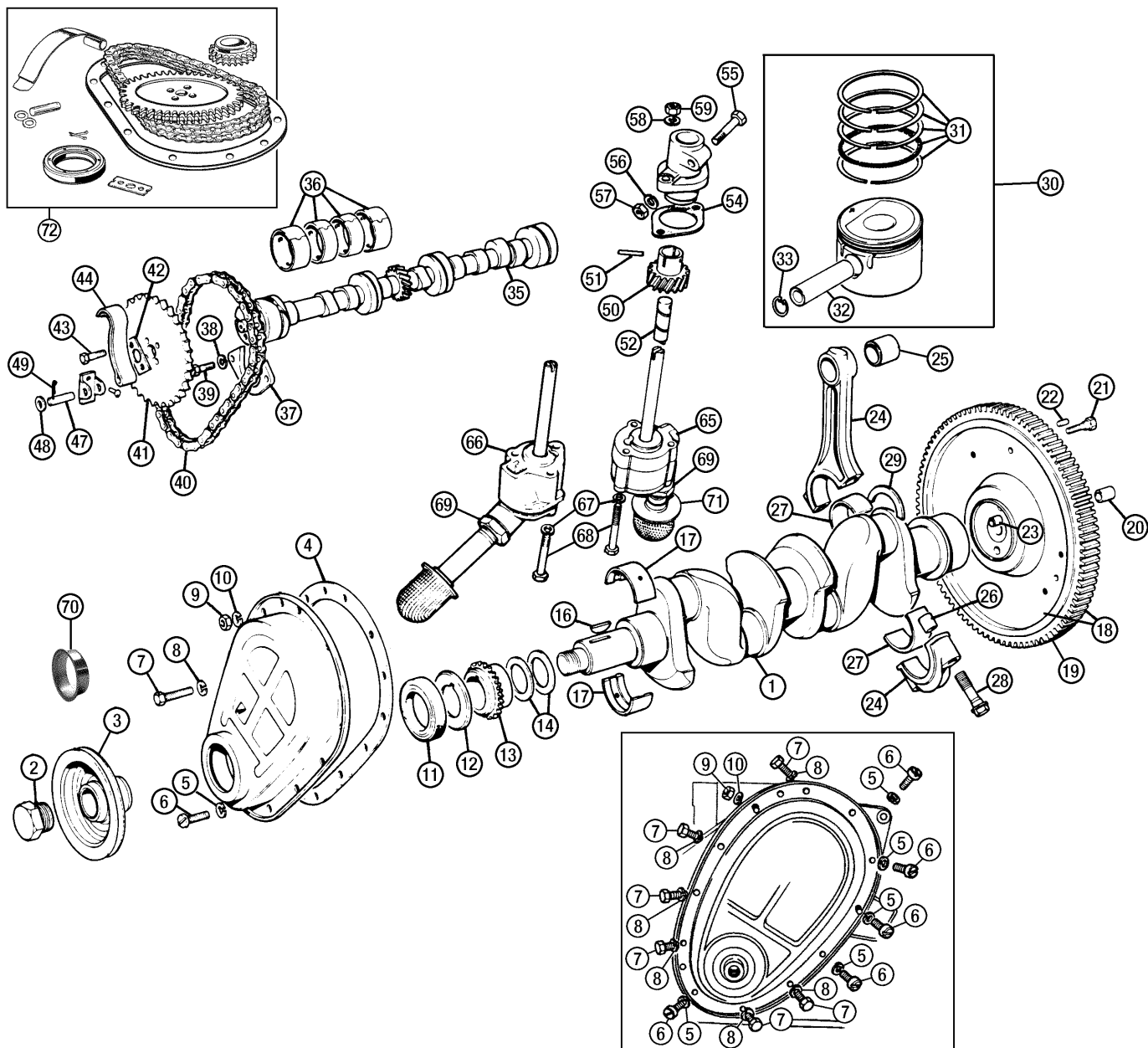


### Spitfire Emission Control

19411

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	360-630	\$66.99	P.C.V. VALVE	MK2 from (c)FC70013	1
	379-010	\$57.99	P.C.V. VALVE	MK3 to (e)FE75000E	1
	360-635	\$3.99	DIAPHRAGM, P.C.V. valve	P.C.V. valves above	1
3	NA		CARBON CANISTER (2-outlet)	1971-'72	1
			(Not available. Use 3-outlet cannister #367-100 with cap 367-105 listed below to seal the outlet not being used.)		
	367-105	\$0.79	CAP, when using 3-outlet cannister for 2-outlet application		1
	367-100	\$74.99	CARBON CANISTER (3-outlet)	1973-'80	1/2
4	367-110	\$87.99	ANTI RUN-ON VALVE	1973-'80	1
5	379-470	NA	CHECK VALVE, orig. mfr.	1975-'80	1
	367-000	\$19.99	CHECK VALVE, aftermarket		1
6	379-610	NA	DIVERTER VALVE		1
7	379-365	NA	EGR VALVE (replacement)	1977-'80 CA	1
	379-345	NA	EGR VALVE (Use 379-365 above)	1977-'80 Fed	1
8	379-640	NA	AIR RAIL	1975-'78 Fed to (e)FM80000, 1975-'78 CA to (e)FM80000	1
	379-710	NA	AIR PIPE		1
				1978-'79 Fed FM80001 to FM110000,	
				1978-'79 CA FM80001 to FM109890	1
	379-720	NA	AIR RAIL	1980 Fed & '79-'80 CA FM109890 on	1
9	379-620	\$7.79	AIR PUMP BELT	1975-'80	1

# Spitfire Internal Engine



## Spitfire Internal Engine

19413

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	851-350	NA	CRANKSHAFT	1973-80 1500	1
2	322-910	\$44.99	NUT, crankshaft	1971-80 MkIV, 1500	1
3	NA		PULLEY, crankshaft		1
4	697-115	\$1.79	GASKET, timing cover	1962-80	1
5	365-730	\$0.39	WASHER, locking		5
6	323-406	\$3.19	SCREW, pan head		5
7	322-540	\$0.79	BOLT		6
8	365-730	\$0.39	WASHER, locking		6
9	310-140	\$0.39	NUT	1962-70 Mk1-3	1
10	365-730	\$0.39	WASHER, locking		1
11	520-425	\$2.99	SEAL, timing cover	1971-80 MkIV, 1500	1
12	520-430	\$4.59	SEAL, timing cover	1962-70 Mk1-3	1
13	837-065	NA	OIL THROWER	1971-80 MkIV, 1500	1
14	837-055	\$7.99	OIL THROWER	1962-70 Mk1-3	1
15	837-103	\$33.99	SPROCKET, crankshaft	1971-80 MkIV, 1500	1
16	837-105	\$27.99	SPROCKET, crankshaft	1962-70 Mk1-3	1
17	837-025	\$3.49	SHIM, crankshaft (.004")	1971-80 Mk1-3	1
18	837-035	\$3.49	SHIM, crankshaft (.006")	1962-80	A/R
19	327-220	\$11.99	WOODRUFF KEY	1962-70 Mk1-3 Tri-metal (copper-lead-tin with babbitt overlay)	1
20	822-201	\$69.99	MAIN BEARING SET (standard)	1962-70 Mk1-3 Tri-metal (copper-lead-tin with babbitt overlay)	1
21	822-206	\$69.99	MAIN BEARING SET (.010")		1
22	822-211	\$69.99	MAIN BEARING SET (.020")		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
23	822-200	\$44.99	MAIN BEARING SET (standard)	1962-70 Mk1-3 Bi-metal (aluminum-tin)	1
24	822-205	\$44.99	MAIN BEARING SET (.010")		1
25	822-210	\$44.99	MAIN BEARING SET (.020")		1
26	822-215	\$44.99	MAIN BEARING SET (.030")		1
27	822-220	\$44.99	MAIN BEARING SET (.040")		1
28	822-225	\$44.99	MAIN BEARING SET (.050")	1971-80 MkIV, 1500 Tri-metal (copper-lead-tin with babbitt overlay)	1
29	822-230	\$44.99	MAIN BEARING SET (.060")		1
30	822-041	\$74.99	MAIN BEARING SET (standard)	1962-65 MK1	1
31	822-051	\$74.99	MAIN BEARING SET (.010")		1
32	822-061	\$74.99	MAIN BEARING SET (.020")	1965-72 Mk2-IV	1
33	822-071	\$74.99	MAIN BEARING SET (.030")		1
34	822-040	\$39.99	MAIN BEARING SET (standard)	1973-74 to (e)FM12624 1500	1
35	822-050	\$39.99	MAIN BEARING SET (.010")		1
36	822-060	\$39.99	MAIN BEARING SET (.020")		1
37	822-070	\$39.99	MAIN BEARING SET (.030")		1
38	822-080	\$39.99	MAIN BEARING SET (.040")	1974 from (e)FM12625 -80 1500	1
39	18	NA	FLYWHEEL		1
40	460-506	\$484.99	FLYWHEEL, aluminum	1962-80	1
41	NA		FLYWHEEL		1
42	460-678	\$439.99	FLYWHEEL, aluminum		1
43	590-030	\$21.99	RING GEAR		1

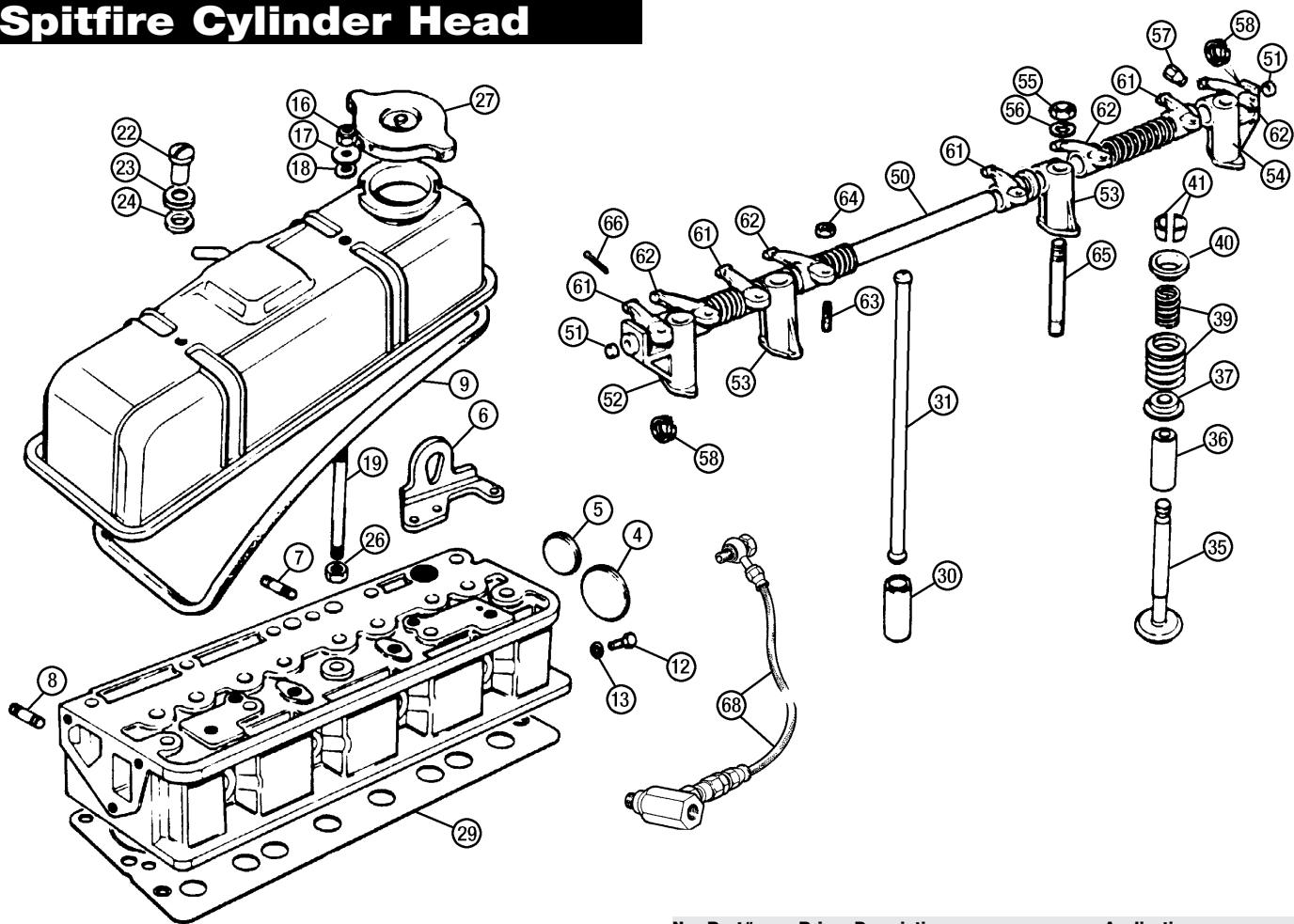
# Spitfire Internal Engine

No.	Part#	Price (Each)	Description	Application	Qty Req.
20	330-510	\$4.29	PILOT BUSH	1962-80	1
21	320-785	\$1.69	BOLT, flywheel attachment, 3/8"	1962-74 to (e)FM12624	4
	320-790	\$6.69	BOLT, flywheel attachment, 7/16"	1974 from (e)12625-'80	4
22	325-340	\$1.59	DOWEL, in flywheel (clutch locating)	1962-80	3
23	325-190	\$3.49	DOWEL, in crankshaft (flywheel)	1962-80	1
24	837-735	\$124.99	CONNECTING ROD	1962-70 Mk1-3	4
	837-740	\$154.99	CONNECTING ROD, reconditioned	1971-80 MkIV, 1500	4
25	829-030	\$2.79	BUSH, gudgeon pin	1962-80	4
26	837-745	\$7.95	LOCATING TUBE, in con rod	1962-80	8
27	824-076	\$74.99	ROD BEARING SET (standard)	1962-70 Mk1-3 Tri-metal (copper-lead-tin with babbit overlay)	1
	824-081	\$74.99	ROD BEARING SET (.010")		1
	824-086	\$74.99	ROD BEARING SET (.020")	1962-70 Mk1-3 Bi-metal aluminum-tin, on steel backing)	1
	824-075	\$44.99	ROD BEARING SET (standard)		1
	824-080	\$44.99	ROD BEARING SET (.010")		1
	824-085	\$44.99	ROD BEARING SET (.020")		1
	824-090	\$44.99	ROD BEARING SET (.030")		1
	824-095	\$44.99	ROD BEARING SET (.040")		1
	824-097	\$44.99	ROD BEARING SET (.050")		1
	824-099	\$44.99	ROD BEARING SET (.060")		1
	824-051	\$79.99	ROD BEARING SET (standard)	1971-80 MkIV, 1500 Tri-metal (copper-lead-tin with babbit overlay)	1
	824-056	\$79.99	ROD BEARING SET (.010")		1
	824-061	\$79.99	ROD BEARING SET (.020")		1
	824-066	\$79.99	ROD BEARING SET (.030")		1
	824-050	\$42.99	ROD BEARING SET (standard)	1971-80 MkIV, 1500 Bi-metal (aluminum-tin, on steel backing)	1
	824-055	\$42.99	ROD BEARING SET (.010")		1
	824-060	\$42.99	ROD BEARING SET (.020")		1
	824-065	\$42.99	ROD BEARING SET (.030")		1
	824-070	\$42.99	ROD BEARING SET (.040")		1
	824-070	\$42.99	ROD BEARING SET (.040")		1
28	320-455	\$6.49	BOLT, connecting rod	1964 from (e)30193E -80	8
29	828-065	\$8.99	THRUST WASHER, pair (standard)	1962-70 Mk1-3	A/R
	828-070	\$10.99	THRUST WASHER, pair (.005")		A/R
	828-075	NA	THRUST WASHER, pair (.010")	1971-80 MkIV, 1500	A/R
	828-030	\$5.99	THRUST WASHER, pair (standard)		A/R
	828-035	\$5.99	THRUST WASHER, pair (.005")		A/R
	828-040	\$9.49	THRUST WASHER, pair (.015")		A/R
30	814-533	\$259.99	PISTON SET (std.)	1962-67 Mk1-2 1200 (1147cc)	1
	814-538	\$259.99	PISTON SET (.020")		1
	814-543	\$259.99	PISTON SET (.030")		1
	814-548	\$259.99	PISTON SET (.040")		1
	814-553	\$259.99	PISTON SET (.060")		1
	814-530	\$229.99	PISTON SET (std.)	1967-72 Mk3-IV 1300, 8.5:1 compression ratio	1
	814-535	\$229.99	PISTON SET (.020")		1
	814-540	\$229.99	PISTON SET (.030")		1
	814-545	\$229.99	PISTON SET (.040")		1
	814-550	\$229.99	PISTON SET (.060")		1
	814-470	\$229.99	PISTON SET (std.)	1973-80, 7.5:1 compression ratio; CA 1973-80; Fed 1973-75, to (e)FM40000UE; Fed 1978-80 from (e) FM80001UE	1
	814-475	\$229.99	PISTON SET (.020")		1
	814-480	\$229.99	PISTON SET (.030")		1
	814-485	NA	PISTON SET (.040")		1
	814-451	\$259.99	PISTON SET (std.)	1973-80, 9.1:1 compression ratio aftermarket; Fed 1975-78 from (e)FM40001UE to (e)FM80000UE	1
	814-456	\$259.99	PISTON SET (.020")		1
	814-461	\$259.99	PISTON SET (.030")		1
	814-466	\$259.99	PISTON SET (.040")		1
	814-467	\$259.99	PISTON SET (.060")		1
31	817-670	\$69.99	PISTON RING SET (std.)	1962-67 Mk1-2 1200 (1147cc)	1
	817-675	\$69.99	PISTON RING SET (.020")		1
	817-680	\$69.99	PISTON RING SET (.030")		1
	817-685	\$69.99	PISTON RING SET (.040")		1
	817-650	\$76.99	PISTON RING SET (std.)	1967 Mk3 thru 1500	1
	817-655	\$76.99	PISTON RING SET (.020")		1
	817-660	\$76.99	PISTON RING SET (.030")		1
	817-665	\$76.99	PISTON RING SET (.040")		1
32	820-050	NA	GUDGEON PIN	1967-80	4
33	326-215	\$0.99	CIRCLIP	1962-80	8
35	851-330	\$219.99	CAMSHAFT	1971-80 from (e) FK25001	1
36	827-020	\$34.79	BEARING SET, camshaft	1965-72 from (e) FC61023E	1

No.	Part#	Price (Each)	Description	Application	Qty Req.
37	838-035	\$31.99	RETAINER, camshaft	1962-80	1
38	365-730	\$0.39	WASHER, locking		2
39	322-540	\$0.79	SCREW, retainer securing		2
40	832-111	\$42.99	TIMING CHAIN, heavy duty		1
	832-110	\$7.99	TIMING CHAIN		1
41	838-205	\$27.99	SPROCKET, camshaft		1
42	838-025	\$0.89	LOCKTAB, camshaft		1
43	322-395	\$3.29	BOLT, gear to camshaft		2
44	832-260	\$5.29	TENSIONER, timing chain		1
47	832-265	\$8.99	PIN, tensioner retaining		1
48	324-870	\$0.69	WASHER, plain		2
49	325-475	\$0.29	COTTER PIN		2
50	836-640	NA	GEAR, driving		1
51	325-075	\$0.89	PIN, mills, gear to shaft		1
52	836-650	NA	SHAFT		1
54	697-145	\$2.99	WASHER, 0.006"		A/R
56	365-730	\$0.39	WASHER, locking		1
57	310-140	\$0.39	NUT		1
58	365-730	\$0.39	WASHER, locking		2
59	310-140	\$0.39	NUT		2
65	836-125	\$99.89	OIL PUMP, vertical pick-up	1962-76 to (e) FM59898E	1
66	836-130	\$94.99	OIL PUMP, angled pick -up	1976-80 from (e) FM59899E	1
Use 836-130 for better oil pick up. Mk1 & Mk2 with 1147cc engines must enlarge the oil pick-up hole in the oil pan to use pump 836-125 or 836-130.					
67	324-020	\$0.20	WASHER, locking	1962-80	3
68	322-280	\$0.39	BOLT, pump to block	1975-80	3
69	310-025	NA	NUT, locking strainer to pump body	1962-80	1
70	520-510	\$69.99	SPEEDI-SLEEVE, timing cover seal	1973-80	1
71		NA	STRAINER		1
72	838-210	\$189.99	DUPLEX TIMING KIT	1962-70 Mk1-3	1
	838-211	\$319.99	DUPLEX TIMING KIT, vernier	1962-70 Mk1-3	1
	838-212	\$119.99	DUPLEX TIMING KIT	1971-80 MkIV, 1500	1
	838-213	\$219.99	DUPLEX TIMING KIT, vernier	1971-80 MkIV, 1500	1



# Spitfire Cylinder Head



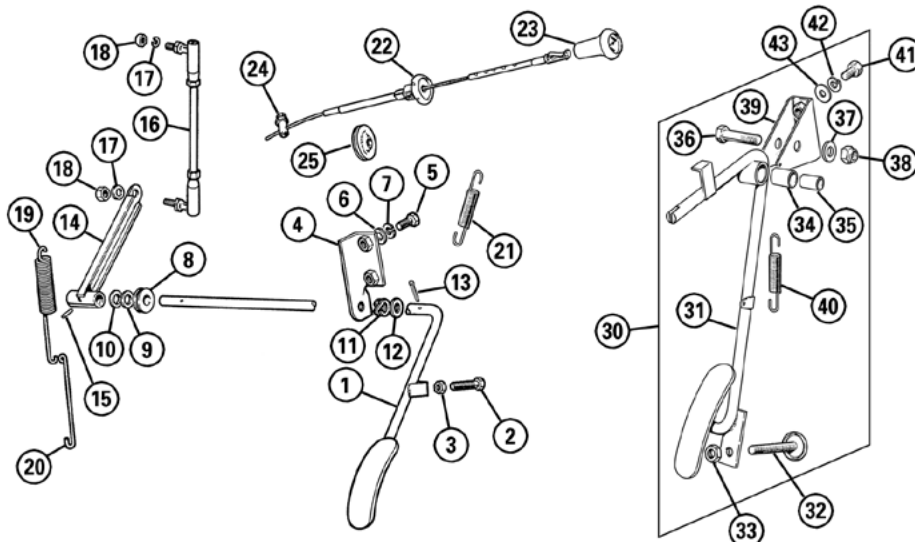
## Spitfire Cylinder Head

19414

No.	Part#	Price (Each)	Description	Application	Qty Req.
4	328-235	\$1.09	CORE PLUG, steel	1962-80	1
	328-236	\$3.99	CORE PLUG, brass		1
5	328-215	\$0.99	CORE PLUG, steel		1
	328-216	\$3.19	CORE PLUG, brass		1
6	838-545	NA	LIFTING EYE	1975-80	1
7	328-650	\$4.49	STUD, manifold, long	1973-80	6
8	328-660	\$1.99	STUD, manifold, short		2
9	694-100	\$2.89	GASKET, valve cover, stock	1962-80	1
	694-101	\$24.99	GASKET, valve cover, silicone		1
13	324-676	\$1.19	WASHER, copper, 5/16"		1
16	310-105	\$0.49	NUT, nyloc	1963-78 to (e) FM80000E	2
17	365-720	\$0.79	WASHER, plain		2
18	324-680	\$0.29	WASHER, fiber		2
19	328-675	\$4.69	STUD, rocker cover		2
	313-020	\$8.49	STUD, rocker cover	1978-80 from (e) FM80001E	2
22	072-019	\$4.49	RETAINER, rocker cover		2
23	072-020	\$3.49	WASHER		2
24	071-092	\$0.89	WASHER, rubber		2
26	310-140	\$0.39	NUT, locking stud	1971-80	2
27	780-126	\$6.39	OIL FILLER CAP	Mk1, Mk2 to (e) FC70012E & from 1970 Mk3 thru 1980	1
	834-760	NA	OIL FILLER CAP	Mk2 from (e) FC70013E thru Mk3 (e) FE75000E (thru 69)	1
29	696-305	\$19.99	GASKET, cylinder head	1962-67 Mk1, Mk2	1
	696-310	\$29.99	GASKET, cylinder head	1967 Mk3 thru 1971 MkIV	1
	694-110	\$28.99	GASKET, cylinder head, recessed	1972-80 "Payen" brand	1
	296-730	\$19.99	GASKET, cylinder head, recessed	1972-80 Cobalt brand	1
30	838-301	\$11.99	TAPPET	Mk1, Mk2 to (e) FC61022E	8
	838-300	\$6.99	TAPPET	Mk2 from (e) FC61023E-1980	8
31	838-535	\$4.99	PUSH ROD	1962-71	8
	838-530	\$3.79	PUSH ROD	1972-80	8
35	821-290	\$12.99	EXHAUST VALVE, 1.156", stnlss	1962-67, Mk1 & 2	4
	821-260	\$8.29	EXHAUST VALVE, 1.172", stnlss	1967 Mk3 thru 1980	4
	821-275	\$10.79	INTAKE VALVE, 1.25"	1962-67, Mk1 & 2	4

No.	Part#	Price (Each)	Description	Application	Qty Req.
	821-280	\$7.49	INTAKE VALVE, 1.31"	1967 Mk3 thru 1971 MkIV	4
	821-285	\$7.49	INTAKE VALVE, 1.43"	1972-74	4
	821-250	\$8.99	INTAKE VALVE, 1.38"	1975-80	4
36	830-030	\$3.29	VALVE GUIDE, intake/exh, stock	1962-67 Mk1-2	8
	830-035	\$13.99	VALVE GUIDE, intake/exh, bronze		8
	830-000	\$2.79	VALVE GUIDE, intake/exh, stock	1967 Mk3 thru 1980	8
	830-015	\$13.99	VALVE GUIDE, intake/exh, bronze		8
37	821-240	NA	SPRING SEAT, single springs	1962-80	8
	821-300	\$8.99	SPRING SEAT, double springs	as fitted (some MkIV, 1500)	8
			Double springs were not standard for USA.		
39	821-295	\$19.99	VALVE SPRING SET, single	1962-72 Mk1 thru MkIV	1
	821-265	\$16.99	VALVE SPRING SET, single	1973-80 (1500)	1
	821-270	\$31.99	VALVE SPRING SET, double	as fitted (some MkIV, 1500)	1
			Double springs were not standard for USA.		
40	821-210	NA	VALVE CAP, stock	1962-80	8
	839-150	\$5.49	VALVE CAP, lightweight alloy		8
41	831-530	\$1.99	SPLIT COLLET		16
50	851-315	\$34.99	ROCKER SHAFT	Mk1, Mk2 1962-67	1
	851-320	\$29.99	ROCKER SHAFT	Mk3 thru 1500 1967-80	1
51	839-100	\$4.49	END PLUG		2
52	831-585	NA	ROCKER PEDESTAL, front	1967-80	1
53	831-590	NA	ROCKER PEDESTAL, intermediate		2
54	831-595	NA	ROCKER PEDESTAL, rear		1
55	310-045	\$0.79	NUT	1962-80	4
56	315-010	\$0.39	WASHER, plain		4
57	323-215	\$13.99	SCREW		1
58	329-860	\$1.59	SPRING, for pedestals 1 and 4		2
61	839-115	\$17.99	ROCKER, upgraded # 1, 3, 5, 7		4
	839-110	\$11.99	ROCKER, stock # 1, 3, 5, 7		4
62	839-125	\$17.99	ROCKER, upgraded # 2, 4, 6, 8		4
	839-120	\$11.99	ROCKER, stock # 2, 4, 6, 8		4
Note: Stock rocker arms were not bushed. Upgraded rocker arms are checked for correct hardness and are fitted with bushes which must be honed to give 0.002" clearance on the rocker shaft.					
63	839-030	\$5.99	ADJUSTER, rocker arm	1967-80	8
64	310-150	\$0.39	NUT, jam		8
65	328-665	\$6.29	STUD		4
66	325-105	\$0.39	COTTER PIN, front		1
68	821-360	\$89.99	ROCKER OIL FEED KIT	1962-80	1

# Spitfire Engine Controls

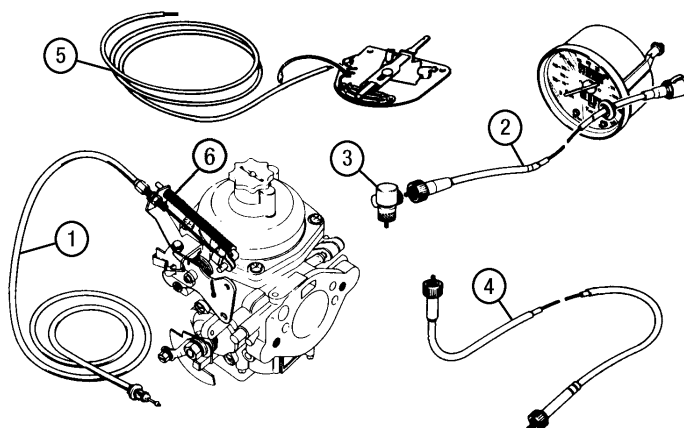


## Spitfire Engine Controls

19415

No.	Part#	Price (Each)	Description	Application	Qty Req.
1		NA	PEDAL, accelerator	Mk1, 2	1
		NA	PEDAL, accelerator	Mk3	1
2	191-915	\$1.39	BOLT, accelerator stop bracket	Mk1-3	1
3	310-140	\$0.39	NUT, accelerator stop bracket		1
4		NA	BRACKET, fulcrum assembly		1
5	322-170	\$0.49	SET SCREW, bracket to body		2
6	365-720	\$0.79	WASHER, plain, bracket to body		2
7	324-020	\$0.20	WASHER, lock, bracket to body		2
8	676-000	\$3.79	BEARING, accelerator pedal		2
9	324-860	\$0.19	WASHER, plain		1
10		NA	SEAL, felt, on cross shaft		1
11	315-060	\$3.09	WASHER, thackery		1
12	324-860	\$0.19	WASHER, plain	Mk1, 2	1
13	325-330	\$0.19	SPLIT PIN		1
14		NA	LEVER, pedal to throttle rod	Mk3	1
15	325-345	\$0.89	ROLL PIN, lever to pedal	Mk1-3	1
16		NA	THROTTLE ROD		1
17	324-020	\$0.20	WASHER, lock, throttle rod		2
18	310-760	\$0.59	NUT, throttle rod attachment		2
19	371-770	\$12.99	SPRING, pedal return		1
20		NA	LINK, throttle return spring		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
21	371-770	\$12.99	SPRING, throttle return	Mk1, 2	2
	371-930	\$1.99	SPRING, throttle return	Mk3	2
22	734-025	\$94.99	CHOKE CABLE (w/o knob)	1962-68	1
	734-340	\$28.99	CHOKE CABLE (w/ knob)	1969-76	1
23	633-510	\$8.99	KNOB, choke	Mk1-3	1
24	375-128	\$2.99	TRUNNION, choke cable to carb		1
25	565-050	\$1.29	GROMMET, choke cable		1
30		NA	PEDAL ASSEMBLY, accelerator	MkIV & 1500	1
31		NA	PEDAL, accelerator		1
32		NA	PEDAL STOP		1
33	848-540	\$0.29	NUT, locking pedal stop		1
34	276-040	\$4.69	BUSH, pedal pivot		1
35	276-045	\$3.79	SPACER, pedal pivot		1
36	320-415	\$0.89	BOLT, pedal pivot		1
37	365-720	\$0.79	WASHER, plain		1
38	310-105	\$0.49	NUT, nyloc		1
39		NA	BRACKET, pedal support		1
40	582-610	\$4.39	SPRING, pedal return	Mk1-3	1
41	322-170	\$0.49	SCREW, bracket attaching		2
42	324-020	\$0.20	WASHER, locking		2
43	324-115	\$0.39	WASHER, plain		2



## Spitfire Control Cables

19416

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	734-290	\$26.99	ACCELERATOR CABLE	1971-'74, 1975-'78 Fed (to FM80000)	1
	734-300	\$24.99	ACCELERATOR CABLE	1975-'78 CA (to FM80000)	1
	734-310	\$24.99	ACCELERATOR CABLE	1978-'80 (from FM80001)	1

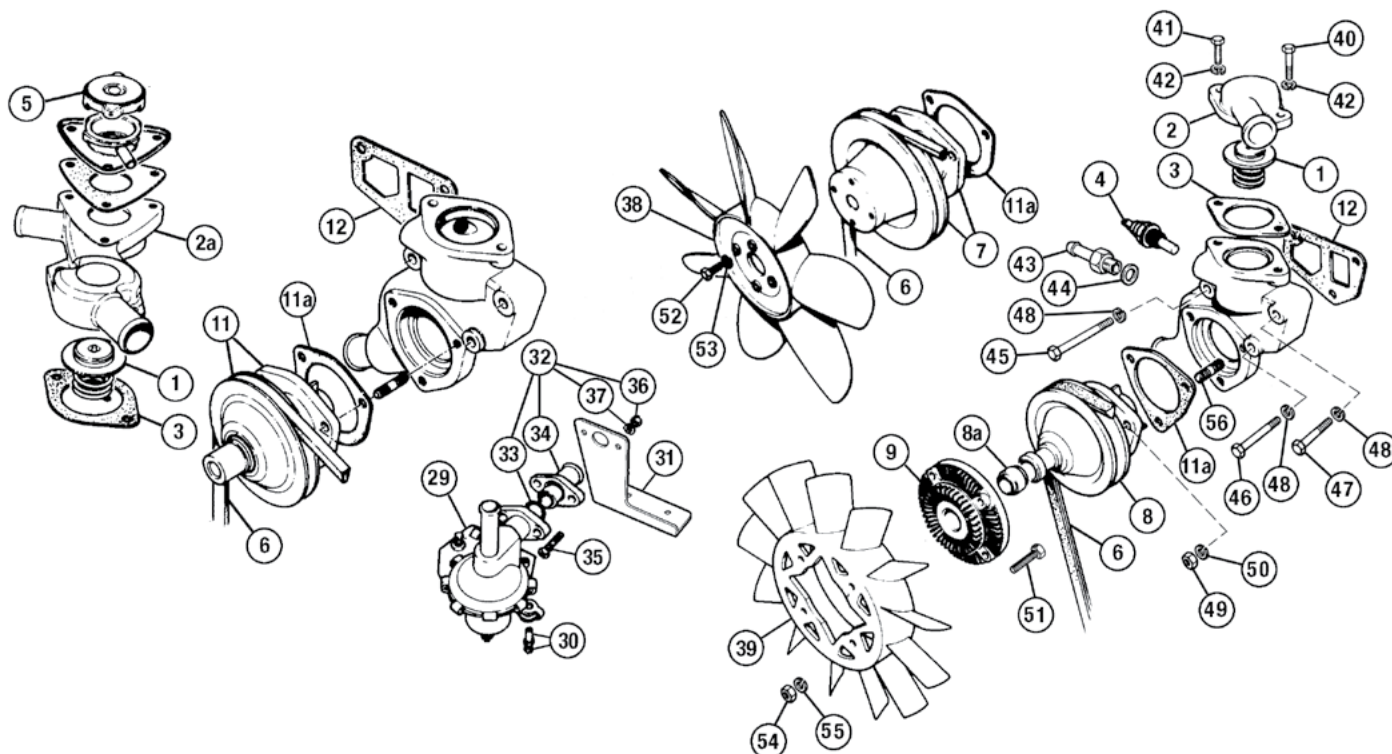
No.	Part#	Price (Each)	Description	Application	Qty Req.
2	732-020	\$26.99	SPEEDO CABLE (non-O/D)	1962-63 to (b)5964FC	1
	021-381	\$29.99	SPEEDO CABLE (O/D)		1
	331-300	\$15.99	SPEEDO CABLE (non-O/D)	1963 from (b)5965FC-1968	1
	021-381	\$29.99	SPEEDO CABLE (O/D)		1
	331-190	\$28.99	SPEEDO CABLE (non-OD & OD)	1969-70	1
	731-050	\$22.99	SPEEDO CABLE (non-O/D)	1971-'74	1
	731-060	\$21.99	SPEEDO CABLE (O/D)		1
	731-070	\$16.99	SPEEDO CABLE, upper	1975-'76	1
	731-080	\$26.99	SPEEDO CABLE, lower (non-O/D)		1
	731-090	\$21.49	SPEEDO CABLE, lower (O/D)		1
	731-100	\$22.99	SPEEDO CABLE (non-O/D)	1977-'80	1
	731-110	\$21.99	SPEEDO CABLE (O/D)		1
3	021-510	\$54.99	ANGLE DRIVE (O/D only)	1962-80	1
4	732-030	\$22.99	TACHOMETER CABLE	1962-63 to (b)5964FC	1
	731-120	\$22.99	TACHOMETER CABLE	1963 from (b)5965FC-1980	1
5	734-320	\$6.99	FRESH AIR VENT CONTROL CABLE	1969-80	1
	734-330	\$8.99	HEATER VALVE CONTROL CABLE		1
6	319-070	\$0.99	SPRING	1973-80	1

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# Spitfire Cooling System



## Spitfire Cooling System

19417

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	434-180	\$7.99	THERMOSTAT (160° F -summer)	1962-80	1
	434-189	\$7.99	THERMOSTAT (180° F -normal)		1
	434-190	NA	THERMOSTAT (192° F -winter)		1
2	835-555	\$16.99	THERMOSTAT HOUSING	1962-78	1
2a		NA	THERMOSTAT HOUSING	1979-80	1
3	292-101	\$1.79	THERMOSTAT GASKET, "Klingersil"	1962-80	1
4	071-241	\$8.99	TEMPERATURE SENDING UNIT		1
5	834-820	\$4.59	RADIATOR CAP (7 lbs.)		1
	834-825	\$4.99	RADIATOR CAP (13 lbs.)	1969-80	1
6	834-104	\$12.89	FAN BELT	1962-67	1
	011-173	\$6.99	FAN BELT	1968-70	1
	834-105	\$6.99	FAN BELT	1971-72 and 1975-80	1
	834-110	\$7.99	FAN BELT	1973-74	1
7	835-045	\$54.99	WATER PUMP	1962-70	1
	835-645	\$68.99	WATER PUMP (bolt-on fan type)	1971-74	1
8	835-655	\$54.99	WATER PUMP (fan on fan clutch)	1975-78	1
8a	071-239*	\$8.99	FRICTION BUSH (tolerance ring)		1
9	434-575	\$239.99	FAN CLUTCH		1
*Must be replaced every time the fan clutch is removed and replaced. Included with pump.					
11	835-655	\$54.99	WATER PUMP (no fan clutch)	1979-80	1
11a	697-085	\$0.59	GASKET,water pump to housing	1962-80	1
12	292-040	\$0.69	GASKET, housing to block		1
29	635-264	\$38.99	HEATER VALVE		1962-70
	635-265	\$41.99	HEATER VALVE	1971-80	1
30	473-070	\$1.79	CABLE STOP		1
31	635-235	\$34.99	BRACKET, valve (stainless steel)		1
32	635-268	\$35.99	ADAPTOR KIT, heater valve		1
33	282-760	NA	SEALING RING, valve to adaptor		1
34	635-266	\$32.99	ADAPTOR, valve to bracket		1
35	323-111	\$1.49	SCREW		2
36	311-030	\$0.39	NUT		2
37	324-010	\$0.19	LOCKWASHER		2

No.	Part#	Price (Each)	Description	Application	Qty Req.
38	835-275	NA	FAN, 4-blade	1962-70	1
	834-015	\$79.99	FAN, 7-blade	1971-74	1
39	434-570	\$109.99	FAN, 13-blade	1975-78	1
40	322-310	\$0.99	BOLT, elbow to housing		1
41	322-290	\$0.89	BOLT, elbow to housing		1
42	365-730	\$0.39	WASHER, locking		2
43	379-680	\$9.99	ADAPTOR, water pump	Mk2-1500	1
44	370-650	\$0.39	FIBER WASHER		1
45	322-460	\$0.69	BOLT, housing to cylinder head, 2-3/4"		1
47	320-585	\$1.29	BOLT, housing to cylinder head, 2-1/4"		1
48	365-730	\$0.39	WASHER, locking		3
49	310-140	\$0.39	NUT		3
50	365-730	\$0.39	WASHER, locking		3
51	322-250	\$0.49	BOLT, fan to viscous coupling	{ 1500 from (e) FH105734	4
52	322-230	\$0.39	BOLT, fan to water pump	Mk1 to (e)FC42922E	4
	322-645	\$0.49	BOLT, fan to water pump	{ Mk1 from (e) FC42923E	4
	322-230	\$0.39	BOLT, fan to water pump	{ MkIV-1500 to (e) FH105733	4
53	324-020	\$0.20	WASHER, locking	{ Mk1-1500 to (e) FH105733	4
54	310-760	\$0.59	NUT	{ 1500 from (e) FH105734	4
55	324-590	\$0.19	WASHER		4

### Failsafe Thermostat

When most thermostats fail, they close, which will quickly lead to overheating. Avoid the problem by installing this Failsafe Thermostat. It has been designed to stay fully open in the event of a failure.

434-205 \$18.99



### Thermostat Blanking Sleeve

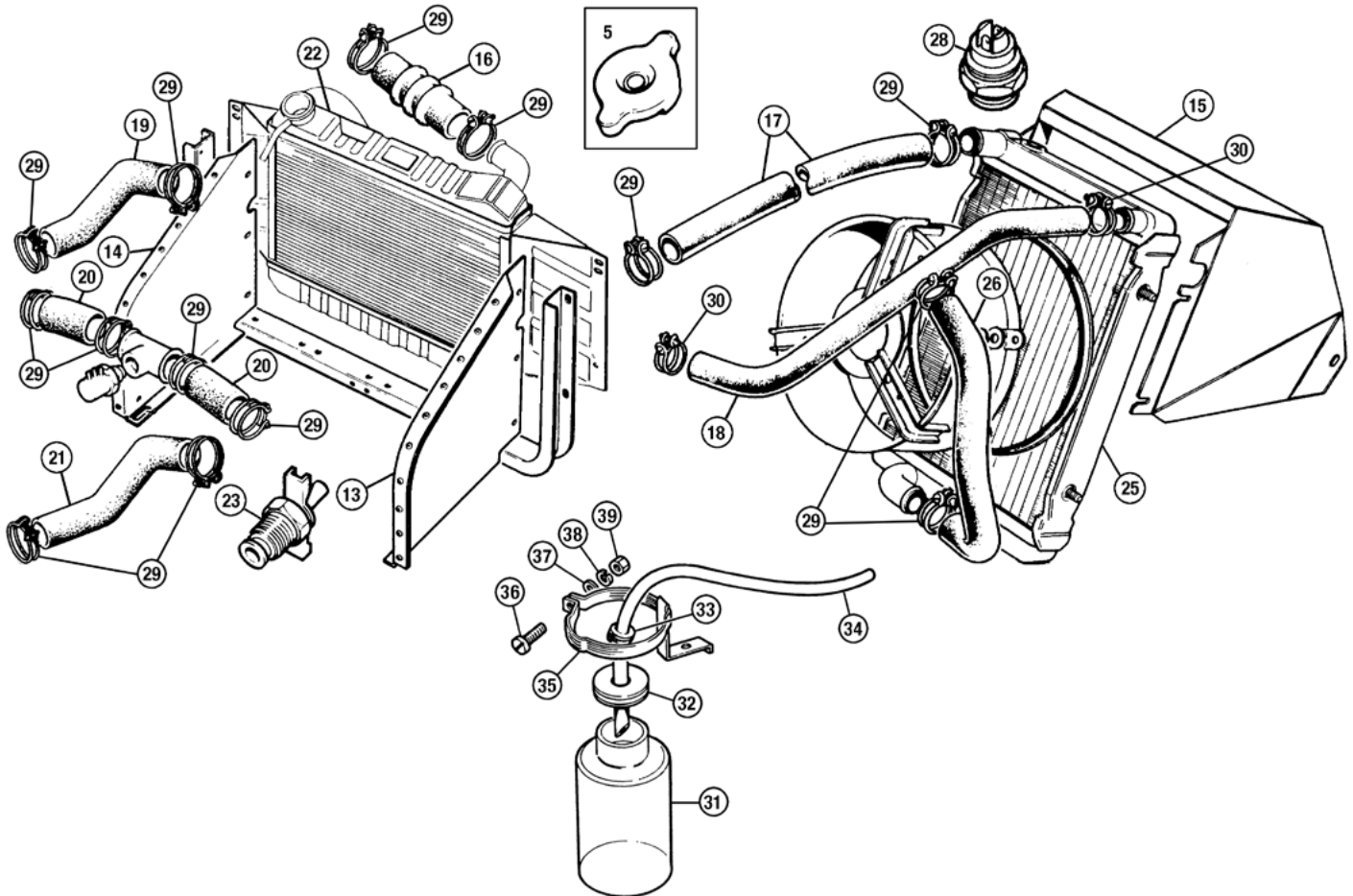
For maximum power and speed, such as racing conditions, it is advantageous to remove the thermostat, but only when this thermostat bypass blanking sleeve is fitted.

434-135 \$9.99





# Spitfire Cooling System



No.	Part#	Price (Each)	Description	Application	Qty Req.
5	834-820	\$4.59	RADIATOR CAP (7 lbs.)	1962-68	1
	834-825	\$4.99	RADIATOR CAP (13 lbs.)	1969-80	1
13	855-715	\$21.99	RADIATOR AIR DEFLECTOR, LH	1962-78	1
14	855-725	\$21.99	RADIATOR AIR DEFLECTOR, RH		1
15	855-735	NA	RADIATOR AIR DEFLECTOR	1979-80	1
16	834-380	\$5.49	TOP RADIATOR HOSE	1962-78	1
17	834-940	\$9.49	TOP RADIATOR HOSE, LH	1979-80	1
18	834-945	\$22.99	TOP RADIATOR HOSE, RH		1
19	834-920	NA	BOTTOM RADIATOR HOSE	1962-72	1
20	834-925	NA	BOTTOM RADIATOR HOSE	1973-74	2
21	834-930	\$6.99	BOTTOM RADIATOR HOSE	{ 1975 Fed, 1975 CA to FM35506	1
	834-935	NA	BOTTOM RADIATOR HOSE (may use 834-930)		1
22	459-785	NA	RADIATOR, 15" wide core	1962-75	1
	835-100	\$229.99	RADIATOR, 21" wide core	1975-78	1
	835-101	\$299.99	RADIATOR, 21" wide core, aluminum		1
23	660-000	\$11.29	DRAIN TAP	1962-78	1
25	835-105	\$299.99	RADIATOR	1979-80	1
26	834-950	\$42.99	BOTTOM RADIATOR HOSE		1
28	542-335	\$12.99	THERMOSTATIC SWITCH	1979-80	1
29	326-430	\$3.59	HOSE CLAMP, wire type		A/R
30	635-355	\$3.29	HOSE CLAMP, wire type	1979-80	2
31	850-320	\$14.99	BOTTLE, overflow		1
32	850-330	\$12.99	CAP, overflow bottle		1
33	282-830	\$0.79	GROMMET, overflow tube		1
34	850-310	\$8.89	OVERFLOW TUBE		1
35	850-340	\$29.99	BRACKET, overflow bottle		1
36	314-075	\$0.59	BOLT		1
37	324-990	\$0.39	WASHER		1
38	324-110	\$0.29	WASHER, locking		1
39	310-115	\$0.24	NUT		1

\*Triumph used two different width radiator cores on Spitfire 1500s shipped to the US. Both Federal and California cars were fitted with a 15" core starting in 1971. This was changed early in '75, when California cars were fitted with a 21" wide core. The Federal cars continued to use the 15" core until the 1976 model year, when they switched to the 21" core. The only replacement radiator supplied by the factory from '75 on was the 21" core, which requires the use of bottom hose #834-935 (may use hose 834-930). If you are not sure which radiator you have, measure the core width before you order.

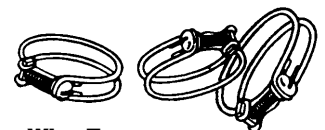


## Hayden Electric Fans

Designed to be set up to run in either "pusher" (in front of the radiator) or "puller" configuration. The 10" fan requires a clear mounting area of at least 10-7/8" x 11-3/8", while the 12" requires at least 11-7/8" x 12-1/2". The 14" requires at least 13-5/16" x 14-3/4". The preset temperature control will turn the fan on at 185F and off at 170F.

10" Electric Fan Kit	231-678	\$164.99
12" Electric Fan Kit	231-688	\$164.99
14" Electric Fan Kit	231-658	\$184.99

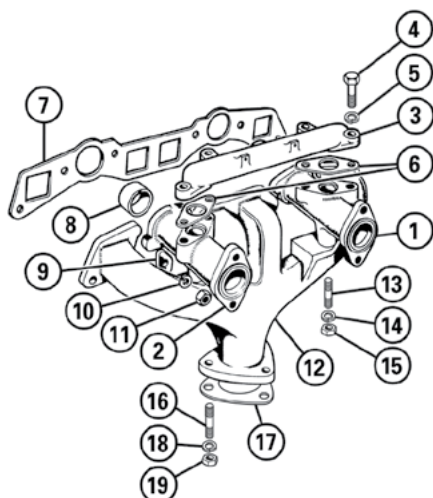
7/16" to 9/16"	326-475	\$2.29
9/16" to 3/4"	635-100	\$3.49
5/8" to 13/16"	635-060	\$1.99
11/16" to 7/8"	635-345	\$2.99
3/4" to 1"	635-101	\$2.39
13/16" to 1 1/16"	326-490	\$2.69
1" to 1 1/4"	326-410	\$2.89
1 1/8" to 1 3/8"	635-355	\$3.29
1 1/4" to 1 7/16"	326-465	\$1.99
1 5/16" to 1 1/2"	635-330	\$2.39
1 3/8" to 1 9/16"	326-430	\$3.59
1 7/16" to 1 5/8"	326-440	\$2.39
1 5/16" to 1 13/16"	326-450	\$4.49
1 11/16" to 1 7/8"	635-102	\$2.49
1 7/8" to 2"	031-724	\$2.19
1 15/16" to 2 1/8"	635-103	\$5.69
2 1/16" to 2 1/4"	635-104	\$3.99
2 3/16" to 2 7/16"	326-230	\$3.59
2 7/16" to 2 5/8"	326-460	\$2.69



## Wire Type Hose Clamps

These wire-type clamps were original equipment on most Triumphs. Zinc-plated for long-lasting looks and durability, they're necessary for a correct restoration. Just measure the outside of your hoses to determine which ones you need.

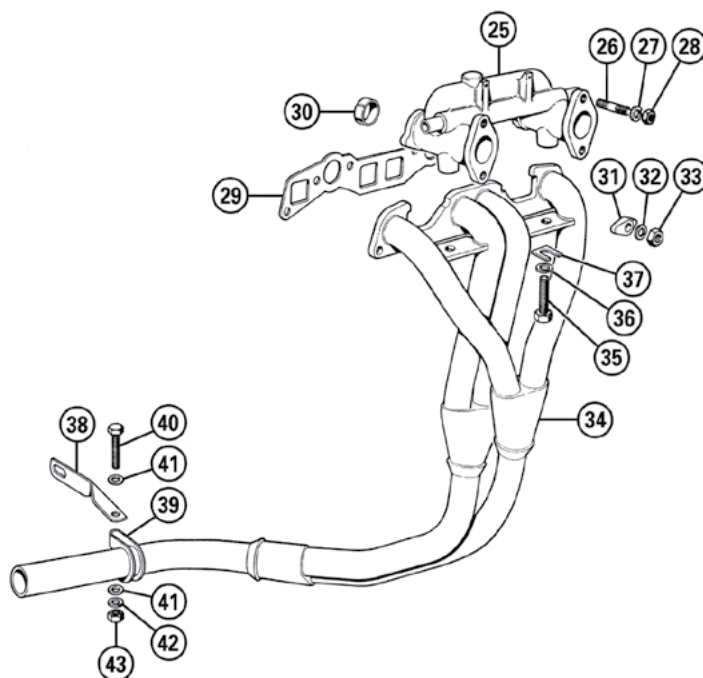
# Spitfire Manifolds



## Spitfire Manifolds Mk 1

19419

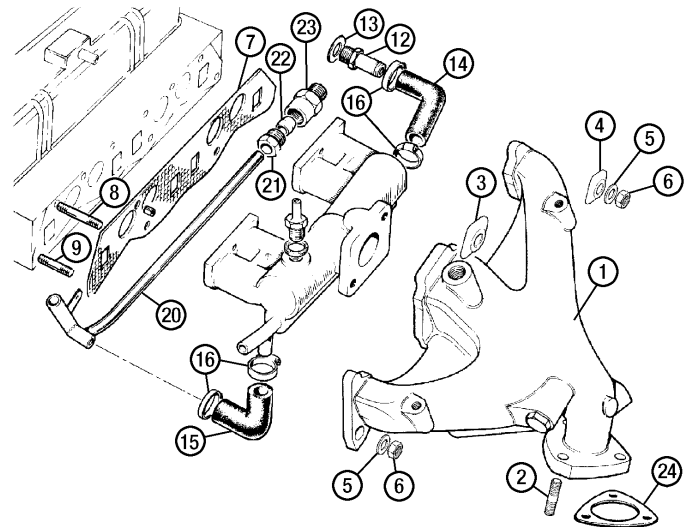
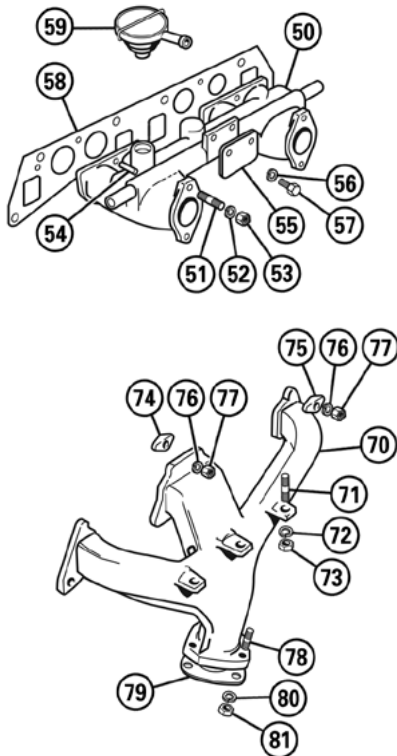
No.	Part#	Price (Each)	Description	Application	Qty Req.
1		NA	MANIFOLD, inlet, front	Mk1 to (e) FC39925	1
2		NA	MANIFOLD, inlet, rear		1
3		NA	PIPE, balance, inlet manifolds		1
4	322-105	\$1.59	BOLT, balance pipe & bracket		2
5	365-730	\$0.39	WASHER, locking		2
	812-130	NA	WASHER, rubber		4
	812-135	NA	SPACER		2
	812-140	NA	WASHER, plain		2
4	322-425	\$1.19	BOLT, balance pipe*		2/4
5	365-730	\$0.39	WASHER, locking*		2/4
			*quantity increased after (e) FC39926		
6	812-200	NA	GASKET, balance pipe		2
7	868-000	\$3.49	GASKET, manifold		1
8	812-145	NA	SLEEVE, locating		2
9	812-010	\$9.99	CLAMP, manifold, small		4
10	324-040	\$0.39	WASHER, locking		6
11	310-260	\$1.19	NUT, manifold		6
12		NA	MANIFOLD, exhaust, cast iron		1
13	318-035	\$3.89	STUD, inlet		2
14	324-040	\$0.39	WASHER, locking		2
15	310-050	\$0.69	NUT		2
16	328-654	\$3.29	STUD		3
17	812-210	\$0.49	GASKET, exhaust pipe		1
18	365-730	\$0.39	WASHER, locking		3
19	311-540	\$0.79	NUT		3



## Spitfire Manifolds Mk 2

19420

No.	Part#	Price (Each)	Description	Application	Qty Req.
25		NA	MANIFOLD, inlet	to FC70012	1
		NA	MANIFOLD, inlet	from FC70013	1
26	328-660	\$1.99	STUD		4
27	324-040	\$0.39	WASHER, locking		4
28	310-050	\$0.69	NUT		4
29	868-000	\$3.49	GASKET, manifold		1
30	812-145	NA	SLEEVE, locating		2
31	812-010	\$9.99	CLAMP, manifold, small		4
32	324-040	\$0.39	WASHER, locking		6
33	310-260	\$1.19	NUT		6
34		NA	MANIFOLD, exhaust, tubular		1
35	322-960	\$0.99	BOLT		2
36	324-040	\$0.39	WASHER, locking		2
37	812-150	NA	SHIM		A/R
38	812-155	NA	BRACKET, support		1
39	812-160	\$5.79	CLAMP, manifold to bracket		1
41	365-720	\$0.79	WASHER, plain		1
42	365-730	\$0.39	WASHER, locking		1
43	310-140	\$0.39	NUT		1



## Spitfire Manifolds Mk 3

19421

No.	Part#	Price (Each)	Description	Application	Qty Req.
50		NA	MANIFOLD, inlet		1
51	328-660	\$1.99	STUD, carb to manifold		4
52	324-040	\$0.39	WASHER, locking		4
53	310-050	\$0.69	NUT		4
54	812-165	NA	ROLL PIN, locating inlet manifold		2
55	812-170	NA	PLATE, mounting throttle springs		1
56	324-020	\$0.20	WASHER, locking		2
57	322-170	\$0.49	SCREW		2
58	694-120	\$13.99	GASKET, manifold		1
59	379-010	\$57.99	PCV VALVE		1
70		NA	MANIFOLD, exhaust		1
71	328-997	\$1.99	STUD		2
72	365-730	\$0.39	WASHER, locking		2
73	310-140	\$0.39	NUT		2
74	812-025	\$5.79	CLAMP, manifold, large		2
75	812-010	\$9.99	CLAMP, manifold, small		4
76	324-310	\$0.49	WASHER, plain		8
	324-040	\$0.39	WASHER, locking		8
77	310-260	\$1.19	NUT		8
78	328-654	\$3.29	STUD		3
79	694-170	\$1.69	GASKET, exhaust pipe		1
80	365-730	\$0.39	WASHER, locking		3
81	311-540	\$0.79	NUT, brass		3

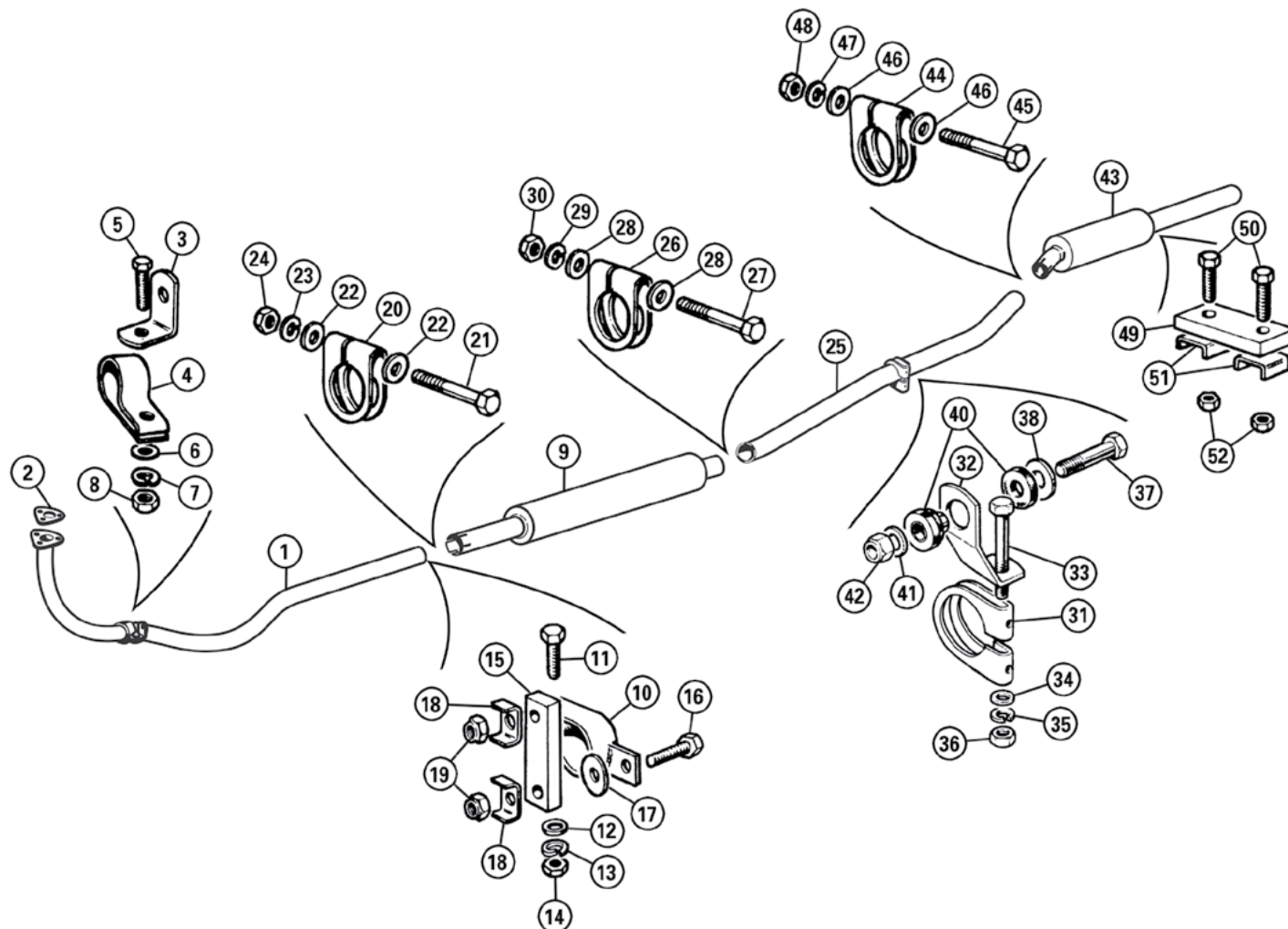
## Spitfire Manifolds Mk IV & 1500

19422

No.	Part#	Price (Each)	Description	Application	Qty Req.
1		NA	MANIFOLD, exhaust	1500 to (e)FM80000	1
	865-145	NA	MANIFOLD, exhaust	1500 from (e)FM80001	1
2	328-654	\$3.29	STUD, manifold to exhaust pipe	1971-80	3
3	812-025	\$5.79	CLAMP, manifold, large		2
4	812-010	\$9.99	CLAMP, manifold, small		4
5	324-310	\$0.49	WASHER		8
6	310-285	\$3.49	NUT		8
7	694-120	\$13.99	GASKET, manifold, "Payen"		1
8	328-650	\$4.49	STUD, manifold, long		6
9	328-660	\$1.99	STUD, manifold, short		2
12	379-680	\$9.99	ADAPTOR, water pump housing	to (e)FM80000	1
		NA	ADAPTOR, water pump housing	from (e)FM80001	1
13	370-650	\$0.39	WASHER	1971-80	1
14	834-550	NA	HOSE, adaptor to manifold	1967-'72 1300	1
	834-215	\$9.99	HOSE, adaptor to manifold	1500 to (e)FM80000	1
	834-555	\$5.29	HOSE, adaptor to manifold	1500 from (e)FM80001	1
15	834-215	\$9.99	HOSE, manifold to pipe	1967-'74 1300, 1500	1
	363-320	\$14.99	HOSE, manifold to pipe	1500 '75-'76 to (e)FM80000	1
		NA	HOSE, manifold to pipe	1500 from (e)FM80001	1
16	326-250	\$1.39	HOSE CLAMP	1971-80	4
20	865-115	\$42.99	PIPE, water return	to (e)FM80000	1
	865-095	NA	PIPE, water return	from (e)FM80001	1
21	635-150	\$3.99	NUT	1971-80	1
22	635-160	\$1.59	COMPRESSION SLEEVE		1
23	635-170	\$14.99	ADAPTOR		1
24	694-170	\$1.69	GASKET, manifold to pipe	Mk IV	1
	296-690	\$6.89	GASKET, manifold to pipe	1500	1



# Spitfire Exhaust

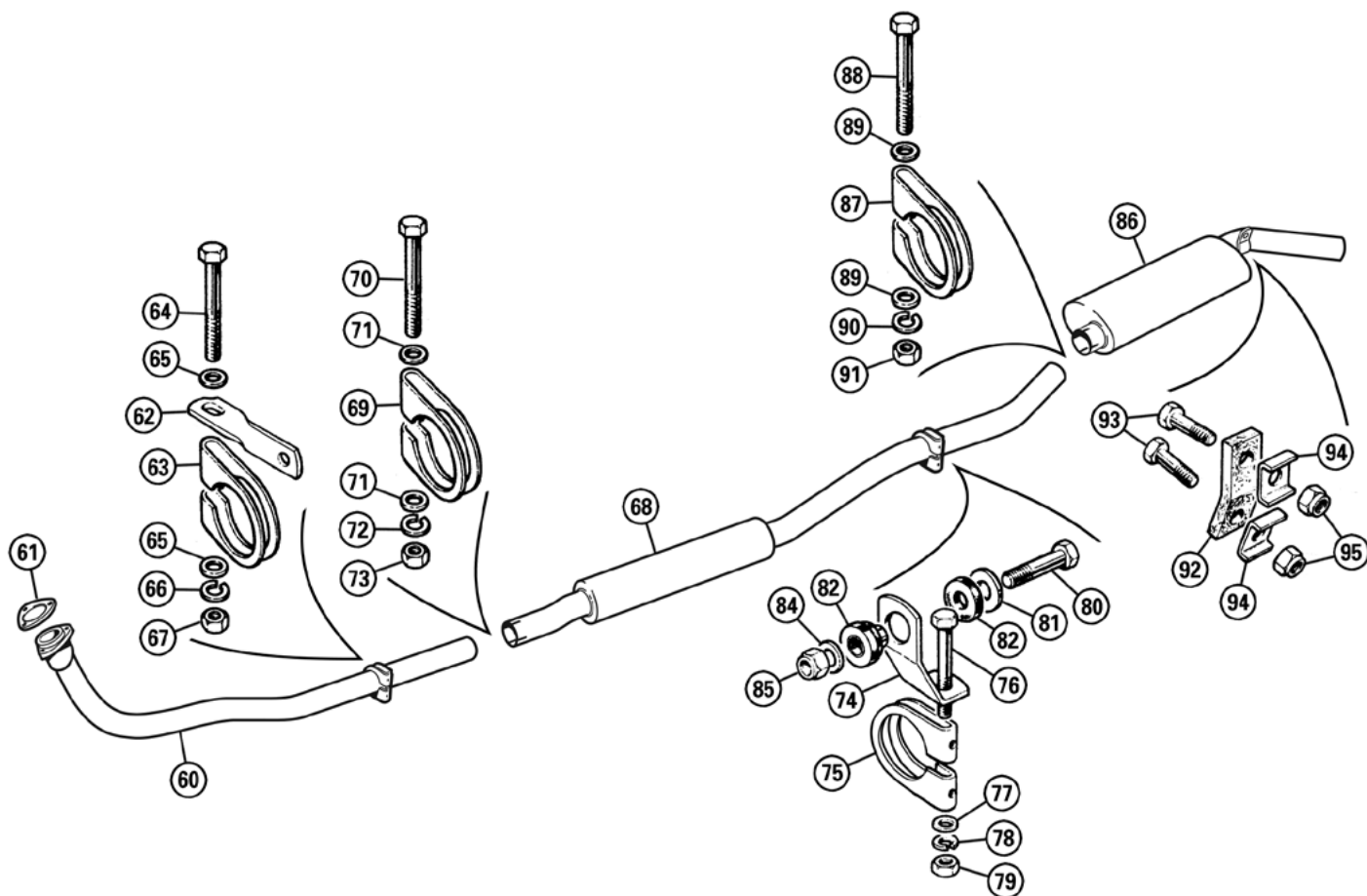


## Spitfire Exhaust Mk1 & 2

19423

No.	Part#	Price (Each)	Description	Application	Qty Req.
	862-135	\$479.99	EXHAUST SYSTEM, stainless steel	Mk1	1
	862-136	\$319.99	EXHAUST SYSTEM, stainless steel	Mk2	1
1	862-300	NA	FRONT PIPE, mild steel	Mk1	1
	862-301	\$104.99	FRONT PIPE, stainless steel		1
2	694-175	\$2.49	GASKET, manifold to front pipe		1
3		NA	BRACKET, pipe to engine backplate		1
4	812-130	NA	CLAMP, exhaust		1
5	320-695	\$0.89	SCREW, exhaust clamp		1
6	365-720	\$0.79	WASHER, plain		1
7	365-730	\$0.39	WASHER, spring		1
8	310-140	\$0.39	NUT		1
9	862-305	NA	FRONT MUFFLER, mild steel	Mk1 to (c) FC28016	1
	862-306	\$179.99	FRONT MUFFLER, stainless steel		1
10	412-025	\$4.99	CLAMP, exhaust		1
11	320-695	\$0.89	SCREW, exhaust clamp		1
12	365-720	\$0.79	WASHER, plain		1
13	365-730	\$0.39	WASHER, spring		1
14	310-140	\$0.39	NUT		1
15	812-060	\$4.99	STRAP, exhaust, flexible		1
16	191-915	\$1.39	SCREW, strap to clamp	Mk1-2 from (c) FC28017	2
17	812-200	NA	WASHER, insulating		2
18	812-055	\$1.29	CLAMP, strap		2
19	310-105	\$0.49	NUT, nyloc		2
20	412-025	\$4.99	CLAMP, muffler to front pipe		1
21	812-205	\$1.39	BOLT, exhaust clamp		1
22	315-175	\$0.20	WASHER, plain		2
23	365-730	\$0.39	WASHER, lock		1
24	310-140	\$0.39	NUT		1
25	862-310	NA	INTERMEDIATE PIPE, mild steel		1
	862-311	\$69.99	INTERMEDIATE PIPE, stainless steel		1
26	412-025	\$4.99	CLAMP, exhaust		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
27	812-205	\$1.39	BOLT, exhaust clamp		1
28	365-720	\$0.79	WASHER, plain		2
29	365-730	\$0.39	WASHER, lock		1
30	310-140	\$0.39	NUT		1
31	812-140	NA	CLAMP, mounting bracket	Mk1-2 from (c) FC28017	1
32	812-150	NA	BRACKET, clamp to diff mount		1
33	812-205	\$1.39	BOLT, exhaust clamp		1
34	365-720	\$0.79	WASHER, plain		1
35	365-730	\$0.39	WASHER, lock		1
36	310-140	\$0.39	NUT		1
37	191-915	\$1.39	BOLT, bracket to diff mount		1
38	315-175	\$0.20	WASHER, plain		1
39	680-641	NA	WASHER, rubber		1
40	680-641	NA	BUSH, bracket to diff mount		1
41	365-720	\$0.79	WASHER, plain		1
42	310-105	\$0.49	NUT, nyloc		1
43	862-315	NA	REAR MUFFLER, mild steel		1
	862-316	NA	REAR MUFFLER, stainless steel		1
44	412-025	\$4.99	CLAMP, exhaust		1
45	812-205	\$1.39	BOLT, exhaust clamp		1
46	365-720	\$0.79	WASHER, plain		2
47	365-730	\$0.39	WASHER, lock		1
48	310-140	\$0.39	NUT, plain		1
49	812-080	\$1.99	STRAP, exhaust, flexible		1
50	322-290	\$0.89	SCREW, strap to clamp		2
51	812-055	\$1.29	CLAMP, strap to clamp		2
52	310-105	\$0.49	NUT, nyloc		2



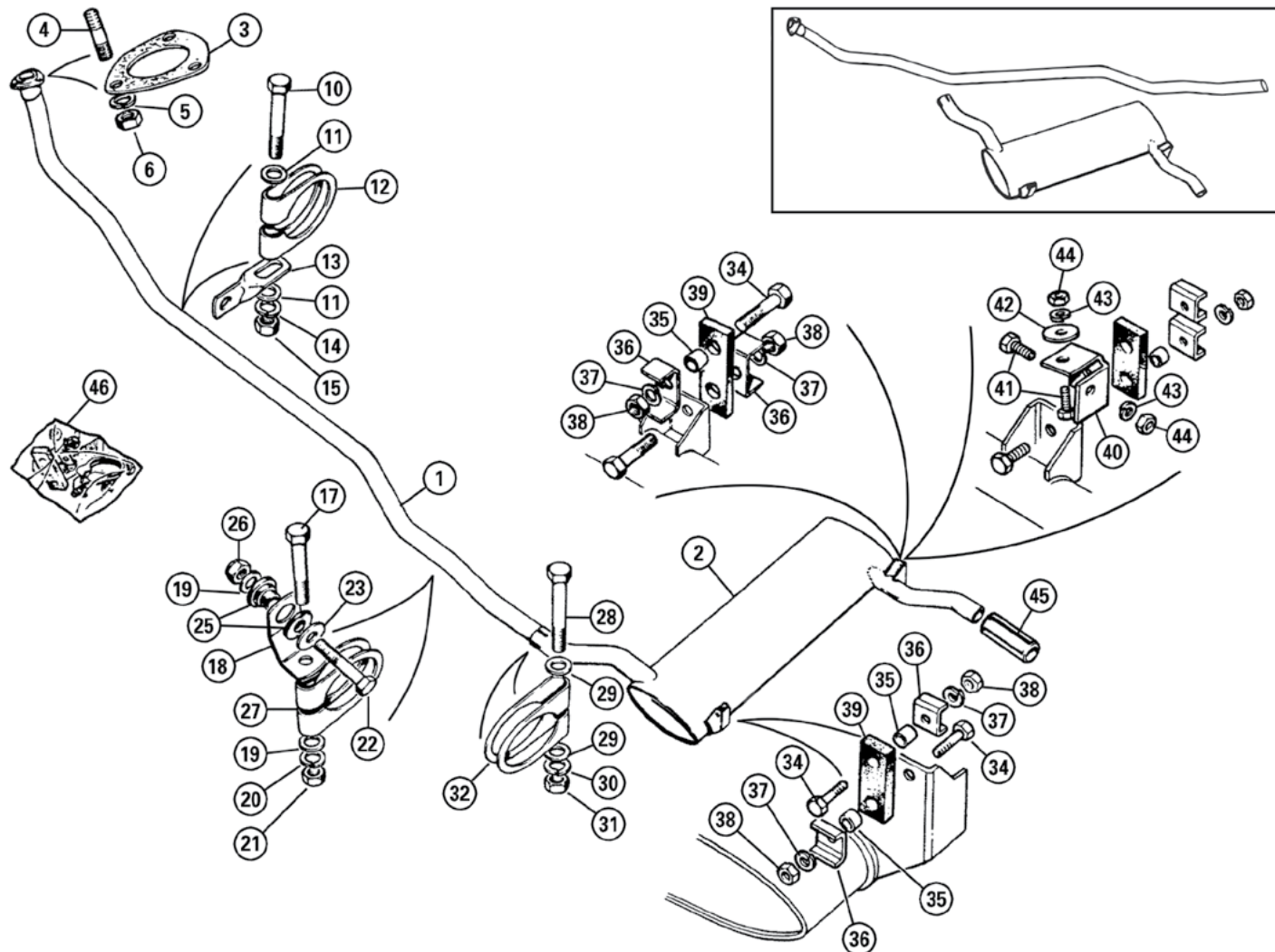
## Spitfire Exhaust Mk3

19424

No.	Part#	Price (Each)	Description	Application	Qty Req.
	862-137	\$439.99	EXHAUST SYSTEM, stainless steel		1
60	862-320	\$169.99	FRONT PIPE, mild steel		1
	862-321	\$104.99	FRONT PIPE, stainless steel		1
61	694-170	\$1.69	GASKET, manifold to front pipe		1
62	812-160	\$5.79	BRACKET, exhaust support		1
63	812-145	NA	CLAMP, exhaust		1
64	661-064	\$1.89	BOLT, exhaust clamp		1
65	365-720	\$0.79	WASHER, plain		2
66	365-730	\$0.39	WASHER, lock		1
67	310-140	\$0.39	NUT		1
68	862-325	\$106.99	FRONT MUFFLER & PIPE, mild steel		1
	862-326	\$149.99	FRONT MUFFLER & PIPE, stainless steel		1
69	812-075	\$2.19	CLAMP, exhaust		1
70	322-460	\$0.69	BOLT, exhaust clamp		1
71	315-175	\$0.20	WASHER, plain		2
72	365-730	\$0.39	WASHER, lock		1
73	310-140	\$0.39	NUT		1
74	812-150	NA	BRACKET, clamp to diff mounting plate		1
75	812-145	NA	CLAMP, exhaust		1
76	322-285	\$0.99	BOLT, exhaust clamp		1
77	365-720	\$0.79	WASHER, plain		1
78	365-730	\$0.39	WASHER, lock		1
79	310-140	\$0.39	NUT		1
80	191-915	\$1.39	BOLT, bracket to diff mount plate		1
81	315-175	\$0.20	WASHER, plain		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
82	680-640	\$2.59	WASHER, rubber		1
83	680-641	NA	BUSH, bracket to diff mount plate		1
84	365-720	\$0.79	WASHER, plain		1
85	310-105	\$0.49	NUT, nyloc		1
86	862-330	\$99.99	REAR MUFFLER, mild steel		1
	862-331	\$179.99	REAR MUFFLER, stainless steel		1
87	812-075	\$2.19	CLAMP, exhaust		1
88	322-460	\$0.69	BOLT, exhaust clamp		1
89	365-720	\$0.79	WASHER, plain		2
90	365-730	\$0.39	WASHER, lock		1
91	310-140	\$0.39	NUT		1
92	812-080	\$1.99	STRAP, exhaust, flexible		1
93	322-290	\$0.89	SCREW, strap to clamp		2
94	812-055	\$1.29	CLAMP, strap to clamp		2
95	310-105	\$0.49	NUT, nyloc		2

# Spitfire Exhaust



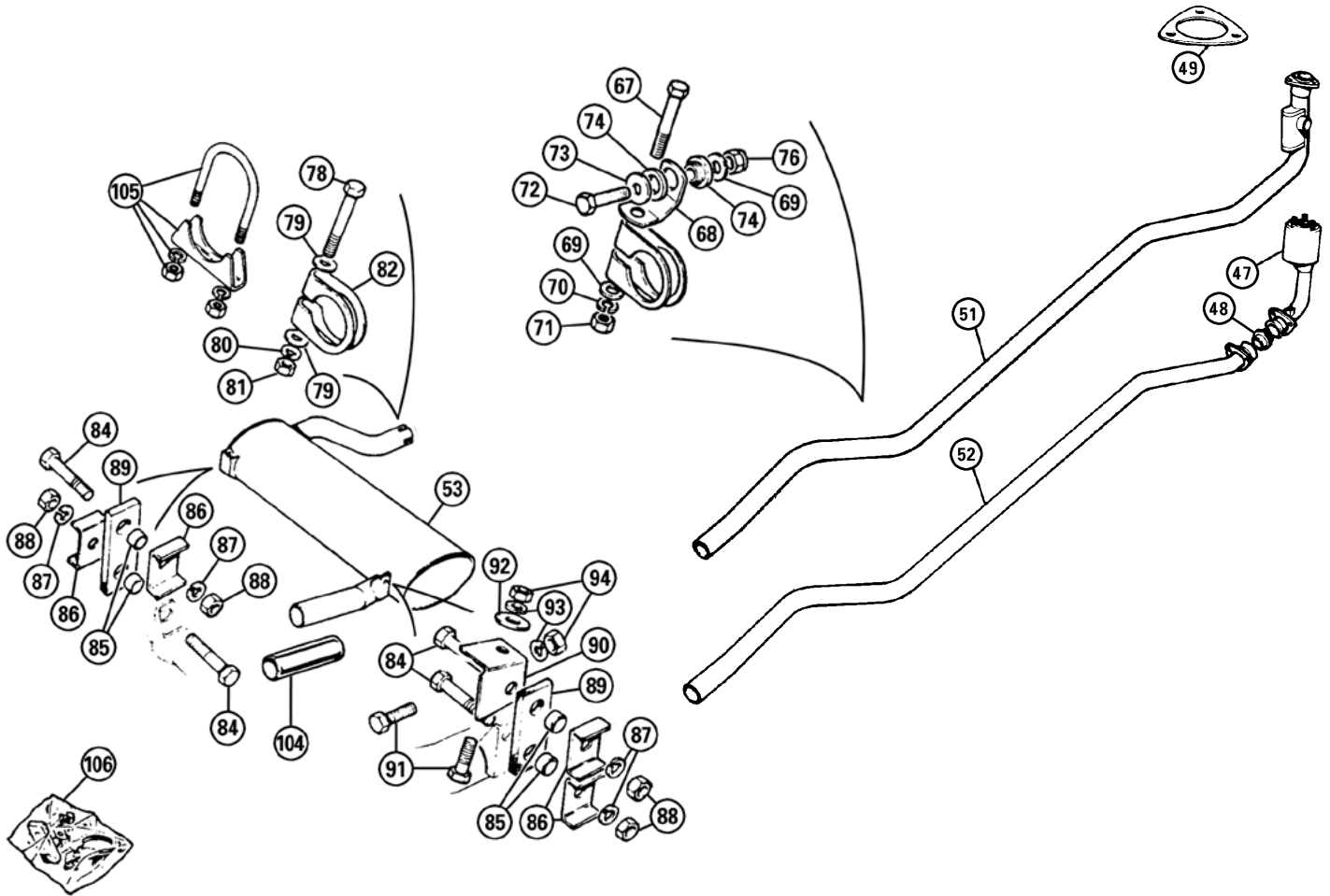
## Spitfire Exhaust MkIV - Early 1500

19425

No.	Part#	Price (Each)	Description	Application	Qty Req.
	862-138	\$499.99	EXHAUST SYSTEM, stainless steel	1971-74	1
1	862-100	\$109.99	FRONT PIPE, mild steel		1
	862-101	\$184.99	FRONT PIPE, stainless steel		1
2	862-150	\$179.99	MUFFLER, single tail pipe, mild steel		1
	862-193	\$299.95	MUFFLER, single tail pipe, stainless		1
3	694-170	\$1.69	GASKET, manifold to front pipe		1
4	328-654	\$3.29	STUD, manifold to front pipe		3
5	365-730	\$0.39	WASHER, locking		3
6	812-210	\$0.49	NUT, stainless steel		3
	311-540	\$0.79	NUT, brass		3
10	322-460	\$0.69	BOLT, pipe clamping		1
11	365-720	\$0.79	WASHER, plain		2
12	812-145	NA	CLAMP, exhaust		1
13	812-160	\$5.79	BRACKET, angled, exhaust support		1
14	365-730	\$0.39	WASHER, locking		1
15	310-140	\$0.39	NUT		1
17	322-285	\$0.99	BOLT, pipe clamping		1
18	812-150	NA	BRACKET, angled, exhaust mounting		1
19	365-720	\$0.79	WASHER, plain		2
20	365-730	\$0.39	WASHER, locking		1
21	310-140	\$0.39	NUT		1
22	322-310	\$0.99	BOLT, bracket		1
23	315-050	\$0.29	WASHER, plain		1
24	680-640	\$2.59	WASHER, rubber		1
25	680-641	NA	BUSH, exhaust mounting		1
26	311-610	\$1.69	NUT		1
27	812-145	NA	CLAMP, exhaust		1
28	322-460	\$0.69	BOLT, pipe clamping		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
29	365-720	\$0.79	WASHER, plain		2
30	365-730	\$0.39	WASHER, locking		1
31	310-140	\$0.39	NUT		1
32	812-075	\$2.19	CLAMP, muffler to pipe joint		1
	812-070	\$2.49	CLAMP ASSEMBLY, 'U' bolt type		1
34	322-290	\$0.89	SCREW, muffler mounting		4
35	812-120	\$1.19	SPACER, anti-crush, in rubber strap		4
36	812-055	\$1.29	CLAMP, exhaust support		4
37	365-730	\$0.39	WASHER, locking		4
38	310-140	\$0.39	NUT		4
39	812-080	\$1.99	STRAP, exhaust, flexible		2
40	812-215	\$19.99	BRACKET, exhaust mounting, rear		1
41	322-040	\$0.59	SCREW, attaching bracket		2
42	315-240	\$0.39	WASHER, reinforcing		1
43	365-730	\$0.39	WASHER, locking		2
44	310-140	\$0.39	NUT		2
45	444-401	NA	EXTENSION, tail pipe, chrome		1
46	862-518	\$38.99	FITTING KIT, exhaust		1





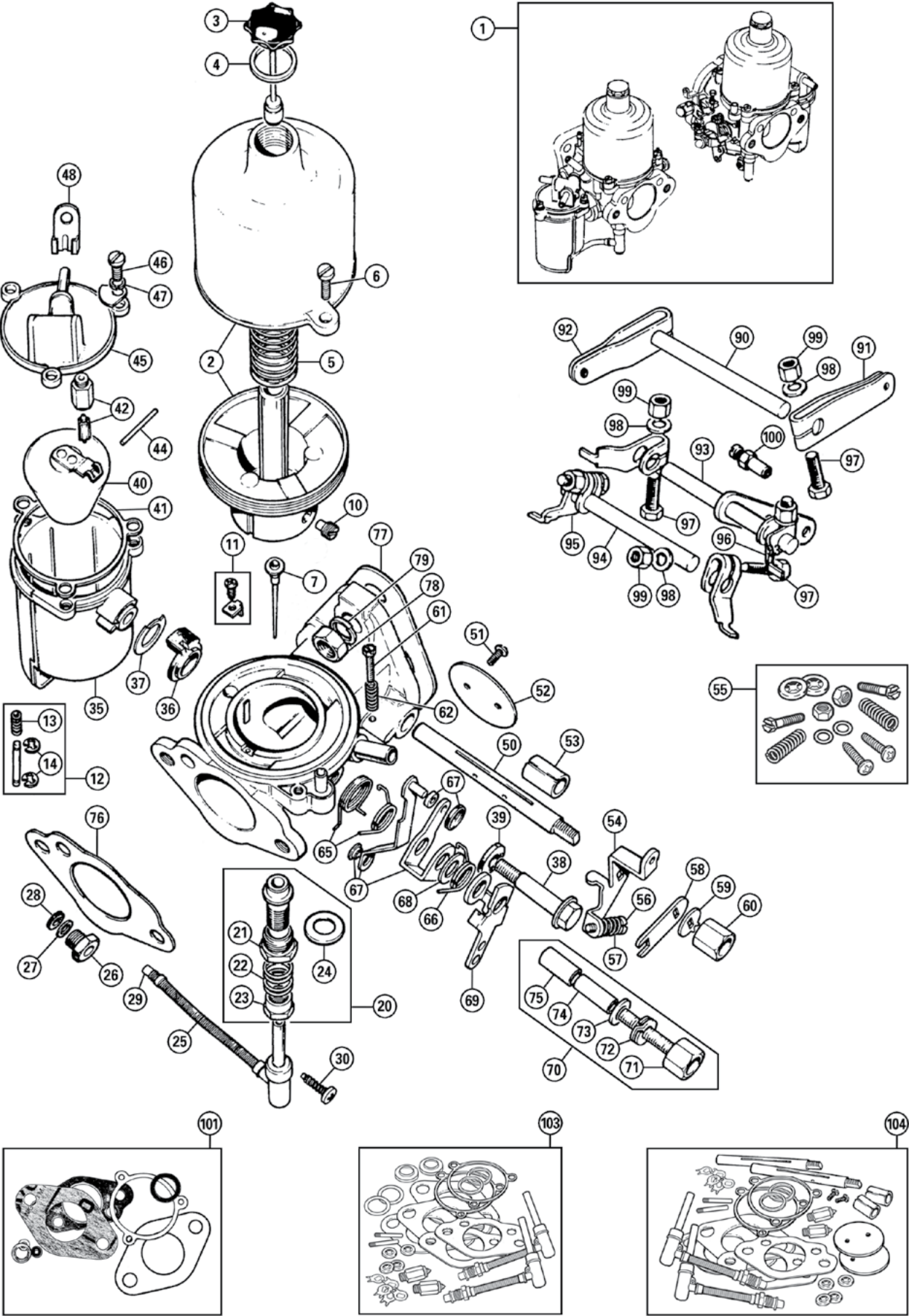
## Spitfire Exhaust 1500

19426

No.	Part#	Price (Each)	Description	Application	Qty Req.
47	862-120	NA	CATALYTIC CONVERTER	{ 1977-'80 Fed from (c) FM60006	1
	862-125	NA	CATALYTIC CONVERTER	{ 1975-'77 CA to (c) FM60005	1
	862-120	NA	CATALYTIC CONVERTER	{ 1977-'78 CA (c) FM60006 to FM90148	1
	862-125	NA	CATALYTIC CONVERTER	{ 1978-'80 CA from (c) FM90149	1
48	444-130	\$3.69	GASKET	{ all cars with catalytic converter	1
51	862-110	NA	FRONT PIPE (w/hot air collector) (use 862-100 on opposite page)	{ 1975-'77 Fed (to (c) FM60005)	1
52	862-140	NA	INTERMEDIATE PIPE	{ 1977-'80 Fed from FM60006, 1975-'80 CA	1
53	862-160	\$194.99	MUFFLER, single tail pipe, mild steel		1
67	322-285	\$0.99	BOLT, pipe clamping		1
68	812-150	NA	BRACKET, angled, exhaust mounting		1
69	365-720	\$0.79	WASHER, plain		2
70	365-730	\$0.39	WASHER, locking		1
71	310-140	\$0.39	NUT		1
72	322-310	\$0.99	BOLT, bracket attaching		1
73	315-050	\$0.29	WASHER, plain		1
74	680-640	\$2.59	WASHER, rubber		1
75	680-641	NA	BUSH, exhaust mounting		1
76	311-610	\$1.69	NUT		1
78	322-460	\$0.69	BOLT, pipe clamping		1
79	365-720	\$0.79	WASHER, plain		2

No.	Part#	Price (Each)	Description	Application	Qty Req.
80	365-730	\$0.39	WASHER, locking		1
81	310-140	\$0.39	NUT		1
82	812-075	\$2.19	CLAMP, exhaust		1
84	322-290	\$0.89	SCREW, muffler mounting		4
85	812-120	\$1.19	SPACER, anti-crush, in rubber strap		4
86	812-055	\$1.29	CLAMP, exhaust support		4
87	365-730	\$0.39	WASHER, locking		4
88	310-140	\$0.39	NUT		4
89	812-080	\$1.99	STRAP, exhaust, flexible		2
90	812-215	\$19.99	BRACKET, exhaust mounting, rear		1
91	322-040	\$0.59	SCREW		2
92	315-240	\$0.39	WASHER, reinforcing		1
93	365-730	\$0.39	WASHER, locking		2
94	310-140	\$0.39	NUT		2
104	444-401	NA	EXTENSION, tail pipe, chrome		1
105	812-070	\$2.49	CLAMP ASSEMBLY, 'U' bolt type		1
106	862-508	\$39.99	FITTING KIT, exhaust		1

## SU Carburetors



## Spitfire SU Carburetors

19427

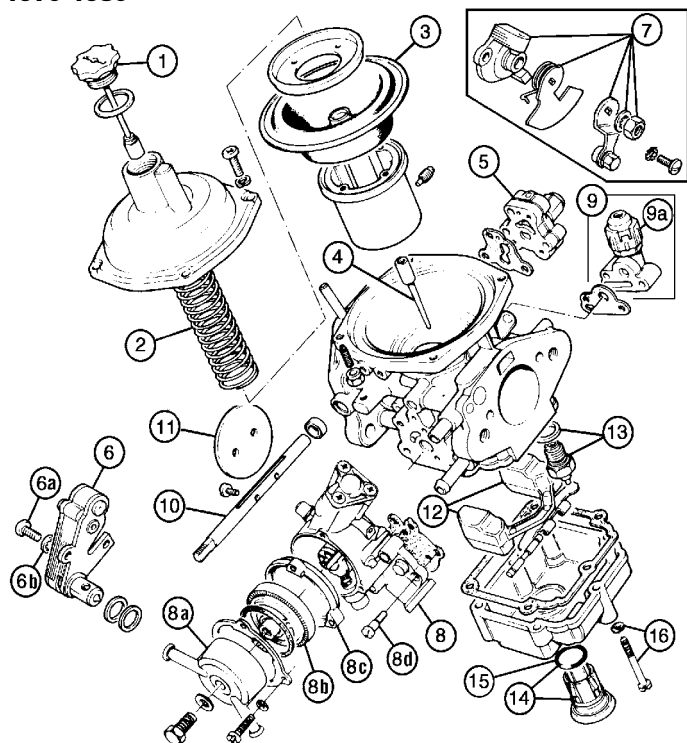
No.	Part#	Price (Each)	Description	Application	Qty Req.
<b>Carburetor Identification:</b>					
1962-67	Mk 1 & 2	AUC983			
1967-68	Mk 3	AUD290			
1969	Mk 3	AUD285			
1	NA		CARBURETORS, new, pair	Mk1-2	1
	NA		CARBURETORS, new, pair	Mk3 1967-68	1
	NA		CARBURETORS, new, pair	Mk3 1969	1
2	NA		SUCTION CHAMBER & PISTON	Mk1-2	2
	NA		SUCTION CHAMBER & PISTON	Mk3	2
3	370-750	\$27.99	DAMPER PISTON	Mk1-2	2
	378-300	\$29.99	DAMPER PISTON	Mk3	2
4	370-650	\$0.39	WASHER, fiber		2
5	370-520	\$4.89	SPRING, piston damper, red, 4-1/2 oz		2
6	370-290	\$0.89	SCREW, chamber to body		6
7	374-005	\$24.99	NEEDLE, AN	Mk1-2	2
	374-006	\$19.99	NEEDLE, DD	Mk3	2
10	370-180	\$5.49	SCREW, needle guide securing		2
11	378-705	\$11.99	PISTON GUIDE & SCREW KIT		2
12	378-710	\$11.99	PIN KIT, piston lifting		2
13	370-050	NA	SPRING		2
14	370-827	NA	CIRCLIP, pin securing		4
20	372-265	\$39.99	JET BEARING KIT, fixed needles		2
21	371-650	\$10.99	TUBE NUT, jet securing		2
22	370-210	\$3.69	SPRING		2
23	372-280	\$5.59	TUBE NUT, mixture adjustment		2
24	372-270	\$2.29	WASHER, sealing, jet bearing		2
25	378-425*†	\$31.99	JET ASSEMBLY, front		1
	378-435*†	\$31.99	JET ASSEMBLY, rear		1
26	378-715	\$4.99	TUBE NUT, jet to float chamber		2
27	378-720	\$0.29	WASHER, seal supporting		2
28	378-400	\$0.49	SEAL, rubber		2
29	378-725	\$2.49	FERRULE, brass		2
30	372-955	NA	SCREW, jet to lever		2
35	NA		FLOAT CHAMBER		2
36	372-680	\$6.79	ADAPTOR, float chamber, rear		1
	372-670	\$8.99	ADAPTOR, float chamber, front		1
37	372-290	\$6.89	WASHER, support		2
38	378-100	NA	BOLT, flanged head		2
	372-760	\$18.99	BOLT, mounting float chamber		2
	372-770	\$0.99	WASHER, plain		2
39	378-070*†	\$3.69	WASHER, rubber		2
40	378-470	\$17.99	FLOAT, plastic		2
41	378-360*†	\$1.49	GASKET, float chamber lid		2
42	373-625*†	\$55.99	NEEDLE & VALVE SEAT		2
	386-390	\$18.99	GROSE JET		2
44	370-060*†	\$0.89	PIN, float pivot		2
45	372-700	\$119.99	FLOAT LID, front	Mk1-2	1
	372-705	NA	FLOAT LID, rear	Mk1-2	1
46	370-290	\$0.89	SCREW, float lid		6
47	324-110	\$0.29	WASHER, locking		6
48	378-730	\$7.99	BAFFLE, float lid		2
50	378-370*	\$29.99	THROTTLE SHAFT		2
	378-375	\$29.99	THROTTLE SHAFT, oversize		2
51	370-090*	\$1.79	SCREW, throttle disc		4
52	370-281*	NA	THROTTLE DISC		2
53	330-490*	\$3.99	BUSH, throttle shaft		A/R
54	NA		THROTTLE LEVER, rear		1
	NA		THROTTLE LEVER, front		1
55	373-415	NA	SUNDRIES KIT, throttle levers		2
			(Throttle linkage sundry parts kit includes items 56, 57, 61 & 62)		
56	370-340	\$1.59	SCREW, fast idle adjustment		2
57	370-330	\$2.59	SPRING		2
58	372-840	\$24.59	LEVER, lost motion		2
59	373-695	\$2.09	LOCK TAB		2
60	310-970	\$4.99	PIVOT NUT		2
61	370-340	\$1.59	SCREW, throttle stop & idle adjustment		2
62	370-330	\$2.59	SPRING		2
65	372-920	\$9.99	SPRING KIT, choke, rear		1
	372-910	\$7.49	SPRING KIT, choke, front		1
66	372-930	\$7.19	SPRING, choke cam, front		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
	372-930	\$7.19	SPRING, choke cam, rear		1
67	NA		LEVER & JET LINK, front	Mk1-2	1
	NA		LEVER & JET LINK, rear		1
	NA		LEVER & JET LINK, front	Mk3	1
	NA		LEVER & JET LINK, rear		1
68	378-745	\$0.69	WASHER, spacing		2
69	NA		CHOKE LEVER, rear		1
	NA		CHOKE LEVER, front		1
70	373-410	\$28.99	BOLT KIT, pivot		2
71	378-750	\$22.99	BOLT, pivot		2
72	378-755	NA	WASHER, anti rattle		2
73	372-980	NA	WASHER, spacing		2
74	372-970	NA	SPACER, inner		2
75	NA		SPACER, outer		2
76	295-020*†	\$0.69	GASKET, carb to air filter		4
77	294-500*†	\$0.99	GASKET, carb to manifold		2
78	310-050	\$0.69	NUT, carb to manifold		4
79	324-040	\$0.39	WASHER, locking		4
90	371-870	NA	LINK ROD, throttle	Mk1-2	1
91	NA		LEVER, throttle		1
92	NA		LEVER, throttle, stop		1
93	NA		LINK ROD & LEVER, throttle	Mk3	1
94	371-870	NA	LINK ROD, choke	Mk1-2	1
	370-345	NA	LINK ROD, choke	Mk3	1
95	371-850	\$4.49	LEVER, lost motion, rear		2
96	371-860	\$4.49	LEVER, lost motion, front		2
97	372-170	\$0.99	SCREW, in lever		4
98	373-210	\$0.59	WASHER, plain		4
99	311-030	\$0.39	NUT		4
100	375-128	\$2.99	TRUNNION, choke cable		1
101	375-425*†	\$14.59	CARBURETOR GASKET KIT		2
103	375-451	\$219.99	REBUILD KIT		1
			(contains items marked †, plus others not illustrated)		
104	375-539	\$299.99	MASTER REBUILD KIT		1
			(contains items marked *, plus others not illustrated)		



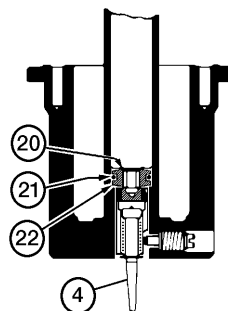
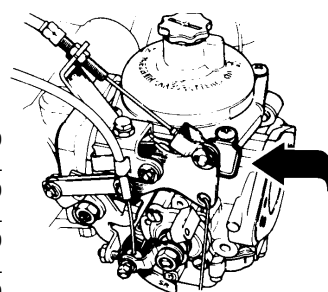
# Zenith-Stromberg Carburetor

1970-1980



## Carburetor Identification

Carburetor No. (on brass tag)	Year	Application
3277	1970	MK3
3336	1971	MkIV
3427	1972	MkIV
3506	1973	1500
3612	1974	1500
3686	1975 - '76	1500 FED
3643	1975 - '76	1500 CAL
3837	1977	1500 FED
3864	1977	1500 CAL
3960	1978 - '79	1500 FED
3961	1978 - '80	1500 CAL
3961	1980	1500 FED

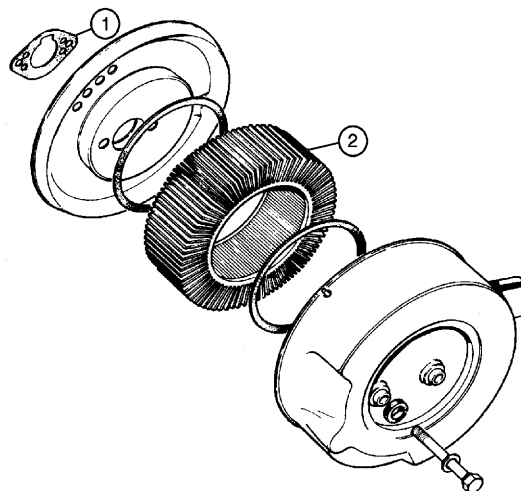


## Spitfire Zenith-Stromberg Carburetor

19428

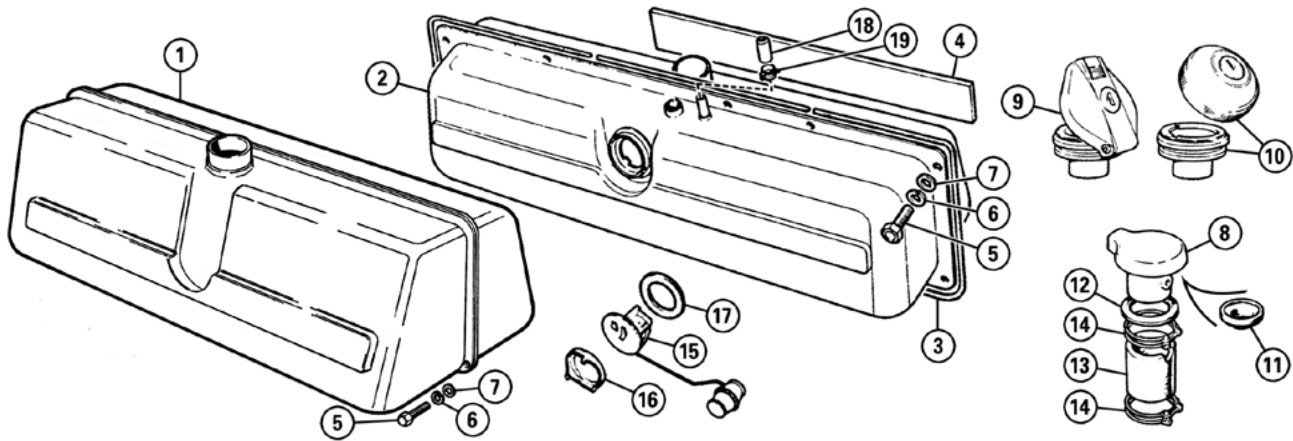
No.	Part#	Price (Each)	Description	Application	Qty Req.
	375-440	\$69.99	<b>CARBURETOR REBUILD KIT*</b>	1970-80	1
	295-030	\$0.49	GASKET, air filter to carb.		1
	295-025	NA	GASKET, carb. to manifold		1
*Does not include 365-745 Diaphragm and Gasket Kit					
1		NA	DAMPER ASS'Y.	3277	1
	366-030	\$58.99	DAMPER ASS'Y.	3336, 3427, 3506, 3612	1
	366-660	\$54.79	DAMPER ASS'Y.	3686, 3643, 3837, 3864	1
	366-665	\$52.79	DAMPER ASS'Y.	3960, 3961	1
2	366-675	\$9.99	PISTON RETURN SPRING	1970-80	1
3	366-670	\$9.49	DIAPHRAGM		1
4		NA	METERING NEEDLE (B5AY)	3277	1
	368-000	\$61.79	METERING NEEDLE (B5AV)	3336, 3427	1
	368-005	\$28.99	METERING NEEDLE (B5CH)	3506, 3612	1
	368-010	\$52.99	METERING NEEDLE (B1DL)	3686, 3643, 3837	1
	368-015	\$39.99	METERING NEEDLE (45L)	3864	1
	368-030	\$39.99	METERING NEEDLE (45P)	3960	1
	368-020	\$59.99	METERING NEEDLE (45N)	3961	1
5	366-805	NA	BYPASS VALVE ASS'Y.	3336	1
	366-815	NA	BYPASS VALVE ASS'Y.	3427, 3506, 3612	1
	366-695	\$155.99	BYPASS VALVE ASS'Y.	3686, 3643, 3961	1
	366-700	\$141.99	BYPASS VALVE ASS'Y.	3837, 3864, 3960	1
	365-745	\$15.29	DIAPHRAGM & GASKET KIT		1
	365-755	NA	DIAPHRAGM, bypass valve		1
6	365-775	\$289.99	TEMPERATURE COMPENSATOR	3427, 3506, 3612	1
	365-835	\$9.69	COVER, temp. compensator		1
6a	366-315	\$0.39	SCREW, temp. comp. to carb.		2
6b	324-110	\$0.29	WASHER		2
7	366-780	NA	STARTER ASSEMBLY	3277	1
	366-785	NA	STARTER ASSEMBLY	3336	1
	366-790	NA	STARTER ASSEMBLY	3427, 3506	1
	366-795	NA	STARTER ASSEMBLY	3612	1
	366-710	\$149.99	STARTER ASSEMBLY	3686	1
8	366-715	\$399.99	HOUSING ASS'Y., automatic choke	3643, 3837, 3864, 3960, 3961	1
	366-225	NA	GASKET SET, choke ass'y.		1
8a	366-200	\$42.59	COVER		1
8b	366-190	\$149.99	HEAT MASS		1
8c	366-180	\$42.99	INSULATOR		1
8d	366-175	\$2.09	SCREW, short		1
	366-185	\$2.69	SCREW, long		2
9	366-165	\$159.99	IDLE AIR REGULATOR	3686 thru 3961	1
9a	366-245	\$12.49	COVER		1
	366-215	\$14.99	VALVE BODY (plastic)		1
10	368-060	\$20.99	THROTTLE SHAFT	3277 thru 3612	1

No. Part#	Price (Each)	Description	Application	Qty Req.
366-690	\$27.99	THROTTLE SHAFT	3686 thru 3961	1
11	\$21.99	THROTTLE DISC	1970-80	1
12	\$15.79	FLOAT, ethanol-proof "Nitrophyl"		1
365-506	\$65.99	FLOAT, stock type		1
13	\$16.99	FLOAT VALVE (stock type)		1
386-350	\$12.99	FLOAT VALVE (Grose-Jet)		1
14	\$29.99	PLUG & O-RING	1971-80	1
366-070	\$56.99	PLUG & O-RING	1970 (3277)	1
15	\$0.79	O-RING	1970-80	1
16	\$5.99	SCREW, float chamber, long		4
366-305	\$4.29	SCREW, float chamber, short		2
20	\$1.99	RETAINING CLIP		1
21	\$0.89	O-RING		1
22	\$17.99	SCREW, needle adjusting		1



No. Part#	Price (Each)	Description	Application	Qty Req.
1	\$0.49	GASKET, air filter to carb.	1970-80	1
2	\$6.79	AIR FILTER, "Classic Gold" brand		1

# Spitfire Fuel System



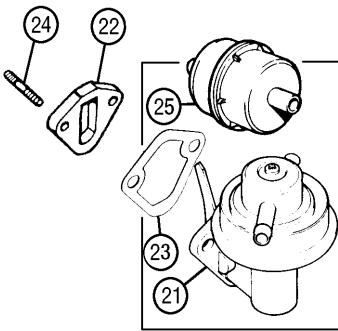
## Spitfire Fuel System

19429

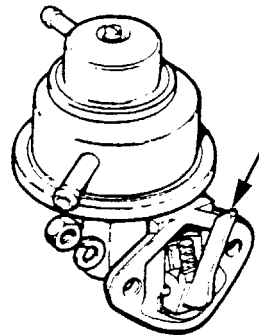
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	849-130	\$269.99	FUEL TANK (outlet on bottom)	1962-70	1
2	849-135	\$269.99	FUEL TANK	1971-80	1
Does not include fuel pick-up tube and has vent fitting on top. 1971 and early 1972 must re-route tank vent line.					
3	589-105	NA	FINISHER, tank edge		1
4	763-040	\$21.99	PAD, felt, anti-rattle		1
5	322-290	\$0.89	SCREW, tank mounting		5
6	365-730	\$0.39	WASHER, locking		5
7	NA	NA	WASHER, plain		5
8	834-840	\$89.99	GAS CAP	1962-69	1
		NA	GAS CAP	1970-72 to FK29018	1
	834-905	NA	GAS CAP, non-vented	1972 from FK29019 to 1980 see note *	1
	834-907	\$16.99	SEAL, gas cap, non-vented		1
9	834-895	\$209.99	GAS CAP, locking, vented		1
10	834-855	\$94.99	GAS CAP, locking, round		1
11	834-906	\$14.99	SEAL, gas cap, vented		1
12	680-575	\$3.59	GROMMET, gas cap		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
13	470-220	\$10.99	FUEL FILLER HOSE		1
14	326-230	\$3.59	CLAMP, wire type		2
15	857-700	\$52.99	TANK SENDING UNIT	1962-80	1
16	360-665	\$1.49	RETAINING RING, sending unit		1
17	293-410	\$3.99	GASKET, sending unit	1971-80	1
18	NA	NA	CAP, blanking vent		1
19	379-750	\$1.19	CLIP, securing blanking cap		1

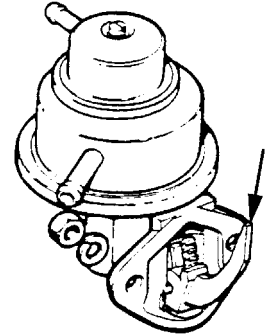
\* These gas caps are appropriate from commission number FK29019 (mid 1972) through 1980. Check your old cap to determine if you need a vented or non-vented cap. Vented caps have a small hole in the rubber seal. Non-vented caps have no hole. Vented caps can be used to replace non-vented caps.



21	377-425	\$39.99	FUEL PUMP	1962-72	1
	377-400	\$23.99	FUEL PUMP	1973-78 to (e) FM93157E	1
	377-410	\$25.99	FUEL PUMP	1978-80 from (e) FM93158E	1
This pump must be used with the spacer, and without gaskets.					
22	377-415	\$15.99	SPACER, fuel pump	1978-80 from (e) FM93158E	1
23	296-220	\$0.69	GASKET, fuel pump	1962-72	1
	697-125	\$0.89	GASKET, fuel pump	1973-80 (1500)	1
24	328-654	\$3.29	STUD, fuel pump		2
	365-730	\$0.39	LOCK WASHER		2
	310-140	\$0.39	NUT		2
25	377-310	\$4.99	FUEL FILTER, metal body	1962-80	1
	377-312	\$4.99	FUEL FILTER, plastic body		1

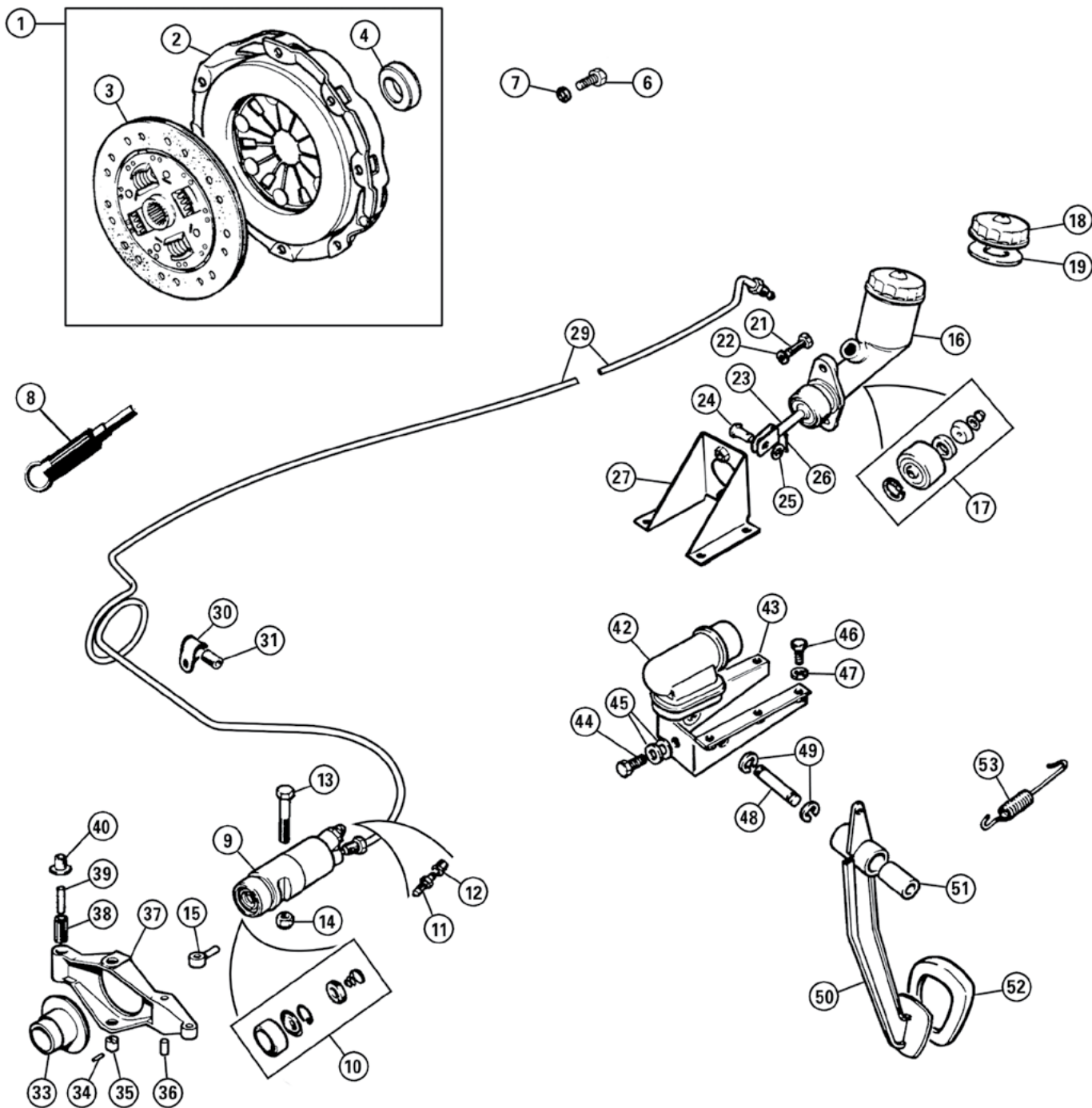


Pumps with this type of lever do not use a spacer between the pump and engine block.



Pumps with this type of lever require a spacer between the pump and engine block.

# Spitfire Clutch



## Spitfire Clutch

19430

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	190-215	NA	CLUTCH KIT	1962-64 (Mk1)	1
	593-060	\$234.99	CLUTCH KIT, AP brand	1965-72 Mk2, Mk3, MkIV	1
	593-066	\$149.99	CLUTCH KIT, Premium aftermarket		1
	593-070	\$239.99	CLUTCH KIT, AP brand	1500, 1973-74	1
	190-990	\$189.99	CLUTCH KIT, AP brand	1500, 1975-80	1
	190-993	\$149.99	CLUTCH KIT, aftermarket		1
2	190-845	\$92.99	PRESSURE PLATE	1962-64 (Mk1)	1
	594-020	\$142.99	PRESSURE PLATE, AP brand	1965-72 (Mk2, 3, MkIV)	1
	190-860	\$139.99	PRESSURE PLATE, AP brand	1973-80 (1500)	1
3	190-870	\$79.99	CLUTCH DISC, AP brand	1962-64	1
	190-890	\$74.99	CLUTCH DISC, 6.5", AP brand	1965-72	1
	190-880	\$76.99	CLUTCH DISC, 7.25", 10 spline	1973-74, AP brand	1
	190-900	\$89.99	CLUTCH DISC, 7.25", 20 spline	1975-80, AP brand	1
4	595-040	\$33.99	RELEASE BEARING	1962-64	1
	190-925	\$34.99	RELEASE BEARING	1965-80	1

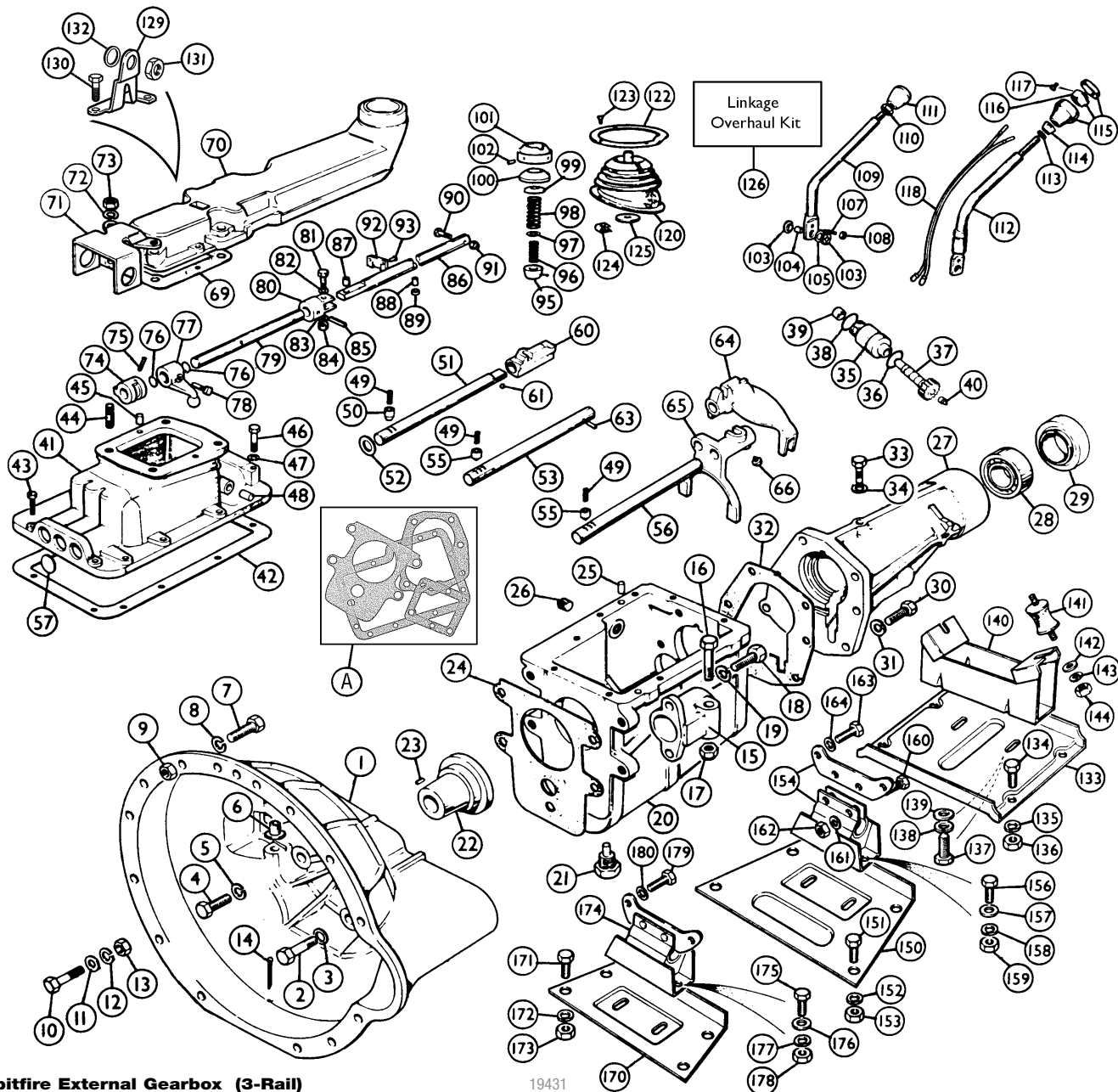
No.	Part#	Price (Each)	Description	Application	Qty Req.
6	322-880	\$0.99	BOLT (hex head), clutch to flywheel	1962-72	6
7	365-730	\$0.39	LOCKWASHER		6
6	323-252	\$0.79	BOLT (Allen head), clutch to flywhl.	1973-on	6
8	387-320	\$3.99	CLUTCH ALIGNMENT TOOL	1962-74	1
	387-330	\$3.99	CLUTCH ALIGNMENT TOOL	1975-80	1
9	580-775	\$59.99	SLAVE CYLINDER (3/4" bore)	Mk1, Mk2 to FC70687	1
	580-780	NA	SLAVE CYLINDER, TRW/Girling	Mk2 from FC70688 thru 1977 (7/8" bore)	1
	580-785	\$15.49	SLAVE CYLINDER, aftermarket		1
	580-790	NA	SLAVE CYLINDER, TRW/Girling	1978-80	1
	580-795	\$19.99	SLAVE CYLINDER, aftermarket		1
10	583-135	NA	SEAL KIT, slave cylinder	Mk1, Mk2 to FC70687	1
	583-136	\$4.69	SEAL KIT, slave cyl., aftermarket	3/4" bore	1
	583-140	\$3.29	SEAL KIT, slave cylinder (7/8")	Mk2 from FC70688-1977	1
	583-151	\$10.49	SEAL KIT, slave cylinder	1978-80	1



No.	Part#	Price (Each)	Description	Application	Qty Req.
11	180-100	\$1.99	BLEEDER SCREW	1962-80	1
12	031-300	\$0.89	RUBBER CAP, bleeder screw		1
13	320-595	\$1.29	BOLT, slave cylinder		1
14	310-290	\$1.19	NUT, slave cylinder		1
15	180-200	\$3.59	PUSH ROD, slave cylinder		1
16	581-120	NA	MASTER CYLINDER, TRW/Girling		1
	581-122	\$36.99	MASTER CYLINDER, aftermarket		1
17	180-990	\$9.29	MASTER CYLINDER SEAL KIT		1
18	180-310	\$6.39	CAP, aluminum		1
19	582-500	\$1.69	SEAL, master cylinder cap		1
21	322-540	\$0.79	BOLT, master cylinder to bracket		2
22	365-730	\$0.39	LOCK WASHER		2
23	581-135	NA	PUSH ROD, master cylinder		1
24	596-165	\$1.49	CLEVIS PIN		1
25	365-720	\$0.79	WASHER		1
26	325-330	\$0.19	COTTER PIN		1
27	581-136	NA	BRACKET, master cylinder		1
29	588-005	\$26.99	PIPE, master cyl. to slave cyl.		1
30	802-705	\$1.39	CLIP, clutch pipe to bell housing		1
31	190-947	NA	RUBBER SLEEVE	1962-64	1
33	190-946	NA	SLEEVE, release bearing	1965-80	1
	190-945	NA	SLEEVE, release bearing	1962-80	2
34	329-890	NA	DOWEL, in thrust plug	1971-80	2
35	328-625	\$18.99	PLUG, sleeve to lever		1
36	190-940	\$7.49	PIN, push rod lever	1962-80	1
37	190-950	NA	CLUTCH RELEASE LEVER		1
38	330-455	\$11.69	SLEEVE, release fork	1971-80	1
39	190-930	\$3.29	PIN, release fork		2
40	330-445	\$5.99	BUSH, release fork pin	1962-80	1
42	583-260	\$2.69	CLUTCH PEDAL BOOT		1
43	581-137	NA	PEDAL BRACKET		1
44	322-230	\$0.39	BOLT, pedal adjustment		2
45	324-115	\$0.39	WASHER		6
46	322-230	\$0.39	BOLT, pedal bracket		6
47	324-020	\$0.20	WASHER		1
48		NA	PEDAL SHAFT		2
49	326-925	\$0.29	CIRCLIP, pedal shaft	1962-69	1
50	581-145	NA	PEDAL, clutch, w/ bush		1
	581-146	NA	PEDAL, clutch, w/ bush	1970	1
	581-147	NA	PEDAL, clutch, w/ bush	1971-80	1
51	581-148	NA	BUSH, clutch pedal	1962-80	1
52	680-230	\$2.79	PEDAL PAD, "T"	1962-70	1
	071-912	\$2.99	PEDAL PAD, Leyland logo	1971-80	1
53	582-610	\$4.39	PEDAL RETURN SPRING	1962-80	1
	596-165	\$1.49	PEDAL CLEVIS PIN	1971-80	1

# Spitfire External Gearbox

Mk1, 2, 3, IV 1962-72  
and 1500 USA 1973-74



## Spitfire External Gearbox (3-Rail)

Mk1, 2, 3, IV 1962-72 and 1500 USA 1973-74

No.	Part#	Price (Each)	Description	Application	Qty Req.
A	693-027	\$3.99	GASKET SET includes items 24, 32, 42, 69	1962-74	1
1			NA CLUTCH HOUSING		1
2	320-285	\$0.69	BOLT		1
3	324-675	\$1.49	WASHER, copper		1
4	320-285	\$0.69	BOLT		4
5	324-040	\$0.39	WASHER, locking		4
6	330-445	\$5.99	BUSH, clutch pivot		2
7	320-695	\$0.89	BOLT, gearbox to engine		8
8	365-730	\$0.39	WASHER, locking		8
9	310-140	\$0.39	NUT		8
10	322-545	\$1.79	DOWEL BOLT		1
11	324-860	\$0.19	WASHER, plain		1
12	324-040	\$0.39	WASHER, locking		1
13	310-050	\$0.69	NUT		1
14	725-125	\$0.79	SPLIT PIN		1
15	596-115		NA HOUSING, clutch slave cylinder		1
16	320-585	\$1.29	BOLT		1
17	310-105	\$0.49	NUT, nyloc		1
18	322-540	\$0.79	SCREW, housing		2
19	365-730	\$0.39	WASHER, locking		2
20			NA CASING		1
21	328-356	\$7.99	DRAIN PLUG, magnetic		1
22	848-585		NA COVER, front, scroll type		1

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No.	Part#	Price (Each)	Description	Application	Qty Req.
23			NA DOWEL	1962-74	1
24	867-850		NA GASKET		1
25			NA DOWEL		2
26	328-340	\$1.79	FILLER PLUG	1962-74	1
27			NA REAR EXTENSION, non-overdrive		1
28	525-195	\$12.99	BEARING, rear		1
	525-200	\$14.99	BEARING, rear	1962-70	1
29	520-410	\$2.29	SEAL, rear	1971-74	1
30	322-540	\$0.79	BOLT	1962-74	7
31	365-730	\$0.39	WASHER, locking		7
32	698-200	\$0.99	GASKET		1
33	323-320		NA SCREW, locating		1
34	365-730	\$0.39	WASHER, locking		1
35			NA BEARING, speedo drive		1
36	462-620	\$0.59	'O' RING		1
37			NA GEAR, speedo drive		1
38	462-620	\$0.59	'O' RING		1
39	461-445	\$2.79	OIL SEAL		1
40			NA BEARING, end thrust		1
41			NA TOP COVER	1962-73 to (c) FH31846	1
			NA TOP COVER	1973-74 from (c) FH31847	1
42			NA GASKET, top cover	in gasket set 693-027	1
43	314-265	\$0.59	SCREW, top cover to casing	1962-74	7

⚠ WARNING: Cancer and Reproductive Harm. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

# Spitfire External Gearbox

**Mk1, 2, 3, IV 1962-72  
and 1500 USA 1973-74**

No.	Part#	Price (Each)	Description	Application	Qty Req.
44	328-664	\$1.99	STUD, 5/16" UNF	1962-73 to (c) FH31846	4
	NA		STUD, 5/16" UNF	1973-74 from (c) FH31847	4
45	325-191	\$1.39	DOWEL		2
46	320-080	\$0.69	BOLT		2
47	324-020	\$0.20	WASHER, locking		2
48	NA		PLUG, interlock hole		2
49	329-410	\$1.29	SPRING, plunger		3
50	329-505	NA	PLUNGER		1
51	NA		SELECTOR SHAFT, reverse		1
52	NA		WASHER, spacer		1
53	NA		SELECTOR SHAFT, 1st & 2nd gear		1
55	848-120	\$15.89	PLUNGER	1962-74	1
56	NA		SELECTOR SHAFT, 3rd & 4th gear		1
57	328-014	\$1.89	PLUG, selector shaft holes		6
60	NA		ACTUATOR, reverse gear		1
61	329-520	\$0.79	BALL, interlock		1
63	NA		PIN, interlock		1
64	846-200	NA	SELECTOR, 1st & 2nd		1
65	846-210	NA	SELECTOR, 3rd & 4th		1
66	848-060	\$14.29	SCREW, tapered, selector to shafts		3
69	NA		GASKET, extension to top cover*	in gasket set 693-027	1
70	NA		TOP COVER EXTENSION		1
71	NA		BRACKET, inhibitor switch		1
72	365-730	\$0.39	WASHER, locking		4
73	310-140	\$0.39	NUT		4
74	NA		ACTUATOR		1
75	NA		ROLL PIN		1
76	NA		'O' RING		2
77	NA		INTERNAL GEAR LEVER		1
78	848-060	\$14.29	SCREW, tapered, lever to shaft	1962-74	1
79	NA		SHAFT		1
80	NA		COUPLING		1
81	321-669	\$0.79	BOLT		1
82	365-720	\$0.79	WASHER, steel*		1
83	NA		WASHER, nylon*		1
84	310-100	\$0.24	NUT, nyloc		1
85	NA		ROLL PIN		1
86	NA		OPERATING SHAFT		1
87	NA		BUSH, operating shaft*	1971-74	1
88	NA		SPACER		1
89	NA		BUSH		1
90	NA		LINK BOLT		1
91	310-100	\$0.24	NUT, nyloc		1
92	NA		PLATE, reverse baulk		1
93	310-761	\$0.49	SCREW, attaching plate		2
95	848-975	NA	BUSH, spherical, nylon*		1
96	NA		SPRING, reverse baulk*		1
97	NA		CIRCLIP, retaining spring on lever		1
98	NA		SPRING, cap retainer*	1962-74	1
99	NA		WASHER, dished, inner, nylon		1
100	NA		WASHER, dished, outer*		1
101	NA		CAP, top cover extension		1
102	NA		DOWEL, cap to top cover extension		2
103	NA		BUSH, gear lever*		2
104	NA		SLEEVE, pinch, in lever*		1
105	NA		WASHER*		2
107	848-995	NA	SCREW, reverse stop to g/lever		1
108	848-540	\$0.29	NUT		1
109	848-225	NA	GEAR LEVER		1
110	310-105	\$0.49	LOCK NUT	1962-74 non-overdrive	1
111	NA		KNOB, gear lever		1
	848-235	\$34.99	KNOB, gear lever, round		1
112	NA		GEAR LEVER		1
113	462-535	\$6.99	NUT, locking, for knob		1
114	462-520	\$9.99	NUT, locking, chrome		1
115	NA		GEAR KNOB & SWITCH	1971-74 overdrive	1
116	141-320	\$12.49	SWITCH, overdrive control		1
117	141-322	\$1.29	SCREW, holding switch		2
118	161-581	\$26.99	WIRE PAIR to overdrive switch		1
120	680-595	\$10.99	BOOT, shift lever, overdrive models		1
122	680-596	\$25.99	'O' RING, retaining, shift lever boot		1
123	323-115	\$0.39	SCREW, securing ring	1971-74	4
124	326-775	\$0.59	SPIRE NUT		4
125	848-865	NA	WASHER, rubber		1

\*Note: Included in kit 848-965

No.	Part#	Price (Each)	Description	Application	Qty Req.
126	848-965	\$29.99	LINKAGE OVERHAUL KIT	1962-74	A/R
Note: Includes items 69, 82 & improved version of 83, 87, 95, 96, 98, 100, 103, 104, 105.					
127	140-470	\$12.99	SWITCH, reverse light	1962-74	1
128	310-255	NA	NUT, reverse light switch		1
129	141-330	NA	BRACKET, inhibitor switch	1962-73 to (c) FH31846	1
130	322-247	\$0.49	BOLT, bracket to gearbox		2
131	310-255	NA	NUT, inhibitor switch		1
132	324-145	\$0.39	FIBER WASHER		A/R

## Gearbox Mountings, Non-Overdrive

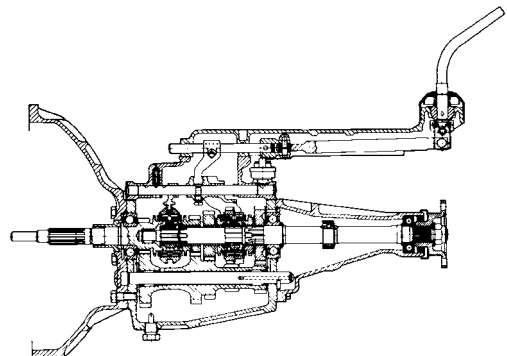
133	NA		PLATFORM, rear engine mounting	to (c) FH60000	1
	NA		PLATFORM, rear engine mounting	from (c) FH60001	1
134	322-880	\$0.99	BOLT, platform to chassis		4
135	365-730	\$0.39	WASHER, locking		4
136	310-140	\$0.39	NUT		4
137	322-880	\$0.99	BOLT, bracket to platform		2
138	365-730	\$0.39	WASHER, locking		2
139	310-140	\$0.39	NUT		2
140	NA		BRACKET, gearbox mounting	to (c) FH60000	1
	NA		BRACKET, gearbox mounting	from (c) FH60001	1
141	810-140	\$2.99	MOUNT, gearbox		2
142	365-720	\$0.79	WASHER, plain		2
143	365-730	\$0.39	WASHER, locking		2
144	310-140	\$0.39	NUT		2

## Gearbox Mountings, 'D' Type Overdrive

150	NA		PLATFORM, rear engine mounting		1
151	322-880	\$0.99	BOLT, platform to chassis		4
152	365-730	\$0.39	WASHER, locking		4
153	310-140	\$0.39	NUT		4
154	810-310	\$16.99	MOUNT, "J" type O/D		1
156	322-040	\$0.59	BOLT, bracket to platform		2
157	365-720	\$0.79	WASHER, plain		2
158	365-730	\$0.39	WASHER, locking		2
159	310-140	\$0.39	NUT		2
160	322-880	\$0.99	BOLT		2
161	365-730	\$0.39	WASHER, locking		2
162	310-140	\$0.39	NUT		2
163	322-540	\$0.79	BOLT, bracket to o/drive casing		2
164	324-020	\$0.20	WASHER, locking		2

## Gearbox Mountings, 'J' Type Overdrive

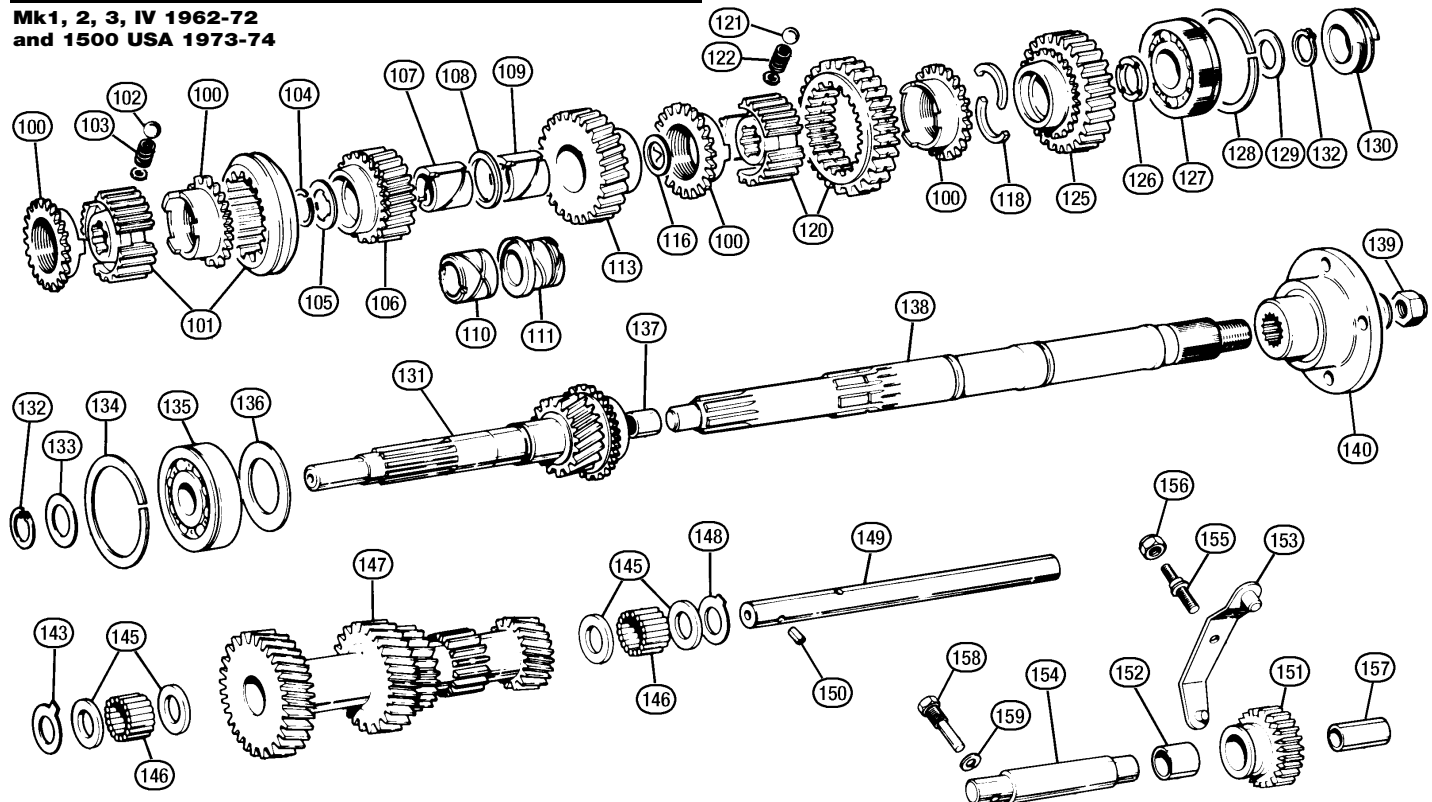
170	810-021	\$57.99	PLATFORM, rear engine mounting		1
171	322-880	\$0.99	BOLT, platform to chassis		4
172	365-730	\$0.39	WASHER, locking		4
173	310-140	\$0.39	NUT		4
174	810-310	\$16.99	MOUNT, "J" type O/D		1
175	322-040	\$0.59	BOLT, mounting to platform		2
176	365-720	\$0.79	WASHER, plain		2
177	365-730	\$0.39	WASHER, locking		2
178	310-140	\$0.39	NUT		2
179	310-486	\$0.99	SCREW		2
180	324-040	\$0.39	WASHER, locking		2





# Internal Gearbox 1962-74

Mk1, 2, 3, IV 1962-72  
and 1500 USA 1973-74



## Spitfire Internal Gearbox 1962-74

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No.	Part#	Price (Each)	Description	Application	Qty Req.
100	847-205	\$19.99	SYNCHRO RING, 2nd, 3rd, 4th	1962-70	3
	071-330	\$14.29	SYNCHRO RING, 1st, 2nd, 3rd, 4th	1971-74	4
101	845-035	NA	SYNCHRO HUB ASS'Y., 3rd/4th	1962-70	1
	847-410	NA	SYNCHRO HUB ASS'Y., 3rd/4th	1971-74	1
102	329-510	\$0.89	BALL, synchro hub	1962-74	3
103	329-475	\$0.79	SPRING, synchro hub		3
104	326-995	\$1.79	CIRCLIP		1
105	847-480	NA	THRUST WASHER, 3rd gear	1971-74	1
106	843-125	\$79.99	THIRD GEAR		1

**Important note:** The internal thrust washer/bushing set-up between 1st/2nd and 3rd/4th gears changed sometime around 1973, but no specific change point is given.

### Early thrust washer Set-up Characteristics

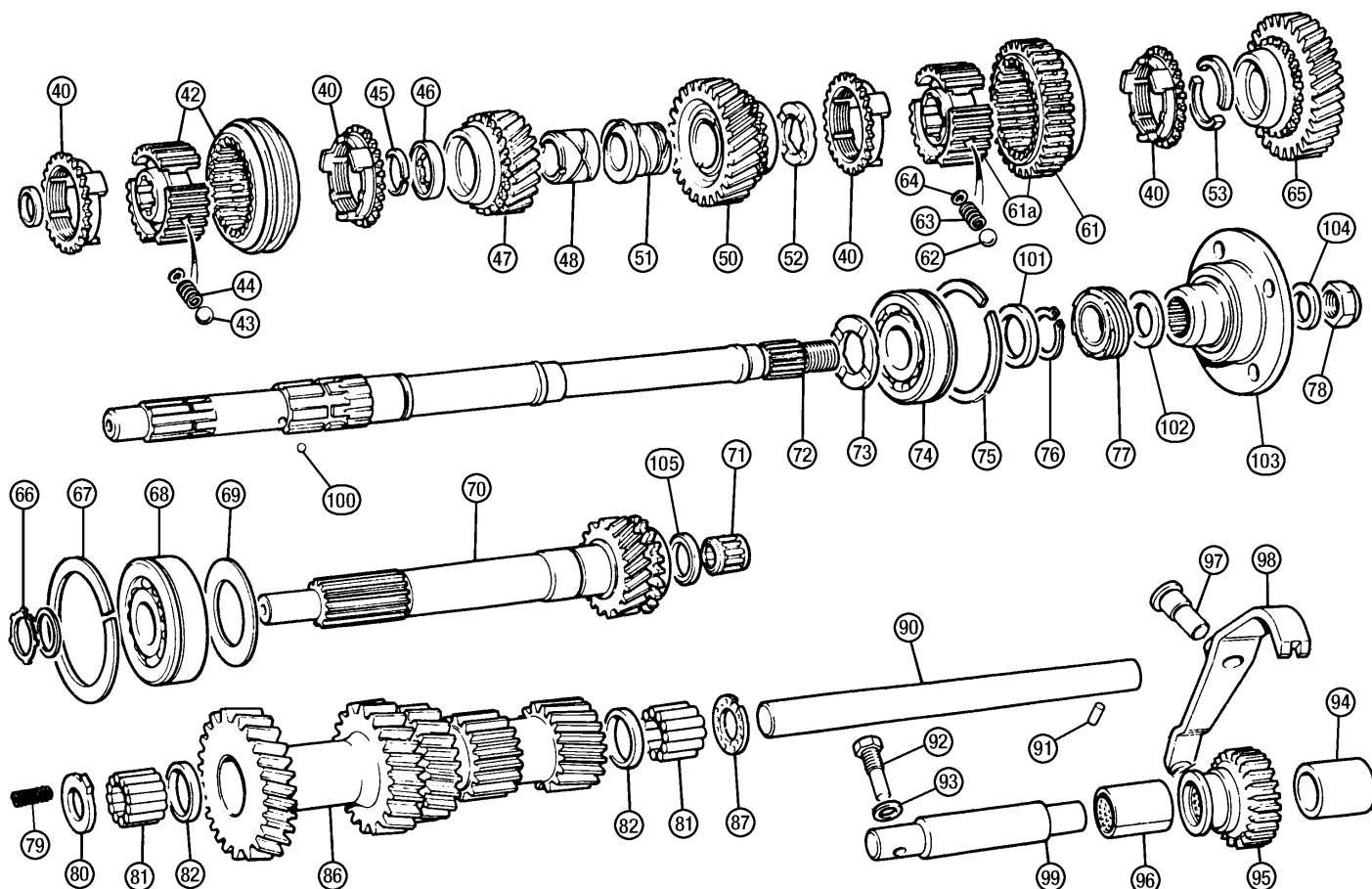
- Variable thickness thrust washer (#108) between 2nd/3rd gear.
- Single thrust washer, one thickness, between 1st/2nd gear (#116).
- Second gear bush has no shoulder, see #109.

### Late thrust washer Set-up Characteristics

- No thrust washer between 2nd/3rd gear.
- Variable thickness thrust washer (#116) between 1st/2nd gear.
- Second gear bush has a shoulder, see illustration #111.

107	847-290	\$39.99	BUSH, 3rd gear	1962 - approx. 73 (see notes above)	1
108	847-300	NA	THRUST WASHER, .152" - .154"		A/R
	847-310	\$1.59	THRUST WASHER, .156" - .158"		A/R
	847-320	NA	THRUST WASHER, .161" - .163"		A/R
	847-330	NA	THRUST WASHER, .165" - .167"		A/R
	847-340	NA	THRUST WASHER, .169" - .171"		A/R
	847-485	NA	THRUST WASHER, .199" - .200"	approx. 1973-74 (see notes above)	A/R
109	847-290	\$39.99	BUSH, 2nd gear		1
110	847-290	\$39.99	BUSH, 3rd gear		1
111	847-225	NA	BUSH, 2nd gear		1
113	843-110	\$61.99	SECOND GEAR		1
116	847-235	NA	THRUST WASHER, 1st/2nd gear		1
		NA	THRUST WASHER, 1st/2nd gear, .198"-.200"	approx. 1973-74 (see notes above)	A/R
		NA	THRUST WASHER, 1st/2nd gear, .201"-.203"		A/R
		NA	THRUST WASHER, 1st/2nd gear, .204"-.206"		A/R
		NA	THRUST WASHER, 1st/2nd gear, .207"-.209"		A/R
118	847-475	NA	COLLAR, split, first gear	1971-74	2
120	845-040	NA	SYNCHRO HUB ASSY., 1st/2nd gear	1962-70	1
	071-320	NA	SYNCHRO HUB ASSY., 1st/2nd gear	1971-74	1
	071-342	\$139.99	GEAR, 1st/2nd & reverse		1
121	329-510	\$0.89	BALL, synchro hub		3
122	329-225	\$0.59	SPRING, synchro hub		3
125	843-105	NA	FIRST GEAR	1971-74	1
126		NA	THRUST WASHER, 1st gear		1

127	071-329	\$16.99	BEARING, center mainshaft	1962-74	1
128	326-745	\$22.99	CIRCLIP, center mainshaft bearing		1
129	847-520	NA	WASHER, .119" - .121"		A/R
	847-525	NA	WASHER, .122" - .124"		A/R
	847-530	NA	WASHER, .125" - .127"	between center bearing & circlip	A/R
	847-535	NA	WASHER, .128" - .130"		A/R
130		NA	GEAR, speedometer drive	1962-70	1
	290-927	\$29.99	GEAR, speedometer drive	1971-74	1
131	847-265	NA	INPUT SHAFT	1962-67	1
	326-755	\$1.99	CIRCLIP, input shaft & mainshaft	1962-74	2
132		NA	THRUST WASHER, mainshaft		1
133		NA	THRUST WASHER, mainshaft		1
134	326-745	\$22.99	CIRCLIP, input shaft bearing		1
135	071-329	\$16.99	BEARING, input shaft	1962-74	1
136	848-075	NA	OIL THROWER		1
137	848-095	NA	GEAR, main/input shaft		1
	848-635	\$15.99	BEARING, main/input shaft		1
138	851-235	\$369.99	MAINSHAFT	1962-74	1
139	310-485	\$1.89	NUT, mainshaft flange	1971-74	1
140	847-265	NA	FLANGE, driveshaft	1962-74	1
143	847-230	\$7.89	THRUST WASHER, front layshaft	1971-74	1
145	525-205	NA	RING, needle roller retaining		4
146	525-210	\$0.29	BEARING, needle roller		50
147	847-245	NA	LAYGEAR, use with 21 tooth reverse gear #071-325		1
	847-240	NA	LAYGEAR, use with 17 tooth reverse gear #071-326	1962-74	1
148	847-250	\$15.99	THRUST WASHER, rear layshaft		1
149	848-115	\$84.99	LAYSHAFT		1
	071-324	\$32.99	LAYSHAFT		1
150	848-391	\$0.59	ROLL PIN, layshaft	1971-74	1
151	071-325	\$89.99	GEAR, reverse, 21 teeth		1
	071-326	\$119.99	GEAR, reverse, 17 teeth		1
152	330-485	NA	BUSH, reverse idle gear		1
153	848-385	NA	LEVER, reverse	1962-74	1
154	846-130	NA	SPINDLE, reverse gear		1
155	848-390	NA	PIN, reverse lever		1
156	310-510	\$0.69	NUT, nyloc		1
157	847-215	NA	SPACER	1971-74	1
158		NA	SCREW, locating		1
159	365-730	\$0.39	WASHER		1



### Spitfire Internal Gearbox 1500 '75 on

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No.	Part#	Price (Each)	Description	Application	Qty Req.
40	071-330	\$14.29	SYNCHRO RING		4
42	847-410	NA	SYNCHRO HUB ASS'Y., 3rd/4th		1
43	329-510	\$0.89	BALL, synchro		3
44	329-475	\$0.79	SPRING, synchro		3
45	326-995	\$1.79	CIRCLIP		1
46	847-480	NA	THRUST WASHER, 3rd gear		1
47	843-125	\$79.99	THIRD GEAR		1
48	847-290	\$39.99	BUSH, 3rd gear		1
50	843-135	NA	SECOND GEAR		1
51	847-225	NA	BUSH, 2nd gear		1
52	847-485	NA	THRUST WASHER, .198 - .200		A/R
	847-490	NA	THRUST WASHER, .201 - .203		A/R
	847-495	NA	THRUST WASHER, .204 - .206		A/R
	847-500	NA	THRUST WASHER, .207 - .209		A/R
53	847-475	NA	SPLIT COLLAR, 1st gear		2
61	071-342	\$139.99	OUTER GEAR, reverse/1st/2nd, standard		1
61a	071-321	NA	SYNCHRO HUB ASS'Y., reverse/1st/2nd, modified		1
62	329-510	\$0.89	BALL, synchro		3
63	329-225	\$0.59	SPRING, synchro		3
64	848-350	\$1.99	SHIM, synchro hub		A/R
65	071-317	NA	FIRST GEAR		1
66	326-765	\$1.99	CIRCLIP, input shaft		1
67	326-745	\$22.99	CIRCLIP, bearing retainer		1
68	071-329	\$16.99	BEARING, input shaft		1
69	848-075	NA	OIL THROWER		1
70	847-540	NA	INPUT SHAFT		1
71	525-190	\$6.99	BEARING, needle roller, caged		1
72	851-225	NA	MAINSHAFT, non-overdrive		1
		NA	MAINSHAFT, overdrive		1
73	847-350	NA	THRUST WASHER		1
74	071-329	\$16.99	BEARING, center		1
75	326-745	\$22.99	CIRCLIP, bearing retainer		1
76	326-755	\$1.99	CIRCLIP on mainshaft		1
77	071-332	NA	GEAR, speedo drive		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
78	310-485	\$1.89	NUT, mainshaft flange		1
79	847-380	\$1.29	SPRING		3
80	847-230	\$7.89	THRUST WASHER, front layshaft		1
81	525-210	\$0.29	BEARING, needle roller		50
82	525-205	NA	RING, needle roller retaining		4
86	847-245	NA	LAYGEAR, standard		1
			use with 21 tooth reverse gear #071-325		
	847-220	NA	LAYGEAR, modified		1
			use with 17 tooth reverse gear #071-326		
87	847-250	\$15.99	THRUST WASHER, rear		1
90	071-324	\$32.99	LAYSHAFT		1
91	848-391	\$0.59	ROLL PIN		1
92		NA	SCREW, locating		1
93	365-730	\$0.39	WASHER, locking		1
94		NA	SPACER		1
95	071-325*	\$89.99	REVERSE GEAR, standard, 21 teeth		1
	071-326*	\$119.99	REVERSE GEAR, modified, 17 teeth		1
96	330-485	NA	BUSH, reverse gear		1
97	846-140	\$6.00	PIN, reverse lever pivot		1
98		NA	LEVER, reverse		1
99	846-130	NA	SPINDLE, reverse gear		1
100	329-820	\$0.39	BALL		1
101	847-520	NA	THRUST WASHER, .120"		A/R
	847-525	NA	THRUST WASHER, .123"		A/R
	847-530	NA	THRUST WASHER, .126"		A/R
	847-535	NA	THRUST WASHER, .129"		A/R
102	847-367	NA	THRUST WASHER		A/R
103		NA	FLANGE, driveshaft		1
104	114-966	\$7.39	WASHER		1

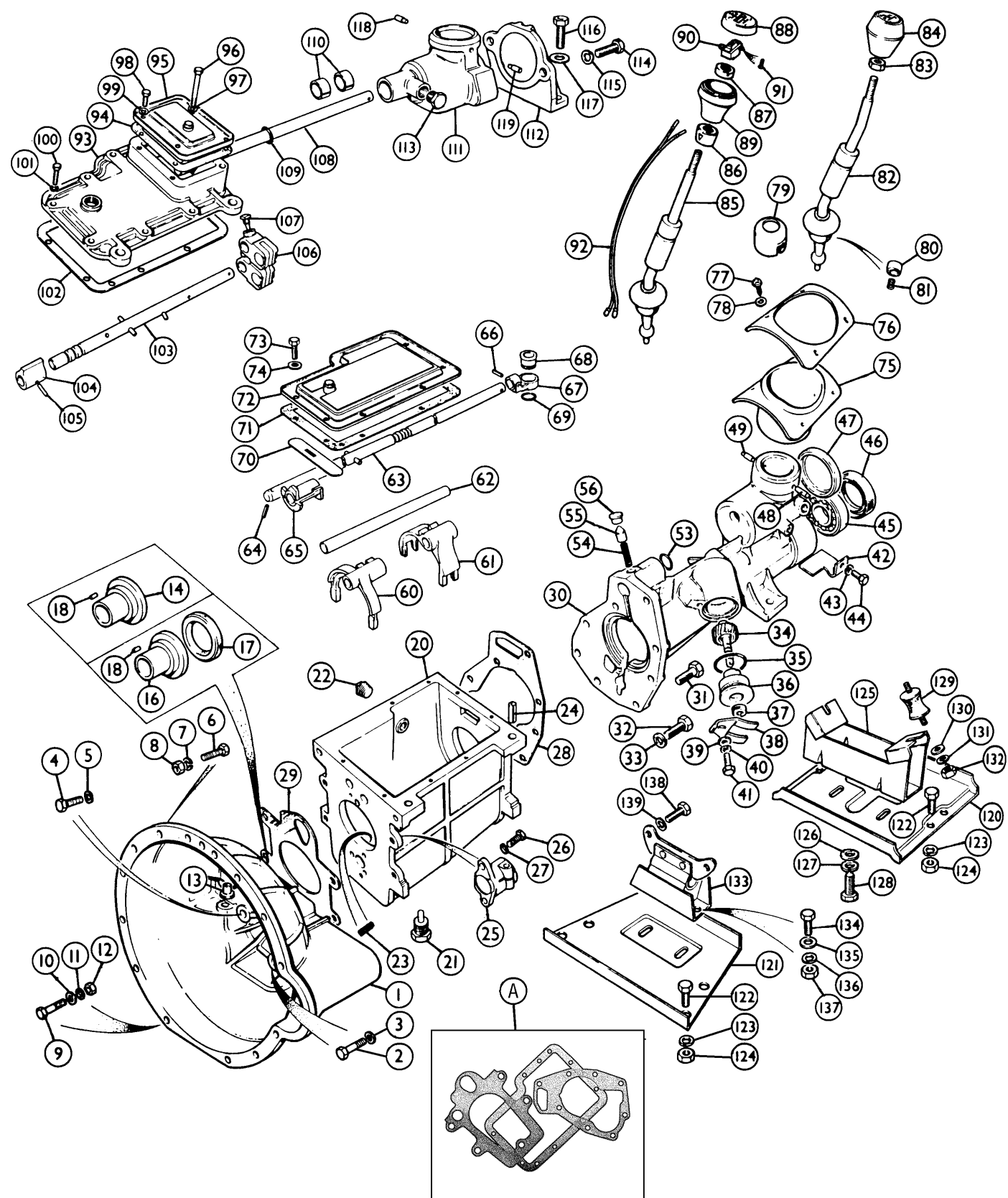
\* Note: In order to extend transmission life, British Leyland designed a modified gear kit consisting of new:

- 1st/2nd synchro hub assembly
- laygear
- reverse gear

The obvious difference between standard and modified gearboxes is the number of teeth on the reverse gear. The original standard reverse idler gear has 21 teeth, while the "modified" one has 17 teeth. When replacing standard gears with modified gears, all three parts must be replaced. To avoid confusion, please check your gearbox before ordering.

Prices subject to change. See MossMotors.com for current pricing.

# External Gearbox 1500 '75 on





# External Gearbox 1500 '75 on

## Spitfire External Gearbox 1500 '75 on

19434

No.	Part#	Price (Each)	Description	Application	Qty Req.
A	693-060	\$4.89	GASKET KIT, gearbox (Includes items 28, 29, 71 non overdrive)		1
1	190-902	\$624.99	BELL HOUSING, alloy replacement The alloy bell housing fits all, as it does not include front cover (no. 14 & 16).		1
2	320-285	\$0.69	BOLT		1
3	324-675	\$1.49	WASHER, copper		1
4	475-150	\$1.39	BOLT, bell housing to casing		4
5	324-040	\$0.39	WASHER, locking		4
6	320-695	\$0.89	SCREW, gearbox to engine		6
7	365-730	\$0.39	WASHER, locking		6
8	310-140	\$0.39	NUT		6
9	322-545	\$1.79	DOWEL BOLT		1
10	324-860	\$0.19	WASHER, plain		1
11	324-040	\$0.39	WASHER, locking		1
12	310-050	\$0.69	NUT		1
13	330-445	\$5.99	BUSH, clutch pivot		2
14	848-585	NA	FRONT COVER, scroll type seal	thru gearbox FT42237	1
16	848-590	NA	FRONT COVER, lip type seal	} from gearbox	1
17	071-328	\$2.99	OIL SEAL, in front cover	FT42238	1
18	329-891	\$0.49	DOWEL		1
20		NA	GEARBOX CASING		1
21	328-356	\$7.99	DRAIN PLUG, magnetic		1
22	328-340	\$1.79	FILLER PLUG		1
23	847-380	\$1.29	SPRING		3
24		NA	DOWEL	overdrive only	2
25	596-115	NA	HOUSING, clutch slave cylinder		1
26	322-540	\$0.79	BOLT, fixing housing		2
27	365-730	\$0.39	WASHER, locking		2
28	693-040	\$0.69	GASKET, rear		1
29	693-030	\$1.39	GASKET, front		1
30		NA	REAR EXTENSION	non-overdrive	1
31	320-220	\$2.59	BOLT		2
32	322-290	\$0.89	BOLT		6
33	365-730	\$0.39	WASHER, locking		8
34	847-510	\$21.99	SPEEDO DRIVE GEAR	USA only (3.89:1 diff.)	1
35	264-940	\$0.99	'O' RING, speedo drive bush		1
36	072-043	NA	BUSH, locating drive gears		1
37	461-445	\$2.79	OIL SEAL		1
38	072-395	NA	RETAINER, speedo pinion		1
39	324-590	\$0.19	WASHER, plain		1
40	324-020	\$0.20	WASHER, locking		1
41	322-230	\$0.39	SCREW		1
42		NA	REVERSE LIFT PLATE		1
43	324-020	\$0.20	WASHER, locking		1
44	322-645	\$0.49	SCREW		1
45	525-200	\$14.99	BEARING, rear		1
46	520-410	\$2.29	SEAL, rear		1
47	848-595	NA	END COVER		1
48	847-435	\$6.19	PIN, locating cap, L/H		1
49	847-435	\$6.19	PIN, locating cap, R/H	thru gearbox FT2275	1
		NA	PIN, locating cap, R/H	from gearbox FT2276	1
53	520-365	\$1.89	'O' RING		1
54	072-046	NA	SPRING		1
55		NA	PLUNGER	} non-overdrive	1
56	328-626	\$1.49	PLUG, plunger securing		1
60	847-470	NA	SELECTOR FORK, 3rd & 4th		1
61	847-390	NA	SELECTOR FORK, 1st & 2nd		1
62		NA	SHAFT, selector fork		1

### External Components for Non-Overdrive Models

63		NA	SELECTOR SHAFT		1
64		NA	ROLL PIN, shaft to interlock		1
65		NA	INTERLOCK		1
66		NA	PIN		1
67		NA	YOKE		1
68	072-042	NA	YOKE SEAT	} alternates	1
	330-580	NA	YOKE SEAT (uses circlip 330-590)		1
69	330-590	\$1.39	CIRCLIP	used with 330-580	1
70		NA	SPOOL INTERLOCK PLATE		1
71	693-050	\$1.49	GASKET, top cover		1
72		NA	TOP COVER		1
73	322-170	\$0.49	BOLT, securing cover		9
74	324-020	\$0.20	WASHER, locking		9

No.	Part#	Price (Each)	Description	Application	Qty Req.
75		NA	BOOT, gear lever	non-overdrive	1
		NA	BOOT, gear lever	overdrive	1
76		NA	RETAINER PLATE		1
77	323-115	\$0.39	SCREW, securing gaiter		4
78	315-235	\$0.49	WASHER, plain		4
79	330-585	NA	RETAINER		1
80	072-047	NA	PLUNGER, nylon, anti-rattle		1
81	329-225	\$0.59	SPRING, anti-rattle		1
82	848-600	NA	GEARSHIFT LEVER		1
83	310-015	\$0.49	LOCK NUT, lever to knob		1
84	072-196	NA	GEARSHIFT KNOB		1

### External Components for Overdrive Models

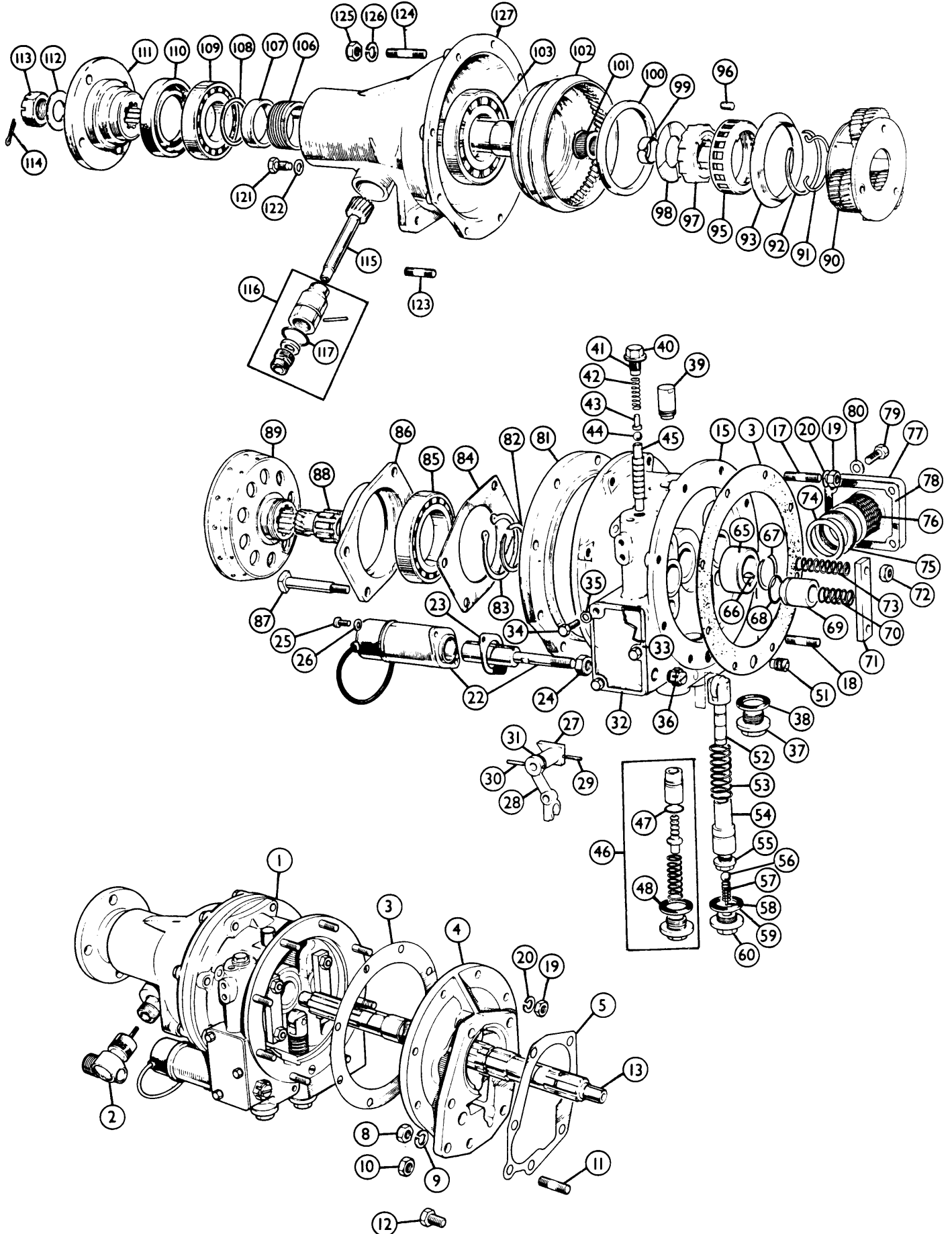
85		NA	GEARSHIFT LEVER		1
86	462-520	\$9.99	CONE NUT, chrome		1
87	462-535	\$6.99	LOCK NUT, knob		1
88	848-145	\$11.49	GEAR KNOB CAP		1
89	462-525	NA	BODY, gear knob		1
90	141-320	\$12.49	SWITCH, overdrive control		1
91	141-322	\$1.29	SCREW		2
92	161-581	\$26.99	WIRE PAIR to overdrive switch		1
93		NA	TOP COVER		1
94	329-892	\$0.89	GASKET, cover plate to top cover		1
95		NA	COVER PLATE		1
96	329-893	\$0.59	BOLT		2
97	324-020	\$0.20	WASHER, locking		2
98	322-170	\$0.49	BOLT		2
99	324-020	\$0.20	WASHER, locking		2
100	314-265	\$0.59	SCREW		7
101	324-020	\$0.20	WASHER, locking		7
102	693-050	\$1.49	GASKET, top cover		1
103		NA	SELECTOR SHAFT		1
104		NA	ACTUATOR		1
105	190-931	\$0.79	ROLL PIN		1
106		NA	CONNECTOR BLOCK		1
107	848-060	\$14.29	LOCATING PIN		2
108	329-894	NA	SELECTOR SHAFT		1
109	520-365	\$1.89	'O' RING		1
110		NA	BUSH		2
111		NA	TOWER		1
112		NA	END COVER		1
113	319-085	\$2.89	PLUG, threaded, blanking		2
114	320-505	\$0.49	BOLT		1
115	365-730	\$0.39	WASHER, locking		2
116	320-505	\$0.49	BOLT		2
117	365-730	\$0.39	WASHER, locking		2
118	847-430	NA	PIN, short		1
119	847-435	\$6.19	PIN, long		1

### Gearbox Mountings

120		NA	PLATFORM, rear engine mounting	non-overdrive	1
121	810-021	\$57.99	PLATFORM, rear engine mounting	overdrive	1
122	322-880	\$0.99	SCREW, platform to chassis		4
123	365-730	\$0.39	WASHER, locking		4
124	310-140	\$0.39	NUT		4
125		NA	BRACKET, gearbox mounting		1
126	365-720	\$0.79	WASHER, plain	} non-overdrive	2
127	365-730	\$0.39	WASHER, locking		2
128	322-880	\$0.99	BOLT, bracket to platform		2
129	810-140	\$2.99	MOUNTING		2
130	365-720	\$0.79	WASHER, plain	} overdrive	2
131	365-730	\$0.39	WASHER, locking		2
132	310-140	\$0.39	NUT		2
133	810-310	\$16.99	BRACKET & MOUNTING		1
134	322-040	\$0.59	BOLT, mounting to platform		2
135	365-720	\$0.79	WASHER, plain		2
136	365-730	\$0.39	WASHER, locking		2
137	310-140	\$0.39	NUT		2
138	322-050	\$0.89	BOLT, mounting to overdrive		2
139	324-040	\$0.39	WASHER, locking		2

# Spitfire 'D' Type Overdrive

1964-1973



# Spitfire 'D' Type Overdrive

## Spitfire 'D' Type Overdrive (1964-73)

19435

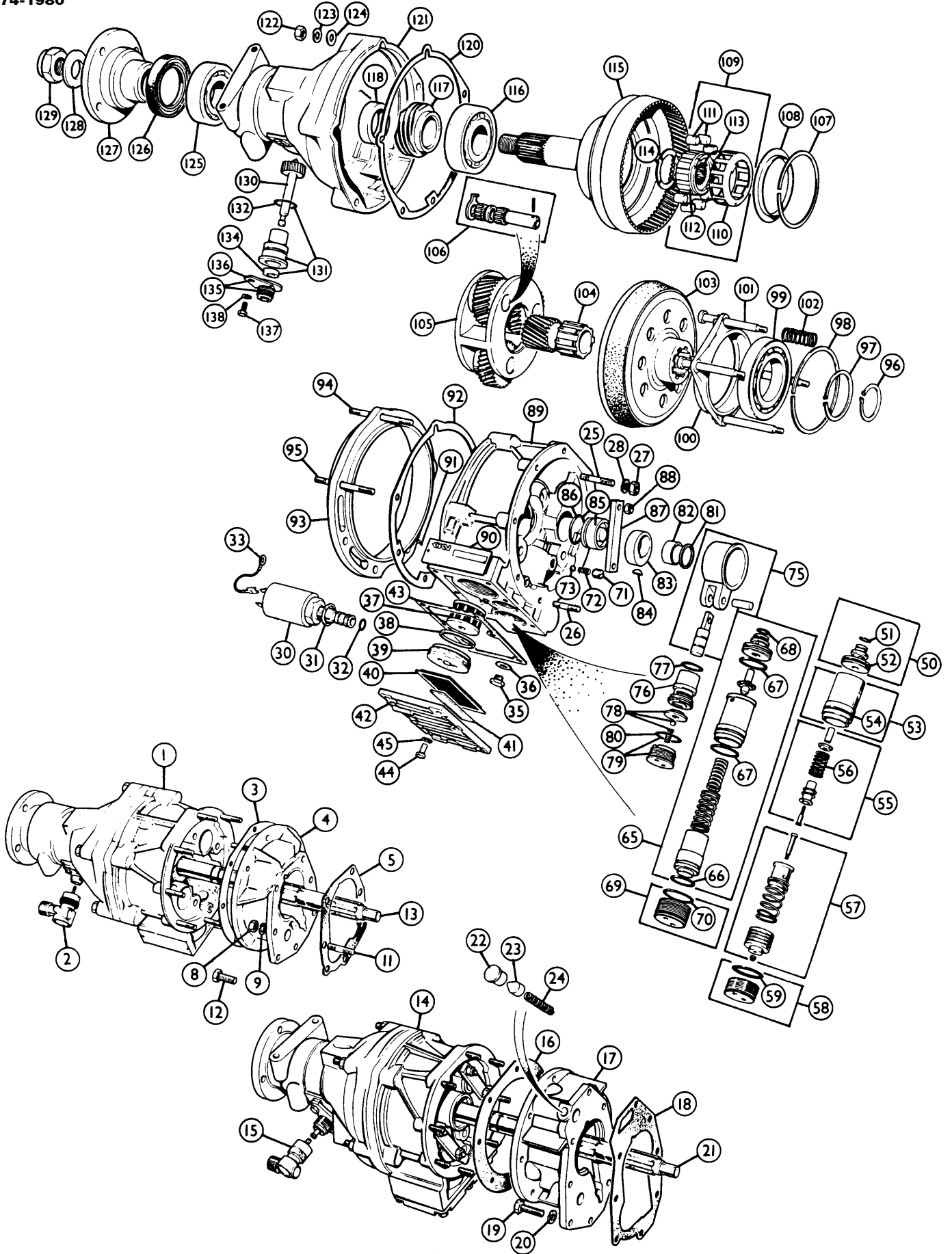
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	866-045	NA	OVERDRIVE, reconditioned		1
2	021-510	\$54.99	ANGLE DRIVE, speedo pinion		1
3	466-200	\$1.89	GASKET, overdrive to extension		1
4	322-882	NA	ADAPTOR PLATE		1
Triumph attached the adaptor plate to the gearbox using either seven studs (no. 11), or with five bolts (no. 12) plus two studs, with nuts & washers as required.					
5	698-200	\$0.99	GASKET, adaptor plate to gearbox		1
8	310-140	\$0.39	NUT		6
9	365-730	\$0.39	WASHER, locking	} quantity decreases if item 12 is used	7/2
10	848-540	\$0.29	NUT		1
11	NA		STUD, locking extension to g/box		7/2
12	322-540	\$0.79	BOLT	alternative to 8, 10, 11	5
13	851-226	\$354.99	MAINSHAFT		1
15	NA		MAIN CASING		1
17	NA		STUD, overdrive to extension		7
18	NA		STUD, overdrive, lower LH		1
19	310-760	\$0.59	NUT		8
20	324-020	\$0.20	WASHER, locking		8
22	145-730	\$56.99	SOLENOID		1
23	466-540	\$1.59	GASKET		1
24	310-100	\$0.24	NUT, solenoid adjusting		1
25	466-385	\$0.79	SCREW, solenoid to main casing		2
26	324-110	\$0.29	WASHER, shakeproof		2
27	NA		CAM, operating valve		1
28	NA		LEVER		1
29	NA		LOCATING PIN, cam		1
30	NA		LOCATING PIN, lever		1
31	866-030	\$0.39	'O' RING		1
32	NA		SIDE PLATE		1
33	466-530	\$1.99	GASKET, side plate		1
34	466-385	\$0.79	SCREW, side plate		3
35	324-110	\$0.29	WASHER, shakeproof		3
36	NA		SCREW ASS'Y., solenoid adjusting		1
37	NA		PLUG, drain		1
38	466-350	\$0.69	WASHER, drain plug		1
39	328-357	\$9.79	BREATHER		1
40	866-090	\$26.49	PLUG		1
41	435-567	\$1.69	WASHER, copper		1
42	866-080	\$6.99	SPRING, plunger		1
43	866-070	\$8.59	PLUNGER		1
44	329-510	\$0.89	BALL		1
45	466-575	NA	OPERATING VALVE		1
46	466-680	NA	RELIEF VALVE KIT		1
47	290-925	\$0.39	SEAL, upper, relief valve		1
48	466-350	\$0.69	WASHER, lower, relief valve		1
51	NA		SCREW, pump retaining		1
52	466-660	NA	PLUNGER		1
53	866-130	\$8.39	SPRING, plunger		1
54	466-670	NA	PUMP BODY		1
55	466-675	NA	NON-RETURN VALVE		1
56	329-600	\$0.49	BALL		1
57	466-780	NA	SPRING, non return valve		1
58	NA		PIN, locating		1
59	466-350	\$0.69	WASHER, sealing		1
60	466-785	NA	PLUG, non return valve		1
65	322-883	\$79.99	PUMP CAM		1
66	327-120	\$1.19	WOODRUFF KEY		1
67	466-655	\$6.59	SNAP RING		1
68	466-515	\$0.59	SEAL, operating piston		2
69	466-510	\$23.99	OPERATING PISTON		2
70	NA		SPRING, operating piston		2
71	466-690	NA	BRIDGE BAR		2
72	310-765	\$1.29	LOCK NUT		4
73	466-695	\$29.99	CLUTCH SPRINGS (set of four)		1
74	NA		SEALING PLATE		1
75	866-220	\$18.99	MAGNET SET (set of 3)		1
76	466-625	NA	FILTER		1
77	NA		COVER PLATE, filter		1
78	466-620	\$1.99	GASKET, filter cover		1
79	322-230	\$0.39	SCREW, cover retaining		4
80	462-385	\$0.39	WASHER, shakeproof		4

No.	Part#	Price (Each)	Description	Application	Qty Req.
81	466-580	NA	BRAKE RING		1
82	NA		SNAP RING		1
83	NA		CIRCLIP		1
84	NA		BASE PLATE, bearing housing		1
85	127-880	\$44.99	FRONT BEARING		1
86	NA		BEARING HOUSING		1
87	NA		BOLT, bearing housing		4
88	NA		SUN GEAR		1
89	466-700	NA	SLIDING CLUTCH MEMBER		1
90	466-730	NA	PLANET GEAR CARRIER		1
	866-520	\$12.99	BEARING, needle roller		6
	NA		MILLS PIN, securing bearings		3
91	866-610	\$0.79	SPRING, one-way clutch		1
92	466-030	\$8.79	SNAP RING		1
93	466-035	NA	SLEEVE, clutch retaining		1
95	466-055	\$184.99	CAGE, uni-directional clutch rollers		1
96	866-598	\$14.99	ROLLER SET (12)		1
97	NA		INNER MEMBER, clutch		1
98	866-620	\$23.99	WASHER, thrust		1
99	466-720	NA	SPRUNG SLEEVE		1
100	NA		BEARING FACE, inside annulus		1
101	127-890	\$20.99	SPIGOT BEARING, inside annulus		1
102	NA		ANNULUS		1
103	525-100	\$16.99	BEARING, front of annulus shaft		1
106	466-810	NA	DRIVE GEAR, speedometer		1
107	NA		SPACER TUBE		1
108	466-830	NA	SHIM, 0.105"		A/R
	466-835	NA	SHIM, 0.100"		A/R
	466-840	NA	SHIM, 0.095"		A/R
	466-845	NA	SHIM, 0.090"		A/R
	NA		SHIM, 0.085"		A/R
109	125-900	\$7.99	BEARING, rear of annulus shaft		1
110	121-110	\$2.79	OIL SEAL, drive flange		1
111	466-595	\$104.99	DRIVE FLANGE		1
112	324-290	\$1.09	WASHER, plain		1
113	125-635	\$7.99	NUT, nyloc		1
114	325-440	\$0.39	SPLIT PIN, for slotted nut only		1
115	466-605	NA	PINION, speedometer drive		1
116	NA		BEARING, pinion		1
117	466-615	\$0.69	'O' RING		1
121	365-731	\$8.49	SCREW, locking pinion assembly		1
122	324-676	\$1.19	WASHER, copper		1
123	NA		STUD, rear casing to main casing	for lower 2 holes on flange	2
124	NA		STUD, rear casing to main casing	use in other six positions	6
125	310-760	\$0.59	NUT		8
126	324-250	\$0.19	WASHER, locking		8
127	NA		REAR CASING		1



# Spitfire 'J' Type Overdrive

1974-1980



# Spitfire 'J' Type Overdrive

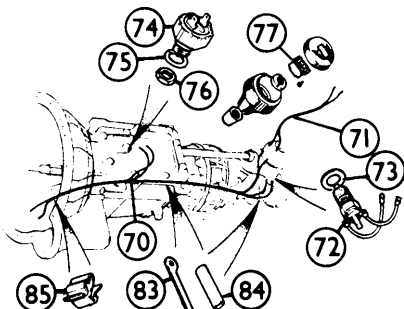
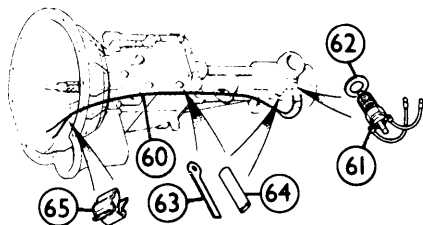
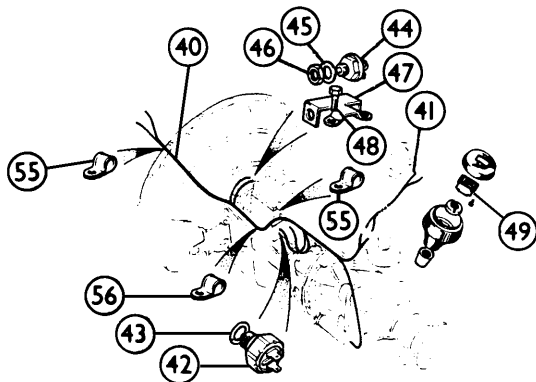
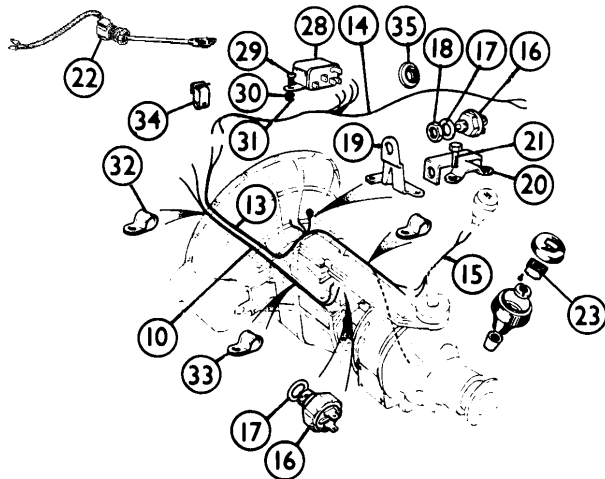
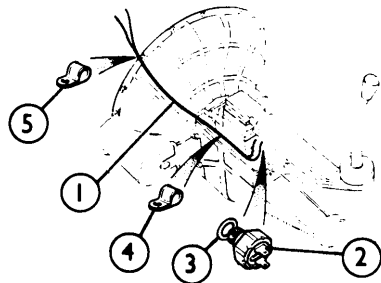
## Spitfire 'J' Type Overdrive (1974-80)

19436

No.	Part#	Price (Each)	Description	Application	Qty Req.
Overdrive Assembly for '3 Rail Gearbox'					
1			NA OVERDRIVE, reconditioned/exchange		1
2	021-510	\$54.99	ANGLE DRIVE, speedometer pinion		1
3	466-200	\$1.89	GASKET, o/drive to adaptor plate		1
4	810-311	\$239.99	ADAPTOR PLATE		1
5	698-200	\$0.99	GASKET, adaptor plate to gearbox		1
8	310-140	\$0.39	NUT	} quantity decreases if item 12 is used	7/2
9	365-730	\$0.39	WASHER, locking		7
11			NA STUD, extension to gearbox		7/2
12	322-540	\$0.79	BOLT	alternative to items 8 & 11	5
13			NA MAINSHAFT		1
Overdrive Assembly for 'Single Rail Gearbox'					
14			NA OVERDRIVE, reconditioned/exchange		1
15	021-510	\$54.99	ANGLE DRIVE, speedometer pinion		1
16	466-200	\$1.89	GASKET, o/drive to adaptor plate		1
17	810-313	\$119.99	ADAPTOR PLATE		1
18	693-040	\$0.69	GASKET, adaptor plate to gearbox		1
19			NA BOLT, adaptor plate to gearbox		8
20	365-730	\$0.39	WASHER, locking		8
21			NA MAINSHAFT		1
'J' Type Overdrive Assembly - All					
22	328-626	\$1.49	PLUG, in adaptor plate		1
23	847-400		NA PLUNGER		1
24	072-046		NA SPRING		1
25	328-085	\$4.79	STUD, long	} main housing to adaptor plate	6
26	328-075	\$2.69	STUD, short		2
27	310-760	\$0.59	NUT		8
28	324-020	\$0.20	WASHER, locking		8
30	546-095	\$279.99	SOLENOID		1
31	324-235	\$2.99	WASHER, sealing		1
32	520-330	\$0.49	'O' RING		2
33	546-105		NA GROUND WIRE, solenoid		1
35	328-145		NA SCREWED PLUG		1
36	324-255		NA WASHER, copper		1
37	866-875	\$37.99	FILTER, pressure		1
38	324-245	\$3.29	WASHER		1
39	328-135		NA PLUG, (threaded), filter		1
40	866-880	\$27.99	FILTER, suction, upgraded (requires modification)		1
	866-881	\$29.89	FILTER, suction, original type		1
41	466-365	\$10.99	MAGNET SET		2
42	866-825	\$89.99	COVER, sump		1
43	698-150	\$1.69	GASKET, sump		1
44	310-491	\$0.99	SCREW, sump cover		6
45	315-260	\$0.24	WASHER, shakeproof		6
50	866-860		NA BODY, relief valve	} used in '3 rail' type O/D (item 1)	1
51	290-935	\$0.59	'O' RING, small		1
52	520-340	\$0.79	'O' RING, large		1
53	866-855		NA DASH POT SLEEVE	} used in '3 rail' type O/D (item 1)	1
54	520-340	\$0.79	'O' RING		1
55			NA RELIEF VALVE		1
56			NA SPRING, relief valve	} used in 'single rail' type O/D (item 14)	1
57	866-845		NA DASH POT PISTON		1
58	328-155		NA DASH POT PLUG KIT		1
59	520-360	\$0.89	'O' RING	} used in 'single rail' type O/D (item 14)	1
65			NA RELIEF VALVE KIT		1
66	310-492	\$0.79	'O' RING, large		1
67	520-340	\$0.79	'O' RING, large		2
68	290-935	\$0.59	'O' RING, small		1
69	328-155		NA DASH POT PLUG KIT		1
70	520-360	\$0.89	'O' RING		1
71	328-125		NA PLUG, relief valve		1
72	329-135		NA SPRING, relief valve		1
73	329-510	\$0.89	BALL		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
75	866-865	\$96.99	PUMP PLUNGER		1
76	866-871		NA PUMP BODY, premium quality		1
	866-870	\$44.99	PUMP BODY		1
77	290-915	\$0.69	'O' RING		1
78	466-310	\$26.49	NON-RETURN VALVE KIT		1
79	466-315		NA PUMP PLUG KIT		1
80	462-620	\$0.59	'O' RING		1
81	466-655	\$6.59	CIRCLIP		1
82	326-970		NA SNAP RING		1
83	866-830	\$84.99	CAM, oil pump operating		1
84	327-120	\$1.19	WOODRUFF KEY		1
85	866-835		NA OPERATING PISTON		1
86	290-940	\$0.39	'O' RING		1
87	866-440		NA BRIDGE BAR		2
88	310-765	\$1.29	LOCK NUT		4
89			NA MAIN HOUSING		1
90			NA NAMEPLATE		1
91			NA DRIVE SCREW, nameplate		2
92	698-160	\$2.49	GASKET, brake ring to main housing		1
93	866-890	\$169.99	BRAKE RING		1
94	328-115		NA STUD, short		4
95	328-095		NA STUD, long		2
96	326-975		NA CIRCLIP, sun gear		1
97	326-980		NA CIRCLIP, clutch		1
98	326-985		NA SNAP RING, bearing		1
99	525-170	\$71.99	BEARING, clutch		1
100	866-895		NA BEARING HOUSING		1
101	320-025		NA BOLT		4
102	329-145	\$33.99	SPRINGS, set of four		1
103	866-900		NA SLIDING MEMBER (clutch)		1
104	866-905		NA SUN GEAR		1
105	866-910		NA PLANET GEAR & CARRIER		1
106			NA BEARING & AXLE SET		1
107	466-030	\$8.79	SNAP RING		1
108	866-915		NA OIL THROWER		1
109	866-920	\$184.99	FREEWHEEL UNIT		1
110	466-055	\$184.99	CAGE		1
111	866-598	\$14.99	ROLLER SET (12)		1
112	866-920	\$184.99	INNER MEMBER, clutch		1
113	866-610	\$0.79	SPRING, clutch retaining		1
114	466-080	\$24.99	THRUST WASHER		1
115	866-935		NA ANNULUS		1
116	866-630	\$28.99	BEARING, annulus head		1
117			NA GEAR, speedometer drive	3.89:1 axle ratio	1
			NA GEAR, speedometer drive	3.63:1 axle ratio	1
118	866-940		NA SPACER, annulus shaft		1
120	698-170	\$2.79	GASKET, rear to main housing		1
121			NA REAR HOUSING	for three rail gearbox	1
			NA REAR HOUSING	for single rail gearbox	1
122	365-720	\$0.79	NUT		6
123	365-730	\$0.39	WASHER, locking		4
124	324-676	\$1.19	WASHER, plain		2
125	525-150	\$16.99	BEARING, rear of annulus shaft		1
126	121-125	\$2.59	OIL SEAL		1
127			NA DRIVE FLANGE		1
128	466-145		NA WASHER		1
129	311-070		NA NUT, nyloc		1
130			NA PINION, speedometer drive	3.89:1 axle ratio	1
			NA PINION, speedometer drive	3.63:1 axle ratio	1
131	866-965	\$59.99	HOUSING, pinion		1
132	520-350	\$0.69	'O' RING		1
134	461-445	\$2.79	OIL SEAL		1
135	866-970	\$29.99	RETAINER, pinion		1
136	810-312		NA CLAMP, retainer		1
137	322-645	\$0.49	SET SCREW		1
138	315-260	\$0.24	WASHER, shakeproof		1

# Spitfire Gearbox



## Spitfire Gearbox Electrical

19437

No. Part#	Price (Each)	Description	Application	Qty Req.
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### 1967 thru 1974 Non-Overdrive Gearbox

1	542-270	\$26.99	HARNES, reverse lamp switch	1
2	140-470	\$12.99	SWITCH, reverse lamps	1
3	324-145	\$0.39	WASHER, spacing	A/R
4	162-230	\$1.39	CLIP, harness to gearbox top cover	1
5	802-705	\$1.39	CLIP, harness to bell housing	1

### 1964 thru 1973 'D' Type Overdrive Gearbox

10	542-270	\$26.99	HARNES, reverse lamp switch	1967-73	1
13		NA	HARNES, overdrive, on gearbox	1964-70	1
	161-583	\$23.99	HARNES, overdrive, on gearbox	1971-73	1
14		NA	HARNES, overdrive, on body	1964-70	1
	161-582	\$27.49	HARNES, overdrive, on body	1971-73	1
15	161-581	\$26.99	EXTENSION HARNES, to gear lever switch	1971-73	1
16	140-470	\$12.99	SWITCH, overdrive inhibitor	also reverse lamps	2
17	324-145	\$0.39	WASHER, spacing		A/R
18	310-255	NA	NUT, switch securing		1
19		NA	BRACKET, inhibitor switch	thru 1972	1
20	322-881	\$49.99	BRACKET, inhibitor switch	1973	1
21	314-265	\$0.59	SCREW, bracket to gearbox		2
22	542-160	\$48.99	SWITCH, overdrive	1964-70	1
23	141-320	\$12.49	SWITCH in knob	1971-73	1
28	542-170	\$21.99	RELAY, overdrive		1
29	323-705	\$0.59	SCREW, self tapping		2
30	324-010	\$0.19	WASHER, locking		2
31	324-990	\$0.39	WASHER, plain		2
32	802-705	\$1.39	CLIP, harness securing		2
33	162-230	\$1.39	CLIP, harness securing		1
34		NA	CLIP, harness to bulkhead		1
35	565-050	\$1.29	GROMMET, bulkhead		1

### 1974-1980 'J' Type Overdrive Gearbox

'J' Type overdrive equipped 1974 Spitfires originally used two harnesses on the gearbox (one for reverse lights, the other for overdrive) plus two sets of wires running from the car body to supply the two systems. As these are not available, use a combined harness (item 40 on this page), which may be easily installed on the earlier cars by simply connecting it to the reverse lamp circuit wires hanging on the bulkhead, just to the left of the front of the gearbox tunnel (the wires are green and green/brown). The overdrive supply wires on the car body will now be redundant.

### 1974 'J' Type Overdrive Gearbox

40	161-584	\$29.99	HARNES, reverse lamp switch & overdrive	(see notes above)	1
41	161-581	\$26.99	EXTENSION HARNES, overdrive	in gear lever	1
42	140-470	\$12.99	SWITCH, reverse lamps		1
43	324-145	\$0.39	WASHER, spacing		A/R
44	140-470	\$12.99	SWITCH, inhibitor, overdrive		1
45	324-145	\$0.39	WASHER, spacing		1
46	310-255	NA	NUT, switch securing		1
47	322-881	\$49.99	BRACKET, inhibitor switch		1
48	314-265	\$0.59	SCREW, bracket to gearbox		2
49	141-320	\$12.49	SWITCH in knob		1
55	802-705	\$1.39	CLIP, harness securing		2
56	162-230	\$1.39	CLIP, harness securing		1

### 1975-1980 Non-Overdrive Gearbox

60	161-585	\$49.99	HARNES, reverse lamp switch		1
61	542-410	\$18.99	SWITCH, reverse lamps		1
62	131-557	\$0.49	WASHER, spacing		A/R
63		NA	CLIP, harness to gearbox		2
64		NA	INSULATING SLEEVE, for clip		2
65		NA	CLIP, harness to bulkhead		1

### 1975-1980 'J' Type Overdrive Gearbox

70	161-585	\$49.99	HARNES, reverse lamp switch & overdrive		1
71	161-581	\$26.99	EXTENSION HARNES, overdrive	in gear lever	1
72	542-410	\$18.99	SWITCH, reverse lamps		1
73	131-557	\$0.49	WASHER, spacing		A/R
74	140-470	\$12.99	SWITCH, inhibitor, overdrive		1
75	324-145	\$0.39	WASHER, spacing		A/R
76	310-255	NA	NUT, switch securing		1
77	141-320	\$12.49	SWITCH in knob		1
83		NA	CLIP, harness to gearbox		2
84		NA	INSULATING SLEEVE, for clip		2
85		NA	CLIP, harness to bulkhead		1



So Your Overdrive's Stopped Working...

Symptom:

- A) Overdrive does not engage
- B) Overdrive does not disengage
- C) Clutch Slip in overdrive

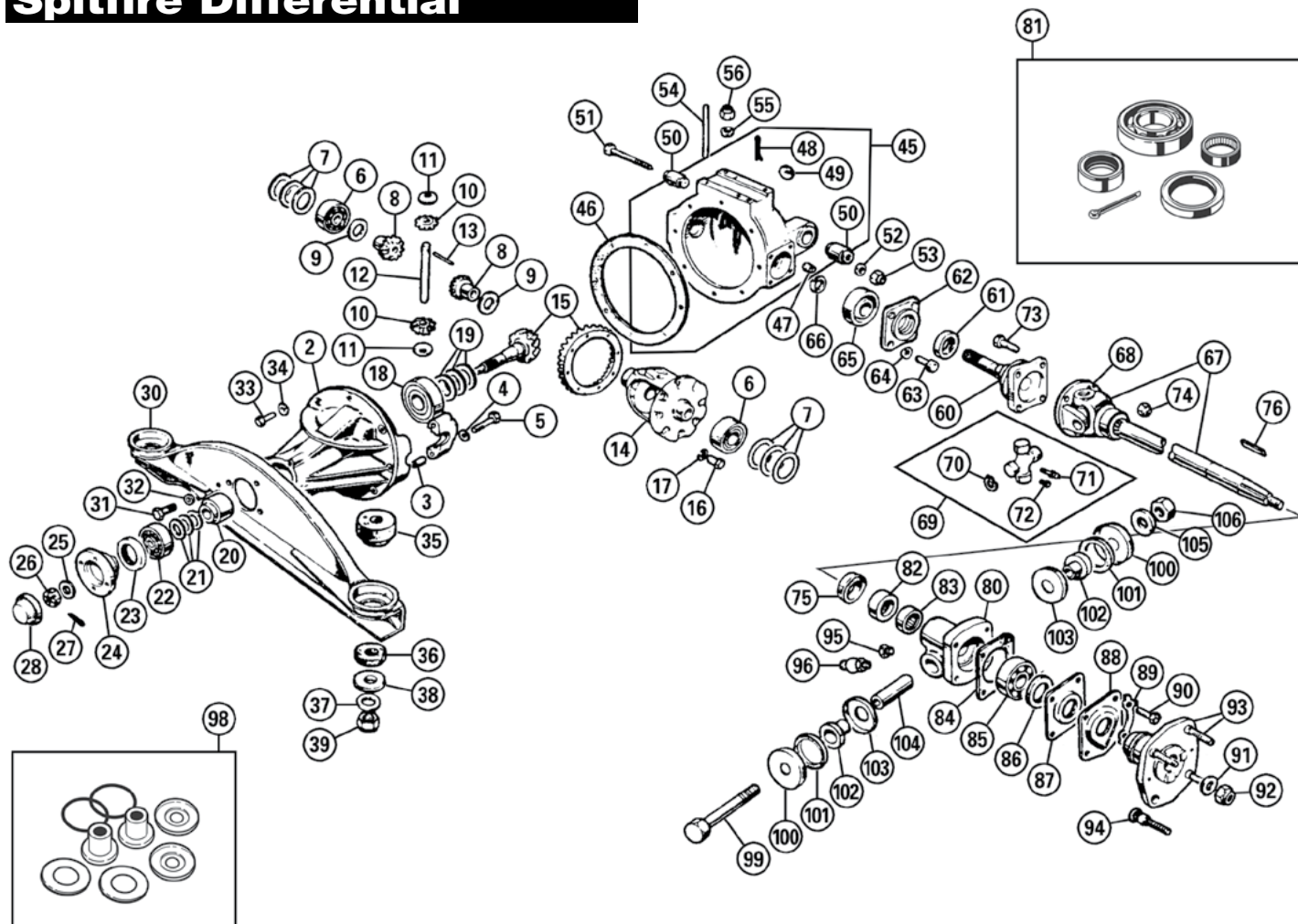
POSSIBLE CAUSE	A	B	C
Insufficient oil in gearbox	X		X
Electrical system fault	X	X	
Solenoid lever out of adjustment	X	X	X
Insufficient hydraulic pressure (check valves for seating or dirt)	X		X
Pump filter blocked	X		
Blocked restrictor jet in operating valve		X	
Solenoid sticking	X	X	
Worn or glazed clutch lining			X
Car not fitted with overdrive	X		

If you'd prefer to explore some less expensive reasons for failure before looking up the price of a solenoid or overdrive unit. Check for the following easy-to-cure problems first (these are equally applicable to both 'D' and 'J' type fitted cars);

- 1) If you look at the gear knob switch you will notice that there are special connectors used on the gear lever harness which slide onto the switch fittings. The connectors are insulated from each other by means of the switch casing, however they do sometimes become disconnected through vibration and either earth out or break the circuit intermittently.
- 2) A short circuit caused by chaffing of the gear lever wires (161-581) is a prevalent problem on all cars with gear knob mounted overdrive switches.
- 3) The overdrive may sometimes cease to work due to wear on the inhibitor switch ball end of the 3rd & 4th gear selector shaft. Removal of a spacing washer may cure this problem. Too few washers may load up the selector and 'stiffen' the gear change.
- 4 ) Remember the all-important ingredient of an overdrive is oil. It is the operating medium as well as a lubricant. Under no circumstances should anti-friction additives be used in gearbox or overdrive oil. Hypoid oil should not be used even though it's recommended by Triumph (the gearbox maker). 'Laycock de Normanville' (the overdrive maker) specifically excludes oils with hypoid additives from its lubrication chart.



# Spitfire Differential



## Spitfire Differential

19438

No.	Part#	Price (Each)	Description	Application	Qty Req.
2	676-300	NA	CASING, differential	Mk1-3	1
	676-301	NA	CASING, differential	MkIV-1500	1
3	676-391	\$1.49	BUSH, bearing cap alignment		4
4	324-040	\$0.39	WASHER, spring		4
5	676-392	NA	BOLT, attaching bearing cap		4
6	525-155	\$31.99	BEARING, inner, diff carrier	Mk1-3	2
	126-000	\$14.99	BEARING, inner, diff carrier	MkIV, 1500 to (c)	2
	676-393	\$11.99	BEARING, inner, diff carrier, AM	FM67065	2
	676-280	\$13.49	BEARING, inner, diff carrier	1500 from (c) FM67066	2
7	676-230	NA	SHIM, carrier side, 0.009"	Mk1-3	A/R
	676-225	NA	SHIM, carrier side, 0.013"		A/R
	676-220	NA	SHIM, carrier side, 0.014"		A/R
	676-215	NA	SHIM, carrier side, 0.020"		A/R
	676-235	NA	SHIM, carrier side, 0.003"	MkIV-1500	A/R
	676-240	NA	SHIM, carrier side, 0.005"		A/R
	676-245	NA	SHIM, carrier side, 0.010"		A/R
	676-250	NA	SHIM, carrier side, 0.020"		A/R
					A/R
8	676-394	NA	SUN WHEEL, differential	Mk1-3 to (c) FD22570	2
	071-351	NA	SUN WHEEL, differential	Mk3 (c) FD22571 to (c) FM67065	2
	675-695	NA	SUN WHEEL, differential	1500 from (c) FM67066	2
9	676-395	NA	THRUST WASHER, sun wheel	Mk1-3 to (c) FD22570	2
	265-250	\$2.99	THRUST WASHER, sun wheel	Mk3 from (c) FD22571 to 1500	2
10	676-396	NA	PLANET GEAR, differential	Mk1-3 to (c) FD22570	2
	071-352	NA	PLANET GEAR, differential	Mk3 (c) FD22571 to 1500 1977	2
	675-700	\$19.99	PLANET GEAR, differential	1500 from 1978	2
11	675-625	NA	THRUST WASHER, 0.036"	Mk1-3 to (c) FD22570	A/R
	675-630	NA	THRUST WASHER, 0.040"		A/R
	675-635	NA	THRUST WASHER, 0.044"		A/R
	675-640	NA	THRUST WASHER, 0.048"		A/R
	675-645	NA	THRUST WASHER, 0.052"		A/R
	675-650	NA	THRUST WASHER, 0.056"		A/R

No.	Part#	Price (Each)	Description	Application	Qty Req.
	675-655	NA	THRUST WASHER, 0.027"	Mk3 from (c) FD22571 to 1500 (1977)	A/R
	675-660	NA	THRUST WASHER, 0.029"		A/R
	675-665	\$11.99	THRUST WASHER, 0.031"		A/R
	675-670	NA	THRUST WASHER, 0.033"		A/R
	675-675	\$7.99	THRUST WASHER, 0.035"		A/R
	675-680	NA	THRUST WASHER, 0.037"		A/R
	675-685	\$11.69	THRUST WASHER, 0.039"		A/R
	675-690	NA	THRUST WASHER, 0.041"		A/R
	676-330	\$11.99	THRUST WASHER, 0.043"		A/R
					A/R
	676-331	NA	THRUST WASHER, 0.027"	1500 from 1978	A/R
	676-332	NA	THRUST WASHER, 0.029"		A/R
	676-333	NA	THRUST WASHER, 0.031"		A/R
	676-334	NA	THRUST WASHER, 0.033"		A/R
	676-335	NA	THRUST WASHER, 0.035"		A/R
	676-336	NA	THRUST WASHER, 0.037"		A/R
	676-337	NA	THRUST WASHER, 0.039"		A/R
	676-338	NA	THRUST WASHER, 0.041"		A/R
	676-339	NA	THRUST WASHER, 0.043"		A/R
	676-340	NA	THRUST WASHER, 0.045"		A/R
	676-341	NA	THRUST WASHER, 0.047"		A/R
12	676-397	NA	CROSS PIN, differential	Mk1-3 to (c) FD22570	1
	675-705	NA	CROSS PIN, differential	Mk3 from (c) FD22571 to 1500 (1977)	1
	675-710	NA	CROSS PIN, differential	1500 from 1978	1
13	675-715	NA	PIN, locking cross pin, solid type	Mk1 to 1500 (c) 1977	1
	675-720	NA	PIN, locking cross pin, scroll type	1500 from 1978	1
14	676-310	NA	CARRIER, differential	Mk1-3 to (c) FD22570	1
	676-311	NA	CARRIER, differential	Mk3 from (c) FD22571	1
	676-312	NA	CARRIER, differential	MkIV-1500 to 1977	1
	676-313	NA	CARRIER, differential	1500 from 1978	1
15	676-315	\$469.99	CROWN WHEEL & PINION	Mk1-3	1
	676-316	NA	CROWN WHEEL & PINION	Mk3 without overdrive	1
	676-260	\$599.99	CROWN WHEEL & PINION	MkIV to mid 1973	1
	676-260	\$599.99	CROWN WHEEL & PINION	MkIV from mid 1973	1
	676-270	\$599.99	CROWN WHEEL & PINION	1500	1

⚠ WARNING: Cancer and Reproductive Harm. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

No.	Part#	Price (Each)	Description	Application	Qty Req.
16	676-399	NA	BOLT, crown wheel to carrier	Mk1-3	8
17	324-265	\$1.29	WASHER, locking		8
18	525-145	\$49.99	BEARING, pinion head	Mk1-3	1
	071-350	\$27.99	BEARING, pinion head	MkIV-1500	1
19	674-220	\$3.99	SHIM, pinion head bearing, 0.003"	Mk1-3	A/R
	674-230	\$2.99	SHIM, pinion head bearing, 0.005"		A/R
	674-240	\$2.99	SHIM, pinion head bearing, 0.010"		A/R
	676-200	NA	SHIM, pinion head bearing, 0.087"	MkIV-1500	A/R
	676-320	NA	SHIM, pinion head bearing, 0.0885"		A/R
	676-321	NA	SHIM, pinion head bearing, 0.090"		A/R
	676-322	NA	SHIM, pinion head bearing, 0.0915"		A/R
	676-210	NA	SHIM, pinion head bearing, 0.093"		A/R
	676-323	NA	SHIM, pinion head bearing, 0.0945"		A/R
	676-324	NA	SHIM, pinion head bearing, 0.096"		A/R
	676-140	NA	SHIM, pinion head bearing, 0.075"	1500	A/R
	676-145	NA	SHIM, pinion head bearing, 0.0765"		A/R
	676-150	NA	SHIM, pinion head bearing, 0.077"		A/R
	676-155	NA	SHIM, pinion head bearing, 0.078"		A/R
	676-160	NA	SHIM, pinion head bearing, 0.079"		A/R
	676-325	NA	SHIM, pinion head bearing, 0.0795"		A/R
	676-165	NA	SHIM, pinion head bearing, 0.080"		A/R
	676-170	NA	SHIM, pinion head bearing, 0.081"		A/R
	676-175	NA	SHIM, pinion head bearing, 0.082"		A/R
	676-326	NA	SHIM, pinion head bearing, 0.0825"		A/R
	676-180	NA	SHIM, pinion head bearing, 0.083"		A/R
	676-185	NA	SHIM, pinion head bearing, 0.084"		A/R
	676-190	NA	SHIM, pinion head bearing, 0.085"		A/R
	676-327	NA	SHIM, pinion head bearing, 0.0855"		A/R
	676-195	NA	SHIM, pinion head bearing, 0.086"		A/R
20	676-400	NA	SPACER, solid	Mk1-3	1
	674-205	\$9.99	SPACER, solid	MkIV	1
	674-215	\$14.99	SPACER, collapsible		1
21	676-401	NA	SHIM, pinion nose, 0.010"	Mk1-3	A/R
	676-115	NA	SHIM, pinion nose, 0.003"		A/R
	676-110	NA	SHIM, pinion nose, 0.005"		A/R
	676-120	NA	SHIM, pinion nose, 0.030"	MkIV-1500	A/R
	674-240	\$2.99	SHIM, pinion nose, 0.010"		A/R
	674-230	\$2.99	SHIM, pinion nose, 0.005"		A/R
	676-135	\$4.49	SHIM, pinion nose, 0.003"		A/R
22	676-402	NA	BEARING, pinion nose, outer	Mk1-3	1
	125-135	\$28.99	BEARING, pinion nose, outer		1
	125-140	\$15.99	BEARING, pinion nose, outer		1
23	120-815	\$3.49	SEAL, pinion flange	Mk1-3	1
	071-337	\$3.79	SEAL, pinion flange	MkIV-1500	1
24	676-345	NA	DRIVE FLANGE	Mk1-3	1
	676-346	NA	DRIVE FLANGE	MkIV to 1973	1
	072-248	NA	DRIVE FLANGE	MkIV from 1973 & 1500	1
25	676-403	\$1.99	WASHER, plain	Mk1-3	1
	114-966	\$7.39	WASHER, plain	MkIV-1500	1
26	676-404	NA	NUT, pinion flange, slotted	Mk1-3	1
	310-700	NA	NUT, pinion flange, slotted	MkIV to mid 1973	1
	310-485	\$1.89	NUT, pinion flange, nyloc	MkIV from mid 1973, 1500	1
27	676-405	NA	SPLIT PIN, nut retaining	Mk1-3	1
	325-330	\$0.19	SPLIT PIN, nut retaining	MkIV with slotted nut	1
28	072-247	NA	SHIELD, over pinion nut	MkIV from mid 1973, 1500	1
30	676-350	NA	BRACKET, front mounting	Mk1 to (c) FC27520	1
	676-351	NA	BRACKET, front mounting	Mk1 from (c) FC27521 to Mk3 (c) FC128021	1
	676-352	NA	BRACKET, front mounting	Mk3 from (c) FC128022	1
	676-353	NA	BRACKET, front mounting	MkIV-1500	1
31	676-406	\$11.99	BOLT, mounting bracket		4
32	324-355	\$0.29	WASHER, shakeproof		4
33	322-290	\$0.89	SCREW, casing		8
34	365-730	\$0.39	WASHER, spring		8
35	680-175	\$5.99	BUSH, diff mounting, front upper, rubber		2
	683-015	\$29.99	BUSH SET, diff mounting, front upper, poly		1
36	680-235	\$1.29	BUSH, diff mounting, front lower, rubber		2
	683-013	\$14.99	BUSH SET, diff mounting, front lower, poly		1
37	676-407	\$3.99	WASHER, plain, diff mounting		2
38	676-408	NA	WASHER, LH side only		1
39	310-510	\$0.69	NUT, nyloc		2
45	676-305	NA	CASING, differential, rear	Mk1-3 to (c) FD22570	1
	676-306	NA	CASING, differential, rear	Mk3 from (c) FD22571	1
	676-307	NA	CASING, differential, rear	MkIV-1500	1
46	697-480	\$0.89	GASKET, differential casing		1
47	328-340	\$1.79	PLUG, oil filler		1
48	325-330	\$0.19	SPLIT PIN, breather		1

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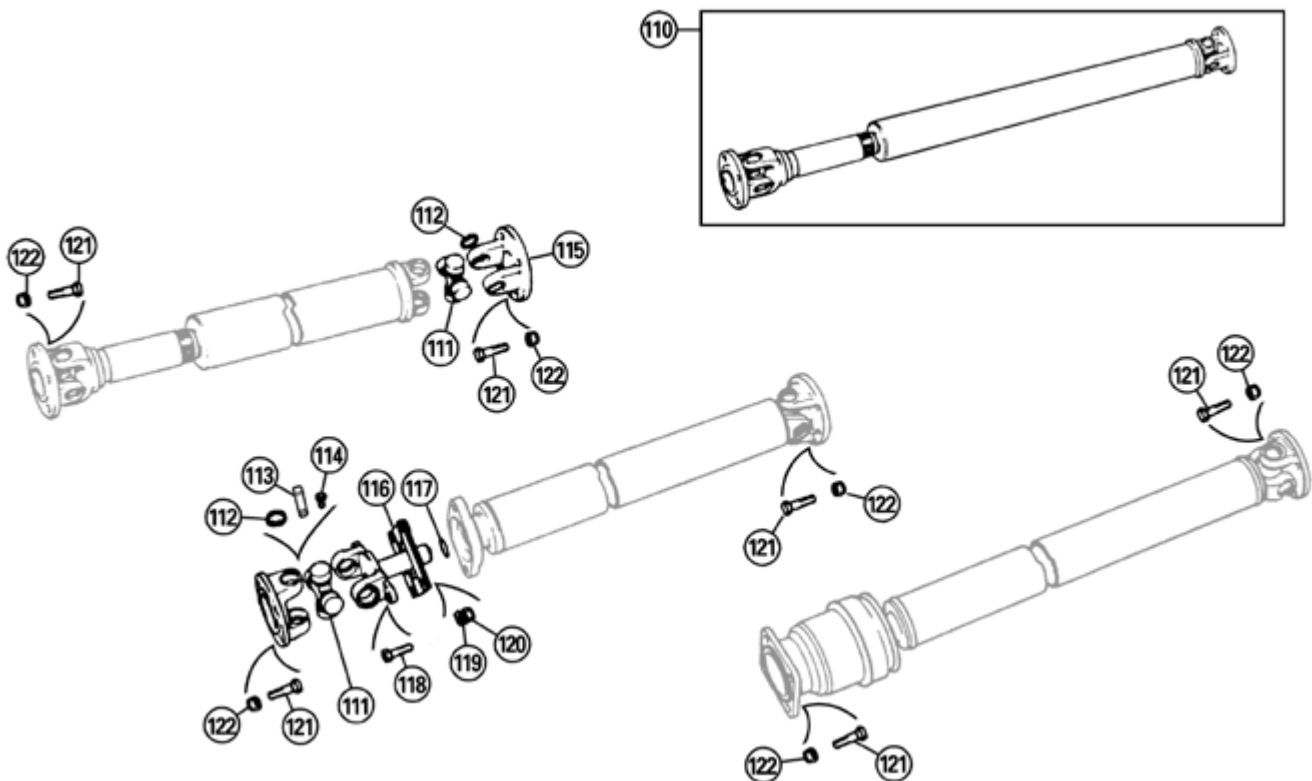
## Spitfire Differential

No.	Part#	Price (Each)	Description	Application	Qty Req.
49	328-014	\$1.89	CORE PLUG, 5/8" diameter		1
50	680-185	\$4.69	BUSH, diff mounting rear		2
	683-014	\$56.99	BUSH SET, diff mounting rear, poly		1
51	320-015	NA	BOLT, rear differential mounting		1
52	324-475	\$0.19	WASHER, plain		1
53	310-650	\$0.69	NUT, nyloc		1
54	318-004	\$3.99	STUD, rear spring	Mk1-3	6
	318-005	\$3.99	STUD, rear spring	MkIV-1500	4
55	315-010	\$0.39	WASHER, plain		4/6
56	310-510	\$0.69	NUT, nyloc		4/6
60	676-360	NA	OUTPUT SHAFT, axle	Mk1-3 to (c) FD22570	2
	676-361	NA	OUTPUT SHAFT, axle	Mk3 from (c) FD22571	2
	675-615	NA	OUTPUT SHAFT, axle	MkIV-1500	2
61	520-115	\$2.99	SEAL, output shaft to diff casing		2
62	676-365	NA	RETAINER, seal to bearing	Mk1-3 to (c) FD22570	2
	674-845	\$142.99	RETAINER, seal to bearing	Mk3 from (c) FD22571 to 1500	2
63	323-355	NA	SCREW, socket headed		8
64	324-020	\$0.20	WASHER, spring		8
65	525-200	\$14.99	BEARING, output shaft	Mk1-3 to (c) FD22570	2
	125-900	\$7.99	BEARING, output shaft	Mk3 from (c) FD22571 to 1500	2
66	676-366	NA	CIRCLIP, bearing to output shaft	Mk1-3 up to (c) FD22570	2
	676-367	\$1.89	CIRCLIP, bearing to output shaft	Mk2 from (c) FD22571 to 1500	2
67	674-905	\$199.99	DRIVE SHAFT & YOKE	Mk1-IV to 1973	2
	676-100	\$199.99	DRIVE SHAFT & YOKE	MkIV from 1973 & 1500	2
68	674-915	NA	YOKE, drive flange, front	Mk1-3	2
	674-925	\$37.99	YOKE, drive flange, front	MkIV-1500	2
69	268-060	\$26.99	UNIVERSAL JOINT, greaseable		2
	268-061	\$12.99	UNIVERSAL JOINT, greaseable, aftermarket		2
	114-951	\$96.99	UNIVERSAL JOINT, sealed		2
	676-368	\$9.99	UNIVERSAL JOINT, sealed, aftermarket		2
70	676-369	NA	CIRCLIP, universal joint retaining		8
71	328-540	\$1.89	GREASE NIPPLE		A/R
72	676-370	\$1.39	PLUG		2
73	320-375	\$1.29	BOLT, output shaft to driveshaft flange	Mk1-3	8
	320-525	\$1.99	BOLT, output shaft to driveshaft flange	MkIV-1500	8
74	310-105	\$0.49	NUT, nyloc	Mk1-3	8
	310-510	\$0.69	NUT, nyloc	MkIV-1500	8
75	674-875	\$19.99	STONE GUARD, drive shaft		2
76	327-230	\$4.79	KEY, drive shaft to drive flange		2
80	674-855	\$219.99	HOUSING, hub bearing, rear		2
81	525-235	\$15.99	HUB BEARING KIT, rear		2
82	520-265	\$22.99	SEAL, inner		2
83	525-075	\$8.79	BEARING, needle roller, inner		2
84	697-445	\$0.49	GASKET, hub flange		2
85	525-080	\$16.99	BEARING, outer		2
86	520-270	\$1.99	SEAL, outer		2
87	674-865	NA	PLATE, seal housing & bearing retaining		2
88	676-290	\$10.59	SHIELD, retaining grease		2
89	674-945	NA	LOCK TAB, rear hub		4
90	320-220	\$2.59	BOLT, plate & shield to hub housing		8
	322-290	\$0.89	SCREW, plate & shield to hub housing		8
91	114-966	\$7.39	WASHER, hub nut to drive flange		2
92	310-485	\$1.89	NUT, pinion flange, nyloc		2
93	674-885	\$199.99	DRIVE FLANGE, with studs		2
94	661-325	\$3.89	STUD, rear wheel		8
95	676-371	NA	PLUG, lubrication		2
96	676-372	\$0.99	GREASE NIPPLE		2
98	674-935	\$5.99	BUSH SET, trunnion, per side		2
99	661-063	\$2.69	BOLT, trunnion pivot		2
100	676-374	\$0.69	WASHER, outer		4
101	661-750	\$0.89	SEALING RING		4
102	676-375	\$0.99	BUSH, trunnion, rear, nylon		4
	683-021	\$46.99	BUSH SET, trunnion, rear, poly		1
103	141444	NA	WASHER, inner		4
104	141221	NA	SPACER, rear trunnion, steel		2
105	315-200	\$0.39	WASHER, plain		2
106	310-320	\$1.49	NUT, nyloc		2

Prices subject to change. See MossMotors.com for current pricing.



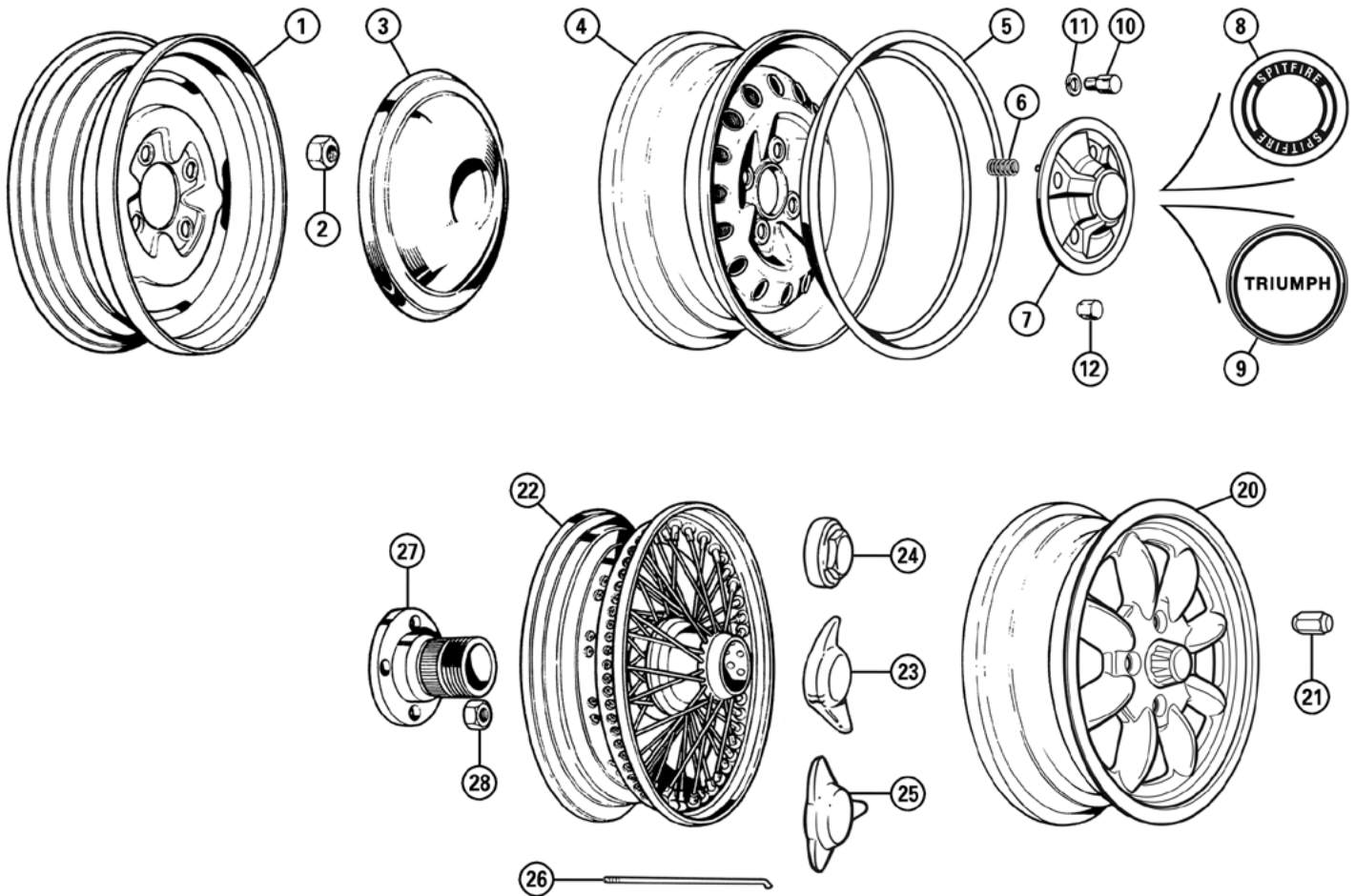
# Spitfire Driveshaft



## Spitfire Driveshaft

19439

No.	Part#	Price (Each)	Description	Application	Qty Req.
110	854-778	\$264.99	DRIVESHAFT ASS'Y. (replacement)	Mk1-3 non overdrive	1
	854-779	NA	DRIVESHAFT ASS'Y. (replacement)	Mk1-3 overdrive	1
	854-775	\$219.99	DRIVESHAFT ASS'Y. (replacement)	MkIV, 3 rail, non-OD	1
	854-780	\$249.99	DRIVESHAFT ASS'Y. (replacement)	{ MkIV, 3 rail overdrive, 1500 single rail non-OD	1
	854-785	\$254.99	DRIVESHAFT ASS'Y. (replacement)	1500 single rail overdrive	1
111	268-060	\$26.99	UNIVERSAL JOINT, greaseable, GKN/Hardy-Spicer		2
	268-061	\$12.99	UNIVERSAL JOINT, greaseable, aftermarket		2
	114-952	\$19.99	UNIVERSAL JOINT, sealed		2
	676-368	\$9.99	UNIVERSAL JOINT, sealed, aftermarket		2
112	676-369	NA	CIRCLIP, universal joint retaining		4/8
113	328-540	\$1.89	GREASE NIPPLE		1/2
114	676-370	\$1.39	PLUG		1/2
115	674-915	NA	YOKE, drive flange	Mk1-3	2
	674-925	\$37.99	YOKE, drive flange	MkIV-1500	1/2
116	854-660	\$5.49	STRAP, propshaft, flexible		8
117	854-665	NA	O RING, sealing spigot		1
118	320-525	\$1.99	BOLT		4
119	324-310	\$0.49	WASHER, plain		4
120	310-240	\$0.89	NUT, nyloc		4
121	320-375	\$1.29	BOLT, propshaft	Mk1-3	8
	320-395	\$1.49	BOLT, propshaft	MkIV-1500	8
122	310-105	\$0.49	NUT, nyloc, propshaft	Mk1-3	8
	310-510	\$0.69	NUT, nyloc, propshaft	MkIV-1500	8



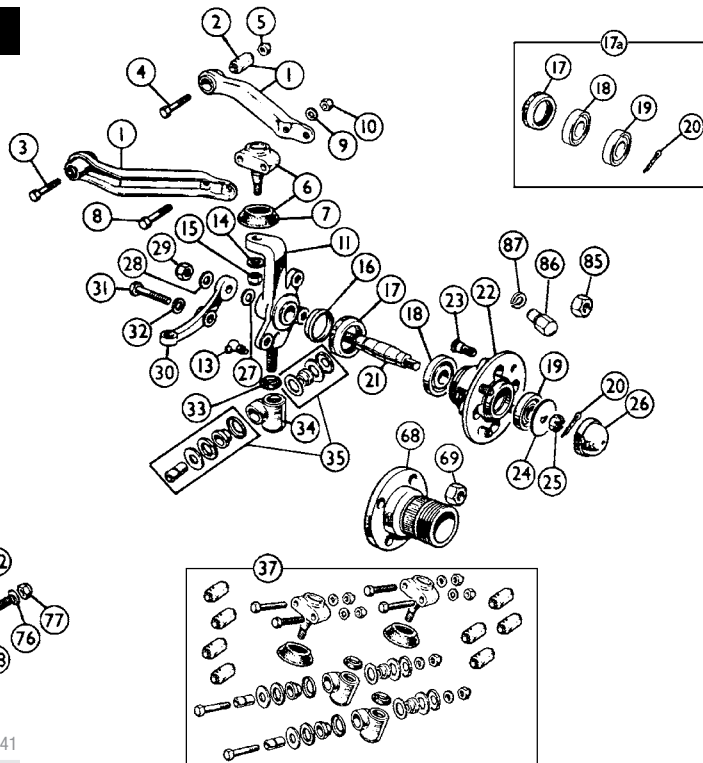
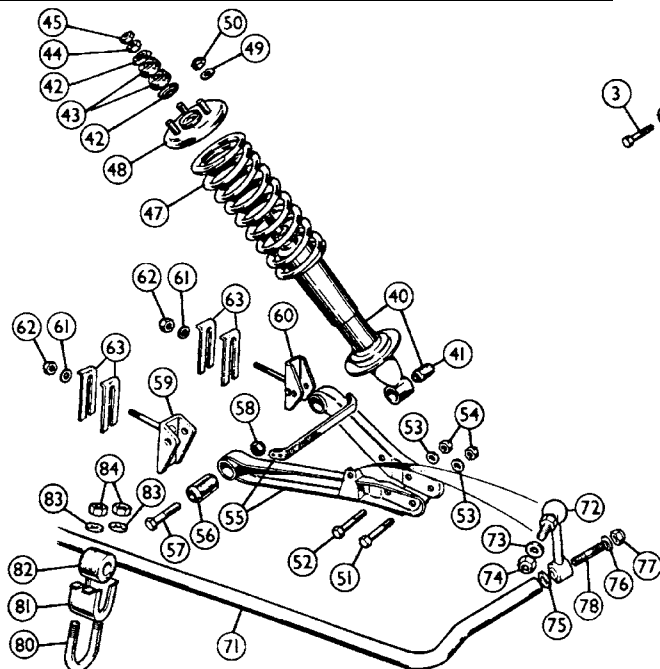
## Spitfire Road Wheels

19440

No. Part#	Price (Each)	Description	Application	Qty Req.
1	NA	WHEEL, steel, 13" x 3.5", wide slots	Mk1-2 to (c) FC56030	5
	NA	WHEEL, steel, 13" x 3.5", narrow slots	Mk2 from (c) FC56031, Mk3 to FD75000	5
	NA	WHEEL, steel, 13" x 4.5", narrow slots	Mk3 from FD75001	5
2 674-625	\$3.19	LUG NUT	Mk1-3	16
3 661-364	\$99.99	HUB CAP	Mk1-3	4
4	NA	WHEEL, steel, 13" x 4.5"	MkIV, 1500 through 1978	5
	NA	WHEEL, steel, 13" x 5"	1979-80	5
5	NA	WHEEL TRIM, 13", chrome, single		A/R
453-048	\$159.99	WHEEL TRIM SET, 13", chrome, 4 piece		1
6 601-315	\$0.99	SPRING, hub cap tensioning		16
7 661-365	\$99.99	HUB CAP, silver		4
8 601-290	\$4.39	FOIL, wheel center, silver & black	'Spitfire' 1300	4
9 071-922	\$7.99	FOIL, wheel center, silver & blue	'Triumph' 1500	4
10 661-405	\$4.29	LUG NUT, chrome		16
11 661-415	\$0.99	WASHER, wheel nut		16
12 662-200	NA	LUG NUT, chrome	(For steel wheels without hub caps).	16
20 854-720	\$239.99	WHEEL, 8 spoke, alloy, silver, 13" x 5"		5
21 264-156	\$5.49	LUG NUT, stainless steel	alloy wheels	16

No. Part#	Price (Each)	Description	Application	Qty Req.
22 454-805	\$399.99	WIRE WHEEL, painted, 13" x 4.5"		4
454-835	\$559.99	WIRE WHEEL, chrome, 13" x 4.5"		4
452-736	\$19.99	INNER TUBE, 145/155/165 x 13"		5
23 200-215	\$69.99	WHEEL NUT, 2 eared, 8 TPI, RH		2
200-225	\$69.99	WHEEL NUT, 2 eared, 8 TPI, LH		2
24 462-740	\$69.99	WHEEL NUT, octagonal, 8 TPI, RH		2
462-730	\$69.99	WHEEL NUT, octagonal, 8 TPI, LH		2
386-030	\$10.99	WRENCH, octagonal knock-offs		1
25 200-345	\$139.99	WHEEL NUT, 3 eared, 8 TPI, RH		2
200-335	\$139.99	WHEEL NUT, 3 eared, 8 TPI, LH		2
26 662-205	\$6.99	SPOKE, short, 3.62", painted		A/R
662-210	\$6.99	SPOKE, long, 5.01", painted		A/R
662-215	\$11.99	SPOKE, short, 3.62", chromed stainless		A/R
662-220	\$11.99	SPOKE, long, 5.01", chromed stainless		A/R
27 661-375	\$78.99	HUB ADAPTOR, wire wheel, LH		2
661-385	\$78.99	HUB ADAPTOR, wire wheel, RH		2
662-230	\$129.99	HUB ADAPTOR, wire wheel, long, LH		2
662-240	\$129.99	HUB ADAPTOR, wire wheel, long, RH		2
28 661-395	\$2.09	NUT, chamfered, adaptor to hub		16
386-020	\$65.99	KNOCK-OFF HAMMER, zinc alloy, 2 lbs.		1
386-000	\$59.99	KNOCK-OFF HAMMER, copper		1
386-940	\$8.99	WIRE WHEEL CLEANING BRUSH		1

# Spitfire Front Suspension



## Spitfire Front Suspension

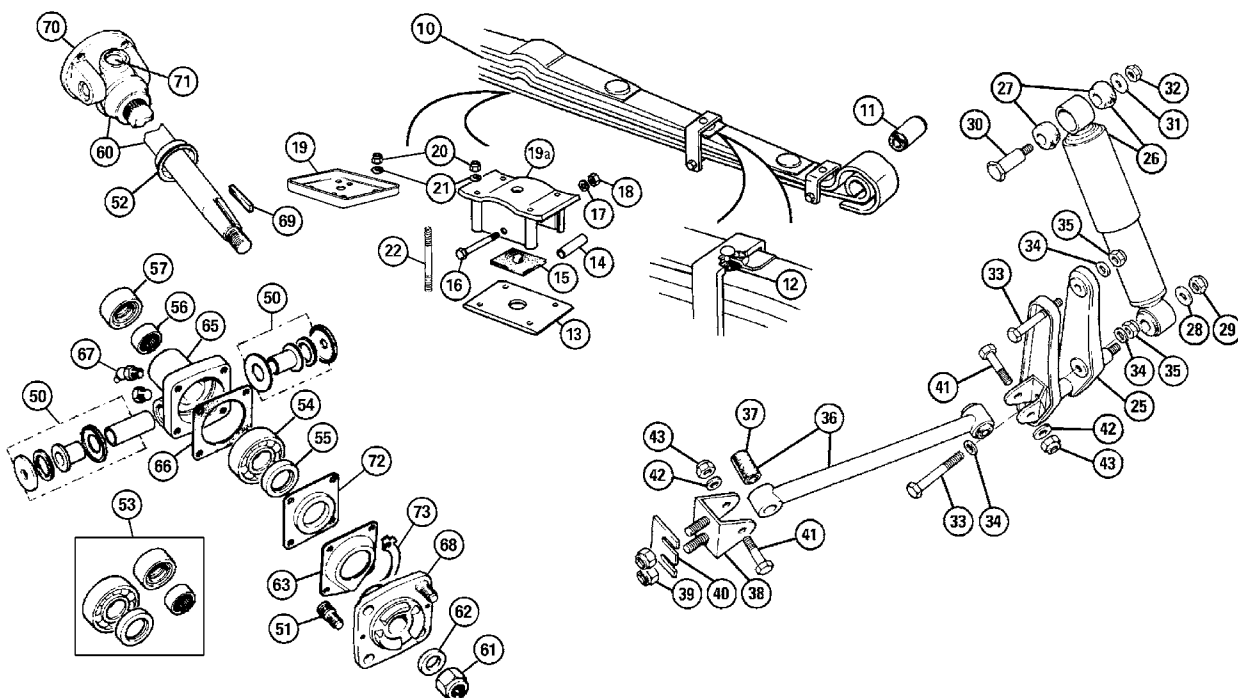
19441

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	661-065	\$31.99	WISHBONE ARM, upper	1962-80	4
2	661-075†	\$1.99	BUSH, rubber		4
	661-073	\$22.99	BUSH, polyurethane		4
3	320-565	\$0.99	BOLT, upper wishbone, front		2
4	322-640	\$2.69	BOLT, upper wishbone, rear		2
5	310-240	\$0.89	NUT, nyloc		4
6	661-095†	\$14.99	BALL JOINT		2
7	661-097†	NA	GAITER, ball joint		2
8	320-585†	\$1.29	BOLT, top ball joint		4
9	365-720†	\$0.79	WASHER, plain		4
10	310-290†	\$1.19	NUT, nyloc		4
11	661-035	\$299.99	VERTICAL LINK, LH	1964 from FC15576-80	1
	661-030	\$299.99	VERTICAL LINK, RH		1
13	328-500	\$0.99	GREASE NIPPLE, 90° angle	1962-80	2
14	315-200	\$0.39	WASHER, plain		2
15	310-320	\$1.49	NUT, nyloc, (top ball joint)		2
16	661-275	NA	SHIELD, inner seal		2
17a	525-215	\$18.99	HUB BEARING & SEAL KIT		2
17	520-155	\$5.29	GREASE SEAL		2
18	525-130	\$19.99	BEARING, inner		2
19	525-140	\$15.99	BEARING, outer		2
20	325-440	\$0.39	COTTER PIN		2
21	661-285	\$64.99	STUB AXLE		2
22	661-305	NA	HUB UNIT	1964 from FC15576-80	2
23	661-325	\$3.89	STUD, wheel		8
24	324-890	\$2.39	THRUST WASHER, outer bearing	1962-80	2
25	310-410	\$2.49	CASTLE NUT, hub retaining		2
26	661-430	\$2.99	GREASE CAP, front hub		2
27	324-880	\$0.69	WASHER, spacing		2
28	324-880	\$0.69	WASHER, spacing		2
29	310-016	\$0.39	NUT, nyloc, stub axle		2
30	661-205	\$89.99	TIE ROD LEVER, LH		1
	661-195	\$89.99	TIE ROD LEVER, RH		1
31	674-937	\$4.99	BOLT, arm to vertical link		2
32	324-250	\$0.19	WASHER, locking, square		2
33	520-225†	\$1.79	SEAL, rubber	1962-80	2
34	661-445	\$46.99	TRUNNION, lower, LH, OE		1
	661-455	\$46.99	TRUNNION, lower, RH, OE		1
	661-446†	\$32.99	TRUNNION, lower, LH, aftermarket		1
	661-456†	\$29.99	TRUNNION, lower, RH, aftermarket		1
35	661-485†	\$7.99	TRUNNION BUSH KIT		2
37	660-028	\$139.99	MAJOR SUSPENSION KIT (includes items marked †)		1
40	670-195	\$26.99	SHOCK ABSORBER, standard	1962-80 for standard shock absorbers only	2
	670-260	\$159.99	SHOCK ABSORBER, KYB		2
	683-307	\$399.99	SHOCK ABSORBER PAIR, Spax, adj.		1
41	680-180	\$2.99	BUSH, rubber, lower		2
	683-006	\$29.99	BUSH SET, "SuperPro" poly., lower		1
42	667-760	NA	WASHER, cupped, (upper)		4

No.	Part#	Price (Each)	Description	Application	Qty Req.
43	667-770	\$0.99	BUSH, rubber, upper	1962-80 for standard shock absorbers only	4
	661-074	\$16.99	BUSH SET (4), polyurethane, upper		1
44	310-050	\$0.69	NUT		2
45	310-070	\$0.39	NUT, locking		2
47	661-645	\$59.99	SPRING, standard	1967-74	2
	661-655	NA	SPRING, standard	1975-80	2
48	661-076	\$39.99	SPRING PLATE, upper	1962-80	2
49	315-215	\$0.29	WASHER, plain		6
50	312-000	\$0.49	NUT, nyloc		6
51	674-936†	\$3.39	BOLT, trunnion to lower wishbone		2
52	322-225	\$2.39	BOLT, shock to lower wishbone		2
53	315-200†	\$0.39	WASHER, plain		4
54	310-320†	\$1.49	NUT, nyloc		4
55	661-535	NA	WISHBONE, lower, LH		1
	661-525	NA	WISHBONE, lower, RH		1
56	661-075†	\$1.99	BUSH, rubber, inner wishbone		4
	661-073	\$22.99	BUSH, polyurethane, inner wishbone		4
57	320-545	\$0.99	BOLT, wishbone pivot	4	
58	310-240	\$0.89	NUT, nyloc	4	
59	661-685	\$64.99	PIVOT BRACKET, forward	2	
60	661-695	\$64.99	PIVOT BRACKET, rearward	2	
61	131-557	\$0.49	WASHER, plain	4	
62	310-240	\$0.89	NUT, nyloc	4	
63	661-795	\$7.49	SHIM, camber adjustment	A/R	
68	661-375*	\$78.99	ADAPTOR HUB, wire wheel, LH	1962-80	2
	661-385*	\$78.99	ADAPTOR HUB, wire wheel, RH		2
*These hubs will only safely accept wire wheels specifically designed for Spitfires.					
69	661-395	\$2.09	NUT, chamfered, adaptor to hub	1962-80	16
71	667-775	\$169.99	SWAY BAR, 7/8"	1971-80	1
72	667-715	\$14.39	LINK, sway bar to wishbone, LH	1962-80	1
	667-725	\$14.39	LINK, sway bar to wishbone, RH		1
73	324-135	\$0.49	WASHER, plain		2
74	310-320	\$1.49	NUT, nyloc		2
75	324-310	\$0.49	WASHER, plain, inner		2
76	324-475	\$0.19	WASHER, plain, outer		2
77	310-240	\$0.89	NUT, nyloc		2
78	667-785	\$3.69	STUD, link		2
80	667-335	\$3.99	U-BOLT, sway bar	1971-80	2
	667-730	\$4.99	U-BOLT, sway bar	1962-70	2
81	667-745	\$7.99	CAP, retaining roll bar	1971-80	2
	667-740	\$6.99	CAP, retaining roll bar	1962-70	2
82	680-215	\$2.29	BUSH, rubber	1971-80	2
	680-205	\$1.59	BUSH, rubber	1962-70	2
83	365-720	\$0.79	WASHER, plain	1971-80	4
84	310-290	\$1.19	NUT, nyloc	1971-80	4
85	674-625	\$3.19	WHEEL NUT	1962-70	16
86	661-405	\$4.29	LUGNUT	1971-80	16
87	661-415	\$0.99	WASHER, lugnut		16



# Spitfire Rear Suspension & Axle



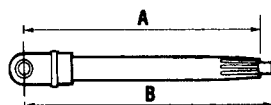
## Spitfire Rear Suspension & Axle

19442

No.	Part#	Price (Each)	Description	Application	Qty Req.
10	853-200	NA	SPRING	1962-70	1
	853-205	\$189.99	SPRING	1971-80	1
11	674-975	\$4.99	BUSH, leaf spring	1962-80	2
12	674-976	\$2.49	BUSH, thrust, between leaves		4
13	NA		LOWER MOUNTING BOX PLATE	1971-80	1
14	NA		SPACER TUBE, lower leaf		1
15	661-066	\$7.99	SPRING PAD	1971-80	1
16	661-064	\$1.89	BOLT, center pivot		1
17	365-730	\$0.39	WASHER, locking	1971-80	1
18	310-140	\$0.39	NUT		1
19	NA		PLATE, spring	1962-70	1
19a	661-067	\$109.99	MOUNTING BOX	1971-80	1
20	310-240	\$0.89	NUT	1962-80	6/4
21	315-010	\$0.39	WASHER		6/4
22	318-004	\$3.99	STUD, leaf spring to diff. case	1962-70	6
	318-005	\$3.99	STUD, leaf spring to diff. case	1971-80	4
25	661-036	\$179.99	VERTICAL LINK, LH	1962-80	1
	661-031	\$154.99	VERTICAL LINK, RH		1
26	670-218	\$52.97	SHOCK ABSORBER PAIR, standard	1962-80	1
	670-261	\$89.99	SHOCK ABSORBER, KYB		2
	683-309	\$399.99	SHOCK ABSORBER PAIR, Spax, adj.	1962-80	1
27	680-170	\$1.29	MOUNTING BUSH, stock shock		8
28	324-380	\$0.89	WASHER, plain	1962-80	2
29	310-320	\$1.49	NUT, nyloc		2
30	670-217	\$14.99	BOLT, shock absorber	1962-80	2
31	315-035	\$0.29	WASHER, plain		2
32	310-690	\$0.49	NUT, nyloc, thin	1962-80	2
33	661-063	\$2.69	BOLT, vertical link to spring/hub		4
34	315-200	\$0.39	WASHER, plain	1962-80	4
35	310-320	\$1.49	NUT, nyloc		4
36	NA		RADIUS ARM, rear	1962-80	2
37	661-075	\$1.99	BUSH, rubber, rear radius arm	1962-80	4

No.	Part#	Price (Each)	Description	Application	Qty Req.
38	674-928	\$79.99	PIVOT BRACKET, LH	1962-72	1
	674-929	\$79.99	PIVOT BRACKET, RH		1
	674-926	\$72.99	PIVOT BRACKET, LH	1973-80	1
	674-927	\$72.99	PIVOT BRACKET, RH		1
39	310-240	\$0.89	NUT, nyloc	1962-80	4
40	661-796	\$2.89	SHIM, pivot bracket to chassis		A/R
41	320-565	\$0.99	BOLT, radius arm	1962-80	4
42	131-557	\$0.49	WASHER, plain		4
43	310-240	\$0.89	NUT, nyloc	1962-80	4
50	674-935	\$5.99	TRUNNION BUSH KIT, 1-side		2
51	661-325	\$3.89	WHEEL STUD, front & rear	1962-80	16
52	674-875	\$19.99	OIL DEFLECTOR CUP, axle shaft		2
53	525-235	\$15.99	BEARING KIT, rear hub, 1-side	1962-80	2
54	525-080	\$16.99	BEARING, outer		2
55	520-270	\$1.99	OIL SEAL, outer	1962-80	2
56	525-075	\$8.79	BEARING, inner		2
57	520-265	\$22.99	OIL SEAL, inner	1962-80	2
60	674-905	\$199.99	HALF SHAFT (narrow track)		2
	676-100	\$199.99	HALF SHAFT (wide track)	1973-80	2
61	310-485	\$1.89	NUT	1962-80	2
62	114-966	\$7.39	WASHER		2
63	676-290	\$10.59	SHIELD, grease retaining	1962-80	2
65	674-855	\$219.99	HUB, inner		2
66	697-445	\$0.49	GASKET	1962-80	2
67	328-580	\$2.09	GREASE NIPPLE		2
68	674-885	\$199.99	HUB, driving	1962-80	2
69	327-230	\$4.79	KEY		2
70	674-925	\$37.99	FLANGE	1971-80	2
71	268-060	\$26.99	U-JOINT, GKN/Hardy-Spicer		2
	268-061	\$12.99	U-JOINT, aftermarket	1962-80	2
72	674-865	NA	HOUSING, oil seal		2
73	674-945	NA	LOCKTAB	1962-80	4

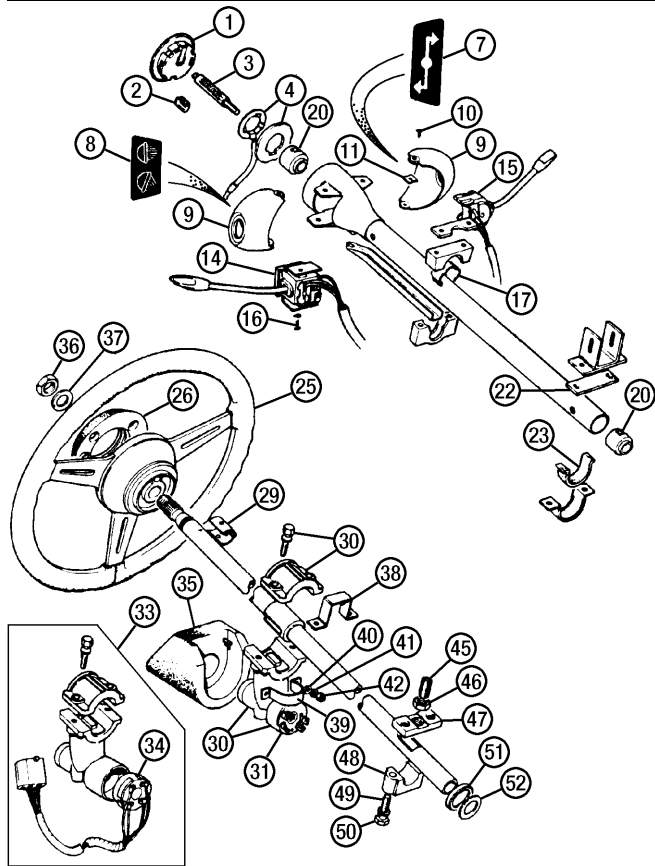
### • Halfshaft length:



674-905 (narrow track) A= 18.5" B= 19.5"

676-100 (wide track) A= 19.5" B= 20.5"

# Spitfire Steering



**Spitfire Steering Column (1962-76)**

19443

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	667-430	\$44.99	HORN PUSH, Triumph shield logo	1962-72	1
	667-435	\$44.99	HORN PUSH, 'Triumph' lettering	1973-76	1
2	667-420	\$12.99	CLIP, horn push securing	1962-70	1
	667-425	\$0.39	CLIP, horn push securing	1971-76	1
3	560-430	\$15.99	BRUSH, horn push (2.6")	} as fitted	1
	560-420	\$6.49	BRUSH, horn push (3.4")		1
4	667-590	\$16.99	HORN SLIP RING ASSEMBLY	} 1962-76	1
7	667-515	\$8.99	DECAL, indicators, LHD		1
8	667-525	\$4.49	DECAL, main/dip, LHD	1968-76	1
9	667-505	\$13.99	ESCUTCHEON	} 1962-76	2
10	323-470	\$0.69	SCREW		2
11	326-565	\$1.29	SPIRE NUT	} 1971-76	2
14	635-665	\$69.99	SWITCH, headlamp, dip & flash, LHD		1
15	560-080	\$29.99	SWITCH, turn signal, LHD	1962-76	1
16	314-105	NA	SCREW, switch attachment	1971-76	4
17	667-325	NA	SPRING CLAMP	1962-76	1
25	853-720	NA	STEERING WHEEL	} 1971-76	1
26	853-725	\$16.99	PADDING, for boss		1
20	525-020	\$5.99	BEARING, steering column	} 1962-76	2
	525-021	\$29.49	BEARING, steering column, uprated		2
22	667-340	\$2.59	FELT PACKING STRIP	} 1974-76	1
23	667-330	\$1.49	FELT PACKING STRIP		1
29	854-245	NA	CLIP, indicator cancelling	} 1970-73	1
30	667-840	\$99.99	STEERING LOCK & SWITCH, w/ 2 keys		1
31	667-865	\$54.99	SWITCH, ignition	} 1974-76	1
33	667-850	\$119.99	STEERING LOCK & IGN. SWITCH (replacement)		1
34	667-845*	\$59.99	IGNITION SWITCH, Lucas		1
	667-846	\$39.99	IGNITION SWITCH, aftermarket		1

Requires minor modification - see instructions online.

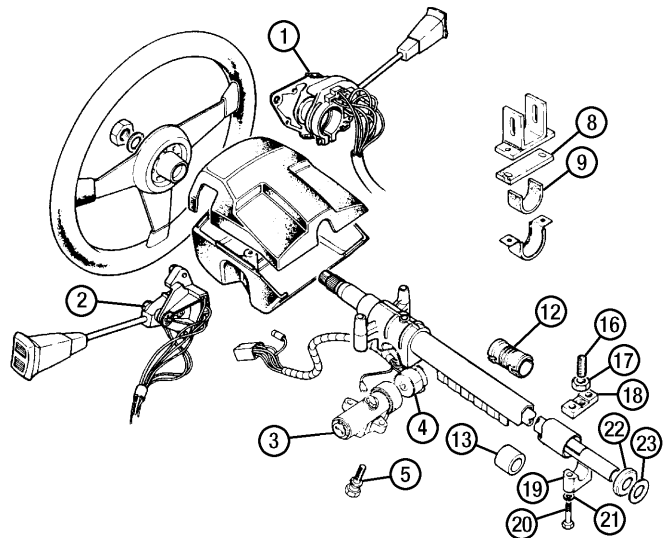
\*With wiring & plastic plug on end. Does not include anti-run-on valve wire for '74-'76

Lock & switch ass'y. with 6 wire switch is not available. If you need 6 wires w/ 5 pin connector, - the other powers the anti-run-on valve - order switch # 667-875 below.

667-875 \$84.99 IGNITION SWITCH, 6 wires, 5 pin plastic plug 1974-76 1

Many different steering locks were fitted. Triumph had at least four different suppliers, and the steering lock on your car may have been changed. We have rationalized the steering locks based on availability. Order your steering lock assembly based on the presence or absence of a plastic plug on the switch (illus. no. 34). If you have a plug, order part #667-850; if not, order #667-840.

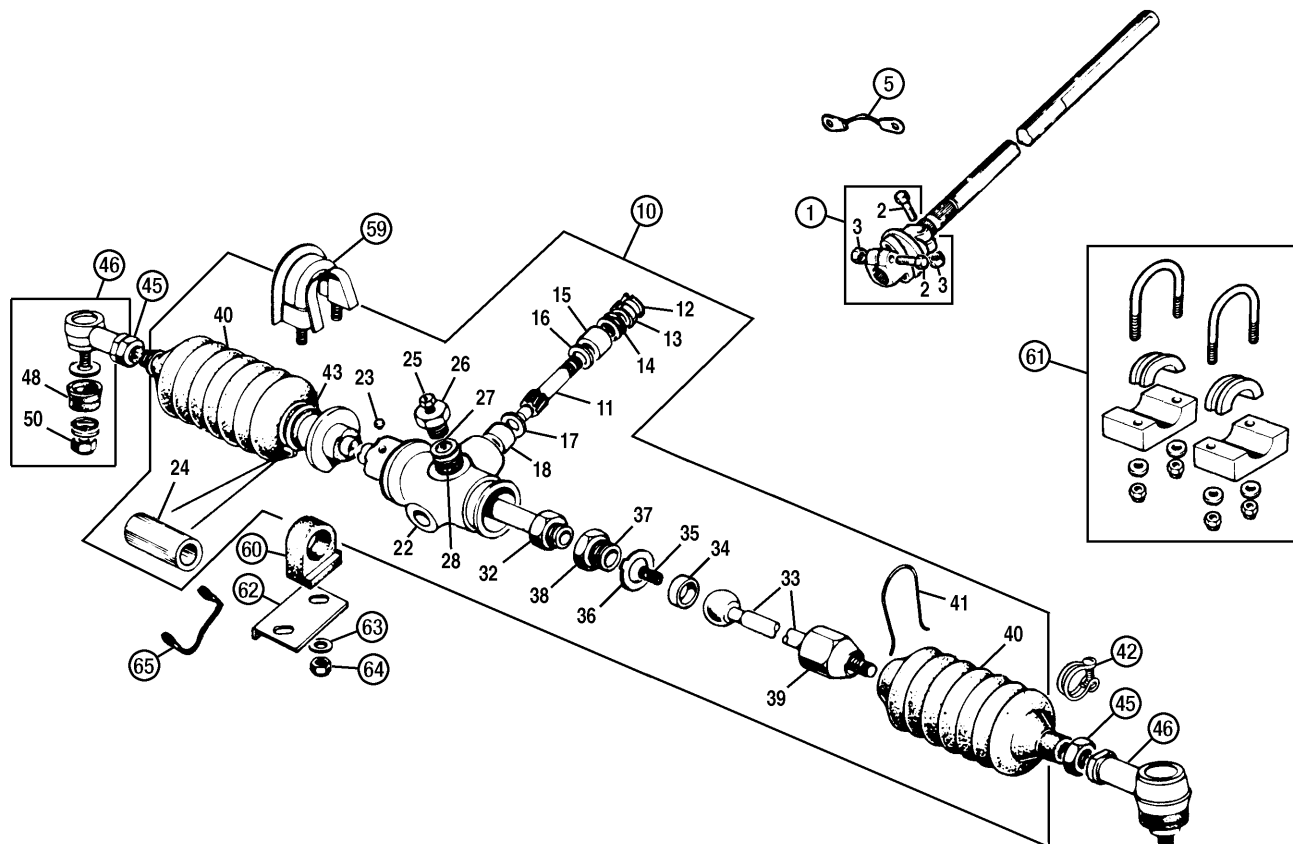
No.	Part#	Price (Each)	Description	Application	Qty Req.
35	667-890	\$84.99	CRASH PAD, ignition switch	1971-76	1
36	310-530	\$7.49	NUT, steering wheel	} 1962-76	1
37	315-020	NA	WASHER, steering wheel		1
38	667-895	NA	CLAMP	} 1971-76	1
39	667-885	NA	CLIP		1
40	324-990	\$0.39	WASHER, plain	} 1962-80	2
41	324-010	\$0.19	WASHER, locking		2
42	310-115	\$0.24	NUT	} 1962-80	2
45	667-080	NA	SCREW		1
46	310-540	\$0.69	JAM NUT	} 1962-80	1
47	667-070	NA	LOCK PLATE, tapped		1
48	667-060	NA	CLAMP	} 1962-80	1
49	320-500	\$0.59	BOLT		2
50	324-020	\$0.20	WASHER, locking	} 1962-80	2
51	667-320	\$3.99	END CAP		1
52	667-085	\$1.59	BEARING WASHER	} 1962-80	1
					1



**Spitfire Steering Column (1977-80)**

19444

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	570-250	\$36.99	SWITCH, indicator, headlamp & horn	LHD	1
2	570-260	\$89.99	SWITCH, wiper & wash (replacement)	LHD	1
3	667-905	\$379.99	STEERING LOCK & IGNITION SWITCH		1
4	071-765	\$139.99	SWITCH, ignition, electrical portion		1
5	072-028	\$6.49	SHEAR BOLT (included with 667-905)		2
8	667-330	\$1.49	FELT PACKING STRIP		1
9	667-340	\$2.59	FELT PACKING STRIP		1
12	263-410	\$4.99	STEERING COLUMN BEARING, upper		1
13	525-020	\$5.99	STEERING COLUMN BEARING, lower		1
	525-021	\$29.49	STEERING COLUMN BEARING, lower, uprated		1
16	667-080	NA	SCREW, allen		1
17	310-540	\$0.69	JAM NUT		1
18	667-070	NA	LOCK PLATE, tapped, steering column adjustment		1
19	667-060	NA	CLAMP		1
20	320-500	\$0.59	BOLT		2
21	324-020	\$0.20	WASHER, locking		2
22	667-320	\$3.99	END CAP		1
23	667-085	\$1.59	BEARING WASHER		1



## Spitfire Steering Rack

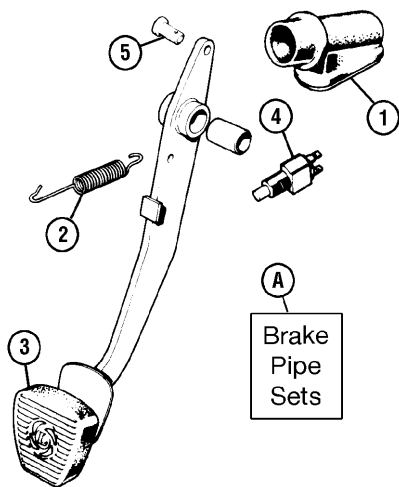
19445

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	667-395	\$59.99	COUPLING, steering	1962-80	1
2	322-310	\$0.99	BOLT, pinching clamp		2
3	310-105	\$0.49	NUT, nyloc		2
5	667-095	\$4.99	GROUND STRAP, steering column		1
10	667-901	\$269.99	STEERING RACK ASS'Y., new (stock ratio)	1962-80 LHD	1
	667-187	\$269.99	STEERING RACK ASS'Y., new (quick ratio)		1
11	667-130	NA	PINION (original assemblies only)		1
12	326-015	\$1.49	CIRCLIP, securing pinion		1
13	667-160	NA	COLLAR	1962-80	1
14	667-410	\$2.49	SEAL		1
15	667-150	NA	PINION BUSH, upper		1
16	667-140	NA	WASHER, thrust, upper		1
17	667-120	NA	WASHER, thrust, lower	1962-80	1
18	667-110	NA	PINION BUSH, lower		1
22	667-135	NA	RACK HOUSING, LHD		1
23	854-045	\$4.99	PLUG, nylon		1
24	667-115	\$6.99	BUSH, passenger side	1962-80	1
25	667-200	\$6.59	PLUG		1
	328-580	\$2.09	GREASE NIPPLE, replaces plug		1
26	667-190	NA	CAP		1
27	329-060	NA	SPRING	1962-80	1
28	667-170	NA	DAMPER PAD		1
32	667-250	NA	LOCK NUT, rack bar		2
33	667-215	\$20.69	BALL PIN		2
34	667-400	\$8.89	SOCKET	1962-80	2
35	329-390	\$2.99	SPRING		2
36	667-230	\$1.99	TAB WASHER		2
37	667-560	\$2.79	SHIM, 0.002"		A/R
	667-570	\$1.99	SHIM, 0.010"	1962-80	A/R
38	667-240	NA	SOCKET NUT		2
39	667-210	NA	BALL HOUSING		2
40	680-058	\$21.99	RACK BOOTS, pair	1962-80	1
41	674-870	\$0.59	WIRE TIE, driver's side		1
42	326-475	\$2.29	CLIP, outer ends		2
43	326-410	\$2.89	CLIP, passenger's side		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
45	310-390	\$0.49	NUT, locking tie rod end	1962-80	2
46	668-040	\$19.99	TIE ROD END PAIR		1
47	680-065	NA	GAITER CLAMPING RING		2
48	680-060	\$3.79	GAITER		2
50	310-240	\$0.89	NUT, nyloc	1962-80	2
59	667-305	\$32.99	'U' CLAMP ASSEMBLY		2
60	680-070	\$3.59	MOUNTING BUSH, rubber		2
	683-183	\$24.99	MTG. BUSH PAIR, SuperPro polyurethane		1
61	667-288	\$49.99	SOLID RACK MOUNTING KIT (replaces 59, 60, 62, 63, 64)	1962-80	1
62	667-315	\$5.99	PLATE, reinforcer		2
63	365-720	\$0.79	WASHER, plain		4
64	310-290	\$1.19	NUT, nyloc		4
65	736-300	\$4.99	GROUND STRAP, rack to chassis		1



# Spitfire Brakes



## Spitfire Brakes

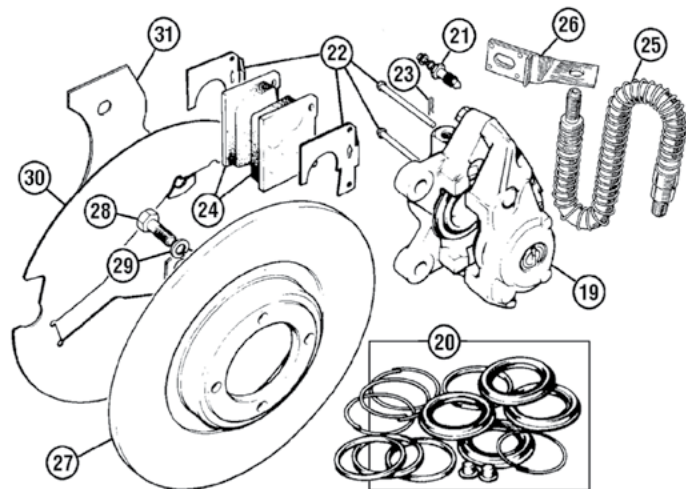
19446

No.	Part#	Price (Each)	Description	Application	Qty Req.
A	588-206	\$219.99	Brake Pipe Set, single line	Mk1, 2, some Mk3	1
	588-207	\$199.99	Brake Pipe Set, single line RHD	non-USA 1968-75	1
	588-209	\$329.99	Brake Pipe Set, dual line	most Mk3, MkIV, 1500 thru 75	1
	588-208	\$284.99	Brake Pipe Set, dual line	1500 1976-80	1
1	583-260	\$2.69	Dust Boot, master cylinder	1962-80	1
2	582-610	\$4.39	Pedal Return Spring		1
3	680-230	\$2.79	Pedal Pad, "T" (not illus.)	1962-70	1
	071-912	\$2.99	Pedal Pad, Leyland logo (illus.)	1971-80	1
4	542-370	\$5.79	Switch, brake light	1962-80	1
5	596-165	\$1.49	Clevis Pin, pedal to master		1

## Spitfire Master Cylinders

19447

No.	Part#	Price (Each)	Description	Application	Qty Req.
6	581-122	\$36.99	Master Cylinder, aftermarket	Mk1, 2, some Mk3 (single line system)	1
7	180-990	\$9.29	Repair Kit		1
8	580-100	\$175.99	Master Cylinder, TRW/Girling	most USA Mk3, MkIV & 1500 LHD thru 1975 (dual line system)	1
	580-101	\$44.99	Master Cylinder, aftermarket		1
8a	583-120	\$36.99	Reservoir Kit		1
9	583-210	\$19.99	Repair Kit		1
	582-500	\$1.69	Seal, master cylinder cap		1
	583-120	\$36.99	Cap, master cylinder		1
10	580-115	\$154.99	Master Cylinder, TRW	1976-80	1
	580-110	\$52.99	Master Cylinder, aftermarket		1
11	583-220	\$15.99	Repair Kit, master cylinder		1
12	586-535	NA	P.D.W.A. ASS'Y. w/switch	dual line system thru 1975	1
		NA	P.D.W.A. ASS'Y. w/switch	dual line system 1976-80	1

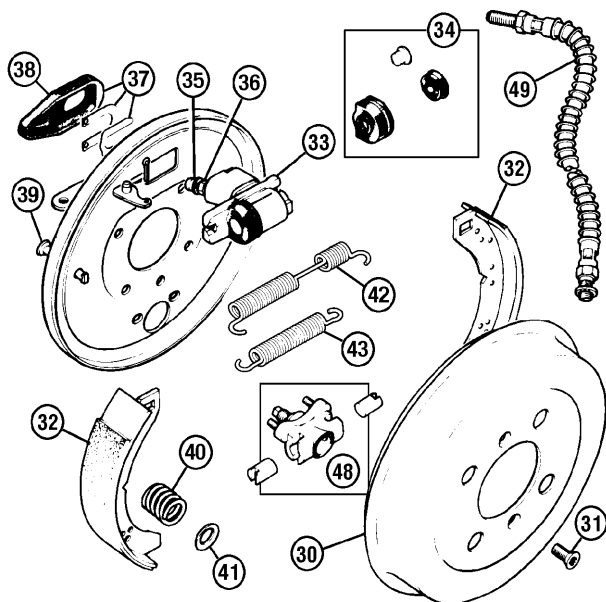


## Spitfire Front Brakes

19448

No.	Part#	Price (Each)	Description	Application	Qty Req.
	580-055	\$179.99	Caliper, R/H	Mk1, Mk2	1
	580-065	\$179.99	Caliper, L/H		1
	182-915	\$21.99	Piston		4
	583-155	\$19.99	Repair Kit, calipers		2

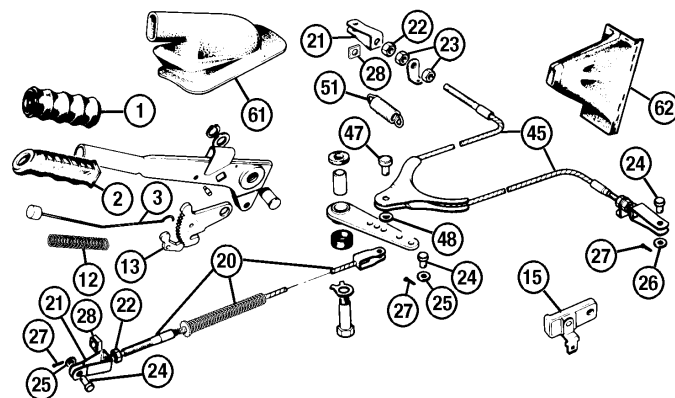
No.	Part#	Price (Each)	Description	Application	Qty Req.
19	580-078	\$184.99	Caliper Pair, new	1967-80 Mk3, MkIV, 1500	1
	580-063	\$96.99	Brake Caliper, L/H		1
	580-073	\$96.99	Brake Caliper, R/H		1
	182-895	\$42.99	Piston & Seal Kit		1
20	182-845	\$9.99	Repair Kit, calipers		1
	182-815	\$9.99	Piston, caliper		4
	583-820	\$1.29	Seal, fluid channel		2
21	582-050	\$3.59	Bleeder Screw, caliper		2
	031-300	\$0.89	Cap, bleeder screw		2
22	583-170	\$10.99	Brake Pad Fitting Kit	1962-80	1
23	582-035	\$0.59	Clip, pin retaining		4
24	585-560	\$24.99	Brake Pad Set, semi-metal.	Mk1, Mk2	1
	585-572	\$36.99	Brake Pad Set, CG, ceramic		1
	585-577	\$23.99	Brake Pad Set, CG, semi-metal.		1
	585-640	\$76.99	Brake Pad Set, "Greenstuff"		1
25	584-110	\$17.99	Brake Hose, front, TRW	1962-80	2
	584-111	\$17.59	Brake Hose, front, aftermarket		2
	584-114	\$16.99	Brake Hose, front, Cobalt		2
	324-730	\$0.69	Copper Washer, hose end		2
	324-547	\$0.69	Copper Washer, hose end (thick)		2
26	584-113	\$16.89	Bracket, front brake hose, L/H		1
	584-112	\$16.89	Bracket, front brake hose, R/H		1
27	586-521	\$26.99	Brake Rotor, aftermarket		2
28	320-650	\$2.19	Bolt, rotor to hub		8
29	324-040	\$0.39	Lockwasher		8
30	583-252	\$67.69	Dust Shield, L/H	1971-80 stainless steel	1
	583-251	\$67.69	Dust Shield, R/H		1
31	580-062	\$16.89	Dust Shield, small		2



## Spitfire Rear Brakes

19450

No.	Part#	Price (Each)	Description	Application	Qty Req.
30	586-530	\$22.99	BRAKE DRUM	1962-80	2
31	582-410	\$1.39	SCREW, drum to hub		1
32	585-320	\$19.99	BRAKE SHOE SET (set of 4)		4
33	580-075	\$19.99	WHEEL CYLINDER (3/4" bore)		2
	580-085	\$18.99	WHEEL CYLINDER (5/8" bore)	1971-75	2
	580-090	\$25.69	WHEEL CYLINDER (.70" bore)	1976-80	2
34	583-235	\$12.99	REPAIR KIT (for 2 cylinders)	1962-70	1
	583-240	\$9.99	REPAIR KIT (for 1 cylinder)	1971-75	2
	583-180	\$14.99	REPAIR KIT (for 1 cylinder)	1976-80	2
35	031-300	\$0.89	CAP, bleed nipple	1962-80	2
36	180-100	\$1.99	BLEED NIPPLE		2
37	583-195	\$18.99	FITTING KIT, wheel cylinders		1
38	583-250	\$2.39	DUST COVER, wheel cylinder		2
39	181-840	\$0.99	PIN, shoe hold-down		4
40	031-766	\$2.19	SPRING, shoe hold-down		4
41	780-890	\$1.99	WASHER, retaining		4
42	582-305	\$4.89	SPRING, cylinder end		2
43	582-315	\$4.29	SPRING, adjuster end		2
48	582-281	\$12.99	ADJUSTER ASS'Y, aftermarket		2
49	584-045	\$25.99	REAR BRAKE HOSE, Delphi	1962-72	2
	584-046	\$11.99	REAR BRAKE HOSE, aftermarket		2
	324-730	\$0.69	COPPER WASHER for hose end		2
	324-547	\$0.69	COPPER WASHER for hose end (Thicker alternative to 324-730)		2
	021-162	\$32.99	REAR BRAKE HOSE, Delphi	1973-80	2
	021-168	\$9.99	REAR BRAKE HOSE, aftermarket		2



## Spitfire Handbrake

19449

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	582-640	\$3.39	GRIP, handbrake	1962-75	1
2	582-645	\$21.69	GRIP, handbrake	1976-80	1
3	582-665	NA	RELEASE ROD with button	1962-80	1
12	582-670	\$5.99	SPRING, release rod		1
13	582-675	\$4.29	PAWL	1968 from (c)FD22935 -80	1
15	542-105	NA	SWITCH, brake light	1962-80	1
20	587-330	\$9.49	CABLE, front		1
21	587-300	\$6.99	CLEVIS FORK		3
22	365-740	\$0.59	JAM NUT, clevis fork		3
23	310-760	\$0.59	NUT		4
24	582-795	\$2.09	CLEVIS PIN		4
25	315-215	\$0.29	WASHER, clevis pin		2
26	365-720	\$0.79	WASHER, clevis pin		2
27	325-005	\$0.19	COTTER PIN		4
28	310-165	\$0.79	SQUARE NUT, clevis fork		3
45	587-310	\$7.99	HANDBRAKE CABLE	1962-72	1
	587-320	\$8.49	HANDBRAKE CABLE	1973-80	1
47	325-150	\$1.29	CLEVIS PIN	1962-80	1
48	365-720	\$0.79	WASHER, clevis pin		1
51	319-040	\$2.49	RETURN SPRING, rear cable		2
53	310-760	\$0.59	NUT, return spring bracket		4
61	587-340	\$10.99	HANDBRAKE BOOT, black	1962-74	1
62	NA		HANDBRAKE BOOT, black	1975-80	1

## Stainless Steel Brake Hose Set by Goodridge

Moss only carries stainless steel hose assemblies that are DOT approved. The new set fits 1500 Spitfires, and offers increased life and improved pedal feel.

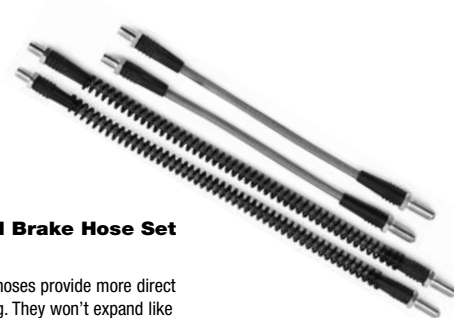
Spitfire 1500 1973-'80 582-098 \$89.99

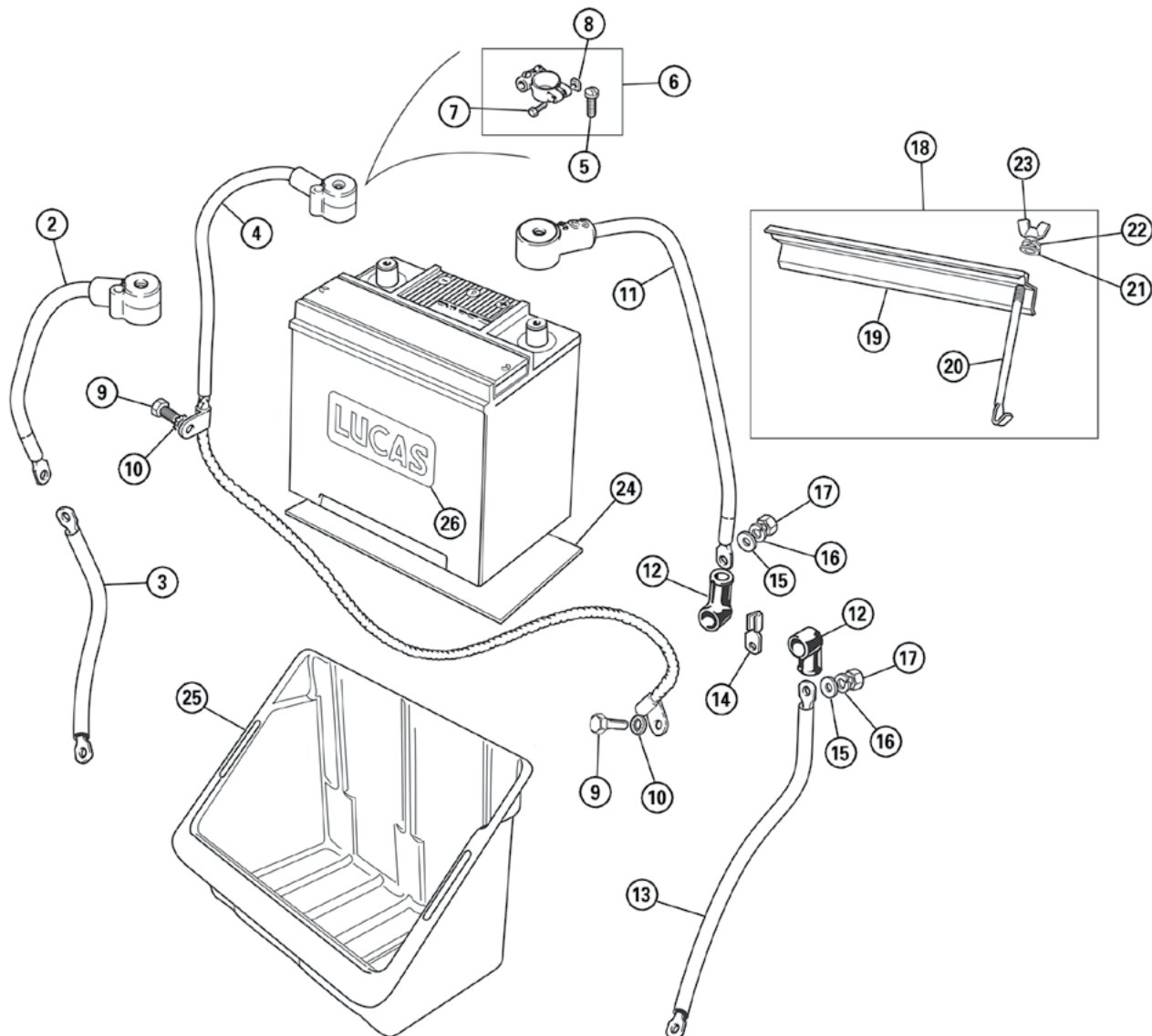


## Stainless Steel Brake Hose Set by Cobalt

Stainless steel brake hoses provide more direct and consistent braking. They won't expand like rubber hoses can. Order one of these complete sets of long-lasting braided steel hoses for your next brake job. DOT approved.

Spitfire 1962-'72 584-118 \$89.99  
Spitfire 1500 1973-'80 584-108 \$89.99





## Spitfire Battery

19453

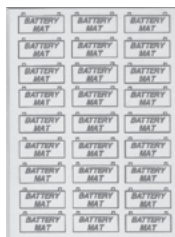
No.	Part#	Price (Each)	Description	Application	Qty Req.
2	332-115	\$52.99	CABLE, battery to ground	Mk1-2	1
3	332-210	NA	CABLE, engine to ground	Mk1-3	1
4		NA	CABLE, battery to body to ground (can use 332-115 as replacement)	1500	1
5	332-205	\$0.49	SCREW, terminal securing		2
6	332-220	\$7.89	TERMINAL, negative, clamp type		1
	332-225	\$7.89	TERMINAL, positive, clamp type		1
7	736-266	\$3.69	BOLT, clamp terminal		2
8	332-330	\$0.29	NUT, clamp terminal		2
9	322-170	\$0.49	SCREW, earth cable		2
10	462-385	\$0.39	WASHER, shakeproof		2
11	332-105	\$28.99	CABLE, battery to solenoid		1
12	161-900	\$3.99	BOOT, rubber insulating		2
13	332-140	\$23.99	CABLE, solenoid to starter motor	Mk1-2	1
	736-010	\$38.99	CABLE, solenoid to starter motor	Mk3-1500	1
14	332-335	\$4.19	TERMINAL, ring, brass		A/R
15	365-720	\$0.79	WASHER, plain, starter solenoid		3
16	315-130	NA	WASHER, spring, starter solenoid		4
17		NA	NUT, starter solenoid		4

No.	Part#	Price (Each)	Description	Application	Qty Req.
18	332-340*	\$21.99	CLAMP KIT, battery fixing		1
19	332-345	\$10.99	CLAMP, battery securing, 10 1/4"		1
	332-350	\$6.39	CLAMP, battery securing, 12 1/4"		1
20	031-768	\$4.59	J BOLT, clamp to chassis, 4 1/8"		2
	407-620	\$4.99	J BOLT, clamp to chassis, 5 7/8"		2
21	315-175	\$0.20	WASHER, plain		2
22	462-385	\$0.39	WASHER, shakeproof		2
23	312-040	\$1.49	WING NUT		2
* Kit includes the short clamp and J bolts.					
24	332-355	\$5.19	PAD, battery shelf, rubber		1
25	241-030	\$54.99	BATTERY LINER, plastic		1
26	215-610	\$17.99	DECAL, Lucas		1

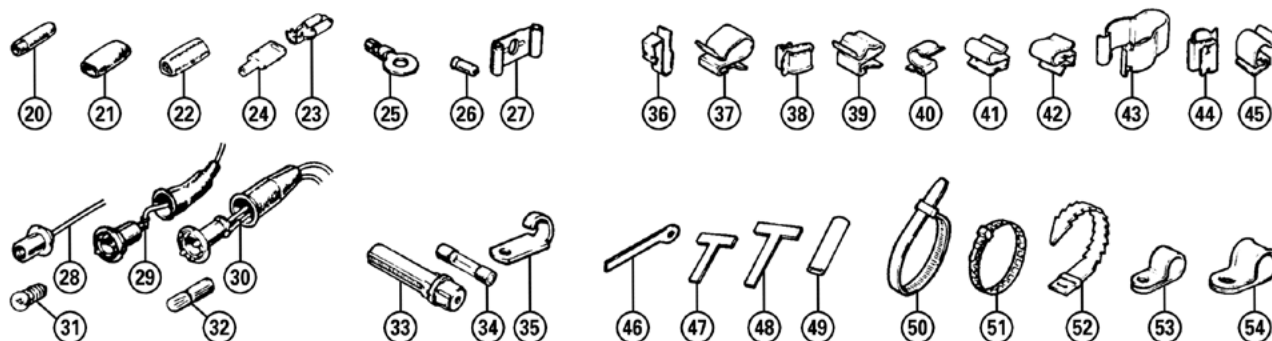
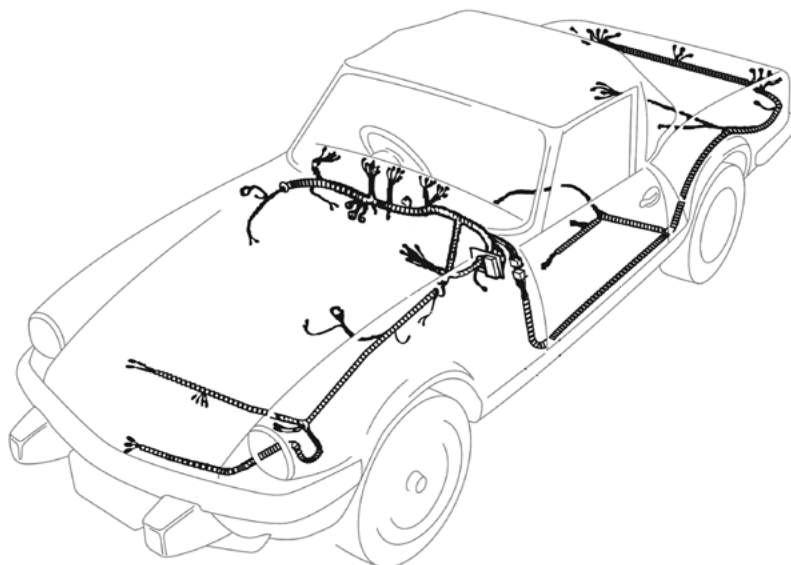
## Battery Acid Neutralizing Mat

Made from a special acid absorbent material which neutralizes acids as they leak from your battery. Easily cut with scissors to match the shape of any battery or tray.

241-025 \$8.49







## Spitfire Wiring Harnesses

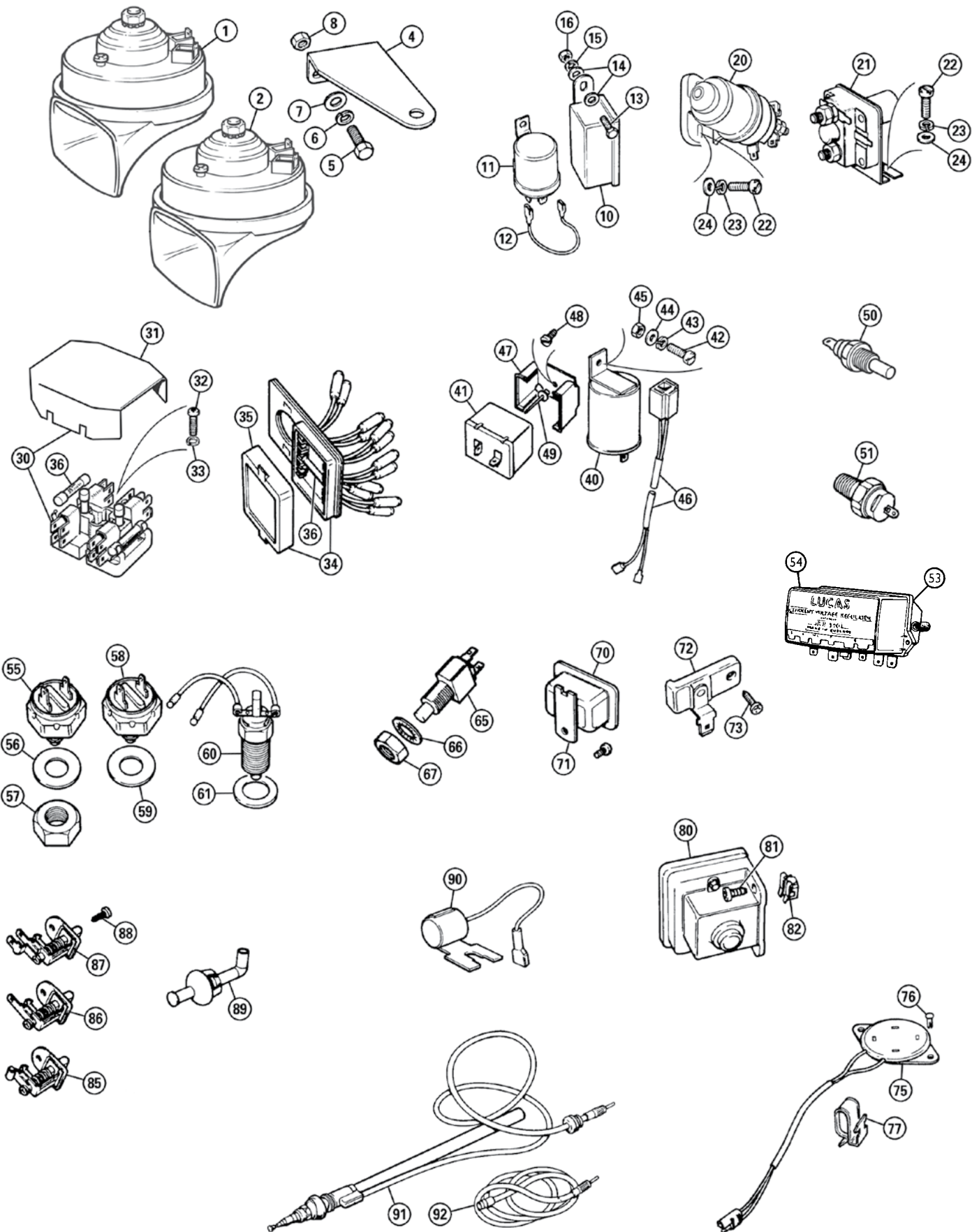
19454

No.	Part#	Price (Each)	Description	Application	Qty Req.	No.	Part#	Price (Each)	Description	Application	Qty Req.
357-550	\$479.99	HARNESS, main & rear	Mk1	1	26	157-107	\$0.29	BULLET CONNECTOR, male	A/R		
357-551	\$479.99	HARNESS, main & rear	Mk2	1	27	542-490	\$8.99	CLIP, ground lead	A/R		
357-552	\$669.99	HARNESS, main & rear	Mk3 thru FD31253	1	28	158-332	\$14.99	BULB HOLDER, push in	A/R		
357-553	\$669.99	HARNESS, main & rear	Mk3 FD31254 - FD75000	1	29	161-915	\$6.49	BULB HOLDER, claw type, single	A/R		
357-554	\$669.99	HARNESS, main & rear	{ Mk3 from FD75001-on, single reverse lamp	1	30	158-320	\$8.49	BULB HOLDER, claw type, twin	A/R		
357-555	\$699.99	HARNESS, main & rear	MkIV thru FK30441	1	31	171-000	\$0.79	BULB, 2.2W, screw in type	A/R		
357-556	\$699.99	HARNESS, main & rear	MkIV from FK30442-on	1	32	170-250	\$0.99	BULB, 5W, bayonet type	A/R		
357-560	\$699.99	MAIN HARNESS	1500 1973	1	33	146-750	\$1.89	FUSE HOLDER, in-line	A/R		
357-561	\$699.99	MAIN HARNESS	1500 1974	1	34	146-710	\$0.49	FUSE, 25A, side & tail lamps	A/R		
357-565	\$749.99	MAIN HARNESS	1500 1975	1		146-700	\$0.69	FUSE, 35A	A/R		
357-566	\$699.99	MAIN HARNESS	1500 1976	1	35	589-330	NA	CLIP, holding fuse holder to edge	A/R		
357-567	\$799.99	MAIN HARNESS	1500 1977-'78	1	36	589-335	NA	CLIP, harness to body	A/R		
357-568	\$699.99	MAIN HARNESS	1500 1979 (Fed.)	1	37	589-045	\$1.29	CLIP, harness to body	A/R		
357-569	\$699.99	MAIN HARNESS	{ 1500 1979-'80 (CA), 1500 1980 (Fed.)	1	38	589-340	NA	CLIP, harness to body	A/R		
357-570	\$149.99	BODY HARNESS	1500 1973	1	39	589-065	\$0.69	CLIP, cable to body	A/R		
357-571	\$169.99	BODY HARNESS	1500 1974	1	40	589-345	NA	CLIP, harness to suspension bracket	1		
357-572	\$149.99	BODY HARNESS	1500 1975	1	41	589-350	NA	CLIP, temp. cable to alternator bracket	1		
357-573	\$159.99	BODY HARNESS	1500 1976	1	42	589-355	NA	CLIP, alternator cables	1		
357-574	\$169.99	BODY HARNESS	1500 1977-'80	1	43	589-360	NA	CLIP (Head lamp cables to hinge tube)	1		
20	162-000	\$0.79	CONNECTOR, single line female	A/R	44	589-365	NA	CLIP, light cables to chassis	7		
21	161-600	\$0.99	CONNECTOR, double line female	A/R	45	114-246	\$0.89	CLIP, horn cables to radiator cradle	2		
22	161-730	\$17.99	CONNECTOR, triple line female	A/R	46	589-370	NA	CLIP, harness securing, screw-on	A/R		
23	161-520	\$0.59	CONNECTOR, Lucar, 3/16" wide	A/R	47	875-175	NA	CLIP, harness securing, weld-on, short	A/R		
	161-520	\$0.59	CONNECTOR, Lucar, 1/4" wide	A/R	48	802-495	\$1.99	CLIP, harness securing, weld-on, long	A/R		
	161-580	\$1.39	CONNECTOR, Lucar, 3/8" wide	A/R	49	589-380	NA	SLEEVE, insulating, harness to grille	1		
24	161-550	\$0.59	SLEEVE, single, for 1/4" Lucar	A/R		589-385	NA	SLEEVE, insulating, harness to chassis	6		
	161-540	\$0.59	SLEEVE, single, for 3/8" connector	A/R		589-390	NA	SLEEVE, insulating, harness to body	38		
25	161-740	\$0.59	EYELET, 3/16" hole	A/R	50	589-395	\$0.19	CABLE TIE, ratchet type, 3 1/2"	A/R		
	161-750	NA	EYELET, 1/4" hole	A/R		161-845	\$4.29	CABLE TIE, ratchet type, 5 1/4"	A/R		
	161-760	\$0.59	EYELET, 5/16" hole	A/R		589-400	\$0.15	CABLE TIE, ratchet type, 8 3/4"	A/R		
						072-087	\$0.79	CABLE TIE, ratchet type, 12 1/4"	A/R		
					51	589-405	NA	CABLE TIE, original type	A/R		

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Prices subject to change. See MossMotors.com for current pricing.



## Spitfire Electrical Components

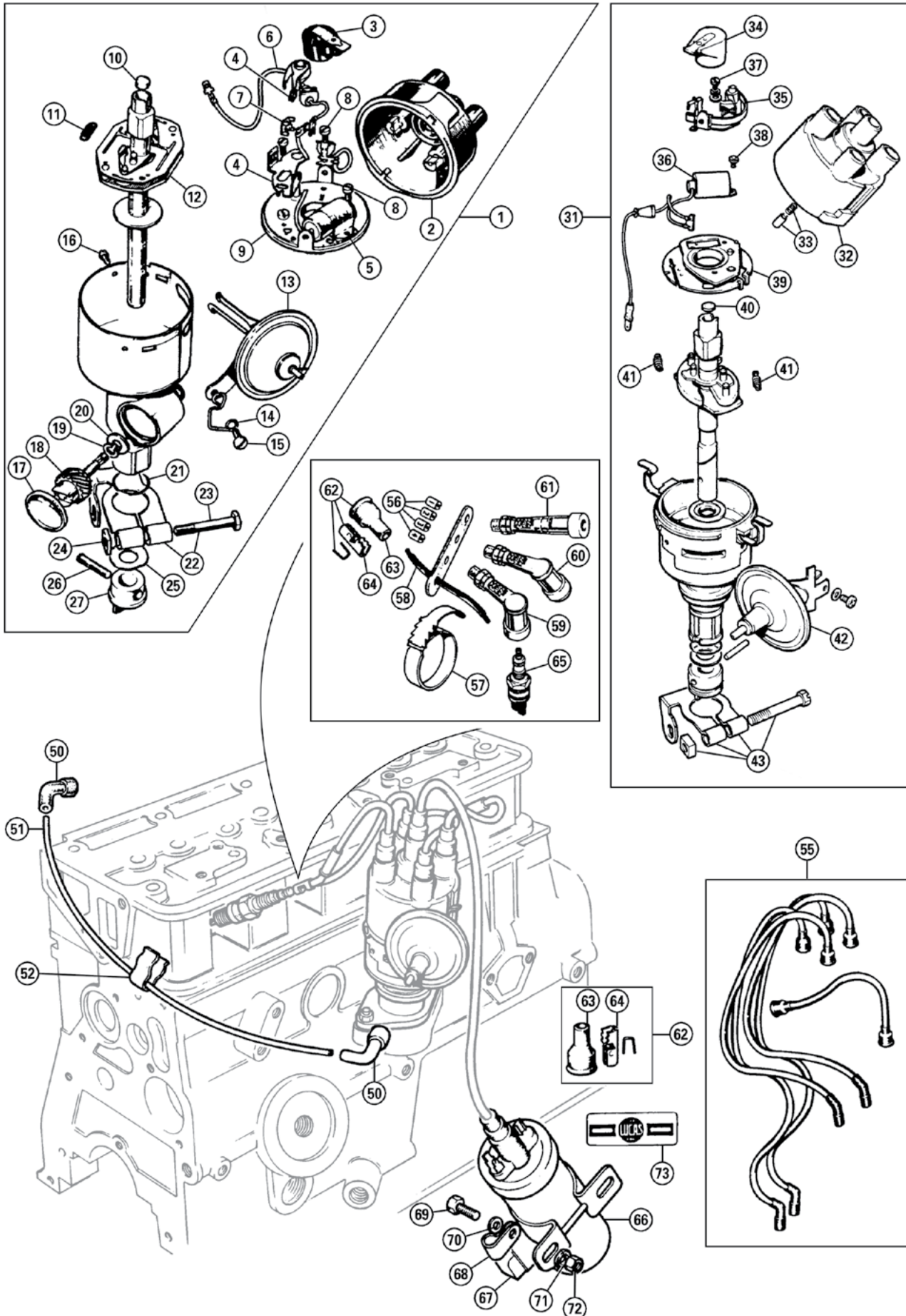
19455

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	545-030	\$53.99	HORN, high note, plastic		1
	545-010	NA	HORN, high note, metal		1
2	545-020	\$53.99	HORN, low note, plastic		1
	545-000	NA	HORN, low note, metal		1
3	545-030	\$53.99	HORN, high note		1
4	545-200	NA	BRACKET, LH		1
	545-205	NA	BRACKET, RH		1
	545-210	NA	BRACKET, horn		2
5	322-230	\$0.39	SCREW, bracket		4
6	324-020	\$0.20	WASHER, spring		4
7	324-590	\$0.19	WASHER, plain		4
8	310-760	\$0.59	NUT		4
10	131-520	\$21.99	RELAY, 26RA, horn	Mk1-IV	1
	542-170	\$21.99	RELAY, 6RA, overdrive	Mk1-IV, 'D' type only	1
11	131-520	\$21.99	RELAY, 26RA, horn	} 1500 to 1977	1
12	571-050	\$2.49	LOOP CABLE, relay power		1
13	869-010	NA	SCREW, relay		A/R
14	324-990	\$0.39	WASHER, plain		A/R
15	324-110	\$0.29	WASHER, spring		A/R
16	310-115	\$0.24	NUT		A/R
20	545-215	NA	SOLENOID, starter, round	} Mk1-3	1
	546-020	\$44.99	SOLENOID, starter, round		1
21	131-505	\$18.99	SOLENOID, starter, square	MkIV-1500	1
22	373-961	\$0.99	SCREW, solenoid		2
23	324-110	\$0.29	WASHER, spring		2
24	315-275	NA	WASHER, plain		2
30	560-100	\$6.79	FUSE BOX, Lucar type	} Mk1-2	1
31	560-110	\$4.99	LID, fuse box		1
32	373-961	\$0.99	SCREW, pan head		1
	314-185	\$0.29	SCREW, self tapping		1
33	324-110	\$0.29	WASHER, spring		1
34	570-110	\$89.99	FUSE BOX, repair/replacement	} Mk3-1500	1
35	570-115	NA	LID, fuse box		1
36	146-700	\$0.69	FUSE, 35 amp, glass, each		5
40	141-668	\$26.99	FLASHER UNIT, 3 terminal	Mk1-3	1
41	141-667	\$26.99	FLASHER UNIT, square	MkIV, 1500 to 1977	1
	071-412	NA	HAZARD & INDICATOR RELAY	1500 from 1978	1
40	141-640	NA	HAZARD RELAY	1969-1972	1
	141-650	\$4.19	HAZARD RELAY	1973-77	1
42	545-220	\$0.49	SCREW		1
43	324-110	\$0.29	WASHER, spring		1
44	215-230	\$0.39	WASHER, plain		1
45	310-625	\$0.29	NUT		1
46	545-225	NA	WIRING HARNESS, extension, relay		A/R
47	115-345	NA	CLIP, relay		1/2
48	314-200	\$0.59	SCREW, clip		A/R
49	325-287	\$0.49	RIVET		A/R
50	071-241	\$8.99	TEMPERATURE TRANSMITTER		1
51	760-190	\$9.69	SWITCH, oil pressure warning light		1
53	142-045	\$49.99	VOLTAGE REGULATOR	} Mk1-3	1
54	162-010	NA	COVER, regulator		1
55	140-470	\$12.99	SWITCH, inhibitor	} overdrive only	1
56	324-145	\$0.39	WASHER, fiber		A/R
57	310-255	NA	NUT, securing, inhibitor switch		1
58	140-470	\$12.99	SWITCH, reverse light	} 3 rail gearbox	1
59	324-145	\$0.39	WASHER, fiber		A/R

No.	Part#	Price (Each)	Description	Application	Qty Req.
60	542-410	\$18.99	SWITCH, reverse light	} single rail gearbox	1
61	131-557	\$0.49	WASHER, plain		1
65	542-370	\$5.79	SWITCH, brake light, plastic		1
	542-371	\$19.99	SWITCH, brake light, metal, uprated		1
66	315-080	\$0.59	WASHER, shakeproof		1
67	310-390	\$0.49	NUT		1
70	131-556	\$18.99	VOLTAGE STABILIZER, positive ground	Mk1-3	1
	131-555	\$18.99	VOLTAGE STABILIZER, negative ground	MkIV-1500	1
71	314-145	\$0.59	SCREW, stabilizer		1
72	545-230	NA	SWITCH, handbrake warning	} 1500	1
73	314-145	\$0.59	SCREW, switch to brake lever		1
75	542-250	NA	SWITCH, seat belt sensor		2
76	325-260	\$0.39	RIVET, switch		4
77	545-235	\$0.69	CLIP, wiring	} MkIV 1973-74	2
80	545-240	NA	RELAY, night dimming		1
81	314-070	\$0.59	SCREW, self tapping		2
82	326-775	\$0.59	SPIRE NUT		2
85	545-245	NA	SWITCH, courtesy light, 1 bullet term.	} MkV-1500	A/R
86	570-240	\$21.99	SWITCH, courtesy light, 1 spade term.		A/R
87	545-250	NA	SWITCH, courtesy light, 2 spade terms.		A/R
88	314-095	\$0.79	SCREW, switch	} 1500	2/3
89	545-255	NA	SWITCH, trunk lamp		1
90	545-260	NA	SUPPRESSOR, radio		A/R
	545-265	NA	SUPPRESSOR, radio		A/R
91	386-971	\$19.99	ANTENNA, retractable		1
92	545-270	\$28.99	EXTENSION LEAD, antenna		1



# Spitfire Ignition



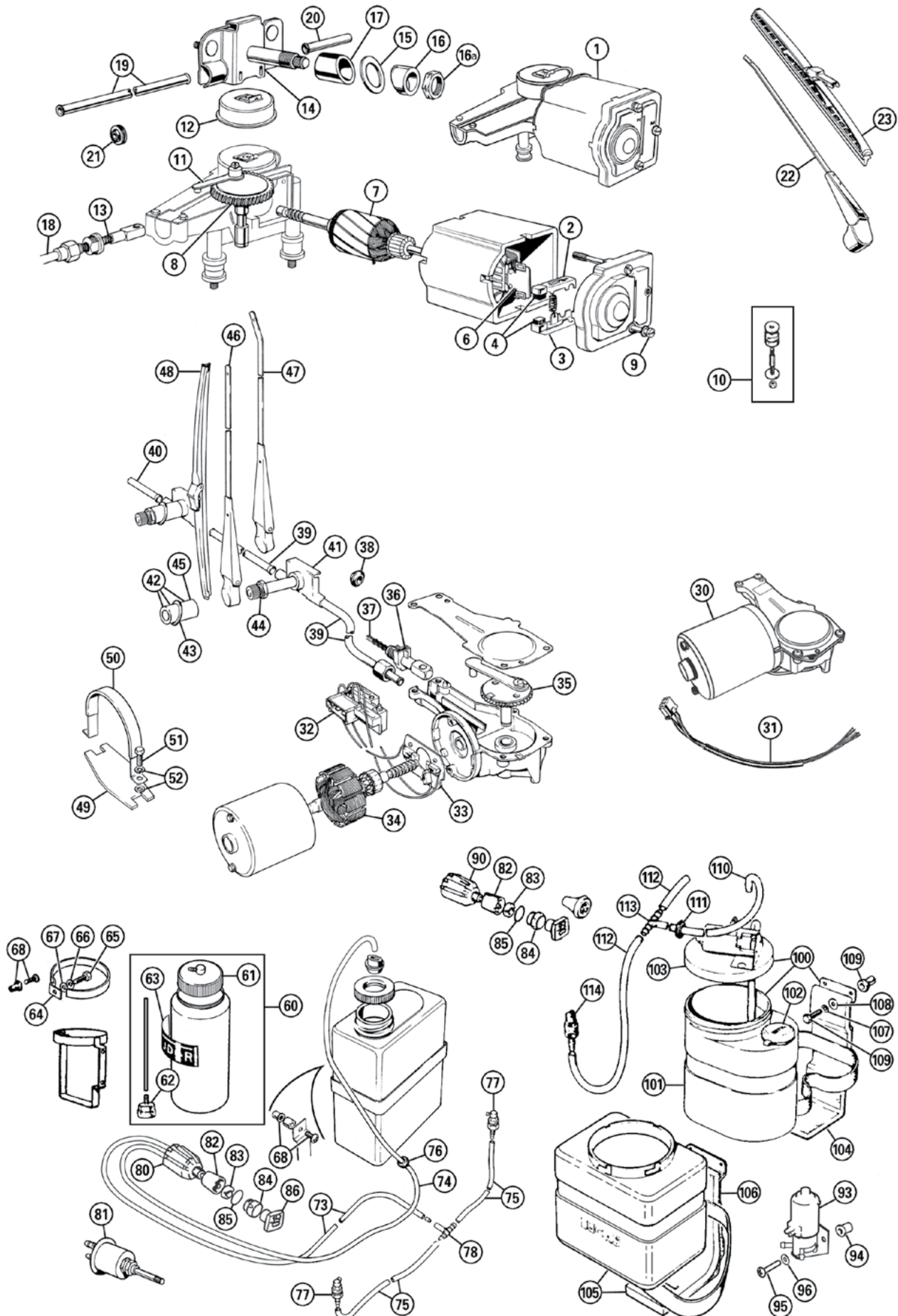
## Spitfire Ignition

19456

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	154-115	\$239.99	DISTRIBUTOR, AC Delco replacement	1962-74	1
2	154-120	\$11.99	DISTRIBUTOR CAP		1
3	154-130	\$7.49	ROTOR ARM		1
4	154-140	\$4.39	POINTS SET		1
5	154-160	\$4.49	CONDENSER		1
6	154-170	NA	LOW TENSION LEAD	Mk1-IV	1
7	154-150	\$1.89	SCREW, points set		1
8	154-151	\$0.89	SCREW, condenser & base plate		2
9	154-126	NA	BASE PLATE, horseshoe fitting	through 1971	1
	154-125	NA	BASE PLATE, pin fitting	from 1972	1
10	154-280	NA	PAD, lubrication, felt		1
11	154-145	NA	SPRING SET, advance weight	Mk1	1
	154-155	NA	SPRING SET, advance weight	Mk3	1
	154-165	NA	SPRING SET, auto advance	MkIV	1
12		NA	MAINSHAFT & CAM ASSEMBLY	Mk1	1
		NA	MAINSHAFT & CAM ASSEMBLY	Mk2	1
		NA	MAINSHAFT & CAM ASSEMBLY	Mk3	1
		NA	MAINSHAFT & CAM ASSEMBLY	MkIV	1
13	154-175	NA	VACUUM UNIT	Mk1	1
	154-180	NA	VACUUM UNIT	Mk2	1
	154-185	\$179.99	VACUUM UNIT, horseshoe fitting	Mk3-IV through 1971	1
	154-190	NA	VACUUM UNIT, pin fitting	MkIV from 1972	1
14	154-195	NA	CLIP, cap		2
15	154-205	NA	SCREW, clip		2
16	154-151	\$0.89	SCREW, base plate locating		1
17	154-210	NA	END PLUG		1
18	836-535	NA	GEAR, driving distributor		1
19	154-215	NA	WASHER, locking, (if fitted)		1
20	154-220	\$0.39	THRUST WASHER		1
21	154-225	\$0.29	O RING		1
22	154-230	NA	CLAMP KIT, distributor		1
23	154-235	\$0.49	SCREW		1
24	332-330	\$0.29	NUT		1
25	154-245	NA	THRUST WASHER		1
26	154-250	NA	DRIVE PIN		1
27	154-255	NA	GEAR, driving distributor	Mk1-2	1
	154-260	NA	GEAR, driving distributor	Mk3-IV	1
31	151-890	NA	DISTRIBUTOR, 45D4 (41449), new		1
32	151-870	\$13.99	DISTRIBUTOR CAP		1
33	154-265	\$3.99	BRUSH & SPRING		1
34	151-855	\$4.49	ROTOR ARM		1
	151-865	\$16.49	ROTOR ARM, high quality		1
35	153-910	\$5.39	POINTS SET, contact breakers		1
36	154-270	\$7.49	CONDENSER & LOW TENSION LEAD		1
37	323-245	\$1.09	SCREW, for contact set		1
38	323-245	\$1.09	SCREW, for condenser		1
39	154-275	NA	BASE PLATE		1
40	154-280	NA	PAD, lubrication, felt		1
41	551-010	\$19.99	SPRING SET, automatic advance		1
42	154-290	NA	VACUUM UNIT, auto advance		1
43	154-295	NA	PLATE, clamping distributor to block		1
50	153-840	\$1.09	CONNECTOR, right angle		A/R
	153-830	\$1.29	CONNECTOR, straight		A/R
51	163-655	\$1.19	VACUUM PIPE		1
52	371-825	\$1.29	CLIP, tube to fuel pipe		3
55	171-660	\$41.99	HT LEAD SET, standard		1
	172-040	\$39.99	HT LEAD SET, silicone, black		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
56	171-630	\$9.99	LABEL SET, HT lead numbering		1
57	161-845	\$4.29	CABLE TIE, fir tree type		1
58		NA	HT LEAD, black		A/R
	571-020	\$8.99	HT LEAD, yellow/black, competition		A/R
59	154-305	\$4.89	SPARK PLUG CAP, 90° angled, black		A/R
60	154-310	\$6.99	SPARK PLUG CAP, 60° angled, black		A/R
61	154-315	\$4.89	SPARK PLUG CAP, straight, black		A/R
62	154-320	\$3.99	END KIT, ignition lead, push-in coil		A/R
63	154-325	\$0.89	COVER, HT lead coil end, straight		A/R
64	154-330	\$0.99	TERMINAL, HT lead coil end, straight		A/R
65	575-000	\$3.69	SPARK PLUG, Champion	Mk1-2	4
	154-335	\$4.69	SPARK PLUG, NGK		4
	152-130	\$3.69	SPARK PLUG, Champion	Mk3-IV, 1300 engine	4
	115-332	\$4.79	SPARK PLUG, NGK		4
	860-051	\$3.69	SPARK PLUG, Champion	1500 engine	4
	175-015	NA	SPARK PLUG, NGK		4
66	143-230	\$34.99	IGNITION COIL, 6 volt, ballasted		1
67	154-345	NA	RESISTOR, coil ballast	through 1972	1
68	363-205	\$1.39	CLIP, retaining wiring		1
69	154-340	\$0.59	SCREW, self aligning		2
70	324-590	\$0.19	WASHER, plain		4
71	324-020	\$0.20	WASHER, spring		2
72	310-760	\$0.59	NUT		2
73	36-5019	NA	DECAL, coil, Lucas		1

# Spitfire Wipers/Washers





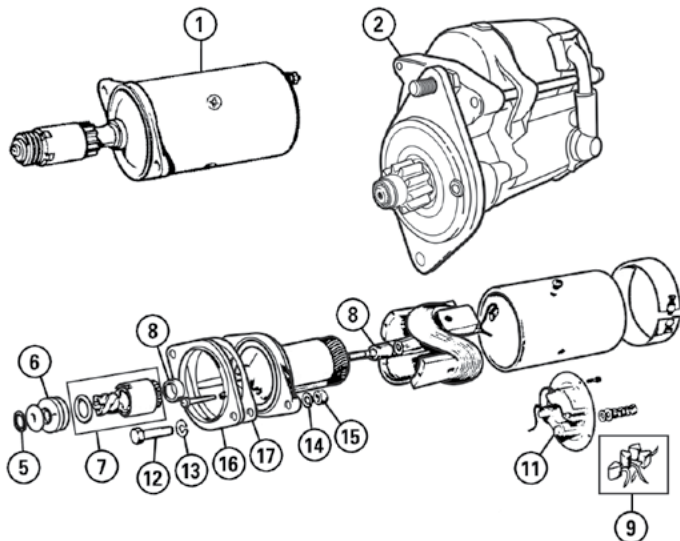
## Spitfire Wipers & Washers

19457

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	145-510	NA	WIPER MOTOR	Mk1-3	1
2	565-200	NA	COVER, with bearing		1
3	554-030	NA	GEAR, bush		1
4	554-030	NA	BRUSH SET, wiper motor		1
5	565-205	NA	SPRING, brush		1
6	565-210	NA	COIL, field		1
7	565-215	NA	ARMATURE		1
8	560-360	\$119.99	GEAR, wiper motor	Mk1 to (c) FC20216	1
	565-225	NA	GEAR, wiper motor	Mk1 from (c) FC20217, Mk3	1
9	565-230	NA	BOLT, fixing casing	Mk1-3	1
10	145-637	\$5.99	BUSH & PIN SET, wiper motor mount		1
11	565-235	NA	ROD, connecting		1
12	565-240	NA	SWITCH, parking		1
13	565-245	NA	RACK, wheelbox driving		1
14	145-180	NA	WHEELBOX		2
	145-230	\$9.99	BEZEL KIT, wiper wheelbox		2
15	565-250	NA	SEAL, rubber, wheelbox	Mk1-2 to (c) FC18221	2
16	565-255	NA	BUSH, front, chrome plated		2
16a	NA	NA	NUT, wheelbox		2
17	565-260	NA	BUSH, rubber, rear		2
18	565-265	NA	TUBING, motor to wheelbox		1
	565-270	NA	TUBING, motor to wheelbox		1
19	565-120	\$42.99	TUBING, wheelbox to wheelbox		1
	565-275	NA	TUBING, wheelbox to wheelbox	Mk1-2 to (c) FC18221 FC18222, Mk3	1
20	565-130	\$8.99	TUBING, wheelbox end	Mk1-3	1
21	680-630	\$1.19	GROMMET, rubber, bulkhead		1
22	565-285	NA	WIPER ARM		2
23	560-390	\$10.99	WIPER BLADE		2
22	565-290	NA	WIPER ARM		2
23	165-049	\$19.99	WIPER BLADE		2
22	565-295	NA	WIPER ARM, low reflection		2
23	565-300	NA	WIPER BLADE, low reflection	Mk3 from (c) FD22568	2
30	145-490	\$99.99	WIPER MOTOR, no gear & rack, new	MkIV-1500	1
31	565-305	\$22.99	PLUG & LEAD, wiper motor wiring		1
32	145-620	NA	SWITCH, parking, screw on		1
	145-630	\$37.99	SWITCH, parking, clip on		1
33	145-590	\$29.99	BRUSH SET, with wires		1
34	554-110	NA	ARMATURE		1
35	565-310	NA	GEAR, wiper motor		1
36	164-970	\$3.99	FERRULE	MkIV-1500	1
37	161-310	\$23.99	RACK, wheelbox driving		1
38	680-630	\$1.19	GROMMET, rubber		1
39	565-120	\$42.99	RACK TUBING, motor to wheelbox		1
40	565-130	\$8.99	RACK TUBING, wheelbox end		1
41	568-070	NA	WHEELBOX		2
42	145-230	\$9.99	BEZEL KIT, wiper wheelbox		2
43	282-820	\$0.79	SEAL, wheelbox spindle	MkIV, 1500 to (c) FH80000	2
44	145-205	\$2.19	NUT, wheelbox retaining		2
45	565-315	NA	BUSH, rubber, rear		2
46	165-083	\$32.99	WIPER ARM, bright, straight, RH		1
	165-082	\$32.99	WIPER ARM, black, straight, RH	1500 from (c) FH80001	1
47	165-084	\$32.99	WIPER ARM, bright, cranked, LH	MkIV, 1500 through 1975	1
	165-081	\$32.99	WIPER ARM, black, cranked, LH		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
48	565-320	\$16.99	WIPER BLADE, bright finish	MkIV-1500	2
	165-079	\$26.99	WIPER BLADE, black finish		2
49	145-660	\$4.29	PAD, wiper motor mounting		1
50	145-645	\$9.99	STRAP, wiper motor		1
51	322-170	\$0.49	SCREW		2
52	324-590	\$0.19	WASHER, plain		4
60	361-108	\$14.99	WASHER BOTTLE KIT, with lid, round	Mk1-1500	1
61	361-140	NA	CAP, washer bottle		1
62	361-145	\$3.19	VALVE, foot, windscreen washer		1
63	408-575	\$2.59	LABEL, washer bottle, Tudor		1
64	565-325	\$15.89	BRACKET		1
65	565-330	\$0.69	SCREW, bracket to body		1/2
66	324-110	\$0.29	WASHER, spring		2/4
67	324-990	\$0.39	WASHER, plain	1500 from 1977	2/4
68	546-180	\$2.99	RAWL-NUT & SCREW		1/2
73	361-210	\$1.09	TUBING, pump to 'T' piece		A/R
74	361-220	\$0.99	TUBING, bottle to pump		A/R
75	361-220	\$0.99	TUBING, 'T' piece to jets		A/R
76	565-050	\$1.29	GROMMET, rubber		1
77	361-240	\$5.49	WASHER JET, single, chrome		2
78	565-040	\$1.99	CONNECTOR, T piece	through 1976	1
80	570-275	\$149.99	SWITCH, wash & wiper, repl.		1
81	565-070	\$62.99	WASHER PUMP, windscreen, manual		1
82	565-335	NA	SPACER TUBE		1
83	565-340	NA	NUT		1
84	633-515	NA	BEZEL		1
85	565-345	NA	WASHER, PVC		1
86	635-775	\$3.99	KNOB, wiper/washer switch, square	1500 from 1977	1
90	635-772	\$104.99	SWITCH, wash & wiper		1
93	361-180	\$16.99	WASHER PUMP, electric		1
94	565-350	NA	RAWL-NUT, in body		2
95	565-355	NA	SCREW, pump		2
	546-180	\$2.99	RAWL-NUT & SCREW		2
96	315-085	\$0.29	WASHER, plain		2
100	NA	NA	WASHER BOTTLE ASSEMBLY, oval bottle Use 546-148 square bottle	oval bottle	1
101	546-130	NA	WASHER BOTTLE, oval		1
102	565-360	\$13.99	CAP, washer bottle		1
103	565-365	NA	WASHER PUMP ASSEMBLY, electric		1
104	546-145	\$28.99	BRACKET & STRAP		1
105	546-148	\$129.99	WASHER BOTTLE KIT, square bottle		1
106	565-370	\$28.99	BRACKET & STRAP		1
107	324-110	\$0.29	WASHER, spring	square bottle	3
108	315-085	\$0.29	WASHER, plain		3
109	546-180	\$2.99	RAWL-NUT & SCREW		3
110	361-210	\$1.09	TUBING, pump to T piece		A/R
111	565-050	\$1.29	GROMMET, rubber		1
112	361-220	\$0.99	TUBING, T piece to jets		A/R
113	565-040	\$1.99	CONNECTOR, T piece		1
114	361-240	\$5.49	WASHER JET, single, chrome		2

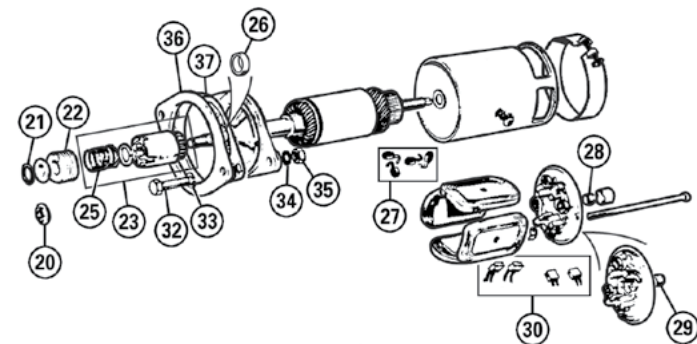
# Spitfire Starter/Generator



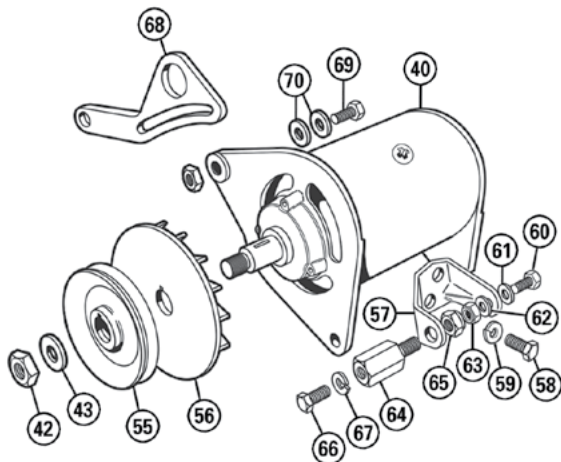
## Spitfire Starter

19458

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	140-400	\$129.99	STARTER MOTOR, new	Lucas 25149B Starter	1
	541-540	\$199.99	STARTER MOTOR, rebuilt		1
		\$300.00	CORE CHARGE for 541-540		
2	140-368	\$319.99	STARTER MOTOR, hi-torque, new		1
5	549-625	NA	CLIP, retaining		1
6	148-200	\$9.59	SPRING		1
7	148-800	\$42.99	PINION, barrel & screw		1
	148-790	NA	PINION, barrel & screw		1
8	549-695	NA	BUSH SET, front & rear		1
9	149-010	\$8.79	BRUSH SET, wedge type		1
11		NA	PLATE, rear		1
12	320-565	\$0.99	BOLT, starter to engine		2
13	324-040	\$0.39	WASHER, spring		2
14	148-110	\$0.29	WASHER, shakeproof		2
15	310-050	\$0.69	NUT		2
16		NA	PLATE, mounting spacer		1
17	549-430	\$15.99	SHIM		A/R



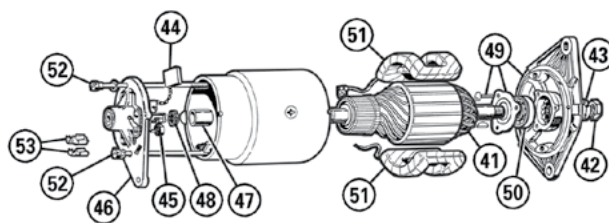
No.	Part#	Price (Each)	Description	Application	Qty Req.
20	148-115	NA	NUT, retaining	Lucas 25022 Starter	1
21	549-625	NA	CLIP, retaining	Lucas 25079B Starter	1
22	148-200	\$9.59	SPRING	Lucas 25079B & 25022 Starter	1
23	148-800	\$42.99	PINION, 10 teeth		1
	148-790	NA	PINION, 9 teeth	Lucas 25079B & 25022 Starter	1
25	148-210	NA	SPRING		1
26	148-600	\$4.79	BUSH, drive end	Lucas 25022 Starter	1
	148-610	\$2.49	BUSH, drive end	Lucas 25079B Starter	1
27	149-110	NA	SPRING SET	Lucas 25079B & 25022 Starter	1
	149-110	NA	SPRING SET		1
28	131-325	\$0.89	BUSH, commutator end	Lucas 25079B & 25022 Starter	1
29	148-500	\$1.29	BUSH, commutator end		1
30	149-000	\$6.99	BRUSH SET	Lucas 25079B & 25022 Starter	1
32	320-565	\$0.99	BOLT, starter to engine		2
33	324-040	\$0.39	WASHER, spring	Lucas 25079B & 25022 Starter	2
34	148-110	\$0.29	WASHER, shakeproof		2
35	310-800	\$0.49	NUT	Lucas 25079B & 25022 Starter	2
36		NA	PLATE, mounting spacer		1
37	549-430	\$15.99	SHIM		A/R



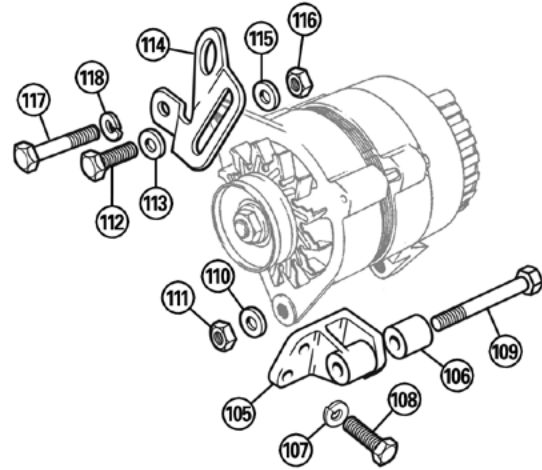
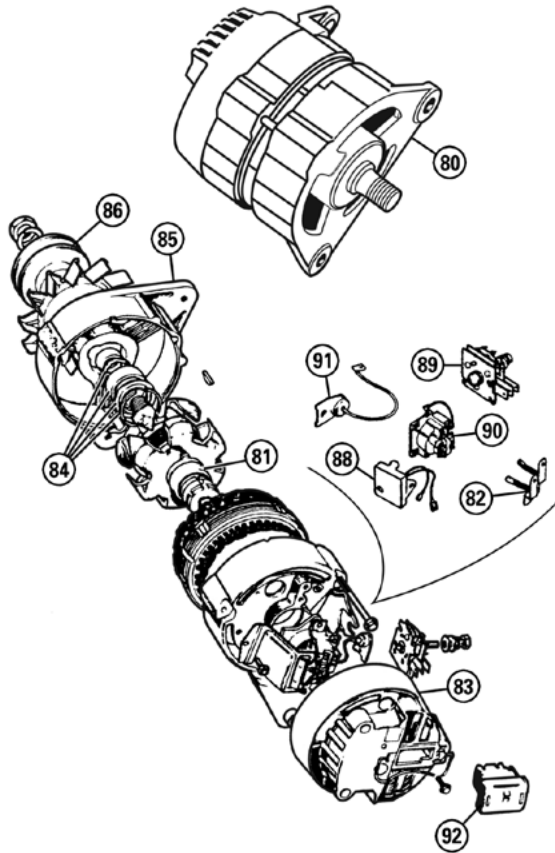
## Spitfire Generator

19459

No.	Part#	Price (Each)	Description	Application	Qty Req.
40	140-200	\$149.99	GENERATOR, new, replacement	Mk1-3	1
			(no internal parts are available for 140-200)		
41		NA	ARMATURE	Mk1-3	1
42	310-310	\$0.59	NUT, shaft (original generator)		1
	147-410	NA	NUT, shaft, M12 (140-200 generator)		1
43	324-250	\$0.19	WASHER, spring		1
44	147-250	\$2.39	BRUSH SET		1
45	549-030	\$31.99	SPRING SET, brush		1
46	539-180	NA	BRACKET, commutator end		1
47	147-600	\$8.49	BUSH, commutator end bracket		1
48	697-020	\$0.69	WASHER, felt		1
49		NA	BRACKET, drive end		1
50	125-100	\$15.99	BEARING, drive end bracket		1



No.	Part#	Price (Each)	Description	Application	Qty Req.
51		NA	COIL, field set	Mk1-3	1
52	147-420	NA	BOLT, through end brackets		2
53	147-425	NA	BLADE, lucar	Mk1-3	1
	147-430	NA	BLADE, lucar		1
55		NA	PULLEY, dynamo	Mk1-3 to (e) FD11147E	1
	433-720	\$119.99	PULLEY, dynamo	Mk3 from (e) FD11148E	1
	473-130	NA	PULLEY, dynamo		1
56	433-670	\$12.99	FAN, dynamo pulley	Mk1-3	1
57		NA	BRACKET, dynamo		1
		NA	BRACKET, reinforcing	Mk1-3	1
58	322-040	\$0.59	SCREW, bracket to engine		2
59	365-730	\$0.39	WASHER, spring	Mk1-3	2
60	322-310	\$0.99	BOLT, dynamo to bracket		1
61	365-720	\$0.79	WASHER, plain		A/R
62	315-205	\$0.49	WASHER, plain		A/R
63	310-105	\$0.49	NUT, nyloc, thin		1
64	212-435	\$139.99	PEDESTAL, dynamo		1
65	310-690	\$0.49	NUT, nyloc		1
66	322-140	\$3.69	BOLT, pedestal attachment		1
67	365-730	\$0.39	WASHER, spring		1
68		NA	LINK, dynamo adjusting bracket		1
69	320-405	\$0.39	SCREW, dynamo to adjusting link		1
70	315-050	\$0.29	WASHER, plain		1



## Spitfire Alternator

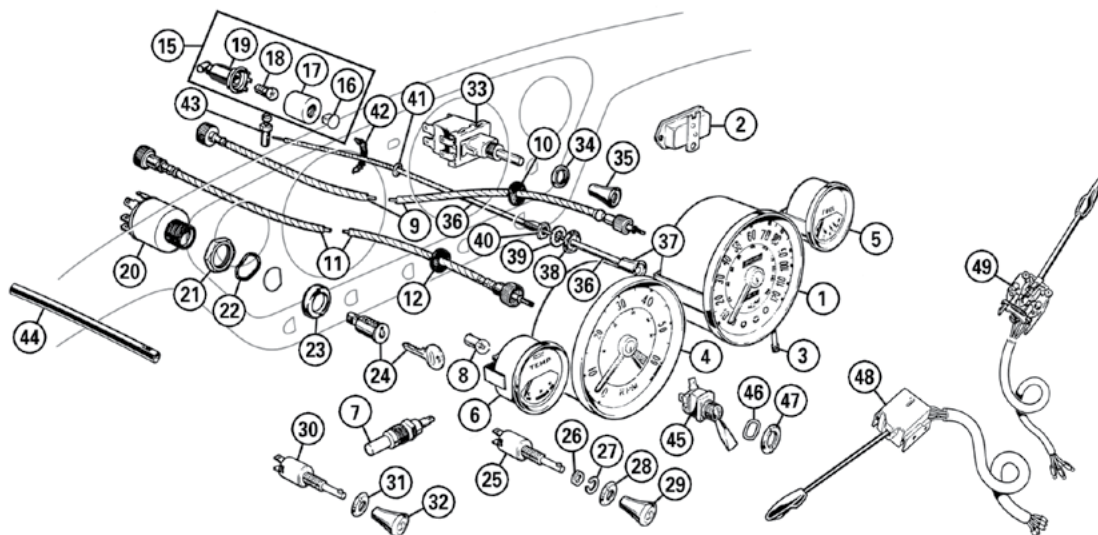
19460

No.	Part#	Price (Each)	Description	Application	Qty Req.
80	130-102	\$129.99	ALTERNATOR, new	MkIV - 1500	1
81	130-180	\$22.99	BEARING, rear		1
82	130-235	\$3.99	BRUSH SET		1
83	130-320	\$17.79	COVER, rear, plastic		1
84	125-100	\$15.99	BEARING, front		1
85	539-110	\$14.99	FAN		1
86	539-090	\$19.99	PULLEY		1
88	130-280	\$11.99	REGULATOR, 2 or 3 lead type		1
	130-290	\$37.89	REGULATOR, 4 lead type		1
89	130-240	NA	RECTIFIER, 2 connections		1
	130-260	\$26.99	RECTIFIER, 3 connections		1
90	130-230	NA	BRUSH BOX		1
91	130-340	NA	SURGE PROTECTOR		1
92	540-280	\$10.79	PLUG KIT		A/R
105	570-105	\$129.99	BRACKET, alternator		1
106	NA		SPACER, bracket		1
107	365-730	\$0.39	WASHER, spring		2
108	322-290	\$0.89	BOLT		2
109	322-150	\$1.69	BOLT		1
110	324-970	\$0.89	WASHER, plain		1
111	311-610	\$1.69	NUT		1
112	320-505*	\$0.49	BOLT*		1
113	315-050	\$0.29	WASHER, plain		1
114	NA		LINK, alternator adjusting		1
115	315-050	\$0.29	WASHER, plain		1
116	310-015*	\$0.49	NUT, locking*		1
117	320-585	\$1.29	BOLT		1
118	365-730	\$0.39	WASHER, spring		1

\*New alternators supplied with Metric hardware



# Spitfire Gauges/Switches



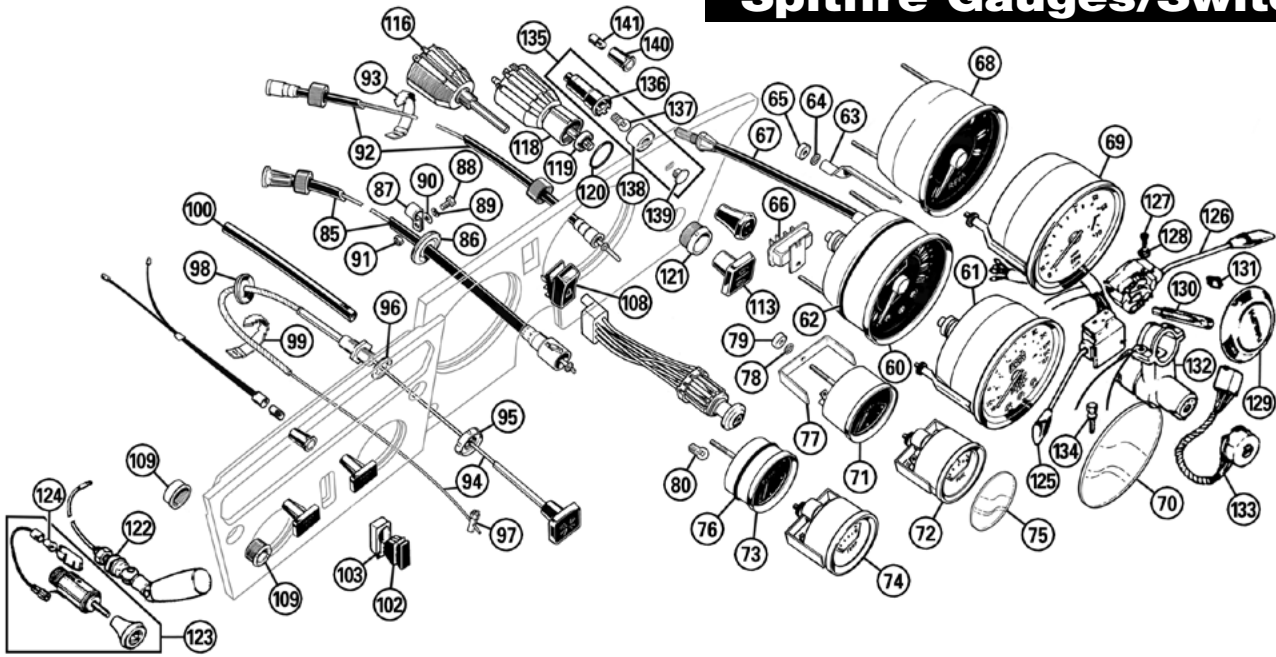
## Spitfire Mk 1-3 Gauges & Switches

19461

No.	Part#	Price (Each)	Description	Application	Qty Req.
1			NA GAUGE, speedo, MPH (110)	Mk1-2	1
			NA GAUGE, speedo, MPH (100)		1
			NA GAUGE, speedo, SN6203/16, MPH		1
2	131-556	\$18.99	VOLTAGE STABILIZER, + ground	Mk3	1
3	731-130		NA CABLE, trip meter reset		1
4			NA GAUGE, tach	Mk1 to (c) FC50000	1
			NA GAUGE, tach, reconditioned	{ Mk1-2 from (c) FC50001	1
5			NA GAUGE, fuel	Mk1-2	1
			NA GAUGE, fuel	Mk3	1
6			NA GAUGE, temperature, BT2204/03		1
7	760-270	\$14.69	TEMPERATURE TRANSMITTER	Mk1 to (e) FC26302	1
	071-241	\$8.99	TEMPERATURE TRANSMITTER	{ Mk1-3 from (e) FC26303	1
8	171-000	\$0.79	BULB, illumination & warning lights		6
9	331-300	\$15.99	CABLE, speedo, 48"		1
10	681-500		NA GROMMET, gearbox cover	Mk1-2	1
	680-005	\$1.29	GROMMET, cable, air box & dash shelf	Mk3	A/R
11	732-030	\$22.99	CABLE, tach, 31"	Mk1 to (b) 5964FC	1
	731-120	\$22.99	CABLE, tach	{ Mk1-3 from (b) 5965FC	1
12	681-500		NA GROMMET	Mk1-2	1
	680-005	\$1.29	GROMMET, cable, air box & dash shelf	Mk3	A/R
15	142-400	\$46.99	LAMP, warning, indicators, w/ 3 lenses		1
16	151-500	\$4.99	LENS, warning lamp, dashboard, green		1
17			NA SHADE		1
18	161-915	\$6.49	BULB HOLDER, claw type		1
19	171-000	\$0.79	BULB, warning light		1
20	542-070	\$24.99	SWITCH, ignition & starter		1
21	542-065		NA NUT, locking, ignition switch		1
22	681-510		NA WASHER		1
23	633-500		NA BEZEL		1
24	163-500	\$11.99	BARREL LOCK, ignition, w/ keys		1
25	150-800	\$5.99	SWITCH, windscreen wipers		1
26	633-495		NA NUT, switch		1
27	681-515		NA WASHER, spring		1
28	633-490		NA BEZEL		1
29	560-020	\$8.99	KNOB, wiper switch		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
30	162-100	\$21.99	SWITCH, panel light, replacement	Mk1-2	1
31	633-490		NA BEZEL		1
32	560-000	\$8.99	KNOB, panel light switch		1
33	542-050	\$28.99	SWITCH, instrument illumination		1
34	633-480	\$4.99	BEZEL	Mk1-2	1
	633-900		NA BEZEL	Mk3	1
35	560-010	\$8.99	KNOB, side & headlamp switch		1
36	734-080		NA CHOKE CABLE, w/ knob		1
	734-025	\$94.99	CHOKE CABLE, w/o knob		1
37	633-510	\$8.99	KNOB, choke		1
38	633-960	\$6.99	BEZEL, choke cable		1
39	315-080	\$0.59	WASHER, shakeproof		1
40	310-345		NA NUT, locking		1
41	565-050	\$1.29	GROMMET, choke cable		1
42	161-845	\$4.29	CABLE TIE, choke cable		1
43	375-128	\$2.99	TRUNNION, choke cable to carb		1
44	633-910		NA PVC SLEEVE, on choke cable	Mk3 to (c) FD25146	1
45	141-210	\$8.99	SWITCH, heater, toggle		1
46	633-915		NA WASHER, spring		1
47	633-480	\$4.99	BEZEL		1
48	542-090	\$66.99	SWITCH, headlamp	Mk1-2	1
	633-920		NA SWITCH, headlamp	{ Mk3 from (c) FDU31254 to FDU75001	1
	635-665	\$69.99	SWITCH, headlamp	from (c) FDU75001	1
49	633-925		NA SWITCH, indicator	Mk1 to (b) FC31640	1
	633-930		NA SWITCH, indicator	{ Mk1, 2, 3 from (b) FC31641	1

# Spitfire Gauges/Switches



## Spitfire Mk IV - 1500 through 1976 Gauges & Switches

19462

No. Part#	Price (Each)	Description	Application	Qty Req.
60	NA	GAUGE, speedo, SNT6203/54, MPH	MkIV through 1972	1
61	NA	GAUGE, speedo, SNT6211/04, MPH	MkIV from 1973	1
	NA	GAUGE, speedo, SNT6211/14, MPH	1500	1
62	280-895	\$1.49 O RING, speedo/tach	MkIV & 1500 to (c) FH100020	2
63	633-935	\$15.99 STRAP, speedo/tach retaining		4
64	633-940	NA WASHER, shakeproof		1
65	361-035	\$2.99 NUT, thumb, small		4
66	131-555	\$18.99 VOLTAGE STABILIZER, neg. grd.		1
67	731-140	NA CABLE, trip meter reset	MkIV through 1972	1
	731-150	NA CABLE, trip meter reset	MkIV-1500 from 1973	1
68	NA	GAUGE, tach, RN1319/04	{ mech. MkIV through 1972	1
69	NA	GAUGE, tach, RN1326/00	{ mech. MkIV, 1500 from 1973	1
	NA	GAUGE, tach, RVC2414/01	{ electric 1500 through 1976	1
70	NA	GLASS, gauge, flat, 4"	{ MkIV, 1500 through 1976	2
71	NA	GAUGE, fuel, BF2201/16	MkIV through 1972	1
72	NA	GAUGE, fuel, BF2232/00	MkIV, 1500 from 1973	1
73	NA	GAUGE, temperature, BT2204/12	MkIV through 1972	1
74	NA	GAUGE, temperature, BT2230/00	MkIV, 1500 from 1973	1
75	NA	GLASS, gauge, flat, 2"	MkIV, 1500 through 1976	2
76	633-945	NA O RING, small		2
77	633-950	\$17.99 STRAP, gauge retaining		2
78	315-070	\$0.49 WASHER, spring		2
79	360-370	\$2.79 NUT, thumb, large	MkIV, 1500 through 1976	2
80	171-000	\$0.79 BULB, 2.2W, instrument lighting		6
85	115-414	\$23.99 CABLE, speedo, 48", RHD	MkIV (3-rail) non-overdrive	1
	731-050	\$22.99 CABLE, speedo, 57", LHD		1
	731-110	\$21.99 CABLE, speedo, 54", RHD	MkIV (3-rail) overdrive	1
	731-060	\$21.99 CABLE, speedo, 63", LHD		1
	731-130	NA CABLE, speedo, 54", RHD	1500 (single rail) non-overdrive	1
	731-100	\$22.99 CABLE, speedo, 48", LHD	1500 (single rail) overdrive	1
	731-050	\$22.99 CABLE, speedo, 57", RHD	1500 (single rail) overdrive	1
	731-110	\$21.99 CABLE, speedo, 54", LHD	1500 (single rail) overdrive	1
86	680-005	\$1.29 GROMMET, rubber		1
87	802-705	\$1.39 CLIP, speedo cable		A/R
88	323-005	\$0.39 SCREW		1
89	324-110	\$0.29 WASHER, spring		1
90	324-990	\$0.39 WASHER, plain		1
91	310-115	\$0.24 NUT		1
92	731-120	\$22.99 CABLE, tach, 29"		1
93	161-845	\$4.29 CABLE TIE, tach cable		2
94	731-140	NA CHOKE CABLE		1
95	633-960	\$6.99 BEZEL, choke cable		1
96	315-080	\$0.59 WASHER, shakeproof		1

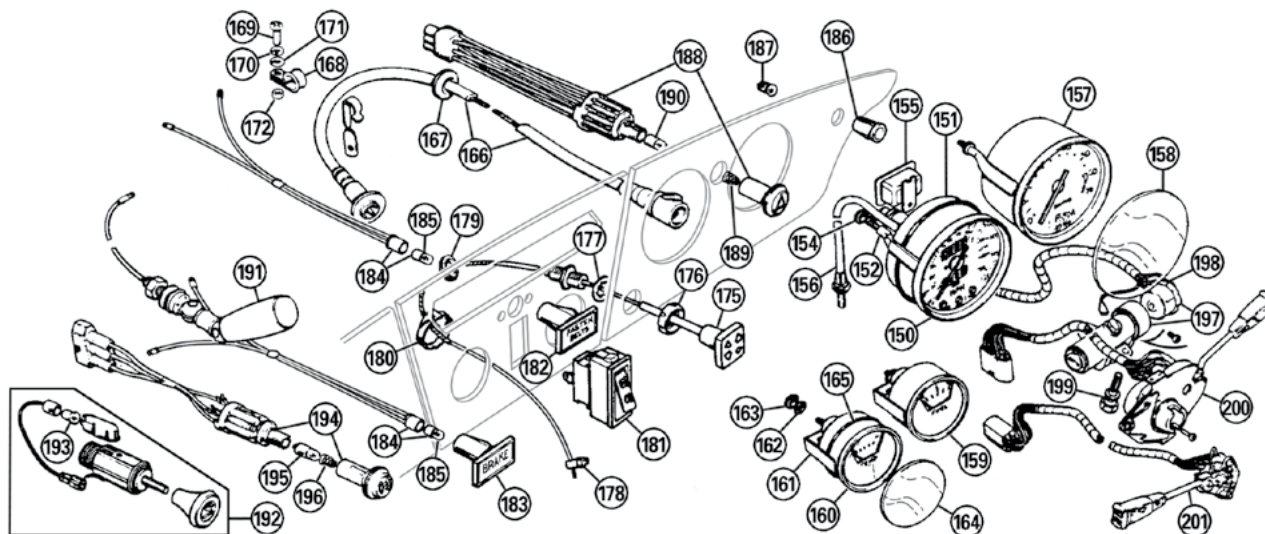
No. Part#	Price (Each)	Description	Application	Qty Req.
97	375-128	\$2.99 TRUNNION, choke cable		1
98	565-050	\$1.29 GROMMET		1
99	734-275	\$1.39 CABLE TIE		1
100	NA	TUBE, water valve cable		1
102	635-675	\$39.99 SWITCH, master light		1
103	633-505	NA BEZEL		1
108	635-610	\$64.99 SWITCH, hazard warning lights		1
109	142-220	NA LAMP, warning		1
113	635-775	\$3.99 KNOB, wiper/washer switch, square		1
116	570-275	\$149.99 SWITCH, wash & wiper, repl.	through 1976	1
118	NA	SPACER TUBE, switch mounting		1
119	565-340	NA NUT		1
120	565-345	NA WASHER, PVC		1
121	633-515	NA BEZEL, wiper/washer switch		1
122	633-975	NA MAP READING LAMP		1
123	142-270	\$13.99 CIGAR LIGHTER, blank knob		1
124	171-000	\$0.79 BULB, 2.2W		1
125	635-665	\$69.99 SWITCH, headlamp, dip & flash		1
126	560-080	\$29.99 SWITCH, indicators		1
127	314-105	NA SCREW, pan head		4
128	633-980	NA WASHER, shakeproof		4
129	667-430	\$44.99 HORN PUSH, Triumph Shield	MkIV through 1972	1
	667-435	\$44.99 HORN PUSH, Triumph	MkIV from 1973, 1500	1
130	560-420	\$6.49 BRUSH, horn push contact	MkIV, 1500 through 1976	1
131	667-425	\$0.39 CLIP, horn push securing		2
132	667-840	\$99.99 STEERING LOCK & IGNITION SWITCH	MkIV to mid '74	1
	667-850	\$119.99 STEERING LOCK & IGNITION SWITCH	MkIV from mid '74, 1500	1
133	667-865	\$54.99 SWITCH, ignition	MkIV to mid '74	1
	667-845	\$59.99 SWITCH, ignition	MkIV from mid '74, 1500	1
134	072-028	\$6.49 SHEAR BOLT	MkIV, 1500 through 1976	2
135	142-400	\$46.99 LAMP, warning, indicators, w/ 3 lenses	MkIV through 1972	1
136	161-915	\$6.49 BULB HOLDER		1
137	171-000	\$0.79 BULB, 2.2W		1
138	NA	SHADE		1
139	151-500	\$4.99 LENS, warning lamp, green		1
140	142-265	\$9.99 WARNING LAMP, indicator, green	MkIV from 1973, 1500	1
141	170-110	\$0.99 BULB, 2.2W		1

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# Spitfire Gauges/Switches



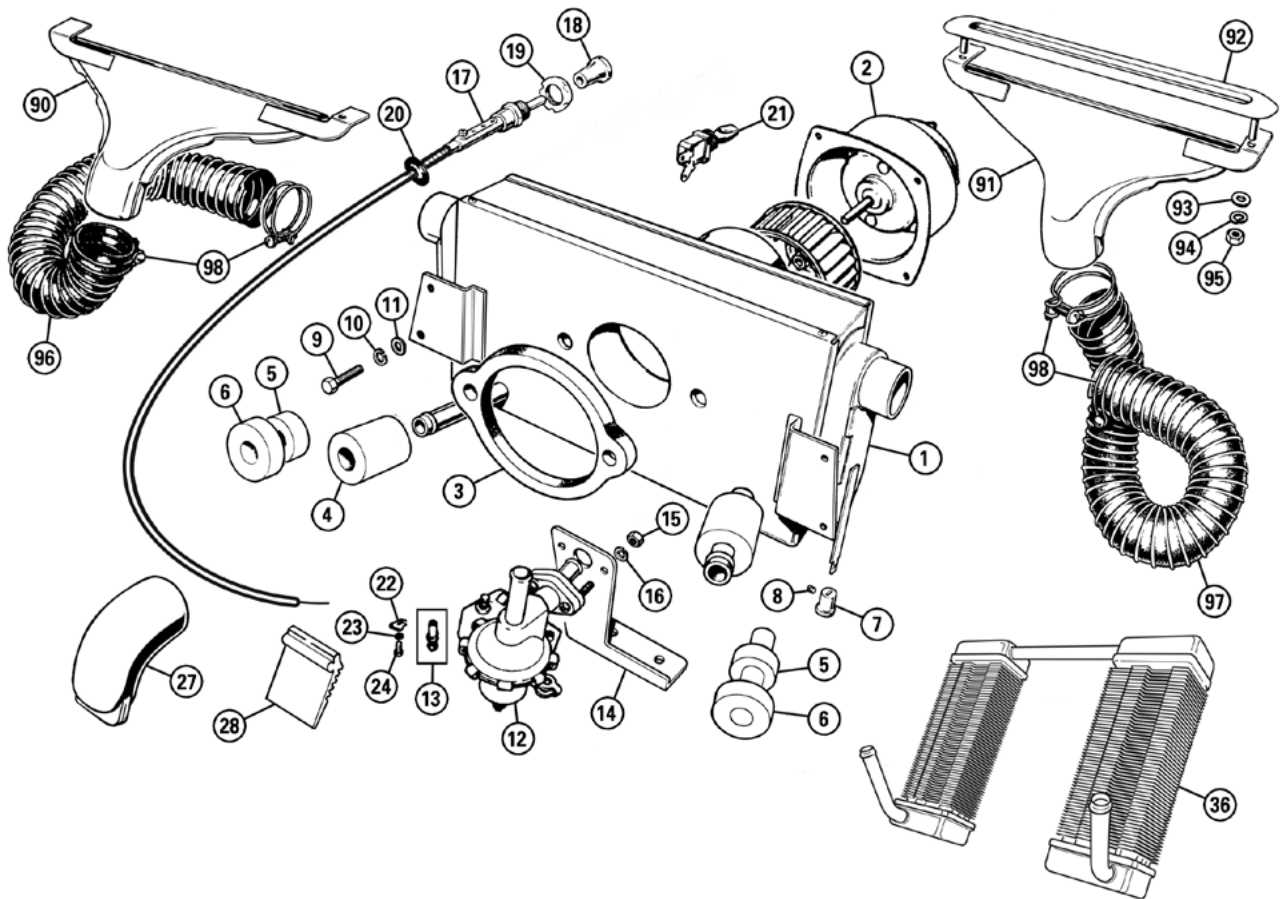
## Spitfire 1500 from 1977 Gauges & Switches

19463

No. Part#	Price (Each)	Description	Application	Qty Req.
150	NA	GAUGE, speedo, SNT6211/14, MPH		1
	NA	GAUGE, speedo, SNT6211/12, MPH		1
151 280-895	\$1.49	O RING		2
152 633-935	\$15.99	STRAP, gauge retaining		4
153 633-940	NA	WASHER, shakeproof		4
154 361-035	\$2.99	NUT, thumb, small		4
155 131-555	\$18.99	VOLTAGE STABILIZER, negative ground		1
156 731-150	NA	CABLE, trip meter reset		1
157	NA	GAUGE, tach, RVC2414/01		1
158	NA	GLASS, gauge, flat, large, 4"		2
159 760-350	\$139.99	GAUGE, fuel, BF2232/00		1
160 760-320	\$149.99	GAUGE, temperature, BT2230/00		1
161 633-950	\$17.99	STRAP, gauge retaining		2
162 315-070	\$0.49	WASHER, spring		2
163 361-035	\$2.99	NUT, thumb, small		2
164	NA	GLASS, gauge, flat, small, 2"		2
165 633-945	NA	O RING, small		2
166 731-100	\$22.99	CABLE, speedo, 48", LHD	1500 (single rail) non-overdrive	1
731-050	\$22.99	CABLE, speedo, 57", RHD	1500 single-rail	1
731-110	\$21.99	CABLE, speedo, 54", LHD	overdrive	1
167 680-005	\$1.29	GROMMET		1
168 802-705	\$1.39	CLIP, speedometer cable		1
169 323-005	\$0.39	SCREW		1
170 324-110	\$0.29	WASHER, spring		1
171 324-990	\$0.39	WASHER, plain		1
172 310-115	\$0.24	NUT		1
175 731-140	NA	CHOKE CABLE		1
176 633-960	\$6.99	BEZEL, choke cable		1
177 315-080	\$0.59	WASHER, shakeproof		1
178 375-128	\$2.99	TRUNNION, choke cable		1

No. Part#	Price (Each)	Description	Application	Qty Req.
179 565-050	\$1.29	GROMMET		1
180 734-275	\$1.39	CABLE TIE		1
181 635-675	\$39.99	SWITCH, master light		1
182 142-285	\$44.99	WARNING LAMP, seat belts		1
183 142-330	\$33.99	WARNING LAMP, handbrake		1
184 158-340	\$6.99	BULB HOLDER, sleeve fitting		2
185 170-110	\$0.99	BULB, 2.2W		2
186 142-265	\$9.99	WARNING LAMP, indicators, green		1
187 170-150	\$0.89	BULB, 3W		1
188 635-620	\$119.99	SWITCH, hazard warning lights, RHD		1
633-990	NA	SWITCH, hazard warning lights, LHD		1
189 635-910	NA	SPRING		1
190 170-110	\$0.99	BULB, 2.2W		1
191 633-975	NA	MAP READING LAMP		1
192 142-270	\$13.99	CIGAR LIGHTER, blank knob		1
193 171-000	\$0.79	BULB, 2.2W		1
194 635-900	NA	SWITCH, rear fog light		1
195 170-045	NA	BULB		1
196 635-910	NA	SPRING		1
197 667-905	\$379.99	STEERING LOCK & IGNITION SWITCH		1
198 071-765	\$139.99	SWITCH, ignition		1
199 072-028	\$6.49	SHEAR BOLT		2
200 570-250	\$36.99	SWITCH, indicators, headlamp & horn		1
201 635-920	\$179.99	SWITCH, windscreen wipers		1





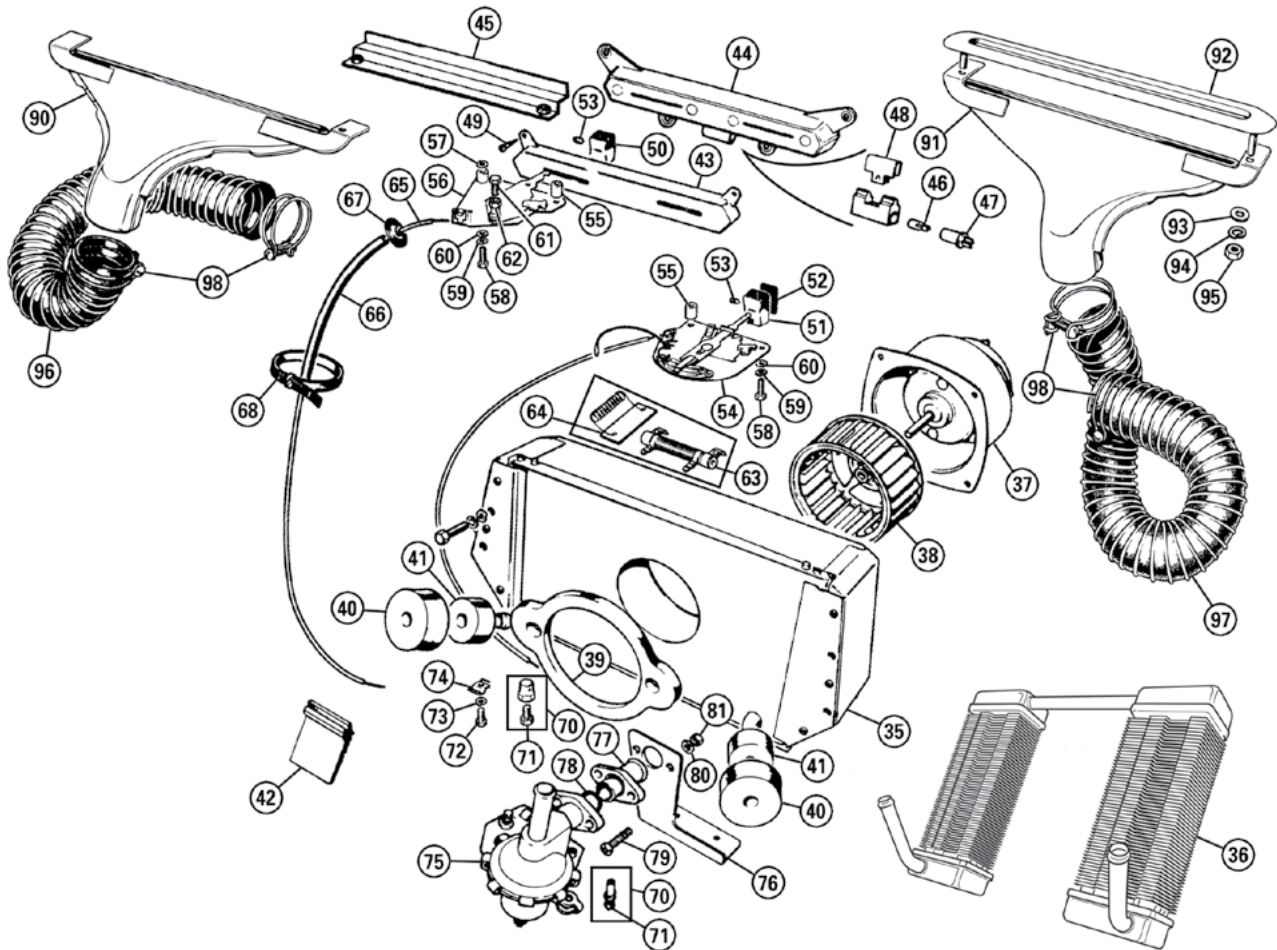
## Spitfire Heater Mk1-3

19464

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	883-000	NA	HEATER ASSEMBLY		1
2	883-005	NA	MOTOR, heater		1
3	883-010	NA	GASKET, matrix to plenum		1
4	883-015	NA	SEAL, small, inlet & outlet pipes	to (b) FC27857 from (b) FC27858	4
5	883-015	NA	SEAL, small, inlet & outlet pipes		2
6	883-100	NA	SEAL, large, inlet & outlet pipes		2
7	150-810	\$5.99	KNOB, vent door		2
8	314-145	\$0.59	SCREW, knob		2
9	322-230	\$0.39	BOLT		4
10	324-020	\$0.20	WASHER, spring		4
11	324-115	\$0.39	WASHER, plain		4
12	635-264	\$38.99	HEATER TAP		1
13	473-070	\$1.79	TRUNNION KIT		1
14	635-235	\$34.99	BRACKET, heater tap, stainless		1
15	310-115	\$0.24	NUT, heater tap to bracket		2
16	882-265	NA	WASHER, spring		2
17	883-030	NA	CABLE, heater tap control		1
18	635-390	\$8.99	KNOB, heater control		1
19	883-035	NA	BEZEL, push/pull control		1
20	565-050	\$1.29	GROMMET, fitted in dash		1
21	141-210	\$8.99	SWITCH, toggle, heater		1
22	585-595	\$2.39	CLIP, heater cable retaining		1
23	882-265	NA	WASHER, spring		1
24	883-040	NA	SCREW, cable		1
	883-045	NA	PLATE, cover, heater aperture		1
	314-200	\$0.59	SCREW, plate attaching		4

No.	Part#	Price (Each)	Description	Application	Qty Req.
27	883-050	NA	ELBOW, outlet, plenum chamber	to (b) 25519FC	1
28	883-055	NA	LID, air box draining	from (b) 25520FC to Mk3	1
	633-495	NA	BEZEL, heater switch		1
	883-060	NA	WASHER, wavy, heater switch	Mk3	1
	883-065	NA	NAMEPLATE, heater switch		1
36	883-087	\$329.99	HEATER CORE		1
90	883-180	NA	VENT, demister, RH		2
91	883-180	NA	VENT, demister, LH		2
92	635-420	NA	CAPPING, demister vent		2
93	324-990	\$0.39	WASHER, plain		4
94	324-110	\$0.29	WASHER, spring		4
95	310-115	\$0.24	NUT		4
96	635-310	NA	HOSE, heater to demister, RH		1
97	635-310	NA	HOSE, heater to demister, LH		1
98	326-450	\$4.49	CLIP, hose clamping, wire type		4
	326-290	\$1.99	CLIP, hose clamping, jubilee type		4

# Spitfire Heater



**Spitfire Heater Mk IV - 1500**

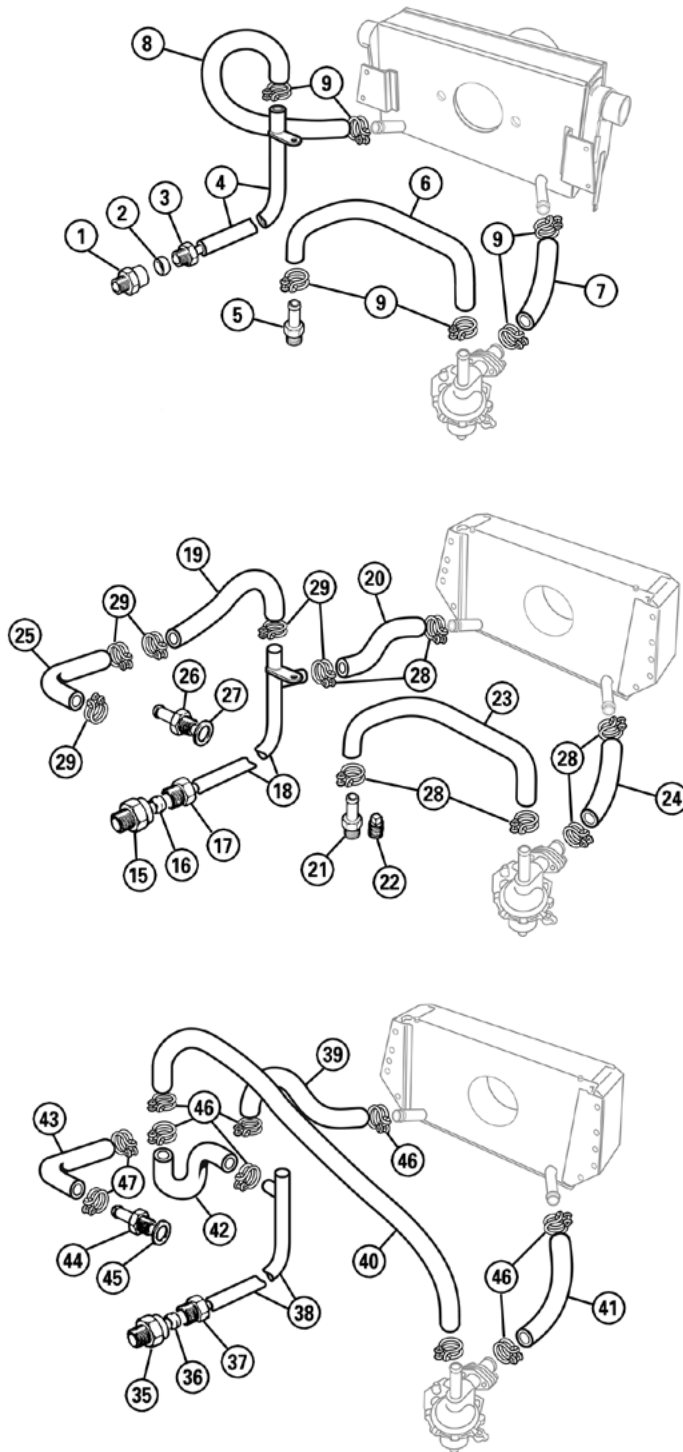
19465

No.	Part#	Price (Each)	Description	Application	Qty Req.
35	883-070	NA	HEATER ASSEMBLY	MkIV-1500 to mid 1976	1
	883-075	NA	HEATER ASSEMBLY	1500 from mid 1976	1
	883-080	NA	HEATER BOX		1
36	883-085	\$359.99	HEATER MATRIX	MkIV-1500 to mid 1976	1
37	883-090	NA	MOTOR, heater		1
38	473-010	NA	FAN, heater, metal		1
39	883-010	NA	GASKET, matrix to plenum		1
40	883-100	NA	SEAL, large, inlet & outlet pipes		2
41	883-015	NA	SEAL, small, inlet & outlet pipes		2
42	883-055	NA	LID, air box draining		1
43	882-300	NA	ESCUTCHEON, fascia panel	To (c) FH50000	1
44	882-305	NA	ESCUTCHEON, fascia panel	From (c) FH50001	1
45	882-295	NA	BRACKET, heater vent control		1
46	170-690	\$0.69	BULB, 1.2W		1
47	882-320	NA	BULB HOLDER		1
48	882-315	NA	CLIP & MASK, bulb		1
49	882-410	NA	SCREW, escutcheon securing		4
50	883-115	\$8.49	KNOB, with grub screw		1
51	883-120	NA	KNOB, with grub screw		1
52	883-125	NA	LABEL, pull boost		1
53	883-130	NA	SCREW, grub, knob securing		2
54	883-135	NA	CONTROL & FAN SWITCH		1
55	883-140	NA	SPACER, thick		3
56	883-145	NA	CONTROL, water valve		1
57	883-150	NA	SPACER, thin		1
58	322-247	\$0.49	SCREW, lever control		4
59	324-020	\$0.20	WASHER, spring		4
60	324-590	\$0.19	WASHER, plain		4
61	406-050	\$0.99	SCREW, cable securing		2
62	473-070	\$1.79	TRUNNION KIT, cable securing		2
63	883-155	NA	RESISTOR	MkIV-1500 to mid 1976	1
64	542-041	NA	RESISTOR	1500 from mid 1976	1
65	734-330	\$8.99	CABLE, water valve		1
66	883-160	NA	TUBE, PVC water valve cable		1
67	565-050	\$1.29	GROMMET, bulkhead		1
68	161-845	\$4.29	CABLE TIE, ratchet type, cable		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
69	734-320	\$6.99	CABLE, ventilator		1
70	473-070	\$1.79	TRUNNION KIT, cable		2
71	406-050	\$0.99	SCREW, cable		2
72	883-040	NA	SCREW, ventilator outer cable		1
73	324-110	\$0.29	WASHER, spring		1
74	585-595	\$2.39	CLIP, retaining		1
75	635-265	\$41.99	HEATER TAP		1
76	635-235	\$34.99	BRACKET, heater tap, stainless		1
77	635-266	\$32.99	FLANGE, heater tap		1
78	883-175	\$0.39	O RING, sealing, tap to flange		1
79	323-111	\$1.49	SCREW*, tap to flange & bracket		2
	322-946	\$0.79	SCREW, water valve		2
80	324-110	\$0.29	WASHER, spring		2
81	311-030	\$0.39	NUT, plain		2
90	883-185	NA	VENT, demister, RH	MkIV-1500 to mid 1976	1
	883-190	NA	VENT, demister, RH	1500 from mid 1976	1
91	883-185	NA	VENT, demister, LH	MkIV-1500 to mid 1976	1
	883-205	NA	VENT, demister, LH	1500 from mid 1976	1
92	883-210	NA	CAPPING, demister vent	MkIV-1500	2
93	324-990	\$0.39	WASHER, plain		4
94	324-110	\$0.29	WASHER, spring		4
95	310-115	\$0.24	NUT		4
96	635-310	NA	HOSE, heater to demister, RH	MkIV to 1500 mid 1976	1
	635-305	\$34.99	HOSE, heater to demister, RH	1500 from mid 1976	1
97	635-310	NA	HOSE, heater to demister, LH	MkIV to 1500 mid 1976	1
	635-305	\$34.99	HOSE, heater to demister, LH	1500 from mid 1976	1
98	326-450	\$4.49	CLIP, hose clamping, wire type		4
	326-290	\$1.99	CLIP, hose clamping, jubilee type		4

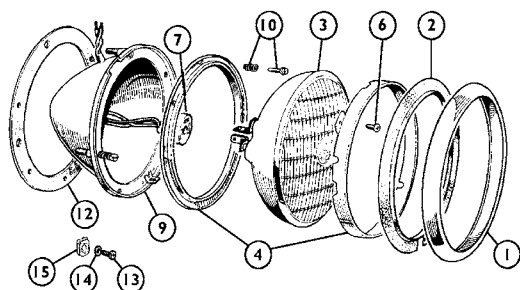
## Spitfire Heater Hoses and Fittings

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	635-170	\$14.99	ADAPTOR	Mk1	1
2	635-160	\$1.59	OLIVE, sealing tube		1
3	635-150	\$3.99	NUT, tube, pipe to adaptor		1
4	883-220	NA	TUBE, water return		1
5	883-230	\$24.99	ADAPTOR, cylinder head to hose		1
6	883-235	NA	HOSE, cylinder head to valve		1
7	883-240	NA	HOSE, valve to heater, short		1
8	883-245	NA	HOSE, heater to water return tube		1
9	635-100	\$3.49	CLIP, hose clamping, wire type		6
15	635-170	\$14.99	ADAPTOR	Mk2 to MkIV (e) FH59688E	1
16	635-160	\$1.59	OLIVE, sealing tube		1
17	635-150	\$3.99	NUT, tube, pipe to adaptor		1
18	865-090	NA	TUBE, water return		1
19	883-260	\$22.99	HOSE, inlet manifold to return tube		1
20	473-060	\$3.99	HOSE, heater to water return tube		1
21	883-230	\$24.99	ADAPTOR, cylinder block to hose		1
22	328-340	\$1.79	PLUG, blanking		1
23	883-275	\$32.99	HOSE, cylinder block to water valve		1
24	635-256	\$19.49	HOSE, water valve to heater		1
25	363-230	NA	HOSE, thermostat to inlet manifold		1
26	379-680	\$9.99	ADAPTOR, thermostat to hose		1
27	370-650	\$0.39	WASHER, sealing, fiber		1
28	635-100	\$3.49	CLIP, hose clamping, wire type		6
29	635-060	\$1.99	CLIP, hose clamping, wire type		4
35	635-170	\$14.99	ADAPTOR	MkIV, 1500 from (e) FH59689E	1
36	635-160	\$1.59	OLIVE, sealing tube		1
37	635-150	\$3.99	NUT, tube, pipe to adaptor		1
38	865-115	\$42.99	TUBE, water return		1
39	473-060	\$3.99	HOSE, heater to water return tube		1
40	883-275	\$32.99	HOSE, inlet manifold to heater valve		1
41	635-256	\$19.49	HOSE, water valve to heater		1
42	834-207	\$7.49	HOSE, inlet manifold to return pipe		1
43	363-230	NA	HOSE, thermostat to inlet manifold		1
44	379-680	\$9.99	ADAPTOR, thermostat to hose		1
45	370-650	\$0.39	WASHER, sealing, fiber		1
46	635-100	\$3.49	CLIP, hose clamping, wire type		8
47	635-060	\$1.99	CLIP, hose clamping, wire type		2



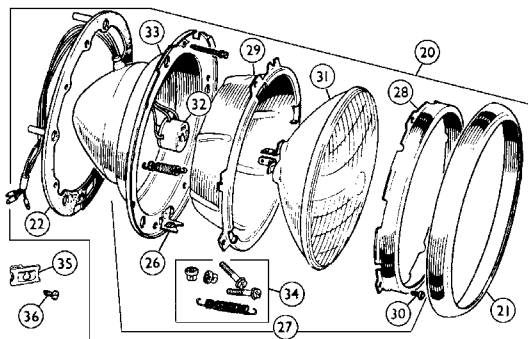


# Spitfire Mk1 & 2 Lamps



## Spitfire Headlamp Mk1 (1962-63 to (b)11472) - 3 adjuster 19467

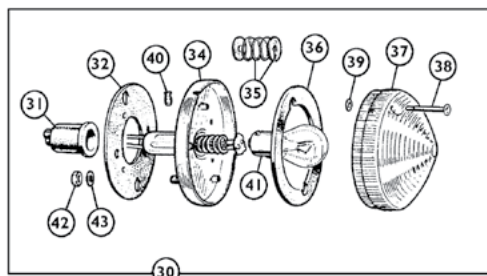
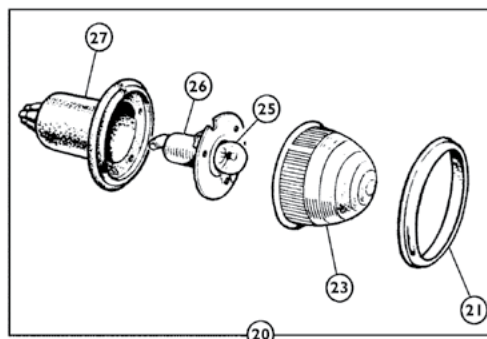
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	560-200	\$78.99	RIM, headlamp, wide, snap-on	1962-63 to (c)11472	2
2	280-120	\$3.69	DUST EXCLUDER, rubber		2
3	171-100*	NA	LIGHT UNIT, sealed beam		2
	171-105	\$18.99	LIGHT UNIT, sealed beam, halogen		2
	162-726*	NA	LIGHT UNIT, halogen, Lucas		2
4	157-300	\$35.99	MOUNTING ASSEMBLY		2
6	158-045	\$0.69	SCREW		6
7	171-400	\$8.99	PLUG, w/pigtail and grommet		2
9	144-797	\$25.99	BUCKET (without adjusters)		2
10	147-015	\$12.99	ADJUSTER SET, set of 3		2
12	280-130	\$2.49	GASKET, lamp to body		2
13	323-645	\$0.39	SCREW, headlamp to body		8
14	315-150	\$0.39	WASHER		8
15	326-555	\$0.59	FIX NUT		8



## Spitfire Headlamp Mk1 from (b) 11473 & Mk2 (1964-67) - 2 adjuster

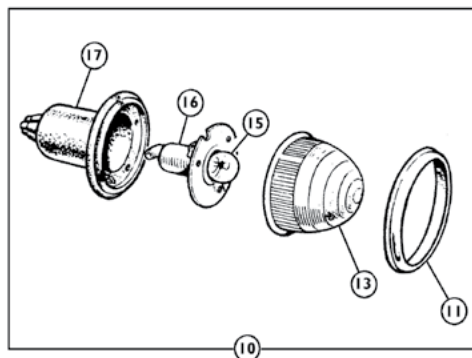
19469

No.	Part#	Price (Each)	Description	Application	Qty Req.
20	544-010	\$149.99	HEADLAMP ASSEMBLY, complete	1964-67	2
21	560-210	\$27.99	RIM, headlamp		2
22	560-190	\$6.99	GASKET, headlamp to body		2
26	156-020	\$7.39	SPRING CLIP		2
27	144-800	\$114.99	SUB ASSEMBLY, headlamp		2
28	156-700	\$14.99	RING, retaining, outer		2
29	560-215	\$17.99	RING, retaining, inner		2
30	158-045	\$0.69	SCREW, outer to inner retainer		6
31	171-100*	NA	LIGHT UNIT, sealed beam		2
	171-105	\$18.99	LIGHT UNIT, halogen		2
	162-726*	NA	LIGHT UNIT, halogen, Lucas		2
32	171-400	\$8.99	PLUG, w/pigtail and grommet		2
33	144-807	\$27.99	BUCKET, with 2 adjusters		2
34	552-115	\$5.99	ADJUSTER SET, 1 lamp		2
35	326-555	\$0.59	SPIRE NUT		6
36	323-645	\$0.39	SCREW, headlamp to body		6
*Not included in headlamp assembly					



## Spitfire Front Flasher Lamps Mk1 & 2 19468

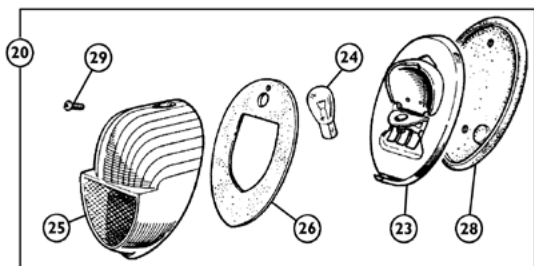
No.	Part#	Price (Each)	Description	Application	Qty Req.
20	115-493	\$31.99	LAMP ASSEMBLY, amber	1962-64 to FC25310	2
21	158-400	\$3.99	RIM		2
23	560-275	\$7.49	LENS, amber		2
25	170-800	\$0.89	BULB, single		2
26	159-900	\$18.49	SOCKET		2
27	159-600	\$2.69	BODY, rubber	1964 from FC25311-67	2
30	544-070	\$54.99	LAMP ASSEMBLY, clear		2
31	158-150	\$1.19	BOOT, single wire		2
32	282-790	\$2.99	PAD, lamp to body		2
34	560-560	NA	BULB HOLDER & LAMP BODY		2
35	552-070	\$2.19	BULB CONTACT KIT, single		2
36	164-760	\$1.49	GASKET, lens to lamp		2
37	560-280	\$12.59	LENS, clear		2
38	560-540	\$4.99	SCREW, for lens		4
39	549-000	\$0.99	WASHER, retaining screws		4
40	157-107	\$0.29	BULLET, connector		2
41	170-800	\$0.89	BULB, single		2
42	310-115	\$0.24	NUT, lamp attachment		4
43	324-110	\$0.29	WASHER, locking		4



## Spitfire Front Park Lamps Mk1 & 2 19470

No.	Part#	Price (Each)	Description	Application	Qty Req.
10	544-060	\$29.99	LAMP ASSEMBLY, clear	1962-67	2
11	158-400	\$3.99	RIM		2
13	560-270	\$7.49	LENS, clear		2
15	170-800	\$0.89	BULB, single		2
16	159-900	\$18.49	SOCKET		2
17	159-600	\$2.69	BODY, rubber		2

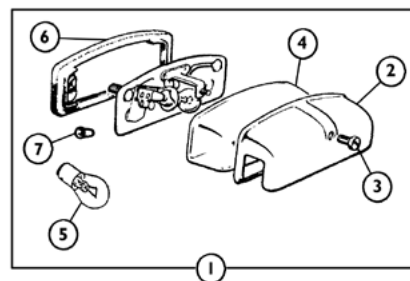
# Spitfire Mk1 & 2 Lamps



## Spitfire Rear Stop Lamps Mk1 & 2

19471

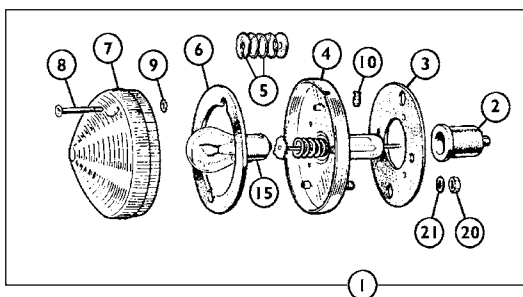
No.	Part#	Price (Each)	Description	Application	Qty Req.
20	570-205	\$119.99	LAMP ASSEMBLY	1962-67	2
23	NA		BASE, lamp		2
24	170-700	\$0.69	BULB		2
25	570-234	\$13.79	LENS, red		2
26	570-206	\$2.29	GASKET, lens		2
28	159-400	\$3.49	GASKET, lamp to body		2
29	NA		SCREW		2



## Spitfire Rear License Lamp Mk1 & 2

19472

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	144-190	\$89.99	LICENSE PLATE LAMP, "England"	1962-67	1
	144-200	\$32.99	LICENSE PLATE LAMP, Classic Gold		1
2	158-100	\$18.99	COVER		1
3	158-200	\$2.19	SCREW		1
4	164-100	\$8.99	LENS		1
5	170-250	\$0.99	BULB		1
6	280-540	\$3.29	SEAL, rubber		1
7	157-107	\$0.29	BULLET CONNECTOR		1

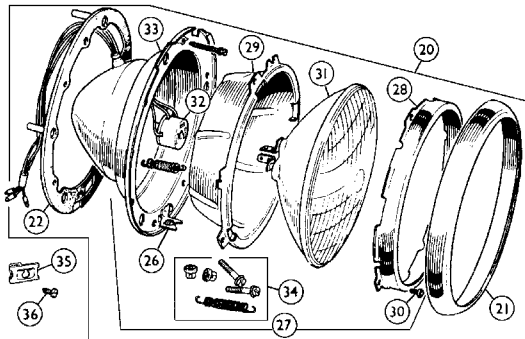


## Spitfire Rear Flasher Lamps Mk1 & 2

19473

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	143-665	\$45.99	TURN LAMP ASSEMBLY	1962-67	2
2	158-150	\$1.19	SLEEVE, wiring into holder, single		2
3	282-790	\$2.99	PAD, lamp to body		2
4	560-560	NA	LAMP BASE		2
5	552-070	\$2.19	BULB CONTACT KIT, single		2
6	164-760	\$1.49	GASKET, for lens		2
7	874-495	\$18.19	LENS, red		2
8	560-540	\$4.99	SCREW, for lens		4
9	549-000	\$0.99	WASHER, for screw		4
10	157-107	\$0.29	BULLET, for ground wire		2
15	170-800	\$0.89	BULB, single filament		2
20	310-115	\$0.24	NUT, lamp attachment		4
21	324-110	\$0.29	WASHER, locking		4

# Spitfire Mk3 Lamps

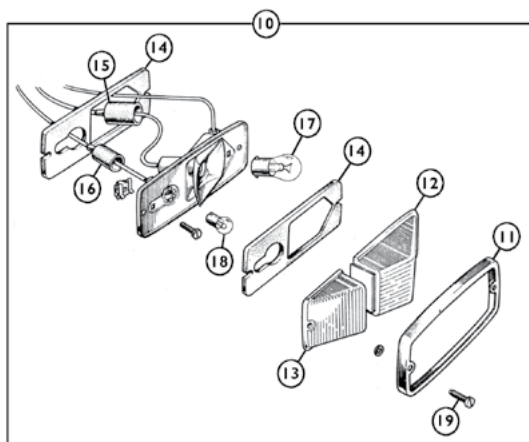


## Spitfire Headlamp 1967-70

19475

No.	Part#	Price (Each)	Description	Application	Qty Req.
20	544-010	\$149.99	HEADLAMP LAMP ASSEMBLY, complete	1967-70	2
21	560-210	\$27.99	RIM, headlamp		2
22	560-190	\$6.99	GASKET, headlamp to body		2
23	323-645	\$0.39	SCREW, headlamp to body		6
24	315-150	\$0.39	WASHER		6
25	326-555	\$0.59	SPIRE NUT		6
26	156-020	\$7.39	SPRING CLIP		2
27	144-800	\$114.99	SUB ASSEMBLY, headlamp		2
28	156-700	\$14.99	RING, retaining, outer		2
29	560-215	\$17.99	RING, retaining, inner		2
30	158-045	\$0.69	SCREW, outer to inner retainer		6
31	171-100*	NA	LIGHT UNIT, sealed beam		2
	171-105	\$18.99	LIGHT UNIT, halogen		2
	162-726*	NA	LIGHT UNIT, halogen, Lucas		2
32	171-400	\$8.99	PLUG, w/pigtail and grommet		2
33	144-807	\$27.99	BUCKET, with 2 adjusters		2
34	552-115	\$5.99	ADJUSTER SET, 1 lamp		2
35	326-555	\$0.59	SPIRE NUT		6
36	323-645	\$0.39	SCREW, headlamp to body		6

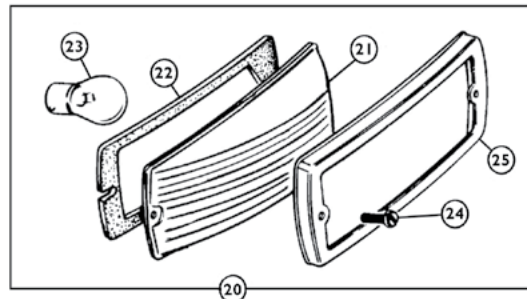
\* Not included in assemblies.



## Spitfire Front Park & Turn Lamps 1967-69

19477

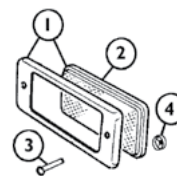
No.	Part#	Price (Each)	Description	Application	Qty Req.
10	143-960	\$49.99	LAMP ASSEMBLY, park, front, amber-clear	1967-69	2
	143-955	\$46.99	LAMP ASSEMBLY, park, front, clear-clear		2
11	164-780	\$15.99	RIM		2
12	164-770	\$6.49	LENS, turn, amber		2
	164-775	\$6.49	LENS, turn, clear		2
13	164-795	\$5.99	LENS, park lamp, amber		2
	164-810	\$4.99	LENS, park lamp, clear		2
14	164-750	\$1.29	SEAL, lamp & lens seating		4
15	158-150	\$1.19	GROMMET, turn lamp cable		2
16	158-600	\$1.99	GROMMET, park lamp cable		2
17	170-800	\$0.89	BULB, turn lamp		2
18	170-250	\$0.99	BULB, park lamp		2
19	158-210	\$1.89	SCREW, lamp to body		2



## Spitfire Front Park & Turn Lamp 1970

19474

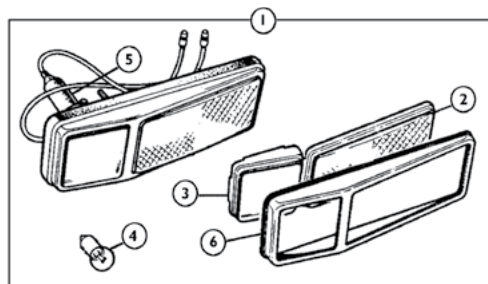
No.	Part#	Price (Each)	Description	Application	Qty Req.
20	143-970	\$46.99	LAMP ASSEMBLY, park & turn, w/base	1970	2
21	164-805	\$8.99	LENS, 2 piece, replaces one piece		2
22	164-110	\$6.79	SEAL, lamp & lens seating		2
23	170-700	\$0.69	BULB		2
24	158-210	\$1.89	SCREW, lamp to body		4
25	164-780	\$15.99	RIM		2



## Spitfire Front & Rear Side Reflector 1969

19476

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	570-180	\$18.99	REFLECTOR ASSEMBLY, side, front	1969	2
	144-720	\$13.99	REFLECTOR ASSEMBLY, side, rear		2
2	NA		REFLECTOR, front, amber		2
	164-150	\$11.99	REFLECTOR, rear, red		2
3	158-230	NA	RIVET, reflector to body		4
4	158-235	NA	PUSH-ON FIX, rivet		4

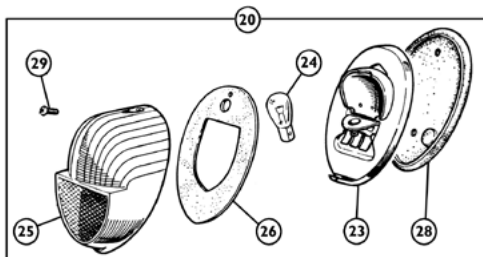


## Spitfire Front & Rear Side Marker Lamps 1970

19478

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	NA		LAMP ASSEMBLY, front, left	1970	1
	NA		LAMP ASSEMBLY, front, right		1
	NA		LAMP ASSEMBLY, rear, left		1
	NA		LAMP ASSEMBLY, rear, right		1
2	570-180	\$18.99	REFLECTOR, amber, front		2
	164-150	\$11.99	REFLECTOR, red, rear		2
3	570-175	NA	LENS, amber, front		2
	164-140	NA	LENS, red, rear		2
4	170-250	\$0.99	BULB		2
5	552-050	\$6.99	SOCKET, bulb		2
6	164-145	NA	RIM		2

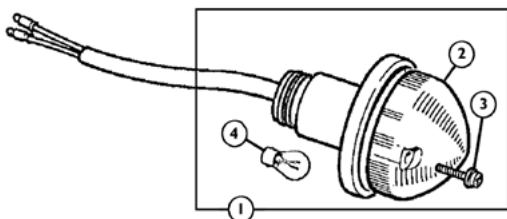




### Spitfire Rear Tail Lamp 1967-70

19479

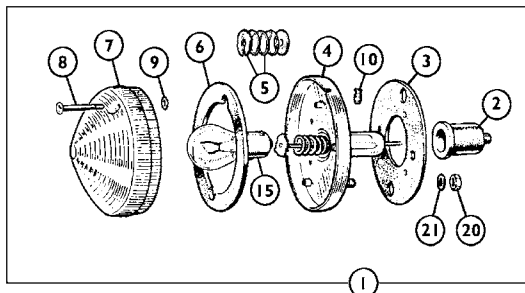
No.	Part#	Price (Each)	Description	Application	Qty Req.
20	570-205	\$119.99	LAMP ASSEMBLY, rear tail lamp	1967-70	2
23	NA		BASE, lamp		2
24	170-700	\$0.69	BULB		2
25	570-234	\$13.79	LENS, red		2
26	570-206	\$2.29	GASKET, lens		2
28	159-400	\$3.49	GASKET, lamp to body		2
29	NA		SCREW		2



### Spitfire Rear Turn Signal Lamp 1967-69 - Replacement

19481

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	115-518	\$20.99	LAMP ASSEMBLY, rear, turn, red	1967-69	2
	115-513	\$12.99	LAMP ASSEMBLY, rear, turn, amber		2
2	115-538	\$8.99	LENS, red		2
	115-534	\$8.49	LENS, amber		2
3	115-544	NA	SCREW, lens attaching		4
4	170-800	\$0.89	BULB		2

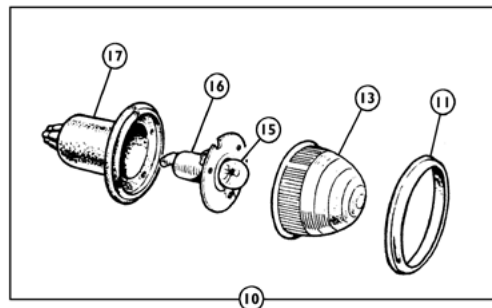


### Spitfire Rear Turn Signal Lamp 1970 - Replacement

19482

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	143-660	\$46.99	LAMP ASSEMBLY, rear, turn, replacement	1970	2
2	158-150	\$1.19	SLEEVE, wiring into holder, single		2
3	282-790	\$2.99	PAD, lamp to body		2
4	560-560	NA	LAMP BASE		2
5	552-070	\$2.19	BULB CONTACT KIT, single		2
6	164-760	\$1.49	GASKET, for lens		2
7	164-850	\$12.99	LENS, for replacement lamp, amber		2
8	560-540	\$4.99	SCREW, for lens		4
9	549-000	\$0.99	WASHER, for screw		4
10	157-107	\$0.29	BULLET, for ground wire		2
15	170-800	\$0.89	BULB, single filament		2
20	310-115	\$0.24	NUT, lamp attachment		4
21	324-110	\$0.29	WASHER, locking		4

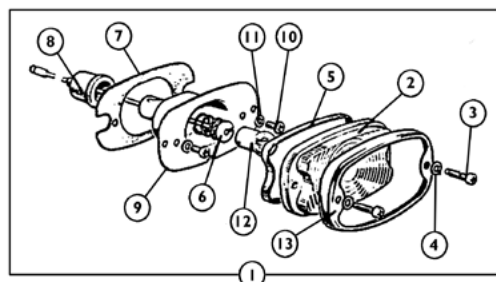
## Spitfire Mk3 Lamps



### Spitfire Rear Reverse Lamp 1967-69

19480

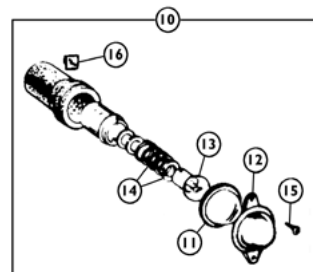
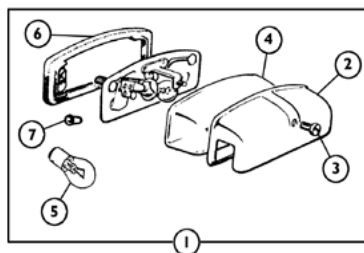
No.	Part#	Price (Each)	Description	Application	Qty Req.
10	544-060	\$29.99	LAMP ASSEMBLY, reverse, clear	1967-69	2
11	158-400	\$3.99	RIM		2
13	560-270	\$7.49	LENS, clear		2
15	170-800	\$0.89	BULB, single		2
16	159-900	\$18.49	SOCKET		2
17	159-600	\$2.69	BODY, rubber		2



### Spitfire Rear Reverse Lamp -1970

19625

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	C18724	\$114.99	LAMP ASSEMBLY, center, reverse	1970	1
2	8714	\$32.99	LENS		1
3	NA		SCREW		2
4	NA		WASHER		2
5	8716	\$1.49	GASKET, lens		1
6	NA		SOCKET		1
7	8717	\$5.99	GASKET, lamp		1
8	NA		BOOT		1
9	NA		BASE		1
10	NA		SCREW		2
11	NA		WASHER		2
12	170-800	\$0.89	BULB		1
13	NA		RIM		1

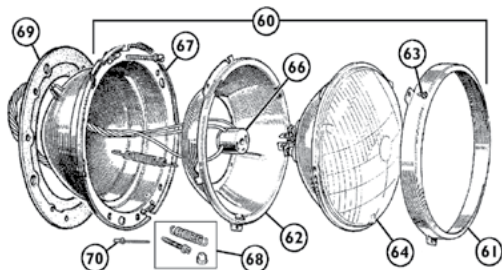


### Spitfire Rear License Lamp 1967-70

19483

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	144-190	\$89.99	LICENSE PLATE LAMP, "England"	1967-69	1
1	144-200	\$32.99	LICENSE PLATE LAMP, Classic Gold		1
2	158-100	\$18.99	COVER		1
3	158-200	\$2.19	SCREW		1
4	164-100	\$8.99	LENS		1
5	170-250	\$0.99	BULB		1
6	280-540	\$3.29	SEAL, rubber	1970	1
7	157-107	\$0.29	BULLET CONNECTOR		1
10	544-091	\$23.99	LAMP ASSEMBLY, license plate		2
11	544-780	\$5.99	LENS		2
12	560-330	\$14.79	RIM		2
13	170-030	\$0.79	BULB		2
14	552-070	\$2.19	CONTACT ASSEMBLY		2
15	323-360	\$0.69	SCREW, rim retaining		2
16	326-515	\$0.99	SPIRE NUT		2

# Spitfire MkIV-1500 Lamps

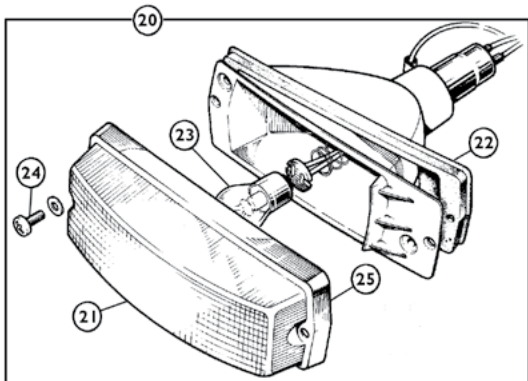


## Spitfire Headlamps MkIV & 1500 (1971-80)

19484

No.	Part#	Price (Each)	Description	Application	Qty Req.
60	144-800	\$114.99	HEADLAMP ASSEMBLY	1971-80	2
61	156-700	\$14.99	RING, retaining, outer		2
62	560-215	\$17.99	RING, retaining, inner		2
63	158-045	\$0.69	SCREW, outer to inner retainer		6
64	171-100*	NA	LIGHT UNIT, sealed beam		2
	171-105	\$18.99	LIGHT UNIT, sealed beam halogen		2
	162-726*	NA	LIGHT UNIT, halogen, Lucas		2
66	171-400	\$8.99	PLUG, w/pigtail and grommet		2
67	144-807	\$27.99	BUCKET, with 2 adjusters		2
68	552-115	\$5.99	ADJUSTER SET, 1 lamp		2
69	164-060	\$4.29	GASKET, lamp to body		2
70	803-037	\$0.69	RIVET, headlamp to body		8

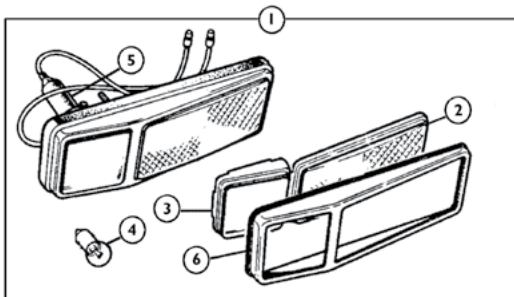
\* Not included in assemblies.



## Spitfire Front Side and Flasher Lamp MkIV & 1500

19486

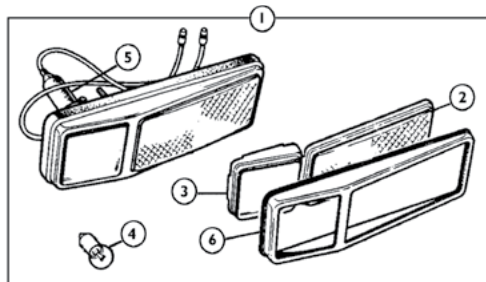
20	570-145	NA	LAMP ASSEMBLY, side/flasher	1971-80	2
21	570-150	NA	LENS, amber		2
	164-805	\$8.99	LENS, amber (2-piece replacement)		2
22	164-110	\$6.79	SEAL, lamp & seating		4
23	170-700	\$0.69	BULB		2
24	158-210	\$1.89	SCREW, lamp to body		4
25	164-780	\$15.99	RIM		2



## Spitfire Front Side Marker Lamps MkIV & 1500

19488

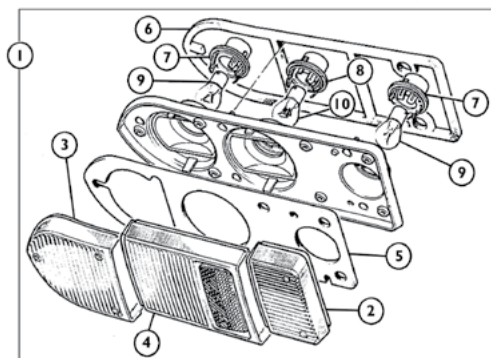
1	570-165	\$149.99	LAMP ASSEMBLY, side marker, front, left	1971-80	1
	570-170	\$149.99	LAMP ASSEMBLY, side marker, front, right		1
2	570-180	\$18.99	REFLECTOR, amber		2
3	570-175	NA	LENS, amber		2
4	170-250	\$0.99	BULB		2
5	552-050	\$6.99	BULB HOLDER		2
6	164-145	NA	RIM		2
7	009-217	\$56.99	RUBBER GASKET SET		1



## Spitfire Rear Side Marker Lamp MkIV & 1500

19485

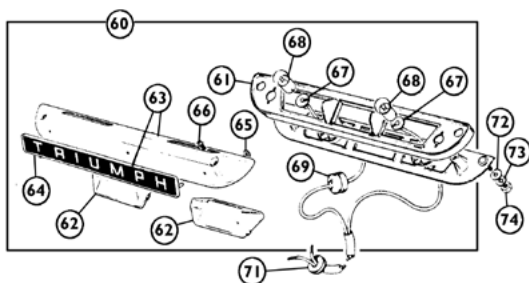
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	570-185	NA	LAMP ASSEMBLY, rear, side, left	1971	1
	570-190	NA	LAMP ASSEMBLY, rear, side, right		1
	570-195	NA	LAMP ASSEMBLY, rear, side, left		1
	570-200	NA	LAMP ASSEMBLY, rear, side, right	1972-80	1
2	164-150	\$11.99	REFLECTOR, red		2
3	164-140	NA	LENS, red	1971-80	2
4	170-250	\$0.99	BULB		2
5	552-050	\$6.99	SOCKET, bulb		2
6	164-145	NA	RIM		2
7	009-217	\$56.99	RUBBER GASKET SET		1



## Spitfire Rear Tail Lamp MkIV & 1500

19487

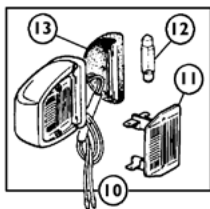
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	570-215	NA	LAMP ASSEMBLY, tail, left	1971-80	1
	570-220	NA	LAMP ASSEMBLY, tail, right		1
2	570-225	\$13.99	LENS, reverse, clear		2
3	570-230	\$13.99	LENS, turn, amber		2
4	570-235	\$14.99	LENS, stop, red		2
5	570-236	\$3.99	GASKET, lens		2
6	570-237	\$2.49	GASKET, lamp		2
7	544-240	\$6.99	BULB HOLDER, turn & reverse		4
8	544-250	\$5.39	BULB HOLDER, stop		2
9	170-800	\$0.89	BULB, turn & reverse		4
10	170-700	\$0.69	BULB, stop		2



### Spitfire Rear License Lamp MkIV

19489

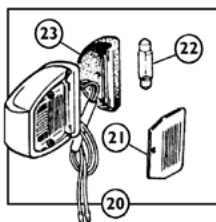
No.	Part#	Price (Each)	Description	Application	Qty Req.
60	544-540	\$199.99	LAMP ASSEMBLY, license plate	1971-72	1
61	544-530	\$5.99	GASKET, cover to lamp		1
62	544-105	\$24.99	LENS, left		1
	544-115	\$24.99	LENS, right		1
63	544-116	\$38.99	COVER, chrome, no badge		1
64	601-550	\$74.99	BADGE		1
65		NA	FIX NUT, badge		3
66	159-335	\$0.99	SCREW, cover		2
67	552-070	\$2.19	CONTACT, bulb		2
68	170-300	\$0.69	BULB		2
69		NA	BOOT, rubber		2
70		NA	SHEATH, wire protector		1
71	565-050	\$1.29	GROMMET		1
72	315-275	NA	WASHER, plain		2
73	324-010	\$0.19	WASHER, locking		2
74	310-115	\$0.24	NUT		2



### Spitfire Rear License Lamp 1500 1973-76

19491

No.	Part#	Price	Description	Application	Qty Req.
10	144-220	\$29.99	LAMP ASSEMBLY, license plate, chrome	1973-76	2
11	158-915	\$4.49	LENS		2
12	170-010	\$0.49	BULB, stock type		2
	LLB239LED	\$10.99	BULB, LED replacement		2
13	144-225	\$3.99	GROMMET, base		2

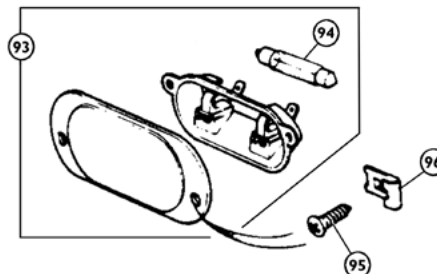


### Spitfire Rear License Lamp 1500 1977-80

19626

No.	Part#	Price	Description	Application	Qty Req.
20	144-230	\$26.99	LAMP ASSEMBLY, license plate, black	1977-80	2
21	158-910	\$4.19	LENS		2
22	170-010	\$0.49	BULB, stock type		2
	LLB239LED	\$10.99	BULB, LED replacement		2
23	144-225	\$3.99	GROMMET, base		2

## Spitfire MkIV-1500 Lamps



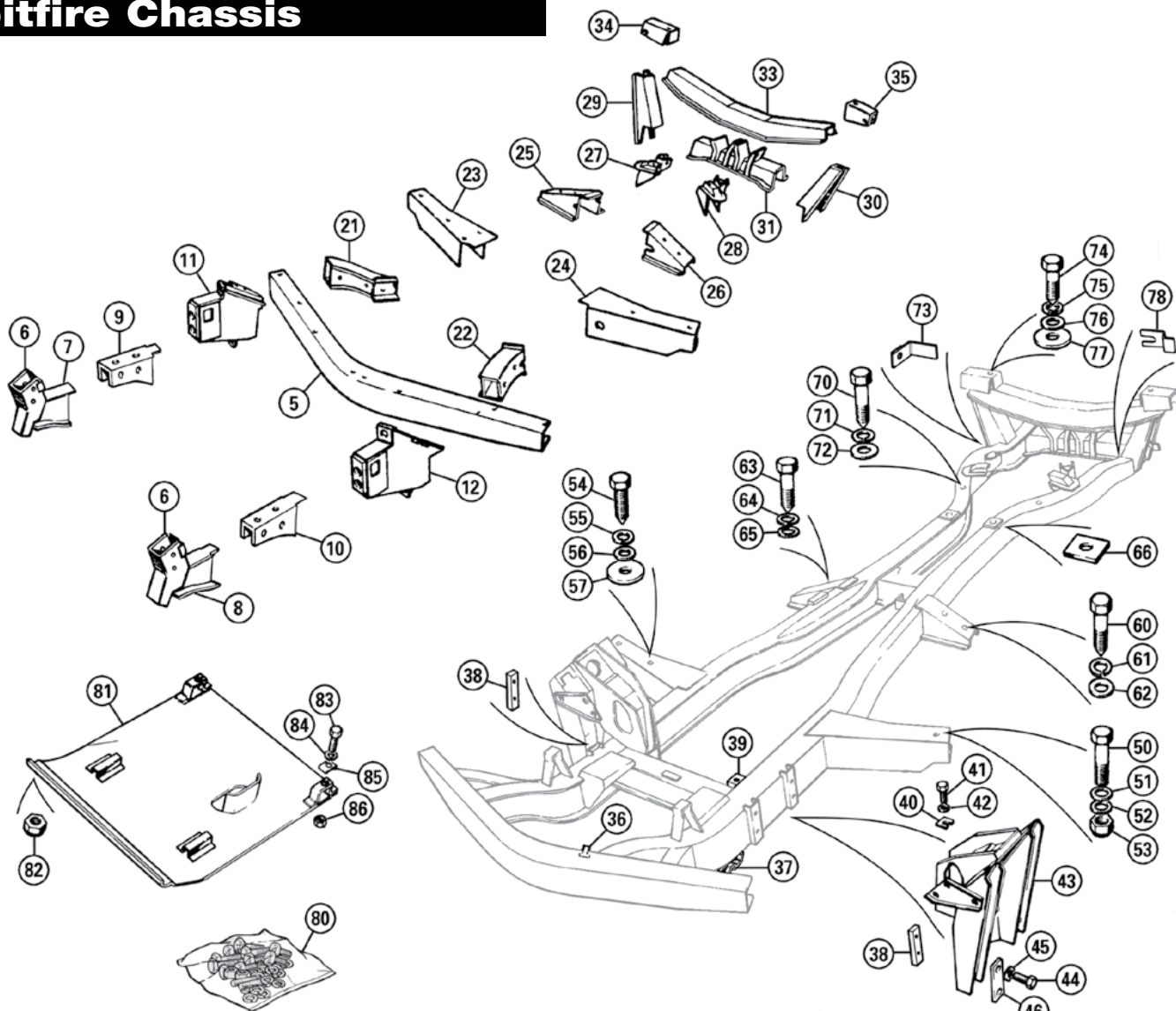
### Spitfire Trunk Lamp 1500 1975-80

19490

No.	Part#	Price (Each)	Description	Application	Qty Req.
93	544-245	\$9.99	LAMP ASSEMBLY, trunk lamp	1975-80	1
94	170-010	\$0.49	BULB, stock type		1
	LLB239LED	\$10.99	BULB, LED replacement		1
95	323-470	\$0.69	SCREW, lamp to body		2
96	326-580	\$0.59	CLIP, lamp to body		2



# Spitfire Chassis



## Spitfire Chassis

19492

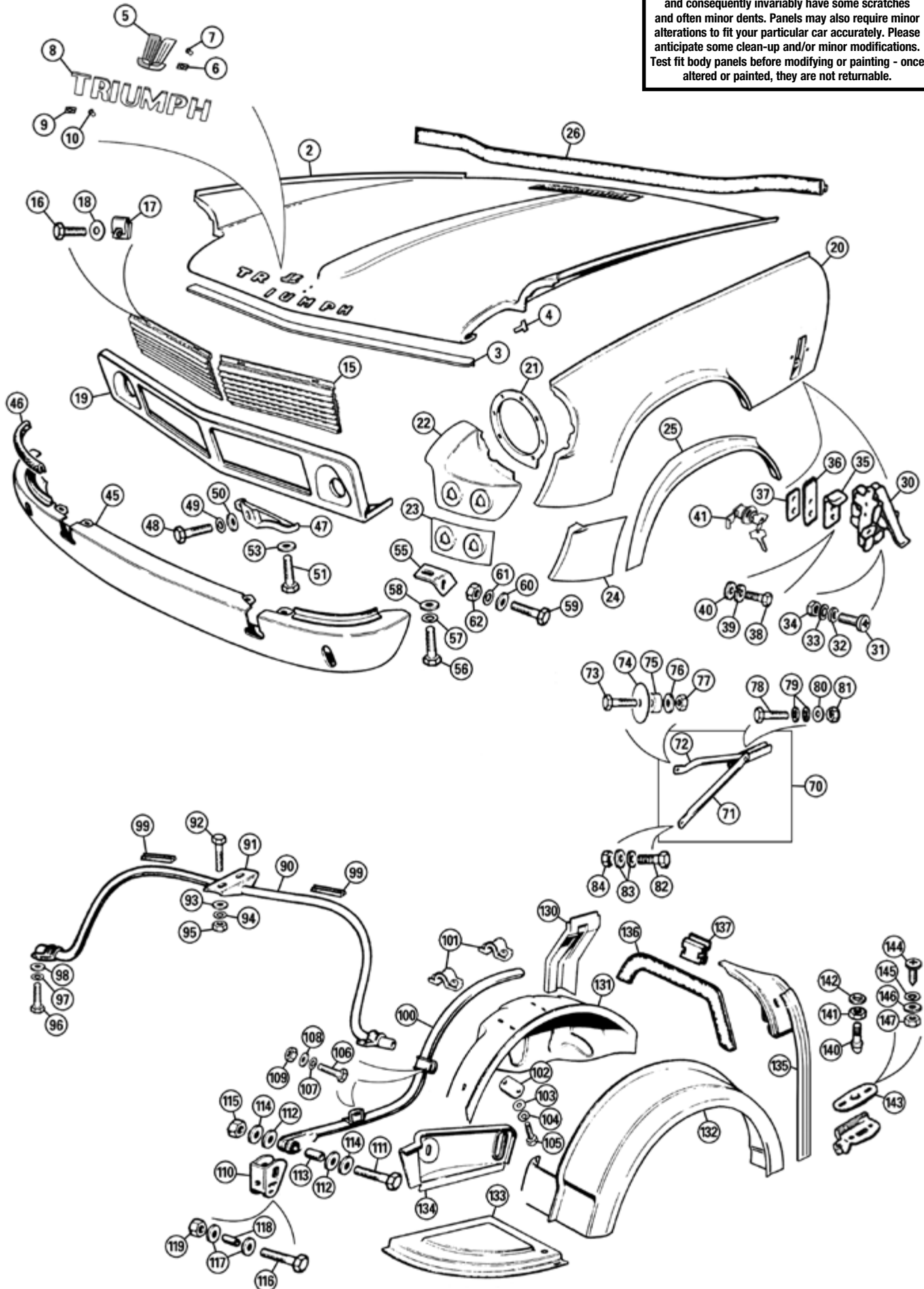
No.	Part#	Price (Each)	Description	Application	Qty Req.
5	859-100	\$189.99	CROSSMEMBER, front		1
6	859-105	NA	LINK, pivot	Mk1-2	2
7	859-110	NA	SUPPORT, pivot bracket, RH		1
8	859-115	NA	SUPPORT, pivot bracket, LH		1
9	859-120	NA	SUPPORT, pivot bracket, RH	Mk3	1
10	859-125	NA	SUPPORT, pivot bracket, LH		1
11	859-130	\$239.99	SUPPORT, pivot bracket, RH	MkIV-1500	1
12	859-135	\$239.99	SUPPORT, pivot bracket, LH		1
21	859-140	NA	GUSSET, front chassis, RH	Mk1 to early MkIV	1
22	859-145	\$62.99	GUSSET, front chassis, RH		1
22	859-150	NA	GUSSET, front chassis, LH		1
	859-155	\$62.99	GUSSET, front chassis, LH		1
23	859-160	\$159.99	OUTRIGGER, front, RH		1
24	859-165	\$159.99	OUTRIGGER, front, LH		1
25	859-170	NA	OUTRIGGER, intermediate, RH		1
26	859-175	NA	OUTRIGGER, intermediate, LH		1
27	859-180	NA	BRACKET, RH	Mk1-3	1
	859-185	NA	BRACKET, RH	MkIV-1500	1
28	859-190	NA	BRACKET, LH	Mk1-3	1
	859-195	NA	BRACKET, LH	MkIV-1500	1
29	859-200	NA	BRACKET, shock absorber, RH	Mk1-3	1
	859-205	NA	BRACKET, shock absorber, RH	MkIV-1500	1
30	859-210	NA	BRACKET, shock absorber, LH	Mk1-3	1
	859-215	NA	BRACKET, shock absorber, LH	MkIV-1500	1
31		NA	CROSSMEMBER, rear		1
32	400-230	\$21.99	BRACKET, rear axle mounting		2
33	859-220	NA	CROSSMEMBER		1
34	859-225	NA	BRACKET, RH		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
35	859-230	NA	BRACKET, LH		1
36	859-235	NA	CLAMP, for wiring		4/7
37	859-240	NA	BRACKET, anti-roll bar mounting	Mk1-3	2
	859-245	NA	BRACKET, anti-roll bar mounting	MkIV-1500	2
38	859-250	NA	PLATE, tapped		2
39	859-255	NA	BRACKET, RH		1
	859-260	NA	BRACKET, LH		1
40	859-265	NA	SHIM, camber adjustment		A/R
41	475-150	\$1.39	SCREW, mounting bracket to frame		2
42	324-310	\$0.49	WASHER, plain		2
43	859-270	NA	SUSPENSION TURRET, LH		1
	859-275	NA	SUSPENSION TURRET, RH		1
44	320-285	\$0.69	SCREW, brackets to frame	Mk1-3	8
	322-290	\$0.89	SCREW, brackets to frame	MkIV-1500	8
45	324-265	\$1.29	WASHER, spring		8
46	859-280	NA	PLATE, strengthener	Mk3-1500	2
50	328-615	\$1.09	BOLT		2
51	315-240	\$0.39	WASHER, plain		2
52	315-145	\$0.79	WASHER, plain		2
53	310-290	\$1.19	NUT, nyloc		2
54	191-915	\$1.39	SCREW, body		2
55	365-730	\$0.39	WASHER, spring		2
56	315-240	\$0.39	WASHER, plain		2
57	859-320	\$1.59	SPACER, aluminum		2
60	320-225	\$0.99	BOLT		2
61	365-730	\$0.39	WASHER, spring		2
62	315-240	\$0.39	WASHER, plain		2
64	365-730	\$0.39	WASHER, spring		2

No.	Part#	Price (Each)	Description	Application	Qty Req.
65	315-240	\$0.39	WASHER, plain		2
66	680-665	\$1.49	PAD, chassis mounting, rubber/canvas		2
70	328-615	\$1.09	BOLT		2
71	365-730	\$0.39	WASHER, spring		2
72	315-240	\$0.39	WASHER, plain		2
73	859-300	NA	BRACKET, rear brake hose mounting, RH	Mk1-3	1
	859-305	NA	BRACKET, rear brake hose mounting, LH		1
	859-310	NA	BRACKET, rear brake hose mounting	MkIV-1500	2
74	322-075	\$1.09	SCREW, rear body mounting		2
75	324-040	\$0.39	WASHER, spring		2
76	859-315	\$0.29	WASHER, plain		2
77	859-320	\$1.59	SPACER, aluminum		2
78	859-325	NA	MOUNTING, three way brake pipe union		1
80	681-298	\$31.99	MOUNTING KIT, body		1
81	859-330	NA	SHIELD, radiator protection	MkIV-1500	1
82	310-105	\$0.49	NUT, nyloc		4
83	475-150	\$1.39	SCREW		2
84	324-040	\$0.39	WASHER, spring		2
85	859-335	\$4.99	CLAMP, plate to chassis		2
86	310-050	\$0.69	NUT		2

# Spitfire Body

Most of our body panels are shipped from overseas, and consequently invariably have some scratches and often minor dents. Panels may also require minor alterations to fit your particular car accurately. Please anticipate some clean-up and/or minor modifications. Test fit body panels before modifying or painting - once altered or painted, they are not returnable.





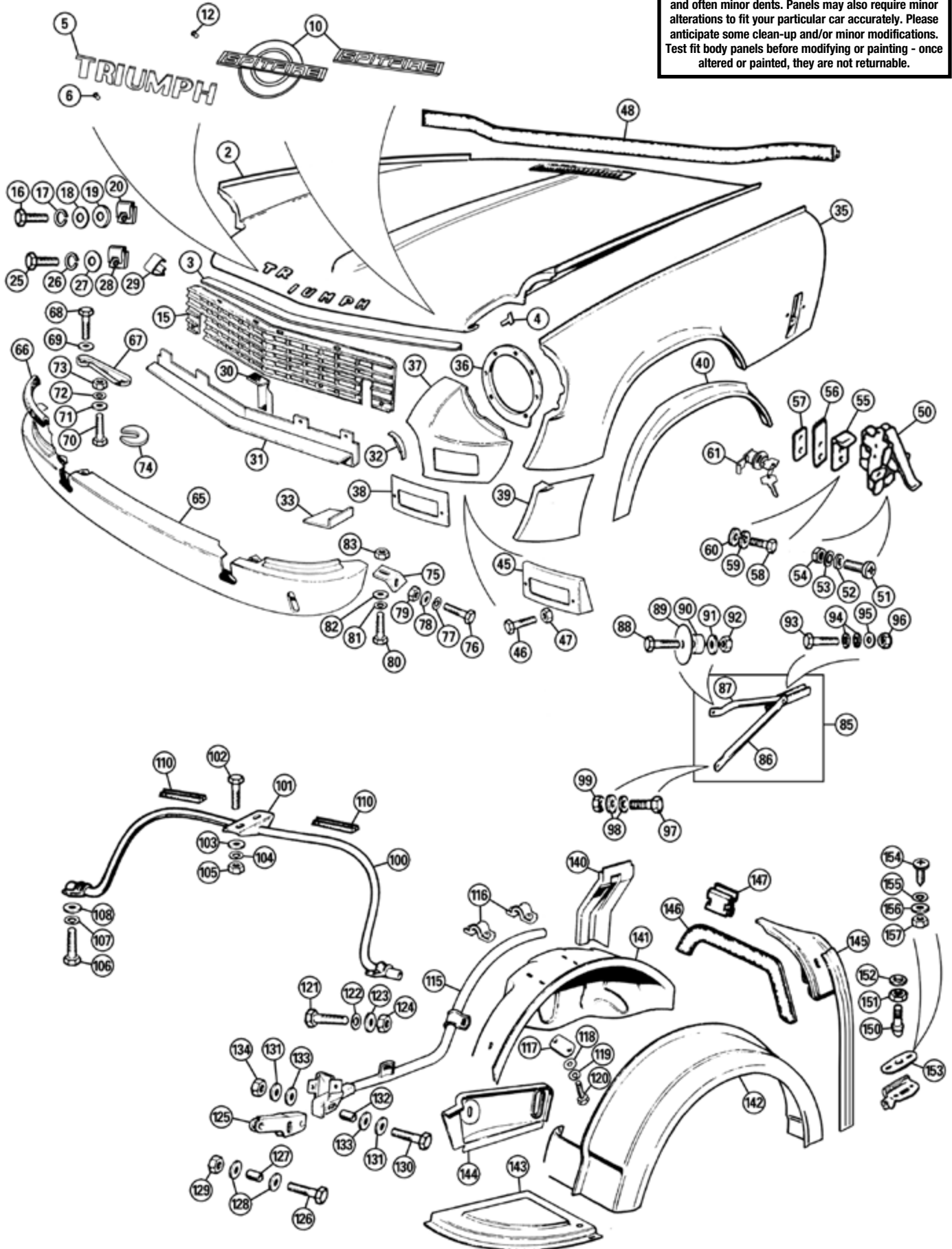
## Spitfire Front Body Panels Mk 1 - 2

19493

No.	Part#	Price (Each)	Description	Application	Qty Req.	No.	Part#	Price (Each)	Description	Application	Qty Req.
2	672-110		NA HOOD		1	81	312-000	\$0.49	NUT, nyloc		1
3	672-115		NA REINFORCEMENT, hood front edge		1	82	322-247	\$0.49	BOLT		1
4	802-495	\$1.99	TAG, wiring loom		A/R	83	324-590	\$0.19	WASHER, plain		1
5	601-075	\$33.99	BADGE, hood, shield type		1	84	312-000	\$0.49	NUT, nyloc		1
6	326-665	\$0.49	BLIND FIX, badge attachment		2	90	672-255		NA TUBE ASSEMBLY, hood, rear		1
7	326-525	\$0.39	BLIND FIX, badge attachment		14	91	672-260		NA CLAMP, hood tube, rear		2
8	601-068	\$22.99	LETTER SET, smooth, 'TRIUMPH' (Includes clips)		1	92	322-230	\$0.39	BOLT		2
9	326-665	\$0.49	BLIND FIX, letter attachment	to FC2639	14	93	315-125	\$0.19	WASHER, plain		2
10	326-525	\$0.39	CLIP, blind fixing, letter attachment	from FC2640	14	94	324-020	\$0.20	WASHER, spring		2
15	672-120		NA GRILLE, radiator	to FC50000	2	95	310-760	\$0.59	NUT, plain		2
	672-125		NA GRILLE, radiator	from FC50001	2	96	322-230	\$0.39	BOLT		4
16	466-385	\$0.79	BOLT		8	97	315-125	\$0.19	WASHER, spring		4
17	326-695		NA NUT, retainer		8	98	324-020	\$0.20	WASHER, plain		4
18	324-990	\$0.39	WASHER, plain		8	99	672-265		NA PACKING, hood tube to top panel		2
19	672-130		NA SURROUND, grille, assembly		1	100	672-270		NA TUBE ASSEMBLY, hood hinge, LH		1
20	672-135	\$319.99	FENDER, front, LH		1		672-275		NA TUBE ASSEMBLY, hood hinge, RH		1
	672-140	\$319.99	FENDER, front, RH		1	101	672-280	\$49.99	BRACKET, anchor, rear hood hinge tube		4
21	672-145	\$46.99	BRACKET, headlamp mounting, LH		1	102	672-285	\$15.49	PLATE, backing		4
	672-150		NA BRACKET, headlamp mounting, RH		1	103	315-125	\$0.19	WASHER, spring		8
22	672-155		NA NOSE PANEL, headlamp, LH		1	104	324-590	\$0.19	WASHER, plain		8
	672-160		NA NOSE PANEL, headlamp, RH		1	105	322-230	\$0.39	BOLT		8
23	672-165	\$119.99	REPAIR PANEL, nose panel, side lamps, LH		1	106	322-230	\$0.39	BOLT		4
	672-170		NA REPAIR PANEL, nose panel, side lamps, RH		1	107	324-310	\$0.49	WASHER, plain		4
24	672-175	\$74.99	REPAIR PANEL, front fender, lower, RH		1	108	315-125	\$0.19	WASHER, spring		4
	672-180	\$74.99	REPAIR PANEL, front fender, lower, LH		1	109	310-760	\$0.59	NUT, plain		4
25	672-185	\$169.99	REPAIR PANEL, wheel arch, RH		1	110	672-290	\$45.99	BRACKET, hood hinge, on chassis		2
	672-190	\$169.99	REPAIR PANEL, wheel arch, LH		1	111	320-345	\$0.99	BOLT		2
26	680-370	\$14.99	SEAL, hood to bulkhead		1	112	324-860	\$0.19	WASHER, plain		4
30	804-840	\$129.99	HOOD CATCH ASSEMBLY		1	113	672-295		NA SPACER		2
31	323-005	\$0.39	SCREW		6	114	324-104	\$0.59	WASHER, plain		4
32	324-990	\$0.39	WASHER, plain		6	115	310-510	\$0.69	NUT, nyloc		2
33	324-102	\$0.29	WASHER, shakeproof		6	116	320-585	\$1.29	BOLT		4
34	310-995	\$0.39	NUT		6	117	324-690	\$0.29	WASHER, plain		8
35	672-200	\$10.99	PLATE, catch, hood lock, dash side, lower		2	118	672-300		NA SPACER		4
36	672-205		NA PAD, sealing, plate to bulkhead		2	119	310-105	\$0.49	NUT, nyloc		4
37	672-210		NA PLATE, tapping		2	130	672-305		NA BRACKET, front wheel arch to fender, LH		1
38	322-230	\$0.39	BOLT		4		672-310		NA BRACKET, front wheel arch to fender, RH		1
39	462-385	\$0.39	WASHER, shakeproof		4	131	672-315		NA WHEEL ARCH, inner, LH		1
40	315-175	\$0.20	WASHER, plain		4		672-320		NA WHEEL ARCH, inner, RH		1
41	222-180		NA LOCK SET, hood catch		1	132	672-100	\$189.99	WHEEL ARCH, outer, LH		1
45	672-215	\$449.99	FRONT VALANCE ASSEMBLY		1		672-105	\$189.99	WHEEL ARCH, outer, RH		1
46	681-295	\$4.39	SEAL, front valance to hood		2	133	672-325		NA CLOSING PANEL, nose to wheel arch, LH		1
47	672-220		NA BRACKET, front valance, RH		1		672-330		NA CLOSING PANEL, nose to wheel arch, RH		1
	672-225		NA BRACKET, front valance, LH		1	134	672-335		NA BRACKET, wheel arch to grille surround, LH		1
48	323-425	\$1.39	BOLT, pointed		2		672-340		NA BRACKET, wheel arch to grille surround, RH		1
49	324-020	\$0.20	WASHER, spring		2	135	672-345		NA REINFORCEMENT ASSEMBLY, front fender, LH		1
50	324-590	\$0.19	WASHER, plain		2		672-350		NA REINFORCEMENT ASSEMBLY, front fender, RH		1
51	323-425	\$1.39	BOLT, pointed		4	136	681-290	\$4.69	SEAL, rear, front wheel arch to dash		2
53	324-590	\$0.19	WASHER, plain		4	137	326-595	\$0.69	CLIP, seal attachment		18
55	672-230		NA BRACKET, support, front valance, outer, RH		1	140	802-390	\$2.49	PEG, hood locating		2
	672-235		NA BRACKET, support, front valance, outer, LH		1	141	848-540	\$0.29	NUT, jam		2
56	323-425	\$1.39	BOLT, pointed		2	142	365-720	\$0.79	WASHER, plain		2
57	315-125	\$0.19	WASHER, plain		2	143	672-355		NA PLATE, hood peg locating, on footwell		2
58	324-020	\$0.20	WASHER, spring		2	144	672-360	\$0.69	SCREW		4
59	323-425	\$1.39	BOLT		2	145	672-365	\$0.29	WASHER, plain		8
60	315-125	\$0.19	WASHER, plain		4	146	324-110	\$0.29	WASHER, spring		4
61	324-020	\$0.20	WASHER, spring		2	147	310-995	\$0.39	NUT		4
62	310-760	\$0.59	NUT		2						
70	672-240	\$105.99	HOOD STAY KIT, upper & lower, stainless steel		1						
71	672-245		NA HOOD STAY, lower link		1						
72	672-250		NA HOOD STAY, upper link		1						
73	322-247	\$0.49	BOLT, stay to wheel arch		1						
74	324-590	\$0.19	WASHER, plain, large		1						
75	228-175	\$0.99	SPACER		1						
76	324-590	\$0.19	WASHER, plain		1						
77	312-000	\$0.49	NUT, nyloc		1						
78	320-500	\$0.59	BOLT, pivot		1						
79	324-103		NA WASHER, plain		2						
80	324-590	\$0.19	WASHER, plain		1						

# Spitfire Body

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**Spitfire Front Body Panels Mk3**

19494

No.	Part#	Price (Each)	Description	Application	Qty Req.
2	672-370	NA	HOOD ASSEMBLY	to FD/FDU75000	1
	672-375	NA	HOOD ASSEMBLY	from FD/FDU75001	1
3	672-115	NA	REINFORCEMENT, front edge		1
4	802-495	\$1.99	TAG, wiring loom		A/R
5	601-068	\$22.99	LETTER SET, smooth, 'TRIUMPH'	to FD/FDU75000	1
6	326-525	\$0.39	BUSH, friction, letters		14
10	672-380	NA	NAMEPLATE, 'Spitfire'	} from FD/FDU75001	1
12	326-525	\$0.39	BUSH, friction, nameplate		2
15	672-385	NA	GRILLE ASSEMBLY, aluminum	to FD/FDU75000	1
	672-390	NA	GRILLE ASSEMBLY, aluminum, black	{ from FD/FDU75001 to FD/FDU80520	1
	867-215	NA	GRILLE ASSEMBLY, black plastic	from FD/FDU80521	1
16	726-115	\$1.29	BOLT	} to FD/FDU80520	6
	672-395	NA	BOLT		2
17	324-110	\$0.29	WASHER, spring		8
18	315-275	NA	WASHER, plain		8
19	672-400	NA	WASHER, medium, packing	} from FD/FDU80521	4
20	326-695	NA	NUT, retainer		8
25	672-405	NA	BOLT, short		4
	672-410	NA	BOLT, long		2
26	324-110	\$0.29	WASHER, spring	} from FD/FDU80521	6
27	672-415	NA	WASHER, fiber		6
28	326-695	NA	NUT, retainer		6
29	672-420	NA	CLIP		2
30	672-425	NA	STRUT, center, grille aperture		1
31	672-430	NA	CHANNEL, bottom grille aperture		1
32	672-435	NA	GUSSET, grille aperture, RH		1
	672-440	NA	GUSSET, grille aperture, LH		1
33	672-445	NA	BRACKET, bottom channel, LH		1
	672-450	NA	BRACKET, bottom channel, RH		1
35	672-135	\$319.99	FENDER, front, LH	} from FDU75001	1
	672-140	\$319.99	FENDER, front, RH		1
	672-460	NA	FENDER, front, LH		1
	672-470	NA	FENDER, front, RH		1
36	672-145	\$46.99	BRACKET, headlamp mounting, LH	} to FD/FDU75000	1
	672-150	NA	BRACKET, headlamp mounting, RH		1
37	672-475	NA	PANEL, nose, LH		1
	672-480	NA	PANEL, nose, RH		1
	672-485	NA	PANEL, nose, LH	} from FD/FDU75001	1
	672-490	NA	PANEL, nose, RH		1
38	672-165	\$119.99	REPAIR PANEL, nose, side lamps, LH	} to FD/FDU75000	1
	672-170	NA	REPAIR PANEL, nose, side lamps, RH		1
	672-495	NA	REPAIR PANEL, nose, side lamps, LH		1
	672-500	NA	REPAIR PANEL, nose, side lamps, RH		1
39	672-175	\$74.99	REPAIR PANEL, front fender, lower, RH		1
	672-180	\$74.99	REPAIR PANEL, front fender, lower, LH		1
40	672-185	\$169.99	REPAIR PANEL, wheel arch, RH		1
	672-190	\$169.99	REPAIR PANEL, wheel arch, LH		1
45	672-505	NA	PLINTH, side/indicator lamp, LH		1
	672-510	NA	PLINTH, side/indicator lamp, RH		1
46	672-515	\$0.89	BOLT, plinth to nose panel		4
47	326-695	NA	NUT, retainer, plinth to nose panel		4
48	680-370	\$14.99	SEAL, hood to bulkhead		1
50	804-840	\$129.99	HOOD CATCH ASSEMBLY		1
51	323-005	\$0.39	SCREW		6
52	324-990	\$0.39	WASHER, plain		6
53	324-102	\$0.29	WASHER, shakeproof		6
54	310-995	\$0.39	NUT		6
55	672-200	\$10.99	PLATE, catch, hood lock, dash sde, lower		2
56	672-205	NA	PAD, sealing, plate to bulkhead		2
57	672-210	NA	PLATE, tapping		2
58	322-230	\$0.39	BOLT		4
59	462-385	\$0.39	WASHER, shakeproof		4
60	315-175	\$0.20	WASHER, plain		4
61	222-180	NA	LOCK SET, hood catch		1
65	672-520	\$449.99	FRONT VALANCE ASSEMBLY		1
66	681-295	\$4.39	SEAL, front valance to hood		2
67	672-525	NA	BRACKET, support, front valance, inner, LH		1
	672-530	NA	BRACKET, support, front valance, inner, RH		1
68	323-425	\$1.39	BOLT, pointed		4
69	324-590	\$0.19	WASHER, plain		4
70	322-247	\$0.49	BOLT		2
71	324-020	\$0.20	WASHER, spring		2
72	324-590	\$0.19	WASHER, plain		2
73	310-760	\$0.59	NUT, hex		2
74	803-535	\$2.79	PAD, mounting, front valance attachment		A/R

**Spitfire Body**

No.	Part#	Price (Each)	Description	Application	Qty Req.
75	672-235	NA	BRACKET, support, front valance, outer, LH		1
	672-230	NA	BRACKET, support, front valance, outer, RH		1
76	323-425	\$1.39	BOLT, pointed		2
77	324-020	\$0.20	WASHER, spring		2
78	315-125	\$0.19	WASHER, plain		2
79	310-760	\$0.59	NUT		2
80	323-425	\$1.39	BOLT, pointed		2
81	315-125	\$0.19	WASHER, plain		4
82	324-020	\$0.20	WASHER, spring		2
83	310-760	\$0.59	NUT, hex		2
85	672-240	\$105.99	HOOD STAY KIT, upper & lower, stainless steel		1
86	672-245	NA	HOOD STAY, lower link		1
87	672-250	NA	HOOD STAY, upper link		1
88	322-247	\$0.49	BOLT, stay to wheel arch		1
89	324-590	\$0.19	WASHER, plain, large		1
90	228-175	\$0.99	SPACER		1
91	324-590	\$0.19	WASHER, plain		1
92	312-000	\$0.49	NUT, nyloc		1
93	320-500	\$0.59	BOLT, pivot		1
94	324-103	NA	WASHER, plain		2
95	324-590	\$0.19	WASHER, plain		1
96	312-000	\$0.49	NUT, nyloc		1
97	322-247	\$0.49	BOLT		1
98	324-590	\$0.19	WASHER, plain		1
99	312-000	\$0.49	NUT, nyloc		1
100	672-255	NA	TUBE ASSEMBLY, hood, rear		1
	672-535	NA	BRACKET, hood tube		1
101	672-260	NA	CLAMP ASSEMBLY, hood tube, rear		2
102	322-230	\$0.39	BOLT, hood tube		4
103	315-125	\$0.19	WASHER, plain		2
104	324-020	\$0.20	WASHER, spring		2
105	310-760	\$0.59	NUT		2
106	322-230	\$0.39	BOLT, hood tube to wheelarch		4
107	315-125	\$0.19	WASHER, plain		4
108	324-020	\$0.20	WASHER, spring		4
110	672-265	NA	PACKING, sponge rubber		2
115	672-540	NA	TUBE ASSEMBLY, hood hinge, LH		1
	672-545	NA	TUBE ASSEMBLY, hood hinge, RH		1
116	672-280	\$49.99	BRACKET, anchor, rear hood hinge tube		4
117	672-285	\$15.49	PLATE, backing		4
118	324-590	\$0.19	WASHER, plain		8
119	324-020	\$0.20	WASHER, spring		8
120	322-230	\$0.39	BOLT		8
121	322-230	\$0.39	BOLT		4
122	315-125	\$0.19	WASHER, plain		4
123	324-020	\$0.20	WASHER, spring		4
124	310-760	\$0.59	NUT, plain		4
125	672-550	NA	BRACKET, hinge, assembly, lower		2
126	320-585	\$1.29	BOLT		4
127	672-555	NA	SPACER		4
128	324-690	\$0.29	WASHER, plain		8
129	310-105	\$0.49	NUT, nyloc		4
130	320-545	\$0.99	BOLT, pivot		2
131	324-860	\$0.19	WASHER, plain		4
132	672-560	NA	SPACER		2
133	324-104	\$0.59	WASHER, plain		4
134	310-105	\$0.49	NUT, nyloc		2
140	672-305	NA	BRACKET, front wheel arch to fender, LH		1
	672-310	NA	BRACKET, front wheel arch to fender, RH		1
141	672-315	NA	WHEEL ARCH, inner, LH		1
	672-320	NA	WHEEL ARCH, inner, RH		1
142	672-100	\$189.99	WHEEL ARCH, outer, LH		1
	672-105	\$189.99	WHEEL ARCH, outer, RH		1
143	672-325	NA	PANEL, closing, nose to wheel arch, LH		1
	672-330	NA	PANEL, closing, nose to wheel arch, RH		1
144	672-335	NA	BRACKET, wheel arch to grille surround, LH		1
	672-340	NA	BRACKET, wheel arch to grille surround, RH		1
145	672-345	NA	REINFORCEMENT ASSEMBLY, front fender, LH		1
	672-350	NA	REINFORCEMENT ASSEMBLY, front fender, RH		1
146	681-290	\$4.69	SEAL, rear, front wheelarch to dash		2
147	326-595	\$0.69	CLIP, seal attachment		18
150	802-390	\$2.49	PEG, hood locating		2
151	848-540	\$0.29	NUT, jam		2
152	365-720	\$0.79	WASHER, plain		2
153	672-355	NA	PLATE, hood peg locating, on footwell		2
154	672-360	\$0.69	SCREW		4
155	672-365	\$0.29	WASHER, plain		8
156	324-110	\$0.29	WASHER, spring		4
157	310-995	\$0.39	NUT		4

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**MOSS**

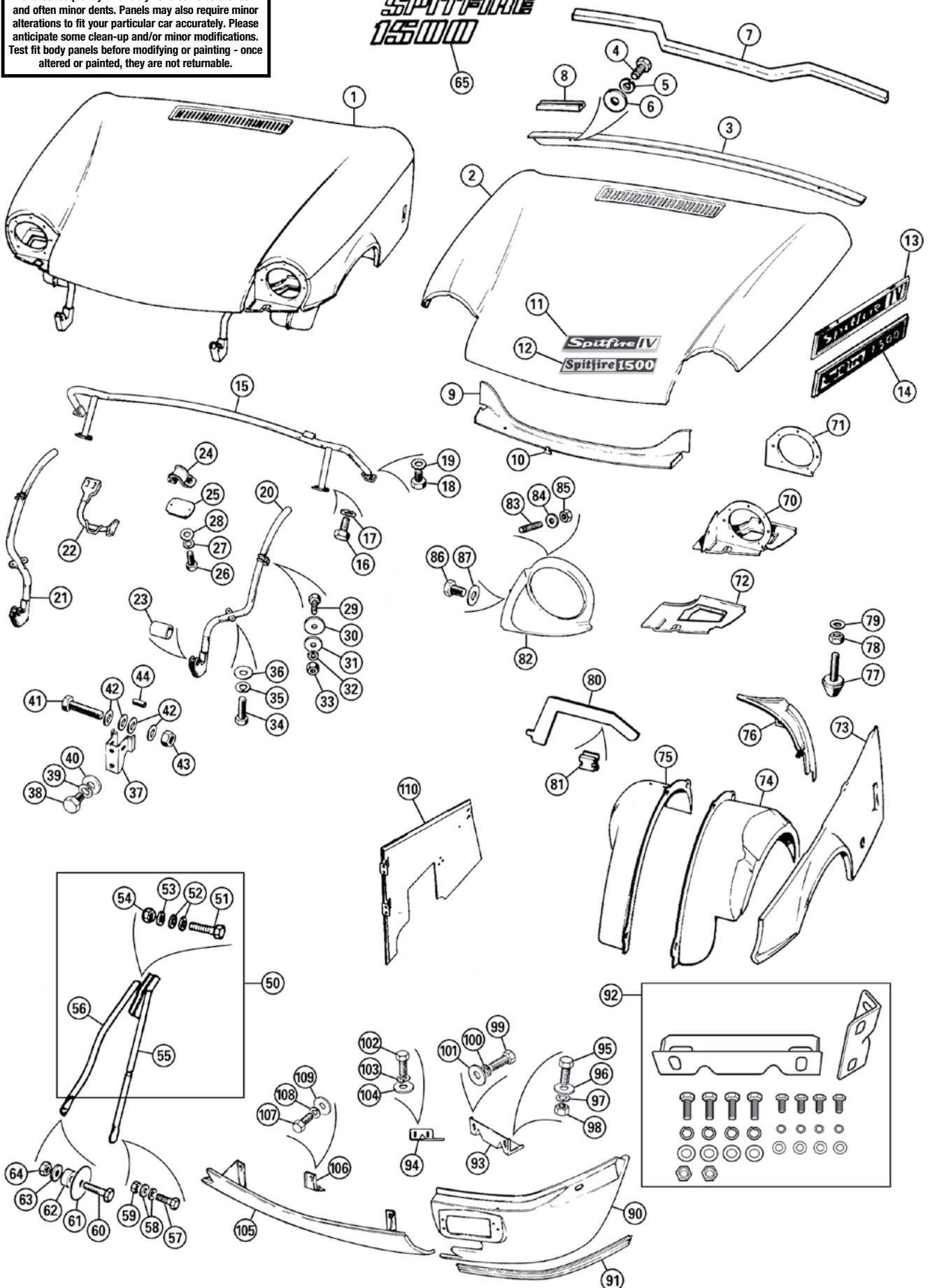
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# Spitfire Body

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**SPITFIRE  
1500**



## Spitfire Front Body Panels MkIV - 1500

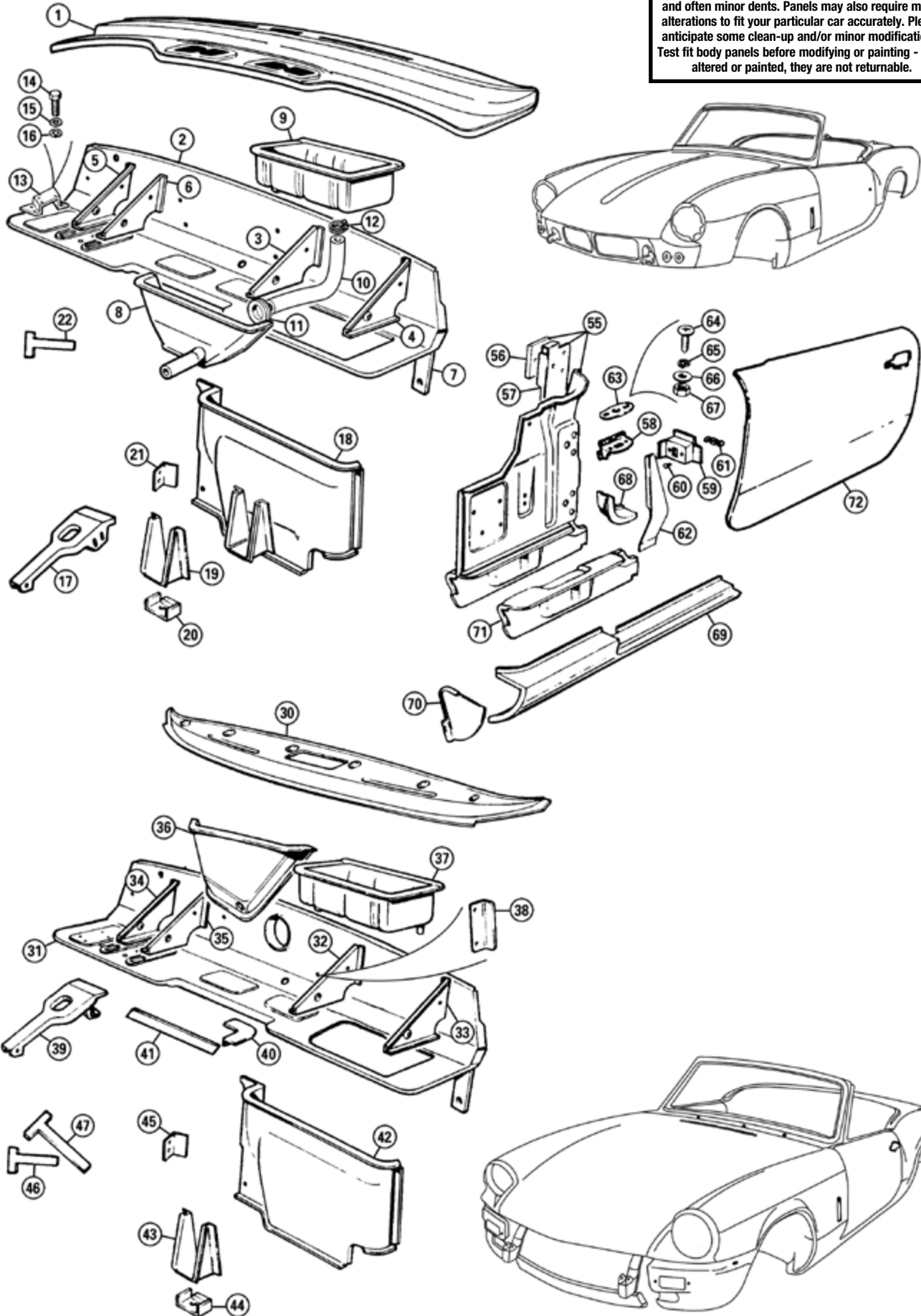
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No.	Part#	Price (Each)	Description	Application	Qty Req.
1	867-000	\$2,599.00	HOOD ASSEMBLY		1
2	672-565	NA	HOOD SKIN, center panel		1
3	672-570	NA	HOOD SUPPORT, rear		1
4	322-230	\$0.39	BOLT	} to mid 1977	2
5	324-020	\$0.20	WASHER, spring		2
6	324-115	\$0.39	WASHER, plain		2
7	680-370	\$14.99	SEAL, bulkhead to hood		1
8	672-265	NA	PACKING, short	to mid 1977	2
	672-575	NA	PACKING, long	from mid 1977	1
9	867-130	\$99.99	FRONT REINFORCEMENT PANEL		1
10	802-495	\$1.99	CLIP, wiring		4
11	601-430	\$76.99	HOOD BADGE, "SPITFIRE IV"	1971-72	1
12	601-450	\$79.99	HOOD BADGE, "SPITFIRE 1500"	1973-74	1
13	601-440	\$38.99	REAR FENDER BADGE, "SPITFIRE IV"	1971-72	1
14	601-460	\$64.99	REAR FENDER BADGE, "SPITFIRE 1500"	1973-74	1
15	867-110	\$214.99	HOOD SUPPORT, rear		1
16	322-170	\$0.49	BOLT, support to wheel arch		4
17	324-020	\$0.20	WASHER, spring		4
18	322-170	\$0.49	BOLT, support to fender lip		4
19	315-260	\$0.24	WASHER, shakeproof		4
20	867-090	\$219.99	SUPPORT TUBE, hood, LH		1
21	867-100	\$219.99	SUPPORT TUBE, hood, RH		1
22	672-580	\$104.99	SUPPORT TUBE, hood, LH		1
	672-585	\$104.99	SUPPORT TUBE, hood, RH		1
23	672-590	NA	SLEEVE, pivot		2
24	672-280	\$49.99	CLAMP, hood support		4
25	672-285	\$15.49	PLATE, hood support clamp		4
26	322-230	\$0.39	BOLT, clamp plate		8
27	324-020	\$0.20	WASHER, spring		8
28	365-720	\$0.79	WASHER, plain		8
29	322-230	\$0.39	BOLT, hood iron to arch		2
30	315-125	\$0.19	WASHER, plain		2
31	324-115	\$0.39	WASHER, plain		2
32	324-020	\$0.20	WASHER, spring		2
33	310-760	\$0.59	NUT, plain		2
34	322-230	\$0.39	BOLT, front mounting		4
35	324-020	\$0.20	WASHER, spring		4
36	324-115	\$0.39	WASHER, plain		4
37	672-605	NA	BRACKET, adjusting pivot		2
38	322-540	\$0.79	BOLT, pivot bracket to support		4
39	365-730	\$0.39	WASHER, spring		4
40	315-240	\$0.39	WASHER, plain		4
41	322-485	\$2.49	BOLT, hood pivot tube mounting		2
42	131-557	\$0.49	WASHER, plain		8
43	310-510	\$0.69	NUT, nyloc, thin		2
44	672-610	\$7.99	BUSH, pivot tube mounting		2
50	672-240	\$105.99	STAY KIT, hood, stainless steel		1
51	320-500	\$0.59	BOLT, pivot		1
52	324-103	NA	WASHER, spacing on pivot bolt		2
53	324-590	\$0.19	WASHER, plain		1
54	312-000	\$0.49	NUT, nyloc		1
55	672-245	NA	STAY, hood, lower		1
56	672-250	NA	STAY, hood, upper		1
57	322-170	\$0.49	BOLT, lower stay to suspension turret		1
58	324-590	\$0.19	WASHER, plain		2
59	312-000	\$0.49	NUT, nyloc		1
60	322-247	\$0.49	BOLT, upper stay to inner arch		1
61	315-125	\$0.19	WASHER, spacer		1
62	228-175	\$0.99	SPACER		1
63	324-590	\$0.19	WASHER, plain		1
64	312-000	\$0.49	NUT, nyloc		1
65	601-470	\$19.99	HOOD DECAL, "SPITFIRE 1500", aluminum	1975-80	1
	601-480	\$18.99	HOOD DECAL, "SPITFIRE 1500", black	1975-80	1

No.	Part#	Price (Each)	Description	Application	Qty Req.
70	867-140	\$139.99	MOUNTING PANEL & SUPPORT, headlamp, LH		1
	867-150	\$139.99	MOUNTING PANEL & SUPPORT, headlamp, RH		1
71	867-160	\$99.99	MOUNTING PANEL, headlamp, LH		1
	867-170	\$99.99	MOUNTING PANEL, headlamp, RH		1
72	672-625	\$97.99	SUPPORT PANEL, lower, LH		1
	672-630	\$97.99	SUPPORT PANEL, lower, RH		1
73	867-010	\$219.99	FENDER, front, LH		1
	867-020	\$219.99	FENDER, front, RH		1
74	867-050	\$139.99	WHEEL ARCH, front, outer, LH		1
	867-060	\$139.99	WHEEL ARCH, front, outer, RH		1
75	867-070	NA	WHEEL ARCH, front, inner, LH		1
	867-080	NA	WHEEL ARCH, front, inner, RH		1
76	672-635	NA	MOUNTING, hood locator, LH		1
	672-640	NA	MOUNTING, hood locator, RH		1
77	802-390	\$2.49	PIN, hood locating		2
78	848-540	\$0.29	JAM NUT, thin		2
79	315-240	\$0.39	WASHER, plain		2
80	681-290	\$4.69	SEAL, inner wheel arch rear edge		2
81	326-595	\$0.69	CLIP, retaining seal		18
82	867-180	\$129.99	COWL, headlamp, diecast, LH		1
	867-190	\$129.99	COWL, headlamp, diecast, RH		1
83	318-050	NA	STUD, headlamp cover securing		2
84	324-115	\$0.39	WASHER, spacer		2
85	310-760	\$0.59	NUT		2
86	320-990	\$1.99	BOLT, headlamp cover		4
87	324-590	\$0.19	WASHER, plain		4
90	867-200	\$279.99	QUARTER VALANCE, front, LH		1
	867-210	\$279.99	QUARTER VALANCE, front, RH		1
91	681-230	\$4.99	SEAL, quarter valance to hood		2
92	672-645	\$29.99	BRACKET KIT, quarter valance		2
93	867-211	\$20.99	BRACKET, valance, large		2
94	867-212	\$15.99	BRACKET, valance, small		2
95	322-880	\$0.99	BOLT, bracket to chassis		4
96	315-240	\$0.39	WASHER, plain		8
97	365-730	\$0.39	WASHER, spring		4
98	310-140	\$0.39	NUT		4
99	322-880	\$0.99	BOLT, bracket to quarter valance		4
100	365-730	\$0.39	WASHER, spring		4
101	315-240	\$0.39	WASHER, plain		4
102	322-230	\$0.39	BOLT, bracket to quarter valance		8
103	324-020	\$0.20	WASHER, spring		8
104	324-115	\$0.39	WASHER, spacer		8
105	867-225	\$206.99	VALANCE, front, center		1
106	672-650	NA	BRACKET, front valance center		1
107	322-645	\$0.49	BOLT, front valance mounting		4
108	324-020	\$0.20	WASHER, spring		4
109	324-115	\$0.39	WASHER, spacer		4
110	867-230	\$174.99	SIDE SPLASH VALANCE, L/H		1
	867-240	\$174.99	SIDE SPLASH VALANCE, R/H		1

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## Spitfire Bulkhead Panels - Mk1-3

19496

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	875-000	NA	FASCIA PANEL, top		1
2	875-005	NA	BULKHEAD ASSEMBLY	to (b) 5964FC	1
	875-010	NA	BULKHEAD ASSEMBLY	from (b) 5965FC	1
3	875-105	NA	BRACKET, battery, inner, RH		1
4	875-110	NA	BRACKET, battery, outer, LH		1
5	875-025	NA	BRACKET, outer		1
6	875-030	NA	BRACKET, inner		1
7	875-035	NA	PLATE, support		2
8	875-040	NA	AIR BOX ASSEMBLY	to (b) 5964FC	1
	875-045	NA	AIR BOX ASSEMBLY	from (b) 5965FC	1
9	867-400	\$99.99	BATTERY BOX		1
10	875-050	\$1.89	HOSE, drain tube, battery box		1
11	875-055	NA	GROMMET, drain tube		1
12	635-100	\$3.49	CLIP, drain tube to battery box		1
13	875-060	NA	BRACKET, wiper motor mounting		1
14	322-645	\$0.49	BOLT, motor bracket		4
15	324-115	\$0.39	WASHER, spacer		4
16	324-020	\$0.20	WASHER, spring		4
17	875-065	NA	SUPPORT, steering column		1
18	875-070	NA	BULKHEAD, front, RH		1
	875-075	NA	BULKHEAD, front, LH		1
19	875-080	NA	BRACKET, mounting		2
20	875-085	NA	STRENGTHENER, body mounting		2
21	875-090	NA	BRACKET, valance attachment		2
22	802-495	\$1.99	TAG, wiring loom		10

## Spitfire Bulkhead Panels - MkIV-1500

19497

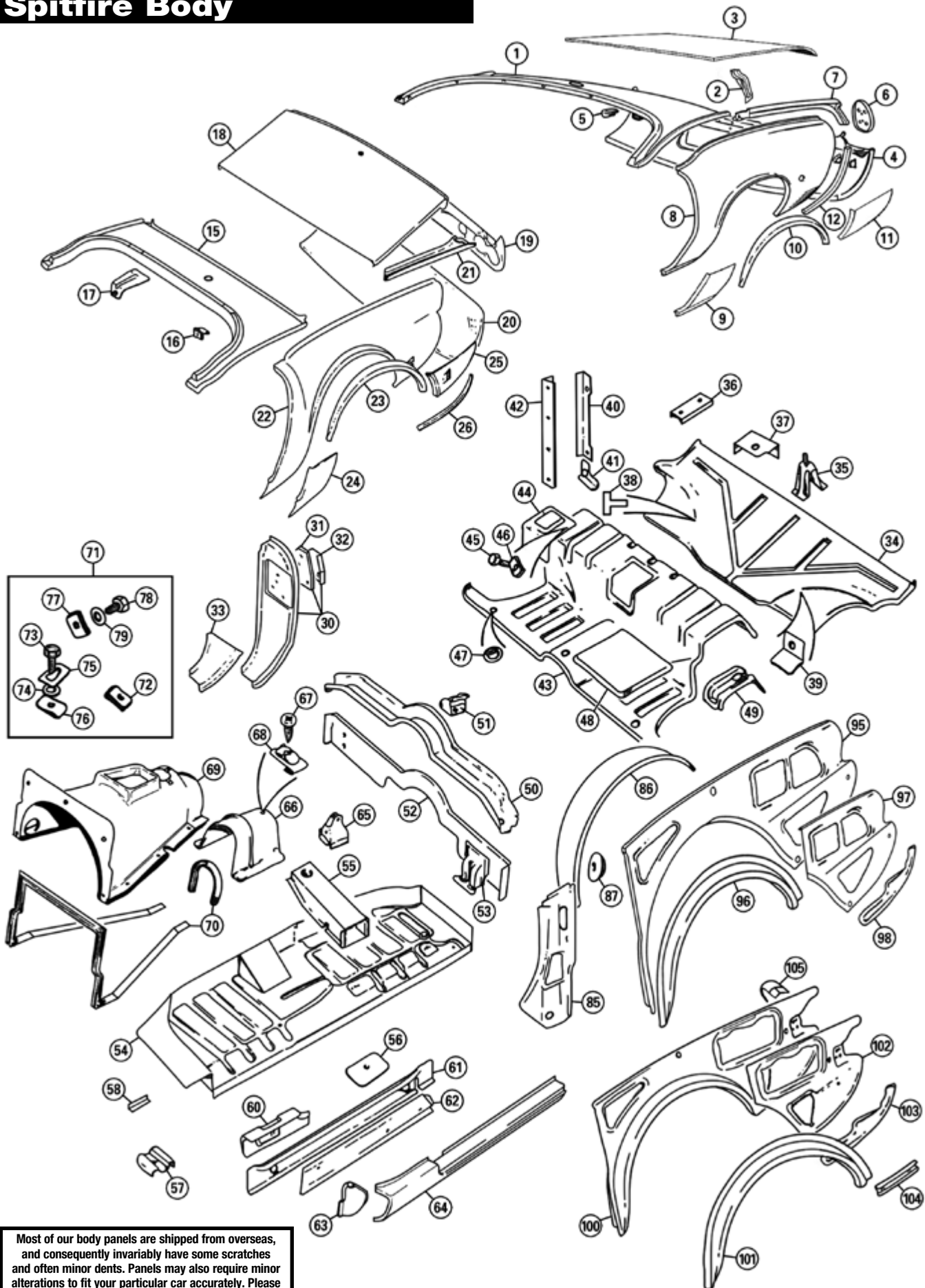
No.	Part#	Price (Each)	Description	Application	Qty Req.
30	875-095	NA	FASCIA PANEL, top		1
31	875-100	NA	BULKHEAD ASSEMBLY		1
32	875-105	NA	BRACKET, battery, inner		1
33	875-110	NA	BRACKET, battery, outer		1
34	875-025	NA	BRACKET, outer	to (c) FH80000	1
35	875-030	NA	BRACKET, inner	to (c) FH80000	1
36	875-125	NA	PLENUM CHAMBER, heater entry		1
37	867-400	\$99.99	BATTERY BOX		1
38	875-130	NA	BRACKET, overdrive relay		1
39	875-135	NA	SUPPORT, steering column		1
40	875-140	NA	CORNER SUPPORT, bulkhead		2
41	875-145	NA	CENTER SUPPORT, bulkhead		1
42	875-150	NA	BULKHEAD, front, RH		1
	875-155	NA	BULKHEAD, front, LH		1
43	875-080	NA	BRACKET, body mounting		2
44	875-085	NA	STRENGTHENER, body mounting		2
45	875-090	NA	BRACKET, valance attachment		2
46	875-175	NA	TAG, wiring loom		4
47	802-495	\$1.99	TAG, wiring loom		10

## Spitfire Side Body Panels - All Models

19498

No.	Part#	Price (Each)	Description	Application	Qty Req.
55	875-180	\$184.99	A POST, upper, RH		1
	875-185	\$184.99	A POST, upper, LH		1
56	875-190	NA	MOUNTING PLATE, hinge, tapped		4
57	875-195	NA	SUPPORT PLATE, hinge, RH		1
	875-200	NA	SUPPORT PLATE, hinge, LH		1
58	672-355	NA	BRACKET, hood location		2
59	875-210	NA	BRACKET, check strap, RH		1
	875-215	NA	BRACKET, check strap, LH		1
60	803-037	\$0.69	RIVET, spring guide attachment		4
61	803-035	\$7.99	SPRING, guide for door check arm		2
62	875-220	NA	SLIDE PLATE, hood guide, RH		1
	875-225	NA	SLIDE PLATE, hood guide, LH		1
63	672-355	NA	PLATE, locating, hood cone		2
64	672-360	\$0.69	SCREW, pan head		4
65	875-115	NA	WASHER, spring		4
66	672-365	\$0.29	WASHER, plain		4
67	310-995	\$0.39	NUT		4
68	867-390	\$69.99	A POST, lower corner, RH		1
	867-380	\$69.99	A POST, lower corner, LH		1
69	867-330	\$239.99	SILL PANEL, outer, RH	} BMH	1
	867-320	\$239.99	SILL PANEL, outer, LH		1
	867-350	\$169.99	SILL PANEL, outer, RH	} Aftermarket	1
	867-340	\$169.99	SILL PANEL, outer, LH		1
70	867-370	\$29.99	END CAP, sill, RH		1
	867-360	\$29.99	END CAP, sill, LH	Mk1-3 no holes	1
71	875-255	\$162.99	REPAIR PANEL, A post, lower, RH		1
	875-260	\$162.99	REPAIR PANEL, A post, lower, LH	MkIV-1500	1
72	875-265	\$209.99	DOOR SKIN, RH		1
	875-270	\$209.99	DOOR SKIN, LH		1
	875-275	\$209.99	DOOR SKIN, RH		1
	875-280	\$209.99	DOOR SKIN, LH		1
	867-310	\$199.99	DOOR SKIN, RH		1
	867-300	\$199.99	DOOR SKIN, LH		1

# Spitfire Body



Most of our body panels are shipped from overseas, and consequently invariably have some scratches and often minor dents. Panels may also require minor alterations to fit your particular car accurately. Please anticipate some clean-up and/or minor modifications. Test fit body panels before modifying or painting - once altered or painted, they are not returnable.

## Spitfire Rear Body Panels - Mk1-3

19499

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	875-285	NA	PANEL ASSEMBLY, rear deck	Mk1-2	1
	875-290	NA	PANEL ASSEMBLY, rear deck	Mk3 To FD/FDU75000	1
	875-295	NA	PANEL ASSEMBLY, rear deck	Mk3 From FD/FDU75001	1
2	875-300	NA	SUPPORT ASSEMBLY, bottom pivot, trunk lid stay		1
3	867-835	\$699.99	BOOT LID		1
4	875-305	\$329.99	VALANCE, rear panel assembly		1
5	875-310	NA	ANGLE, rear valance to wheel arch		2
6	875-315	NA	PANEL ASSEMBLY, filler, rear side lamp, RH		1
	875-320	NA	PANEL ASSEMBLY, filler, rear side lamp, LH		1
7	875-325	NA	DRAIN CHANNEL, RH		1
	875-330	NA	DRAIN CHANNEL, LH		1
8	867-716	\$449.99	PANEL, outer, rear fender, RH		1
	867-715	\$449.99	PANEL, outer, rear fender, LH		1
9	867-730	\$78.99	REPAIR PANEL, Rr Fender Frt Lower LH		1
	867-740	\$78.99	REPAIR PANEL, Rr Fender Frt Lower RH		1
10	875-335	\$134.99	FENDER LIP REAR OUTER, LH		1
	875-340	\$134.99	FENDER LIP REAR OUTER, RH		1
11	867-611	\$89.99	REPAIR PANEL, Rr Fender Rr Lwr LH		1
	867-612	\$89.99	REPAIR PANEL, Rr Fender Rr Lwr RH		1
12	875-345	\$45.99	FINISHER, lower rear fender joint		2

## Spitfire Rear Body Panels - MkIV-1500

19500

15	875-350	NA	CENTER DECK		1
16	875-355	NA	BRACKET, fuel tank trim		3
17	875-360	NA	BRACKET, deck to fuel tank		1
18	867-840	\$1,099.00	BOOT LID, reproduction		1
19	875-365	\$589.99	LIGHT PANEL		1
20	867-800	\$249.99	LOWER PANEL, genuine		1
21	875-370	\$148.99	DRAIN CHANNEL, LH		1
	875-375	\$148.99	DRAIN CHANNEL, RH		1
22	867-630	\$439.99	REAR FENDER, LH		1
	867-640	\$439.99	REAR FENDER, RH		1
23	867-710	\$189.99	LIP REPAIR, rear fender, LH		1
	867-720	\$189.99	LIP REPAIR, rear fender, RH		1
24	867-730	\$78.99	REPAIR PANEL, sill extension, LH		1
	867-740	\$78.99	REPAIR PANEL, sill extension, RH		1
25	867-750	\$104.99	REPAIR PANEL, lower rear fender, LH		1
	867-760	\$104.99	REPAIR PANEL, lower rear fender, RH		1
26	867-790	\$25.99	BEADING, rear lower fender		2
28	867-830	\$46.99	SPARE WHEEL BRACKET		1
29	867-550	\$159.99	B-POST ASSEMBLY, L/H		1
	867-560	\$159.99	B-POST ASSEMBLY, R/H		1

## Spitfire Floor & Body Panels - All Models

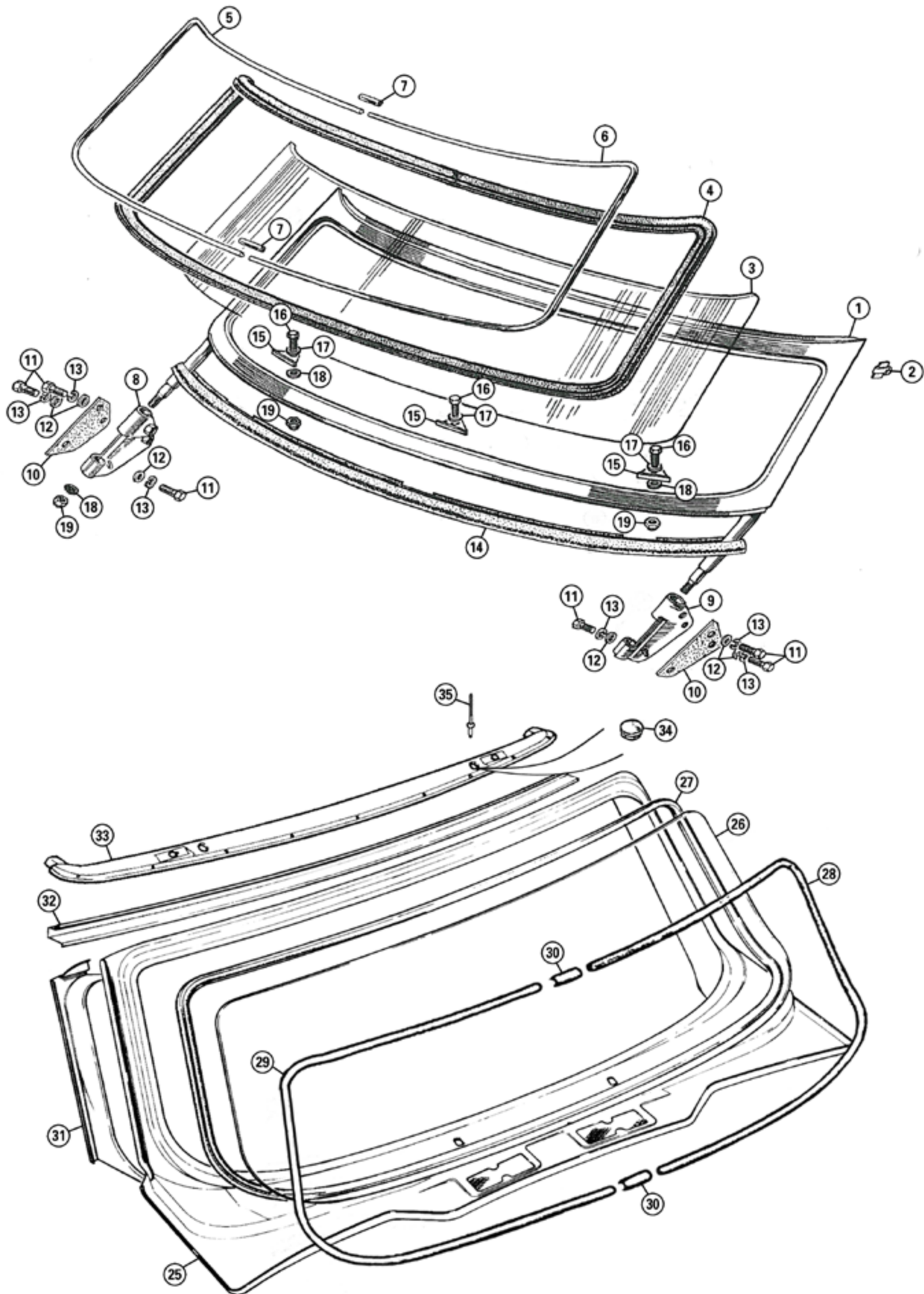
19501

No.	Part#	Price (Each)	Description	Application	Qty Req.
30	875-380	\$189.99	'B' POST, LH		1
	875-385	\$189.99	'B' POST, RH		1
31	875-390	NA	TAPPED PLATE, 'B' post, LH		1
	875-395	NA	TAPPED PLATE, 'B' post, RH		1
32	875-400	NA	RETAINER, for tapped plate, LH		1
	875-405	NA	RETAINER, for tapped plate, RH		1
33	867-570	\$99.99	'B' POST LOWER REPAIR, LH		1
	867-580	\$99.99	'B' POST LOWER REPAIR, RH		1
34	867-820	\$399.99	BOOT FLOOR PANEL		1
35	875-415	\$48.99	BRACKET, spare wheel mount		1
36	875-420	NA	SUPPORT, lower bumper		2
37	812-215	\$19.99	BRACKET, RH exhaust support		1
38	802-495	\$1.99	CLIP, wiring harness		4
39	875-425	NA	RETAINER, tank board		4
40	875-430	NA	MOUNTING, fuel tank, LH	Mk1-3	1
	875-435	NA	MOUNTING, fuel tank, RH		1
	875-440	NA	MOUNTING, fuel tank, LH		1
	875-445	NA	MOUNTING, fuel tank, RH	MkIV-1500	1
41	875-450	NA	MOUNTING, fuel tank, lower, LH		1
	875-455	NA	MOUNTING, fuel tank, lower, RH		1
42	875-460	NA	BRACKET		2
43	875-465	NA	REAR SEAT PAN	Mk1-3	1
	875-470	NA	REAR SEAT PAN	MkIV-1500	1
44	875-475	NA	PANEL, center, (axle cover)		1
45	875-480	NA	BOLT, panel retaining		2

No.	Part#	Price (Each)	Description	Application	Qty Req.
46	326-675	\$0.39	CLIP		2
47	282-995	\$1.19	BLANKING PLUG, plastic		3
48	803-005	\$0.69	PAD, sound deadening		1
49	875-485	NA	REINFORCEMENT, LH		1
	875-490	NA	REINFORCEMENT, RH		1
50	0	NA	SUPPORT PANEL, heelboard		
51	875-495	NA	BRACKET, handbrake relay		1
52	875-500	\$189.99	HEELBOARD PANEL		1
53	875-505	\$189.99	BRACKET, radius arm		2
54	867-410	\$439.99	FLOOR PANEL, full length, LH		1
	867-420	\$439.99	FLOOR PANEL, full length, RH		1
55	867-420	\$439.99	CROSS MEMBER, floor		2
56	222-115	\$21.99	ANCHOR NUT, seat belt		2
57	875-510	\$74.99	STRENGTHENER, front floor, LH		1
	875-515	\$74.99	STRENGTHENER, front floor, RH		1
58	875-520	NA	STRENGTHENER, front floor		2
60	875-260	\$162.99	'A' POST, lower section, LH		1
	875-255	\$162.99	'A' POST, lower section, RH		1
61	867-490	\$78.99	INNER SILL PANEL, LH		1
	867-500	\$78.99	INNER SILL PANEL, RH		1
62	867-510	\$29.99	BAFFLE PLATE, LH		1
	867-520	\$29.99	BAFFLE PLATE, RH		1
63	867-370	\$29.99	END PLATE, sill LH		1
	867-360	\$29.99	END PLATE, sill, RH		1
64	867-320	\$239.99	OUTER SILL, LH		1
	867-330	\$239.99	OUTER SILL, RH		1
	867-340	\$169.99	OUTER SILL, LH, aftermarket		1
	867-350	\$169.99	OUTER SILL, RH, aftermarket		1
65	875-525	NA	BRACKET, pivot, handbrake	Mk1-3	1
	875-530	NA	BRACKET, hand brake	MkIV-1500	1
66	875-535	NA	COVER, front prop' shaft joint	1500	1
67	314-200	\$0.59	SCREW, cover retaining		3
68	326-775	\$0.59	SPIRE NUT		3
69	867-480	\$99.99	GEARBOX COVER, plastic		1
70	680-428	\$19.99	SEAL SET, gearbox cover		1
71	875-540	NA	FITTING KIT, gearbox cover		1
72	875-545	NA	SPIRE NUT, gaiter retainer		4
73	875-550	\$0.29	BOLT, gearbox cover		8
74	324-990	\$0.39	WASHER, plain		8
75	875-555	\$2.99	PLATE, shaped, gearbox		8
76	310-355	\$0.39	SPIRE CLIP, fitted to floor		8
77	326-775	\$0.59	SPIRE CLIP, gearbox cover		3
78	875-560	NA	BOLT, gearbox cover		3
79	324-990	\$0.39	WASHER, plain		3
85	875-565	\$99.99	STRENGTHENER, LH		1
	875-570	\$99.99	STRENGTHENER, RH		1
86	867-670	NA	INNER ARCH, LH		1
	867-680	NA	INNER ARCH, RH		1
87	222-115	\$21.99	CAPTIVE NUT, safety belt		2/4
95	875-575	NA	PANEL, wheel arch, inner, RH	Mk1-3	1
	875-580	NA	PANEL, wheel arch, inner, LH		1
96	875-585	\$169.99	REPAIR PANEL, rr inner arch, outer, LH		1
	875-590	\$169.99	REPAIR PANEL, rr inner arch, outer, RH		1
97	875-595	\$139.99	REAR INNER FENDER, LH		1
	875-600	\$139.99	REAR INNER FENDER, RH		1
98	867-650	\$114.99	REAR REPAIR, lower half, LH		1
	867-660	\$114.99	REAR REPAIR, lower half, RH		1
100	875-605	NA	INNER FENDER & ARCH, LH	MkIV-1500	1
	875-610	NA	INNER FENDER & ARCH, RH		1
101	867-690	\$259.99	ARCH REPAIR, inner fender, LH		1
	867-700	\$259.99	ARCH REPAIR, inner fender, RH		1
102	875-615	\$179.99	REAR REPAIR, inner fender, LH		1
	875-620	\$179.99	REAR REPAIR, inner fender, RH		1
103	867-650	\$114.99	REAR REPAIR, lower half, LH		1
	867-660	\$114.99	REAR REPAIR, lower half, RH		1
104	875-625	NA	SUPPORT, rear bumper		2
105	875-630	NA	BRACKET, boot lid stay		1



# Spitfire Windshield

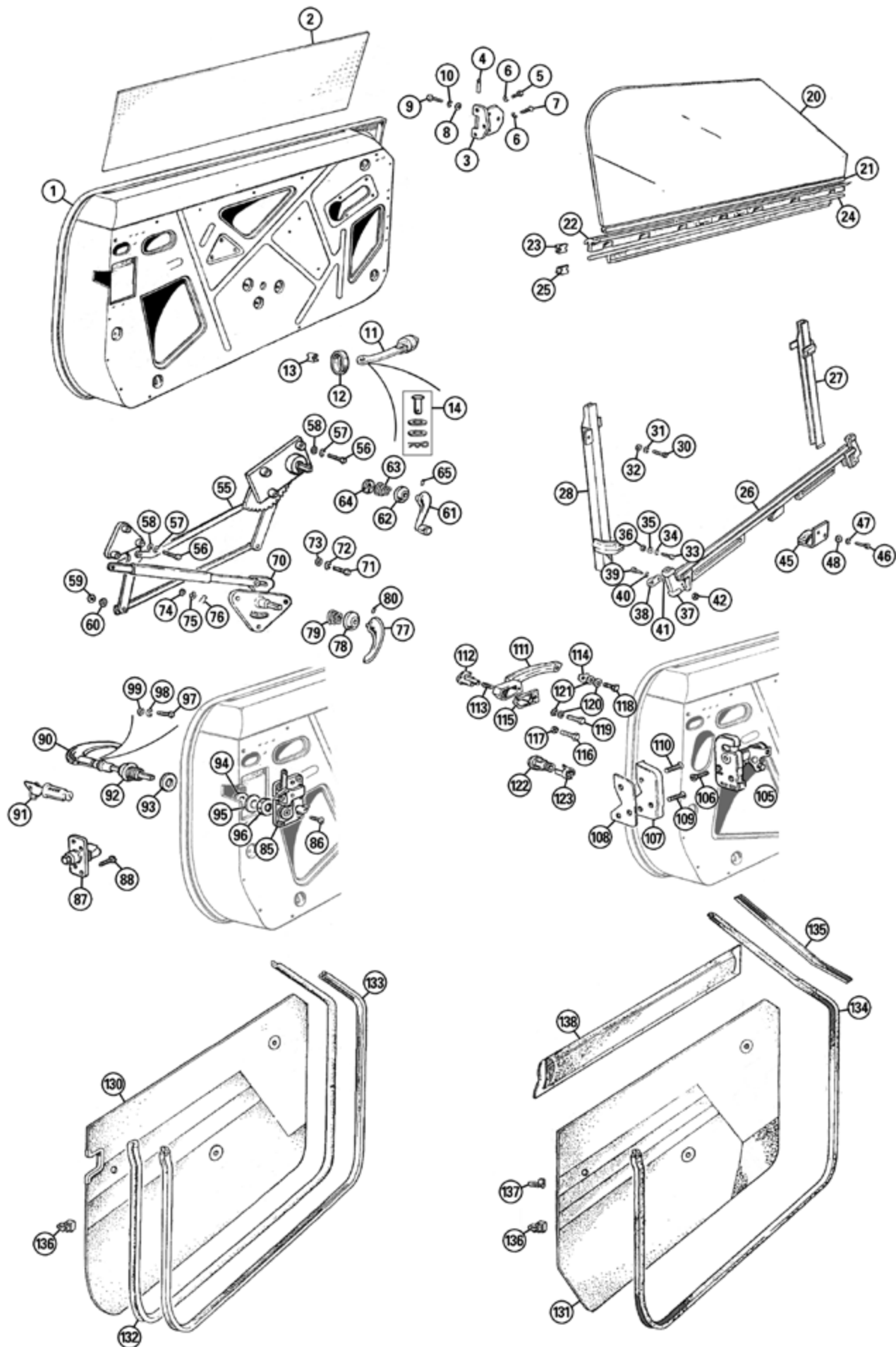


## Spitfire Windshield

19502

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	855-000	NA	FRAME ASSEMBLY, windscreen	Mk1-3	1
2	801-000	NA	BRACKET, windscreen to soft top		2
3	<u>856-011</u>	\$549.99	WINDSHIELD GLASS, clear, Triplex brand		1
	<u>856-010</u>	\$219.99	WINDSHIELD GLASS, clear		1
	<u>856-015</u>	\$229.99	WINDSHIELD GLASS, solid tinted		1
	<u>856-005</u>	\$259.99	WINDSHIELD GLASS, top tinted		1
4	680-240	\$79.99	RUBBER, glazing		1
5	801-010	NA	MOULDING, finisher, RH		1
6	801-020	NA	MOULDING, finisher, LH		1
	801-030	\$11.99	MOULDING, finisher, plastic		1
7	801-040	\$2.49	CLIP, finisher moulding	from FC50001	2
	801-600	NA	TRIM COVER, windscreen, RH, black		1
	801-605	NA	TRIM COVER, windscreen, LH, black		1
	801-610	NA	TRIM COVER, windscreen, top, black		1
	801-615	NA	TRIM COVER, windscreen, bottom, black		1
8	801-150	NA	BRACKET ASSEMBLY, mounting, RH		1
9	801-160	NA	BRACKET ASSEMBLY, mounting, LH		1
10	801-145	\$2.99	PACKING, fiber, mounting bracket		2
11	320-500	\$0.59	BOLT		6
12	315-215	\$0.29	WASHER, plain		2
	324-115	\$0.39	WASHER, plain	Mk1-3	4
	324-020	\$0.20	WASHER, spring		6
14	680-250	\$33.99	SEAL, windshield frame to cowl		1
15	801-025	\$2.99	COVER, screen attachment plate		3
16	320-480	\$3.79	BOLT		3
17	801-620	NA	WASHER, plain		3
	801-625	NA	WASHER, medium		3
	365-730	\$0.39	WASHER, spring		3
18	324-970	\$0.89	WASHER, plain		2
19	310-105	\$0.49	NUT, nyloc		2
	801-630	NA	NUT, retainer	1962-67 1968 to FD20000 1968 from FD20001 thru 70	2
	322-247	\$0.49	BOLT		2
	801-360	\$119.99	CAPPING STRIP, windshield frame		1
	801-365	\$119.99	CAPPING STRIP, windshield frame		1
	801-175	\$129.99	CAPPING STRIP, windshield frame		1
25	801-635	NA	FRAME, windscreen	MkIV & 1500	1
26	<u>856-065</u>	\$229.99	WINDSHIELD GLASS, clear		1
	<u>458-827</u>	\$249.99	WINDSHIELD GLASS, tinted		1
27	681-240	\$35.69	SEAL, rubber, glazing		1
28	681-250	\$47.99	BEADING, plastic, LH		1
29	681-260	\$47.99	BEADING, plastic, RH		1
30	681-270	\$1.99	CONNECTOR		2
31	801-640	NA	FINISHER, black, inner screen, LH		1
	801-645	\$26.99	FINISHER, black, inner screen, RH		1
32	801-650	NA	FINISHER, black, upper screen		1
33	<u>801-185</u>	\$129.99	CAPPING, windscreen, alloy		1
34	681-030	\$2.39	PLUG, rubber, screen capping		2
35	325-287	\$0.49	RIVET, capping to screen		9

# Spitfire Doors





**Spitfire Doors Mk1-3**

19503

No.	Part#	Price (Each)	Description	Application	Qty Req.
1			NA DOOR ASSEMBLY, RH	Mk1-2 to (b)	1
			NA DOOR ASSEMBLY, LH	56578FC	1
			NA DOOR ASSEMBLY, RH	Mk1-2 from (b)	1
			NA DOOR ASSEMBLY, LH	56579FC	1
	875-270	\$209.99	DOOR SKIN, with holes, LH		1
	875-265	\$209.99	DOOR SKIN, with holes, RH		1
	875-280	\$209.99	DOOR SKIN, without holes, LH		1
	875-275	\$209.99	DOOR SKIN, without holes, RH		1
2	803-005	\$0.69	SOUND DEADENING PAD, single		2
3	804-810	\$64.99	HINGE, door		4
4	804-815	\$6.99	PIN, hinge		4
5	322-289	\$2.19	SCREW, securing hinge	Mk2-3	8
6	365-730	\$0.39	WASHER, spring		12
7	323-275	\$0.89	SCREW, securing hinge		4
8	803-005	\$0.69	SHIM, door hinge		4
9	322-289	\$2.19	SCREW, hinge to A post		12
10	365-730	\$0.39	WASHER, spring		12
11	072-750	\$11.99	CHECK STRAP, door		2
12	072-752	\$1.99	SEAL, check strap		2
13	804-700	\$2.39	CLIP, seal to hinge pillar	from (c) FC63500 approx	4
14	072-751	\$2.19	PIN KIT, check strap		2
20	868-020	\$35.99	GLASS, door		2
21	680-845	\$7.99	MOULDING, door glass, rubber		2
22	804-690	\$19.99	WEATHER STRIP, outer		2
23	804-700	\$2.39	CLIP, securing weather strip	Mk2-3	14
24	804-710	\$8.99	WEATHER STRIP, inner		2
25	803-410	\$0.69	CLIP, securing weather strip		14/10
26	868-025	\$274.99	CHANNEL, door window, bottom, RH		1
	868-030	\$274.99	CHANNEL, door window, bottom, LH		1
27	868-035	NA	CHANNEL, door window, front, RH		1
	868-040	NA	CHANNEL, door window, front, LH		1
28	868-045	NA	CHANNEL, door window, rear, RH	to (b) 56578FC	1
	868-050	NA	CHANNEL, door window, rear, LH		1
	868-055	NA	CHANNEL, door window, rear, RH	from (b) 56579FC	1
	868-060	NA	CHANNEL, door window, rear, LH		1
30	322-645	\$0.49	SCREW, front & rear channel, upper		4
31	324-020	\$0.20	WASHER, spring		4
32	324-970	\$0.89	WASHER, plain		4
33	322-645	\$0.49	SCREW, front channel, lower		2
	322-247	\$0.49	SCREW, rear channel, lower		2
34	324-020	\$0.20	WASHER, spring		4
35	324-970	\$0.89	WASHER, plain		4
36	315-125	\$0.19	WASHER, spacer		4
37	868-065	NA	GUIDE BLOCK & STIFFENING		4
38	868-070	\$2.49	SPACER		4
39	322-247	\$0.49	SCREW, guide block fitting		4
40	324-020	\$0.20	WASHER, spring		4
41	324-590	\$0.19	WASHER, plain		4
42	365-740	\$0.59	NUT, glass stop		2
45	868-075	NA	STOP BRACKET, lower	Mk2-3	2
46	323-005	\$0.39	SCREW, stop bracket		4
47	324-110	\$0.29	WASHER, spring		4
48	315-085	\$0.29	WASHER, plain		4
55	868-080	NA	WINDOW REGULATOR, RH		1
	868-085	NA	WINDOW REGULATOR, LH		1
56	322-170	\$0.49	SCREW, regulator		14
57	324-020	\$0.20	WASHER, spring		14
58	324-590	\$0.19	WASHER, plain		14
59	317-020	\$3.79	CLIP, regulator stud		4
60	315-255	\$1.49	WASHER, leather		8
61	803-350	\$34.99	HANDLE, window winder		2
62	803-210	\$2.79	ESCUTCHEON, handle		2
63	803-370	\$2.49	SPRING, escutcheon		2
64	803-380	\$0.69	WASHER, sponge		2
65	803-230	\$0.99	PIN, door handle		2
70	868-090	NA	REMOTE CONTROL & LINK, RH	to (b) 56578FC	1
	868-095	NA	REMOTE CONTROL & LINK, LH		1
	868-100	NA	REMOTE CONTROL & LINK, RH	from (b) 56579FC, to	1
	868-105	NA	REMOTE CONTROL & LINK, LH	(c) FD20000	1
	868-110	NA	REMOTE CONTROL & LINK, RH	from (c) FD20000	1
	868-115	NA	REMOTE CONTROL & LINK, LH		1
71	323-435	\$0.89	SCREW, remote control		6
72	324-110	\$0.29	WASHER, spring	Mk2-3	6
73	315-085	\$0.29	WASHER, plain		6
74	324-590	\$0.19	WASHER, plain		4

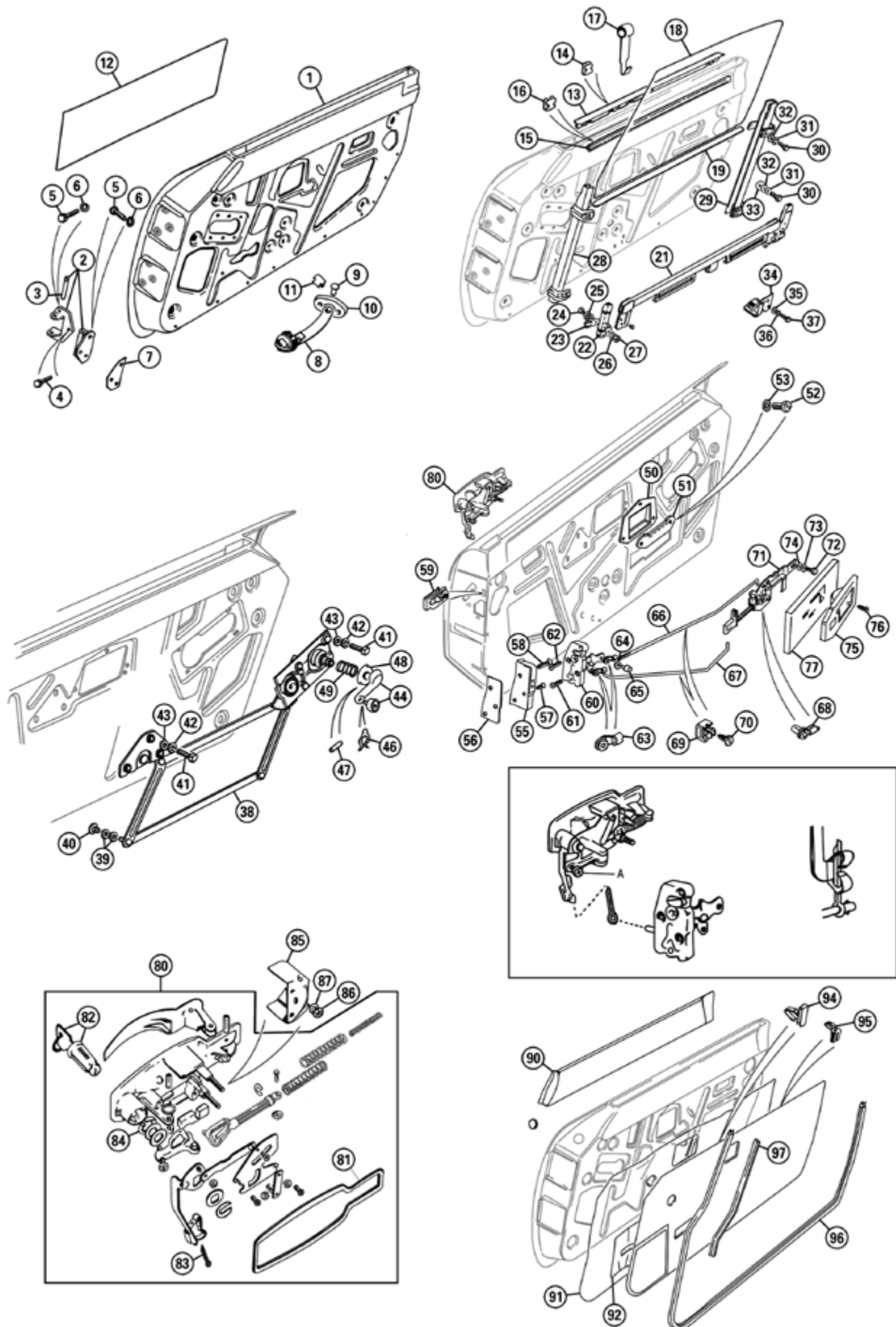
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**MOSS**
**Spitfire Doors**

No.	Part#	Price (Each)	Description	Application	Qty Req.
75	868-120	NA	WASHER, wavy		2
76	803-110	NA	CLIP, remote control link to lock		2
77	803-200	\$36.99	HANDLE, door, interior	Mk2-3	2
78	803-210	\$2.79	ESCUTCHEON, door handle		2
79	803-370	\$2.49	SPRING, escutcheon		2
80	803-230	\$0.99	PIN, door handle		2
85	868-125	NA	LOCK, door, RH		1
	868-130	NA	LOCK, door, LH		1
	868-135	\$54.99	LOCK SET		1
86	323-005	\$0.39	SCREW, lock to door		8
87	803-790	\$59.99	STRIKER PLATE, door		2
88	868-140	NA	SCREW, striker to B post		8
90	868-145	NA	HANDLE, door, exterior, RH		1
	868-150	NA	HANDLE, door, exterior, LH		1
91	868-155	\$31.49	BARREL LOCK, with 2 keys	Mk1-2 To (b) 56578FC	1
92	868-160	NA	ESCUTCHEON		2
93	868-165	NA	PACKING, fiber		2
94	868-170	NA	WASHER, rubber		2
95	868-175	NA	WASHER, plain		2
96	868-180	NA	RING, locking		2
97	408-056	\$0.59	SCREW, handle attachment		2
98	868-185	NA	WASHER, spring		2
99	868-190	NA	WASHER, shakeproof		2
105	868-195	NA	LOCK, door, RH		1
	868-200	NA	LOCK, door, LH		1
	868-205	\$129.99	LOCK, set		1
106	314-166	\$2.19	SCREW, lock to door	from (b) 56579FC to (c) FD20000	6
107	401-340	NA	STRIKER, door, RH		1
	401-320	NA	STRIKER, door, LH		1
108	402-415	\$1.19	SHIM, 0.032", striker to B post		2
109	323-005	\$0.39	SCREW, striker to B post		4
110	323-585	\$0.59	SCREW, striker to B post		2
105	868-210	NA	LOCK, door, RH		1
	868-215	NA	LOCK, door, LH		1
106	314-165	\$2.39	SCREW, lock to door	from (c) FD20000	6
107	401-370	NA	STRIKER, door, RH		1
	401-360	NA	STRIKER, door, LH		1
108	402-410	\$1.19	SHIM, 0.064", striker to B post		2
109	323-255	\$0.69	SCREW, striker to B post		2
110	323-195	\$1.39	SCREW, striker to B post		4
111	803-165	\$74.99	HANDLE ASSEMBLY, door exterior		2
112	868-220	NA	PUSH BUTTON		2
113	868-225	NA	SPRING, push button		2
114	401-540	\$0.99	GASKET, handle to door, small		2
115	401-550	\$0.59	GASKET, handle rear to door, large		2
116	868-230	NA	SCREW, lock actuating		2
117	310-115	\$0.24	NUT	from (b) 56579FC	2
118	323-435	\$0.89	SCREW, handle to door		2
119	466-385	\$0.79	SCREW, handle to door		2
120	324-110	\$0.29	WASHER, spring		4
121	315-085	\$0.29	WASHER, plain		4
122	801-500	NA	LOCK ASSEMBLY, door, w/ keys		2
	801-508	\$104.99	LOCK ASSEMBLY, door, pair, w/ keys		1
123	401-590	NA	CLIP, spring, private lock		2
130	663-185	\$274.99	DOOR PANEL PAIR, black	Mk1	1
	663-195	\$274.99	DOOR PANEL PAIR, red		1
	663-190	\$274.99	DOOR PANEL PAIR, midnight blue		1
	663-200	\$274.99	DOOR PANEL PAIR, biscuit		1
131	663-220	\$274.99	DOOR PANEL PAIR, red		1
	663-205	\$274.99	DOOR PANEL PAIR, black		1
	663-225	\$274.99	DOOR PANEL PAIR, midnight blue	Mk2	1
	663-210	\$274.99	DOOR PANEL PAIR, shadow blue		1
	663-215	\$274.99	DOOR PANEL PAIR, light tan		1
	663-230	\$274.99	DOOR PANEL PAIR, new tan		1
	663-231	\$274.99	DOOR PANEL PAIR, beige		1
	868-265	NA	DOOR PANEL PAIR, shadow blue	Mk3	1
	868-270	NA	DOOR PANEL PAIR, light tan		1
	868-275	NA	DOOR PANEL PAIR, new tan		1
132	868-280	NA	SEAL, door aperture, rubber		2
133	868-285	NA	DRAUGHT EXCLUDER, red	Mk1 to (b) 8778FC	2
	868-290	NA	DRAUGHT EXCLUDER, black		2
	868-295	NA	DRAUGHT EXCLUDER, blue		2
134	249-607	\$12.99	SEAL, door, felt/rubber, per yard	Mk1-3 from (b) 8779FC	5
135	680-475	\$19.99	SEAL, upper A post		2
136	803-420	\$0.99	CLIP, trim panel to door		28
137	803-420	\$0.99	CLIP, long, trim panel top edge to door		14
138	644-440	\$49.99	MOULDED COVER, waist rail, black, RH		1
	644-430	\$49.99	MOULDED COVER, waist rail, black, LH		1

Prices subject to change. See MossMotors.com for current pricing.

# Spitfire Doors



## Spitfire Doors Mk IV - 1500

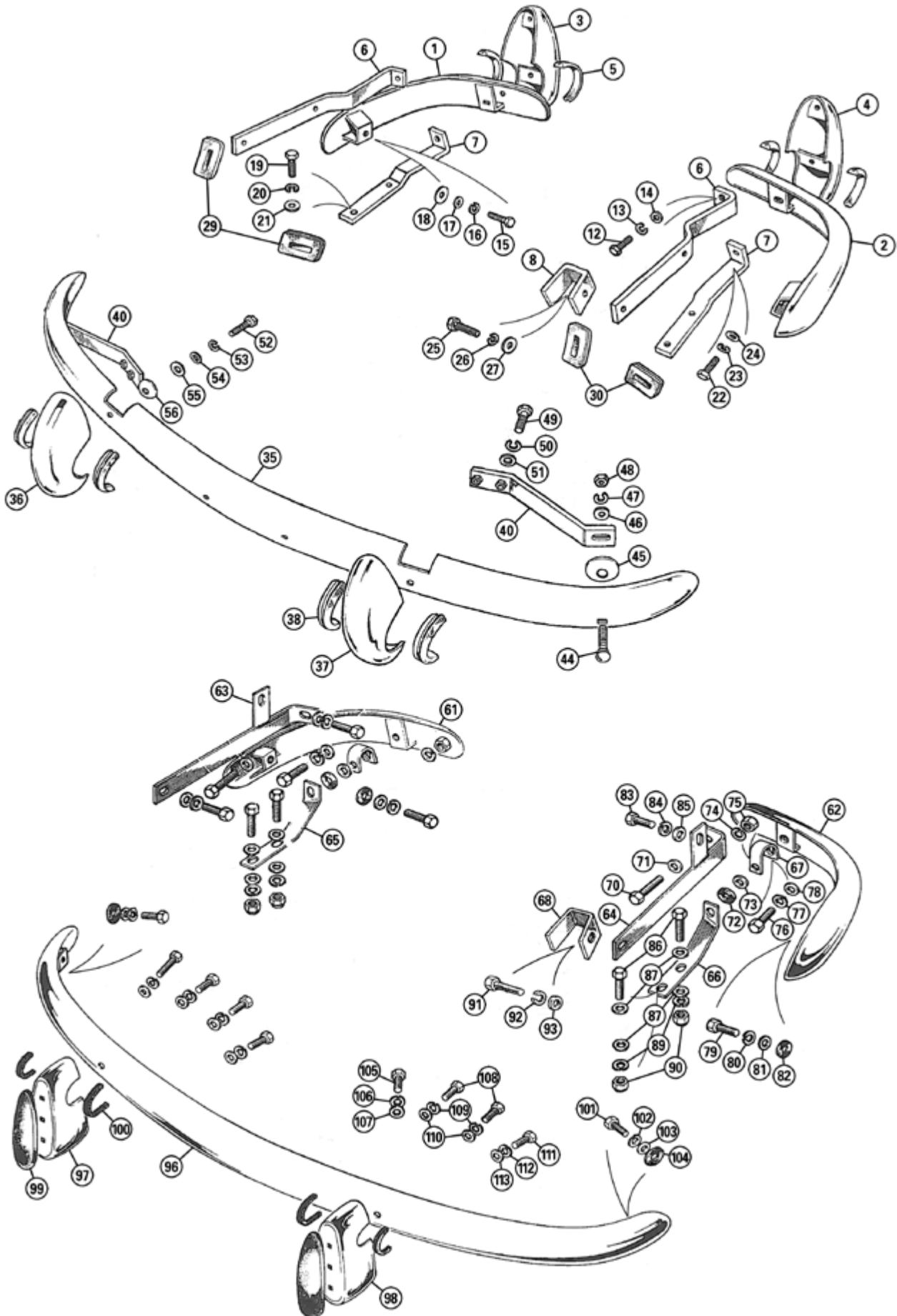
19504

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	868-300	\$559.99	DOOR SHELL, LH		1
	868-305	NA	DOOR SHELL, RH		1
	867-300	\$199.99	DOOR SKIN, LH		1
	867-310	\$199.99	DOOR SKIN, RH		1
2	804-810	\$64.99	HINGE, door		4
3	804-815	\$6.99	PIN, hinge		4
4	323-275	\$0.89	SCREW, hinge to door		4
5	322-540	\$0.79	SCREW, hinge to door & 'A' post		20
6	365-730	\$0.39	WASHER, spring		20
7	803-005	\$0.69	SHIM, door hinge		4
8	072-750	\$11.99	CHECK STRAP, door		2
9	072-751	\$2.19	PIN KIT, check strap		2
10	072-752	\$1.99	SEAL, check strap		2
11	804-700	\$2.39	CLIP, seal to A post		4
12	803-005	\$0.69	PAD, sound deadening		2
13	804-690	\$19.99	WEATHER STRIP, outer		2
14	804-700	\$2.39	CLIP, outer		14
15	804-710	\$8.99	WEATHER STRIP, inner		2
16	803-410	\$0.69	CLIP, inner		10
17	386-750	NA	WEATHER STRIP CLIP TOOL		1
18	856-066	\$44.99	GLASS, door, clear		2
19	680-845	\$7.99	MOULDING, rubber		2
21	868-030	\$274.99	CHANNEL, door window, LH		1
	868-025	\$274.99	CHANNEL, door window, RH		1
22	868-065	NA	GUIDE BLOCK & STIFFENER		4
23	868-070	\$2.49	SPACER		4
24	322-247	\$0.49	SCREW, guide block fitting		4
25	324-020	\$0.20	WASHER, spring		4
26	324-590	\$0.19	WASHER, plain		4
27	365-740	\$0.59	NUT		4
28	868-040	NA	CHANNEL, window, front, LH		1
	868-035	NA	CHANNEL, window, front, RH		1
29	868-060	NA	CHANNEL, window, rear, LH		1
	868-055	NA	CHANNEL, window, rear, RH		1
30	322-645	\$0.49	SCREW, front & rear channels		8
31	324-020	\$0.20	WASHER, spring		8
32	324-970	\$0.89	WASHER, plain, small		8
33	315-125	\$0.19	WASHER, plain, large		4
34	868-075	NA	STOP BRACKET, lower		2
35	324-990	\$0.39	WASHER, plain		4
36	324-110	\$0.29	WASHER, spring		4
37	565-330	\$0.69	SCREW, attaching stop bracket		4
38	868-310	NA	REGULATOR, window winder, LH		1
	868-315	NA	REGULATOR, window winder, RH		1
39	315-255	\$1.49	WASHER, leather		8
40	317-020	\$3.79	CLIP, regulator stud		4
41	322-170	\$0.49	SCREW, regulator		14
42	324-020	\$0.20	WASHER, spring		14
43	324-590	\$0.19	WASHER, plain		14
44	803-355	\$17.99	HANDLE, window winder		2
46	326-620	\$0.99	CLIP, retaining knob		2
47	803-230	\$0.99	PIN, door handle		2
48	803-375	\$2.79	ESCUTCHEON, door handle, black		2
49	803-370	\$2.49	SPRING, escutcheon tensioning		2
50	803-385	NA	ESCUTCHEON, door pull		2
51	803-435	NA	DOOR PULL, stainless		2
52	323-000	\$0.59	SCREW		6
53	117-052	\$0.39	WASHER, shakeproof		6

No.	Part#	Price (Each)	Description	Application	Qty Req.
55	401-370	NA	STRIKER, door, RH		1
	401-360	NA	STRIKER, door, LH		1
56	402-410	\$1.19	SHIM, striker plate, 0.064"		A/R
	402-415	\$1.19	SHIM, striker plate, 0.032"		A/R
	868-320	NA	SHIM, striker plate, 0.010"		A/R
57	323-255	\$0.69	SCREW, short		4
58	323-195	\$1.39	SCREW, long		2
59	326-590	\$2.29	SPIRE NUT, 1/4" UNF		2
60	868-325	NA	LOCK, door, LH		1
	868-330	NA	LOCK, door, RH		1
61	323-195	\$1.39	SCREW, long, lock to door		2
62	314-215	NA	SCREW, short, lock to door		4
63	401-121	\$7.99	CLIP, link		4
64	215-230	\$0.39	WASHER, plain		2
65	868-335	NA	PIN, adjusting		2
66	868-340	NA	ROD, lock operating, adjustable		2
67	868-345	NA	ROD, remote control, LH		1
	868-350	NA	ROD, remote control, RH		1
68	868-355	NA	CLIP & BUSH, rod securing		2
69	868-360	NA	ROD GUIDE		4
70	868-365	NA	SCREW, guide securing		4
71	804-770	\$79.99	HANDLE, door, interior, LH		1
	804-780	\$79.99	HANDLE, door, interior, RH		1
72	322-170	\$0.49	SCREW, securing door handle		6
73	324-020	\$0.20	WASHER, spring		6
74	324-590	\$0.19	WASHER, plain		6
75	804-790	NA	BEZEL, interior handle, LH		1
	804-800	\$27.59	BEZEL, interior handle, RH		1
76	868-370	\$1.99	SCREW, bezel securing		2
77	868-375	NA	PACKING, foam		2
80	804-720	NA	HANDLE, exterior, chrome, LH	To (c) FH100020	1
	804-730	NA	HANDLE, exterior, chrome, RH		1
	804-728	\$299.99	HANDLE SET, exterior, chrome, pair	From (c) FH100021	2
	804-740	NA	HANDLE, exterior, black, LH		1
	804-750	\$329.99	HANDLE, exterior, black, RH		1
	804-748	NA	HANDLE SET, exterior, black, pair		1
81	804-760	\$4.39	GASKET, handle to door		1
82	804-830	\$79.99	BARREL LOCK, door		2
	868-380	NA	BARREL LOCK SET, door		1
83	325-442	\$0.89	SPLIT PIN		2
84	868-385	\$1.99	CLIP, retainer, lock barrel		2
85	868-390	NA	BRACKET, door handle		2
86	310-040	\$0.29	NUT		4
87	324-110	\$0.29	WASHER, spring		4
90	644-430	\$49.99	MOULDED COVER, waist rail, LH		1
	644-440	\$49.99	MOULDED COVER, waist rail, RH		1
91	868-395	NA	WATER CURTAIN, large		2
92	868-400	NA	WATER CURTAIN, inner handle		2
94	803-420	\$0.99	CLIP, trim panel to door		28
95	868-405	\$0.59	CLIP, top edge of trim to door		16
96	249-607	\$12.99	SEAL, felt/rubber, black (sold per yard)		A/R
	868-410	NA	SEAL, felt/rubber, red		A/R
	868-415	\$15.49	SEAL, woven/rubber, blue		A/R
	868-420	NA	SEAL, plastic/rubber, grey		A/R
97	680-485	\$5.49	SEAL		2



# Spitfire Bumpers

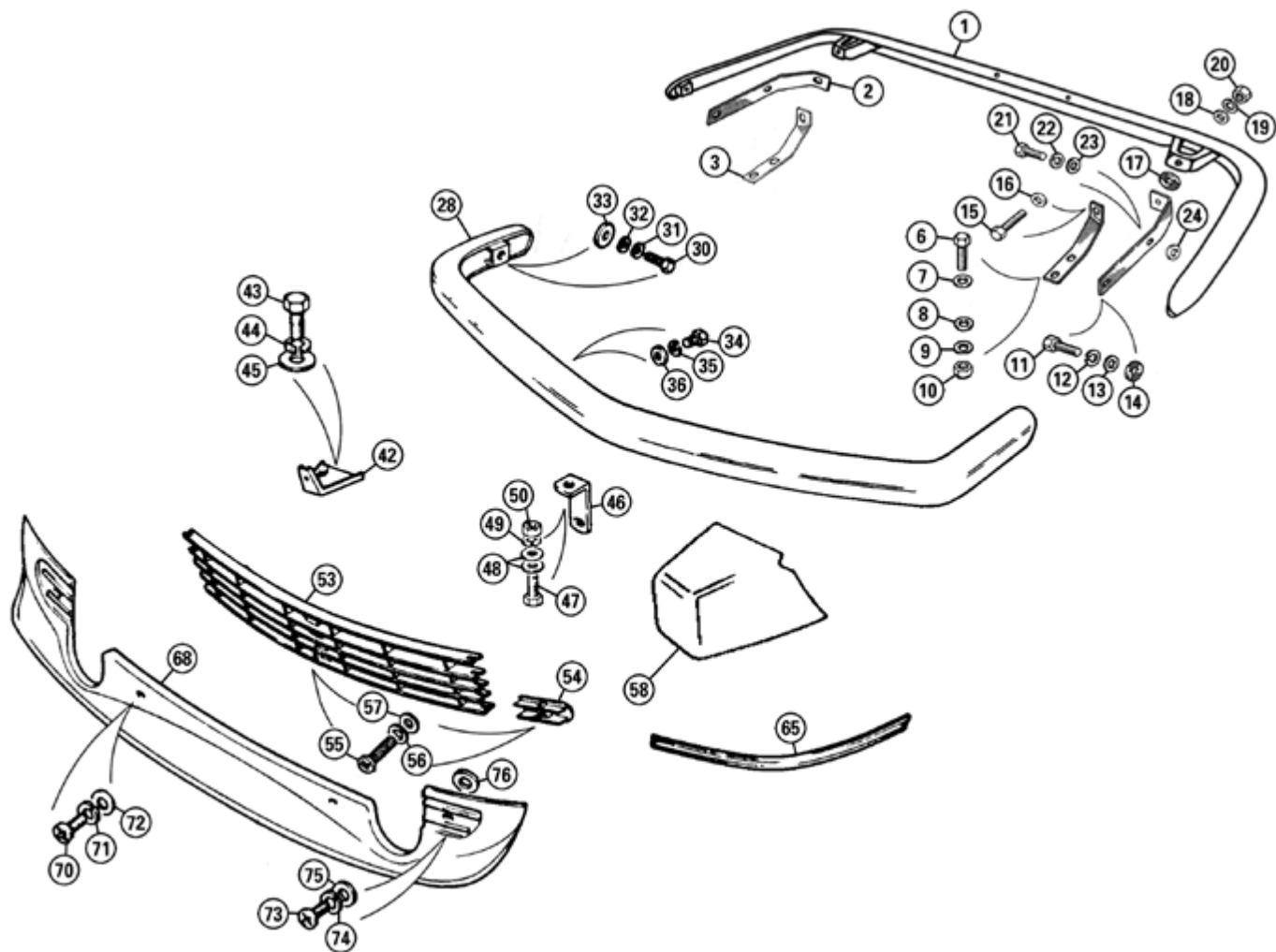


## Spitfire Bumpers Mk1-3

19505

No.	Part#	Price (Each)	Description	Application	Qty Req.	No.	Part#	Price (Each)	Description	Application	Qty Req.
1	804-870	\$149.99	REAR BUMPER, RH	Mk1-2	1	61	804-890	\$199.99	REAR BUMPER, RH	Mk3	1
2	804-860	\$149.99	REAR BUMPER, LH		1	62	804-880	\$199.99	REAR BUMPER, LH		1
3	868-425	\$132.99	REAR OVERRIDER, RH		1	63	868-565	NA	SPRING BAR, upper, RH		1
4	868-430	\$132.99	REAR OVERRIDER, LH		1	64	868-570	NA	SPRING BAR, upper, LH		1
5	400-404	\$0.99	OVERRIDER PACKING	to (b) FC14196	4	65	868-575	NA	SUPPORT, rear bumper, RH	Mk3	1
6	868-435	NA	SPRING BAR, upper		2	66	868-580	NA	SUPPORT, rear bumper, LH		1
	868-440	NA	SPRING BAR, upper		2	67	868-585	NA	EXTENSION, support, rear bumper		2
7	868-445	NA	SPRING BAR, lower		2	68	868-455	NA	BRACKET, jack stowage		1
	868-450	NA	SPRING BAR, lower	Mk1-2	2	70	868-590	NA	BOLT, spring bar to rear extension	Mk3	2
8	868-455	NA	BRACKET, jack stowage		1	71	324-860	\$0.19	WASHER		2
12	868-460	NA	BOLT		2	72	868-495	NA	RUBBER WASHER		2
	868-465	NA	BOLT		2	73	324-860	\$0.19	WASHER		2
13	365-730	\$0.39	LOCK WASHER	Mk1-2	2	74	324-865	\$0.19	LOCK WASHER	Mk3	2
	868-470	NA	WASHER		2	75	310-050	\$0.69	NUT, spring bar to rear extension		2
14	868-475	NA	WASHER		2	76	868-460	NA	BOLT		2
	868-480	NA	SPACER TUBE		2	77	365-730	\$0.39	LOCK WASHER		2
15	868-485	NA	BOLT	Mk1-2	2	78	868-595	NA	WASHER	Mk3	2
16	365-730	\$0.39	LOCK WASHER		2	79	868-485	NA	BOLT, rear bumpers to body		2
17	868-490	NA	WASHER		2	80	365-730	\$0.39	LOCK WASHER		2
18	868-495	NA	RUBBER WASHER		2	81	868-600	NA	WASHER		2
19	868-500	NA	BOLT, rear spring bars to body	Mk1-2	8	82	868-495	NA	WASHER	Mk3	2
	868-500	NA	BOLT, rear spring bars to body		4	83	868-500	NA	BOLT, spring bar to wheelarch		2
20	324-865	\$0.19	LOCK WASHER		8	84	324-865	\$0.19	LOCK WASHER		2
	324-865	\$0.19	LOCK WASHER		4	85	324-860	\$0.19	WASHER		2
21	868-505	NA	WASHER	Mk1-2	8	86	868-605	NA	BOLT, support bar to boot floor	Mk3	4
	868-510	NA	WASHER		4	87	868-610	NA	WASHER		8
22	868-515	NA	BOLT		2	89	324-865	\$0.19	LOCK WASHER		4
23	365-730	\$0.39	LOCK WASHER		2	90	310-050	\$0.69	NUT, support bar to boot floor		4
24	868-475	NA	WASHER	to (b) FC14196	2	91	868-500	NA	BOLT	Mk3	2
25	868-500	NA	BOLT, rear spring bars to body		8	92	324-865	\$0.19	LOCK WASHER		2
26	324-865	\$0.19	LOCK WASHER		8	93	324-860	\$0.19	WASHER		2
27	868-505	NA	WASHER		8	96	868-615	\$1,399.00	BAR, bumper, front		1
29	868-520	NA	GROMMET, spring bar, RH	from (b) FC14197	2	97	868-620	NA	FRONT OVERRIDER, RH	Mk3	1
30	868-525	NA	GROMMET, spring bar, LH		2	98	868-625	NA	FRONT OVERRIDER, LH		1
	680-005	\$1.29	GROMMET, spring bar		2	99	454-375	\$4.99	BUFFER, rubber		2
35	868-530	NA	FRONT BUMPER		1	100	400-404	\$0.99	OVERRIDER PACKING		4
36	868-535	\$142.99	FRONT OVERRIDER, RH	Mk1-2	1	101	868-485	NA	BOLT, front bumper to body	Mk3	3
37	868-540	\$142.99	FRONT OVERRIDER, LH		1	102	365-730	\$0.39	LOCK WASHER		3
38	400-404	\$0.99	OVERRIDER PACKING		4	103	868-595	NA	WASHER, front bumper to body		3
40	868-545	NA	BRACKET, support, outer assembly		2	104	868-630	NA	RUBBER WASHER		2
44	322-900	\$2.69	BOLT, support bracket to bumper	Mk1-2	2	105	868-635	NA	BOLT, overrider, upper	Mk3	2
45	400-305	\$1.89	PACKING		2	106	324-865	\$0.19	LOCK WASHER		2
46	868-550	NA	WASHER		2	107	324-860	\$0.19	WASHER		2
47	324-865	\$0.19	LOCK WASHER		2	108	868-485	NA	BOLT, front bumper to body		3
48	310-050	\$0.69	NUT, support bracket to bumper	Mk1-2	2	109	365-730	\$0.39	LOCK WASHER	Mk3	3
49	868-555	NA	BOLT		4	110	868-595	NA	WASHER, front bumper to body		3
50	365-730	\$0.39	LOCK WASHER		4	111	868-640	NA	BOLT, overrider to body, lower		2
51	868-475	NA	WASHER		4	112	324-865	\$0.19	LOCK WASHER		2
52	868-560	NA	BOLT, bumper to chassis bracket	Mk1-2	2	113	324-860	\$0.19	WASHER, overrider to body, lower	Mk3	2
53	365-730	\$0.39	LOCK WASHER		2						
54	868-475	NA	WASHER		2						
55	868-560	NA	SPACER		2						
56	400-305	\$1.89	PACKING		2						

# Spitfire Bumpers



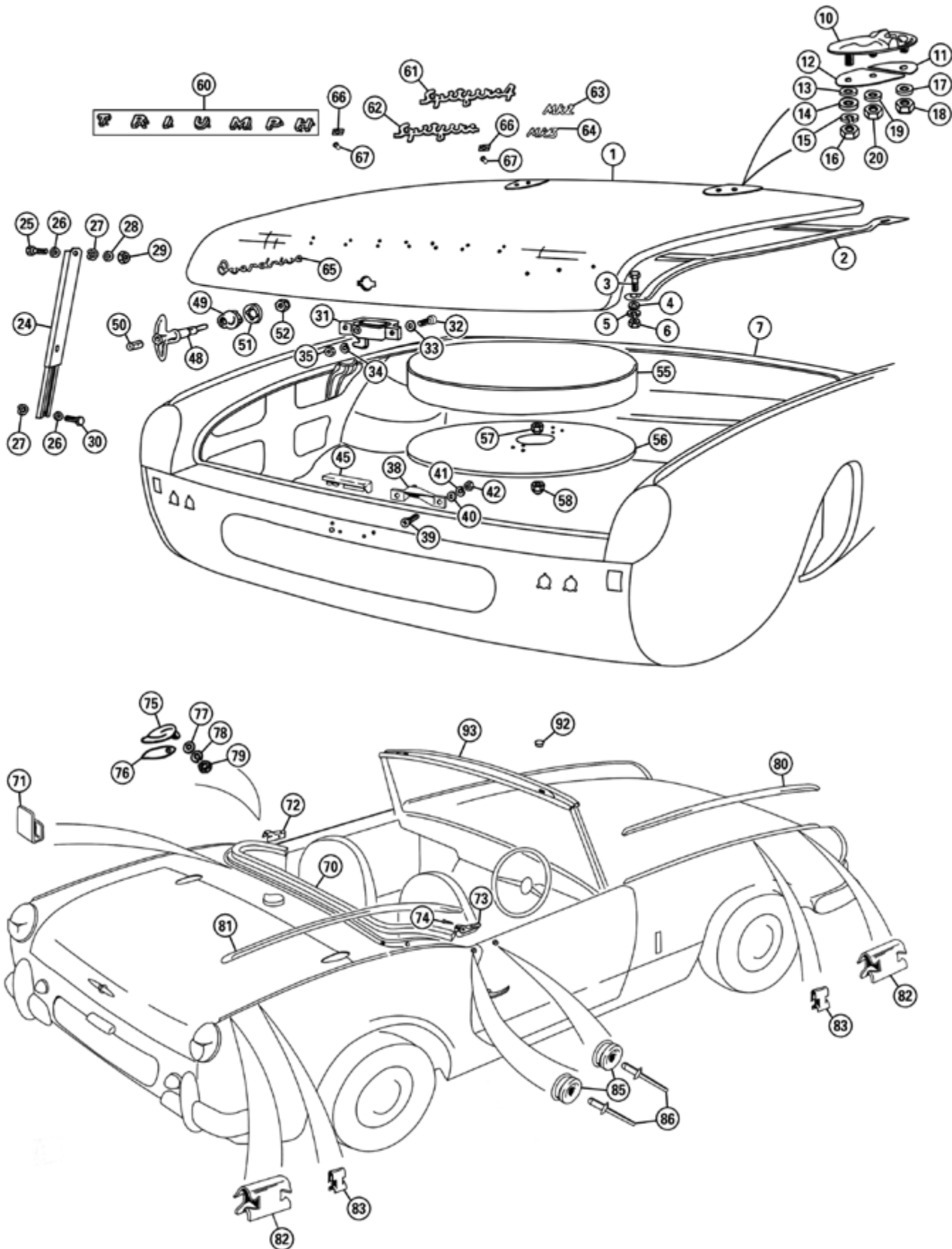


## Spitfire Bumpers MkIV-1500

19506

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	868-645	NA	BUMPER BAR	To approx. FH116000	1
	868-650	NA	BUMPER BAR	From approx. FH116001	1
2	868-655	NA	BRACKET, side strengthner		2
3	868-660	\$13.99	BRACKET, lower strengthner, RH		1
	868-665	\$13.99	BRACKET, lower strengthner, LH		1
6	320-285	\$0.69	SCREW, bracket		4
7	324-655	\$0.59	WASHER, plain, (alternative)		4
8	131-557	\$0.49	WASHER, plain, (alternative)		4
9	324-040	\$0.39	WASHER, spring		4
10	310-050	\$0.69	NUT, bracket to boot floor		4
11	322-040	\$0.59	SCREW, bumper to body side		2
12	365-730	\$0.39	WASHER, spring		2
13	324-970	\$0.89	WASHER, plain		2
14	681-300	\$1.19	GASKET, bumper to body panel		A/R
	680-675	\$0.99	GASKET, bumper to body panel, (alternative)		A/R
15	868-670	\$0.59	SCREW, bumper to bracket, rear		2
16	324-655	\$0.59	WASHER, plain		2
17	681-300	\$1.19	GASKET, bumper to body panel		A/R
	680-675	\$0.99	GASKET, bumper to body panel, (alternative)		A/R
18	324-655	\$0.59	WASHER, plain		2
19	324-040	\$0.39	WASHER, spring		2
20	310-050	\$0.69	NUT, bumper		2
21	320-285	\$0.69	SCREW, bracket		4
22	324-040	\$0.39	WASHER, spring		4
23	324-655	\$0.59	WASHER, plain		4
24	324-655	\$0.59	WASHER, plain		4
28	868-675	\$1,099.00	BUMPER BAR, front		1
30	320-520	\$0.89	SCREW, bumper to quarter valance		2
31	324-040	\$0.39	WASHER, spring		2
32	131-557	\$0.49	WASHER, plain		2
33	681-300	\$1.19	GASKET, bumper		2
34	322-050	\$0.89	SCREW, bumper to pivot bracket		2
35	324-040	\$0.39	WASHER, spring		2
36	131-557	\$0.49	WASHER, plain		2
42	868-680	NA	BRACKET		1
43	322-230	\$0.39	SCREW, bracket to chassis		1
44	324-020	\$0.20	WASHER, spring		1
45	324-115	\$0.39	WASHER, plain		1
46	854-800	\$12.99	BRACKET, number plate		2
47	322-880	\$0.99	SCREW		2
48	315-175	\$0.20	WASHER, plain		4
49	324-020	\$0.20	WASHER, spring		2
50	310-760	\$0.59	NUT		2
53	868-685	\$279.99	FRONT GRILLE, black, plastic		1
54	868-690	\$69.99	GRILLE, outer section, (pair)		1
55	314-135	\$0.49	SCREW, grille to mounting		3/1
56	324-110	\$0.29	WASHER, spring		3/1
57	324-990	\$0.39	WASHER, plain		3/1
58	601-560	\$259.99	BUMPER GUARDS, front, pair	1971-80	1
			Original for USA 1971-'73, replacement for USA 1974-'78.		
	601-561	\$4.99	CLIP, bumper guards		2
65	681-230	\$4.99	SEAL, quarter valance to hood		2
68	867-220	\$199.99	SPOILER, front, fiberglass	} to FM95000	1
	867-221	\$229.99	SPOILER, front, ABS plastic		1
70	314-135	\$0.49	SCREW, front spoiler to chassis		2
71	324-110	\$0.29	WASHER, spring		2
72	868-715	\$0.39	WASHER, plain		2
73	725-190	\$1.39	SCREW, spoiler outer		2
74	324-110	\$0.29	WASHER, spring		2
75	324-990	\$0.39	WASHER, plain		2
76	868-720	\$4.29	WASHER, spacing		2/4

# Spitfire Body Fittings



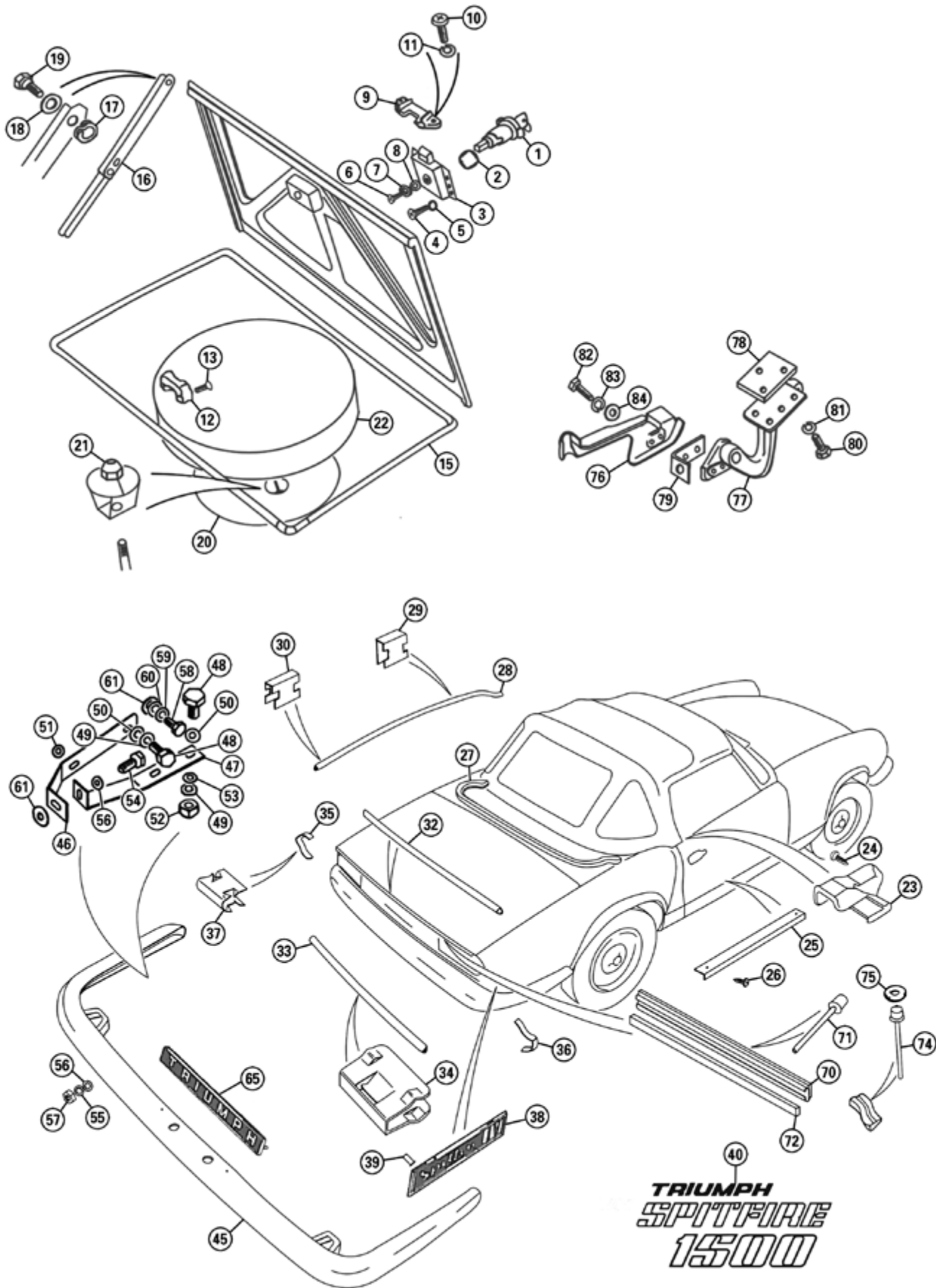
## Spitfire Rear Body Fittings Mk1-3

19507

No.	Part#	Price (Each)	Description	Application	Qty Req.	No.	Part#	Price (Each)	Description	Application	Qty Req.
1	867-835	\$699.99	ASSEMBLY, trunk lid		1	56	644-620	\$89.99	PANEL, cover, spare wheel		1
2	869-000	NA	ASSEMBLY, reinforcement, trunk lid tube		1	57	674-625	\$3.19	NUT, wheel, cover fixing		1
	869-005	NA	REINFORCEMENT, lower center tube, trunk lid		1	58	674-625	\$3.19	NUT, wheel, wheel fixing		1
	672-265	NA	PACKING, sponge rubber		6		869-055	NA	COVER, spare wheel		1
	869-010	NA	BOLT		1		869-060	NA	BOLT		1
	869-015	NA	WASHER, plain		1		869-065	NA	CAP		1
	324-110	\$0.29	WASHER, spring		1	60	601-068	\$22.99	LETTER SET "TRIUMPH"		1
	310-115	\$0.24	NUT		1	61	869-070	\$33.99	PLATE, name, 'Spitfire 4'		1
3	869-020	NA	BOLT		2	62	869-075	\$24.99	PLATE, name, 'Spitfire'		1
4	324-590	\$0.19	WASHER, plain		2	63	869-080	\$39.99	MEDALLION, 'Mk2'		1
5	324-020	\$0.20	WASHER, spring		2	64	869-085	NA	MEDALLION, 'Mk3'		1
6	310-760	\$0.59	NUT		2	65	869-090	NA	PLATE, overdrive		1
7	680-380	\$46.99	SEAL, trunk lid		1	66	326-665	\$0.49	BLIND FIX, letters	to body 2639FC	A/R
10	802-288	\$23.99	ASSEMBLY, hinge, pair		1	67	326-665	\$0.49	BLIND FIX, letters	from body 2640FC	A/R
	869-025	NA	PIN, hinge		2	70	869-095	NA	FINISHER, rear deck panel, black	Mk3	1
11	698-130	\$0.59	WASHER, fiber		2		869-100	NA	FINISHER, rear deck panel, soft top		1
12	698-135	\$0.69	WASHER, fiber		2		869-105	NA	FINISHER, rear deck panel, hard top		1
13	869-030	NA	WASHER, plain		2	71	869-110	NA	CLIP, rear deck finisher attachment		14
14	869-035	NA	WASHER, distance		2	72	869-115	NA	FINISHER, 'B post', top, LH	to body 18813FC	1
15	324-020	\$0.20	WASHER, spring		2		869-120	NA	FINISHER, 'B post', top, LH	from body 18814FC	1
16	310-760	\$0.59	NUT		2	73	869-125	NA	FINISHER, 'B post', top, RH	to body 18813FC	1
17	324-690	\$0.29	WASHER, plain		2		869-130	NA	FINISHER, 'B post', top, RH	from body 18814FC	1
18	310-290	\$1.19	NUT, nyloc		2	74	869-135	NA	SCREW, self tapping		2
19	324-590	\$0.19	WASHER, plain		2	75	869-140	NA	CLIP, hood retaining		2
20	310-760	\$0.59	NUT		2	76	869-145	NA	PACKING, hood retaining clip		2
24	802-190	\$32.99	ASSEMBLY, trunk lid stay		1	77	315-275	NA	WASHER, plain		2
25	869-040	\$4.99	BOLT		1	78	324-110	\$0.29	WASHER, spring		2
26	315-215	\$0.29	WASHER, plain		2	79	310-115	\$0.24	NUT, hex		2
27	315-180	\$0.49	WASHER, thackery		2	80	869-150	\$78.99	FINISHER, front fender panel joint		2
28	324-115	\$0.39	WASHER, plain		1	81	869-155	NA	FINISHER, rear fender, upper	to body 5463FC	2
29	312-000	\$0.49	NUT, nyloc		1		869-160	\$82.99	FINISHER, rear fender, upper	from body 5464FC	2
30	462-495	\$4.89	SCREW, shouldered		1	82	601-520	\$0.89	CLIP, fender finisher		8
31	802-160	\$13.99	LOCK, trunk lid		1	83	667-425	\$0.39	CLIP, fender finisher		32
32	323-005	\$0.39	SCREW		2	85	226-720	\$0.49	STUD, 'B post' finisher		A/R
33	315-085	\$0.29	WASHER, plain		2	86	325-287	\$0.49	RIVET, blind		A/R
34	324-110	\$0.29	WASHER, spring		2	92	682-410	\$0.69	PLUG, screen capping	to FC50000	2
35	310-115	\$0.24	NUT		2		681-030	\$2.39	PLUG, screen capping	from FC50001	2
38	802-170	\$3.99	ASSEMBLY, catch plate		1	93	801-360	\$119.99	CAPPING, windscreen		1
39	323-005	\$0.39	SCREW		2		325-287	\$0.49	RIVET, capping attachment		11
40	315-085	\$0.29	WASHER, plain		2						
41	324-110	\$0.29	WASHER, spring		2						
42	310-115	\$0.24	NUT		2						
45	869-045	NA	PLATE, protection, trunk lid to rear valance		1						
48	802-300	\$74.99	ASSEMBLY, handle, trunk lid		1						
49	802-295	NA	ESCUTCHEON		1						
50	163-580	\$25.99	BARREL, lock		1						
51	802-315	\$0.89	WASHER, seating, escutcheon		1						
52	310-100	\$0.24	NUT, nyloc		1						
55	869-050	NA	COVER, spare wheel		1						



# Spitfire Body Fittings

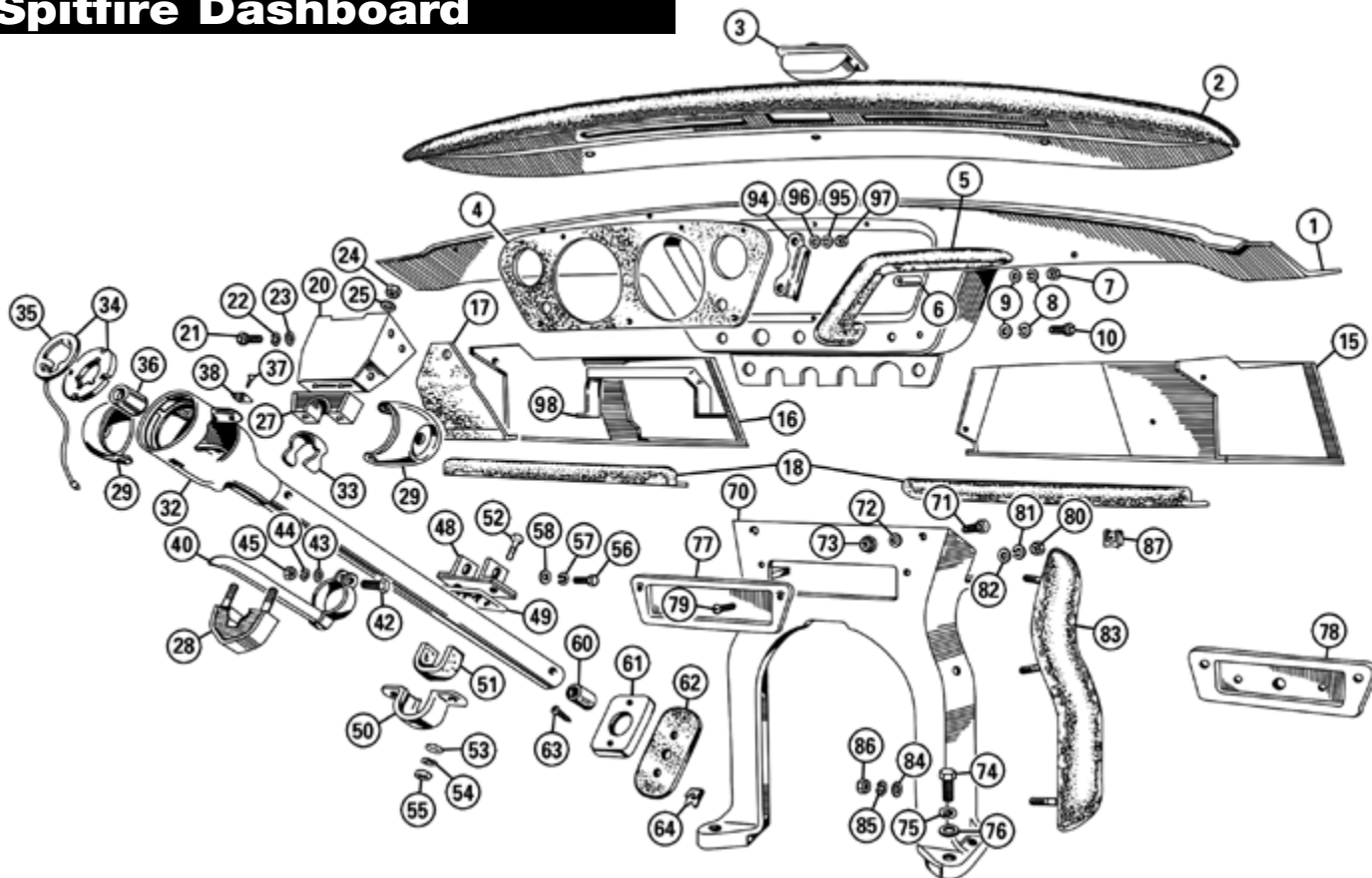


## Spitfire Rear Body Fittings MkIV-1500

19508

No.	Part#	Price (Each)	Description	Application	Qty Req.	No.	Part#	Price (Each)	Description	Application	Qty Req.
1	804-665	NA	LOCK & BARREL		1	45	868-645	NA	BUMPER BAR	To approx. FH116000	1
1a	869-165	NA	BARREL & KEYS		1		868-650	NA	BUMPER BAR	From approx. FH116001	1
2	802-315	\$0.89	GASKET, trunk lock		1	46	868-655	NA	BRACKET, side strengthener		2
3	804-650	\$59.99	LOCK ASSEMBLY (latch)		1	47	868-665	\$13.99	BRACKET, lower strengthener, LH		1
4	408-057	\$0.39	SCREW, countersunk, lock		4		868-660	\$13.99	BRACKET, lower strengthener, RH		1
5	868-190	NA	WASHER, shakeproof		4	48	320-285	\$0.69	SCREW, bracket		8
6	672-405	NA	SCREW, lock barrel		1	49	324-040	\$0.39	WASHER, locking		8
7	324-185	\$0.39	WASHER, thackery		1	50	324-655	\$0.59	WASHER, plain, (alternative)		8
8	324-990	\$0.39	WASHER, flat		1	51	324-655	\$0.59	WASHER, plain, (alternative)		2
9	869-195	NA	GUIDE PLATE, lock		1		315-115	\$0.69	WASHER, plain, (alternative)		2
10	373-961	\$0.99	SCREW		2	52	310-050	\$0.69	NUT, bracket of trunk floor		4
11	324-110	\$0.29	WASHER, locking		2	53	131-557	\$0.49	WASHER, plain		4
12	804-680	\$10.99	CATCH/STRIKER		1	54	868-670	\$0.59	SCREW, bumper to bracket, rear		2
13	869-200	NA	SCREW		2	55	324-040	\$0.39	WASHER, locking, under nut		2
15	681-280	\$23.49	SEAL, trunk lid aperture		1	56	324-655	\$0.59	WASHER, plain		4
16	802-190	\$32.99	TRUNK STAY		1	57	310-050	\$0.69	NUT, bumper		2
17	315-060	\$3.09	WASHER, thackery		2	58	322-040	\$0.59	SCREW, bumper to body side		2
18	315-010	\$0.39	WASHER, plain		2	59	365-730	\$0.39	WASHER, locking		2
19	462-495	\$4.89	BOLT, shouldered, trunk stay		2	60	324-970	\$0.89	WASHER, plain		2
20	644-620	\$89.99	BOARD, spare wheel		1	61	681-300	\$1.19	GASKET, bumper to body panel		A/R
21	674-625	\$3.19	WHEEL NUT		1		680-675	\$0.99	GASKET, bumper to body panel		A/R
22	644-630	\$79.99	COVER, spare wheel		1	65	601-550	\$74.99	BADGE, 'Triumph'	To approx. FH115600	1
23	869-205	\$41.99	'B' POST CAPPING, LH		1	70	869-270	NA	RETAINER, protection moulding		1
	869-210	\$41.99	'B' POST CAPPING, RH		1	71	325-287	\$0.49	RIVET, attaching retainer		13
24	323-115	\$0.39	SCREW, capping, retaining		2	72	869-275	NA	PROTECTION MOULDING, rubber		1
25	648-510	\$41.99	PLATE, threshold		2	74	803-037	\$0.69	POP RIVET, corner moulding		6
	601-530	\$56.99	PLATE, threshold		2	75	324-990	\$0.39	WASHER, plain		6
26	869-215	\$0.79	SCREW, self tapping		6	76	869-280	NA	BRACKET, hinge, LH		1
27	869-220	\$4.99	MOULDING, rear cockpit		1		869-285	NA	BRACKET, hinge, RH		1
28	601-510	\$94.99	SEAM MOULDING, black		2	77	869-290	NA	HINGE, LH		1
29	667-425	\$0.39	CLIP, seam moulding		18		869-295	NA	HINGE, RH		1
30	601-520	\$0.89	CLIP, seam moulding, rear		4	78	869-300	NA	PACKING, hinge to trunk lid		A/R
32	869-225	\$129.99	MOULDING, trunk edge, stainless	MkIV	1	79	869-305	NA	BRACKET, trunk lamp switch		1
	869-230	\$104.99	MOULDING, trunk edge, black	} 1500	1	80	322-880	\$0.99	SCREW, trunk lid		6
	869-235	\$3.59	END CAP (not illustrated)		2	81	365-730	\$0.39	WASHER, locking		6
33	869-240	\$124.99	MOULDING, stainless	MkIV	1	82	322-040	\$0.59	SCREW, hinge		4
		NA	MOULDING, black	1500	1	83	365-730	\$0.39	WASHER, locking		4
34	869-245	\$0.49	CLIP, rear mouldings		14	84	324-970	\$0.89	WASHER, plain		4
35	869-250	\$109.99	MOULDING, corner, light panel, LH	MkIV chrome	1		869-310	\$4.29	COMMISSION PLATE	MkIV	1
	869-255	\$109.99	MOULDING, corner, light panel, LH	1500 black	1		869-315	\$5.29	COMMISSION PLATE	1500 To Oct. 1979	1
36	869-260	\$109.99	MOULDING, corner, light panel, RH	MkIV chrome	1		808-165	\$10.59	VEHICLE IDENTIFICATION PLATE	1500 From Oct. 1979	1
	869-265	\$109.99	MOULDING, corner, light panel, RH	1500 black	1		117-571	\$3.69	BODY NUMBER PLATE, blank	all models	1
37	601-520	\$0.89	CLIP, corner moulding		8						
38	601-440	\$38.99	BADGE, 'Spitfire IV'		2						
39	326-785	\$0.89	BUSH, badge		4						
40	601-500	\$19.99	DECAL, 'Spitfire 1500', black		1						
	601-490	\$19.99	DECAL, 'Spitfire 1500', silver		1						

# Spitfire Dashboard



## Spitfire Dashboard Mk 1- 3

19509

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	882-000	NA	FACIA PANEL ASSEMBLY, RHD	Mk1-2	1
	882-005	NA	FACIA PANEL ASSEMBLY, LHD		1
	882-000	NA	FACIA PANEL ASSEMBLY, RHD	Mk3	1
	882-005	NA	FACIA PANEL ASSEMBLY, LHD		1
	882-020	NA	FACIA PANEL ASSEMBLY, LHD	Mk3 from FDU31254	1
	882-025	NA	COVER, facia panel, black	Mk3	1
	326-155	\$0.29	CLIP, cover to facia panel	Mk2 from FC50001	9
	882-030	NA	CLIP, cover to facia panel	Mk3	9
2	882-035	NA	CRASH PAD ASSEMBLY	Mk1-3 to FDU23511	1
	644-637	NA	DASH TOP COVER, ABS replacement		1
	644-642	\$319.99	CRASH PAD ASSEMBLY, Classic Gold	Mk3 from FDU23512	1
	644-645	\$156.99	DASH TOP COVER, ABS replacement		1
3	633-395	\$13.99	ASHTRAY		1
4	882-040	NA	INSTRUMENT PANEL	Mk1	1
	882-045	NA	INSTRUMENT PANEL	Mk2	1
	882-050	\$159.99	INSTRUMENT PANEL	Mk3	1
5	882-055	NA	GRAB HANDLE	Mk1	1
	882-060	NA	GRAB HANDLE	Mk2-3	1
6	882-065	NA	TUBE, spacer		1
7	310-760	\$0.59	NUT		1
8	324-020	\$0.20	WASHER, spring		3
9	324-590	\$0.19	WASHER, plain		2
	882-070	NA	WASHER, special		2
10	322-170	\$0.49	BOLT		2
15	663-420	\$87.99	GLOVE BOX, RH		1
16	663-425	\$87.99	GLOVE BOX, LH		1
17	882-090	NA	FILLER PANEL, facia to steering column, LH		1
18	882-095	NA	SUPPORT ASSEMBLY, parcel tray & crash pad, RH		1
	882-100	NA	SUPPORT ASSEMBLY, parcel tray & crash pad, LH		1
20	882-120	NA	BRACKET, column clamp, upper	From (c) FD9284	1
21	322-645	\$0.49	BOLT, mounting bracket		4
22	324-020	\$0.20	WASHER, spring, mounting bracket		4
23	315-125	\$0.19	WASHER, plain, mounting bracket		4
24	310-760	\$0.59	NUT, clamps to mounting bracket		2
25	324-020	\$0.20	WASHER, spring, clamps to mounting bracket		2
27	582-020	\$1.99	CLAMP, steering column, upper half		1
28	882-125	NA	CLAMP, steering column, lower half		1
29	667-505	\$13.99	ESCUTCHEON, flasher & lighting switch		2
32	882-130	NA	STEERING COLUMN COWL	to FD/UDU75000	1
	882-135	NA	STEERING COLUMN COWL, locking		1

when locking steering device is fitted up to comm no. FD/UDU75000

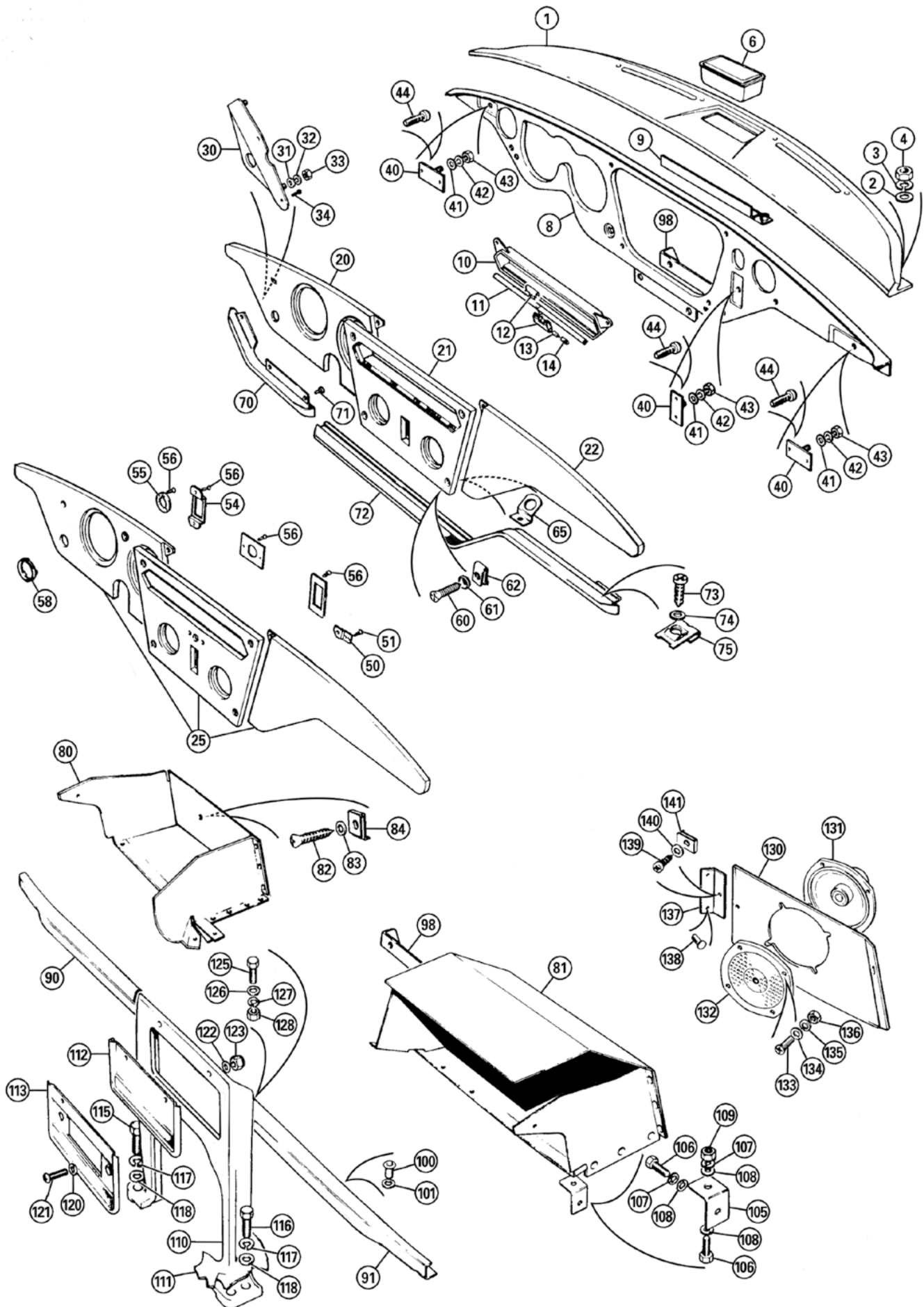
No.	Part#	Price (Each)	Description	Application	Qty Req.
	667-475	NA	STEERING COLUMN COWL	from FD/UDU75001	1
33	667-325	NA	SPRING, steering column clamp		1
34	667-590	\$16.99	SLIP RING AND INSULATOR		1
35	882-140	NA	CABLE ASSEMBLY, slip ring		1
36	525-020	\$5.99	STEERING COLUMN BEARING, upper		1
37	323-470	\$0.69	SCREW, self tapping, chrome		2
38	326-565	\$1.29	SPIRE NUT, escutcheon to cowl		2
40	667-485	\$19.99	HARNES COVER ASSEMBLY		1
42	882-150	NA	BOLT, harness cover to cowl		1
43	324-990	\$0.39	WASHER, plain		1
44	324-110	\$0.29	WASHER, spring		1
45	310-115	\$0.24	NUT, harness cover to cowl		1
48	882-155	NA	SUPPORT BRACKET, steering column, lower		1
	882-160*	NA	SUPPORT BRACKET, steering column, lower		1
*Required when locking steering column fitted from FD/UDU75001					
49	667-330	\$1.49	STRIP, felt, body		1
50	882-165	NA	CLAMP, support bracket, lower		1
51	667-340	\$2.59	STRIP, felt, clamp		1
	882-170	NA	STRIP, felt, support bracket, body	from (c) FDU31254	1
	882-175	NA	STRIP, felt, support bracket, clamp		1
52	882-180	NA	BOLT, clamp to bracket, lower	Mk1-2	2
	322-230	\$0.39	BOLT, clamp to bracket, lower	Mk3	2
53	315-125	\$0.19	WASHER, plain, clamp to bracket		2
54	324-020	\$0.20	WASHER, spring, clamp to bracket		2
55	310-760	\$0.59	NUT, clamp to bracket		2
56	322-645	\$0.49	SCREW, bracket to channel	Mk1-2	2
	882-185	NA	SCREW, bracket to channel	Mk3	2
57	324-020	\$0.20	WASHER, spring, bracket to channel		2
58	324-590	\$0.19	WASHER, plain, bracket to channel		2
60	525-020	\$5.99	STEERING COLUMN BEARING, lower		1
61	882-190	NA	RETAINING PLATE, steering column		1
62	882-195	\$1.49	PAD, sealing, rubber, steering column		1
63	882-200	NA	SCREW, self tapping, sealing pad		2
64	326-570	\$0.29	SPIRE NUT	Mk1-2	2
	882-205	NA	SPIRE NUT	Mk3	2
70	882-210	NA	BRACKET, support, facia to floor	to FC3686	1
	882-215	NA	BRACKET, support, facia to floor	from FC3687	1
71	882-220	NA	SCREW, support bracket to facia		2
72	324-115	\$0.39	WASHER, plain, support bracket to facia		2
73	312-000	\$0.49	NUT, nyloc, support bracket to facia		2

⚠ WARNING: Cancer and Reproductive Harm. www.P65Warnings.ca.gov



No.	Part#	Price (Each)	Description	Application	Qty Req.
74	882-225	NA	SCREW, support bracket to floor		4
75	882-230	NA	WASHER, spring, support bracket to floor		4
76	882-235	NA	WASHER, plain, support bracket to floor		4
77	882-240	NA	COVER PLATE, radio aperture		1
78	882-245	NA	COVER PLATE, radio aperture	to FC15212	1
	882-250	NA	PLATE, radio, front mounting	from FC15213	1
79	882-255	NA	BOLT, securing cover plate	} to FC15212	2
80	310-115	\$0.24	NUT, securing cover plate		2
81	324-110	\$0.29	WASHER, spring, cover plate		2
82	315-085	\$0.29	WASHER, plain, cover plate		2
83	882-260	NA	TRIM ROLL ASSEMBLY, support bracket		2
84	310-115	\$0.24	NUT, trim roll to support bracket		6
85	882-265	NA	WASHER, spring, trim roll to bracket		6
86	315-085	\$0.29	WASHER, plain, trim roll to bracket		6
87	882-270	NA	NUT, retainer, plate to bracket		2
94	882-275	NA	BRACKET, instrument panel	} Mk 3	2
95	882-280	NA	WASHER, plain, instrument panel		4
96	324-110	\$0.29	WASHER, spring, instrument panel		4
97	310-115	\$0.24	NUT, bracket to instrument panel		4
98	882-285	NA	BRACKET, parcel tray support	From FC3687	1

# Spitfire Dashboard



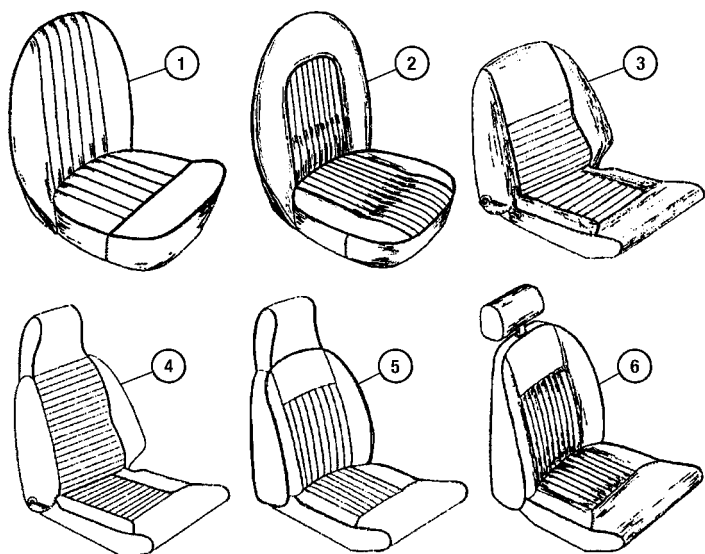
## Spitfire Dashboard Mk IV - 1500

19510

No.	Part#	Price (Each)	Description	Application	Qty Req.	No.	Part#	Price (Each)	Description	Application	Qty Req.
1	644-640	\$156.99	DASH TOP COVER, ABS replacement		1	72	882-460	NA	CRASH PAD, lower fascia, RH		1
	644-641	\$319.99	DASH TOP COVER, Classic Gold		1	73	314-095	\$0.79	SCREW, padding securing		4
2	315-235	\$0.49	WASHER, plain		6	74	315-150	\$0.39	WASHER, plain		4
3	324-110	\$0.29	WASHER, spring		6	75	326-570	\$0.29	SPIRE NUT		4
4	310-115	\$0.24	NUT		6	80	644-540	\$34.99	GLOVE BOX, driver's side, LH		1
6	633-395	\$13.99	ASHTRAY, black		1	81	644-550	\$34.99	GLOVE BOX, passenger's side, RH		1
8	882-290	NA	FASCIA PANEL		1	82	882-465	NA	SCREW, glove box, black dash		4
9	882-295	NA	BRACKET, heater vent control		1		882-470	\$0.69	SCREW, glove box, veneered dash		4
10	882-300	NA	ESCUTCHEON, fascia panel	MkIV through 1972	1	83	315-150	\$0.39	WASHER, plain		4
	882-305	NA	ESCUTCHEON, fascia panel		1	84	317-050	NA	SPIRE NUT		4
11	882-310	NA	STRIP, illuminated strip		1	90	882-095	NA	SUPPORT, RH	black dash	1
12	882-315	NA	CLIP & MASK, bulb securing	MkIV-1500 from 1973	1		644-570	\$86.99	SUPPORT, RH	veneered dash to (c) FH113677	1
13	170-690	\$0.69	BULB, 1.2W		1		882-475	NA	SUPPORT, RH	veneered dash from (c) FH113678	1
14	882-320	NA	BULB HOLDER		1	91	882-100	NA	SUPPORT, LH	black dash	1
20	882-325	NA	DASH FASCIA, LH	Black Dash MkIV through 1972	1		644-560	\$86.99	SUPPORT, LH	veneered dash to (c) FH113677	1
21	882-330	NA	DASH FASCIA, center		1		882-480	NA	SUPPORT, LH	veneered dash from (c) FH113678	1
22	882-335	NA	DASH FASCIA, RH		1	98	882-485	NA	BRACKET, glove box		1
25	882-340	\$649.99	DASHBOARD, crown matt	Veneered Dash MkIV from 1973	1	100	802-735	\$0.89	RIVET CAP, bracket, glove box		3
	882-345	\$649.99	DASHBOARD, burr gloss		1	101	802-745	NA	RIVET, tubular, bracket, glove box		3
	882-350	NA	DASHBOARD		1	105	882-490	NA	BRACKET, angle, glove box support		2
	882-360	NA	DASHBOARD	Veneered Dash, 1500 w/o dual braking or seat belt warning	1	106	565-330	\$0.69	SCREW, angle support		5
	882-365	NA	DASHBOARD, crown matt	Veneered Dash, 1500 w/ dual braking or seat belt warning	1	107	324-110	\$0.29	WASHER, spring		5
	882-370	NA	DASHBOARD, burr gloss	Veneered Dash, 1500 from 1977	1	108	324-990	\$0.39	WASHER, plain		8
	882-375	NA	DASHBOARD, crown matt		1	109	310-115	\$0.24	NUT		3
	882-380	NA	DASHBOARD, burr gloss		1	110	644-580	NA	BRACKET, fascia & radio housing		1
30	882-390	NA	PLATE, reinforcement	MkIV through 1972	1	111	644-590	\$23.99	COVER, fascia bracket		1
31	324-990	\$0.39	WASHER, plain		2	112	882-495	NA	BLANKING PLATE, radio aperture	when radio not fitted	1
32	324-110	\$0.29	WASHER, spring		2	113	882-500	NA	PLATE, radio mounting	when radio fitted	1
33	310-115	\$0.24	NUT		2	115	320-695	\$0.89	SCREW, standard head		2
34	882-395	NA	SCREW, self tapping		1	116	191-915	\$1.39	SCREW, standard head		2
40	882-400	NA	STUD, fascia fixing		3	117	365-730	\$0.39	WASHER, spring		4
41	324-990	\$0.39	WASHER, plain		3	118	315-265	\$0.99	WASHER, plain		4
42	324-110	\$0.29	WASHER, spring		3	120	882-505	\$1.99	SCREW, support bracket		2
43	310-115	\$0.24	NUT		3	121	324-115	\$0.39	WASHER, plain		2
44	882-395	NA	SCREW, self tapping	black dash	6	122	324-126	\$0.19	WASHER, plain		2
	882-405	NA	SCREW	veneered dash	6	123	312-000	\$0.49	NUT, nyloc		2
	882-410	NA	SCREW		2	125	314-040	NA	SCREW, support bracket		2
50	882-415	NA	PLATE, fascia fixing, LH		1	126	324-990	\$0.39	WASHER, plain		4
	882-420	NA	PLATE, fascia fixing, RH		1	127	324-110	\$0.29	WASHER, spring		2
51	882-405	NA	SCREW		4	128	310-115	\$0.24	NUT		2
54	882-425	NA	PLATE, hazard switch retaining		1	130	882-510	NA	SPEAKER SHELF		1
55	882-430	NA	PLATE, windscreen wiper switch		1	131	882-515	NA	SPEAKER		A/R
56	882-435	NA	SCREW		A/R	132	882-520	NA	GRILLE, speaker		A/R
58	882-440	NA	BEZEL, hazard warning switch		1	133	322-515	\$0.99	SCREW, speaker securing		4
60	322-955	\$0.69	SCREW, self tapping, chrome		4	134	324-990	\$0.39	WASHER, plain		4
	323-670	\$0.49	SCREW, self tapping, black		4	135	324-110	\$0.29	WASHER, spring		4
61	324-955	\$0.29	WASHER, cup, chrome		4	136	310-115	\$0.24	NUT		4
	324-985	\$0.39	WASHER, cup, black		4	137	882-525	NA	BRACKET		1
62	326-675	\$0.39	SPIRE NUT		4	138	882-530	NA	RIVET		2
65	882-445	NA	BRACKET, interior light		1	139	323-645	\$0.39	SCREW, self tapping		1
70	882-450	NA	CRASH PAD, lower fascia, LH		1	140	882-535	NA	WASHER, plain		1
71	882-455	NA	SCREW, padding securing		3	141	326-775	\$0.59	NUT, spire		1



# Spitfire Interior Trim

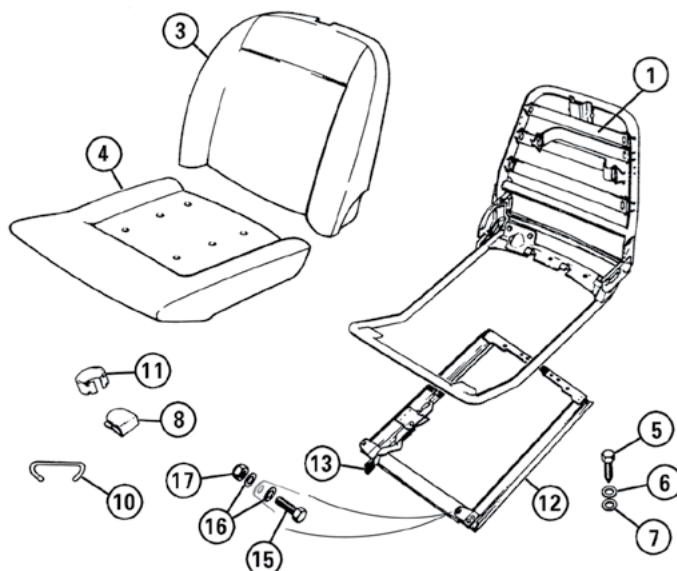


## Spitfire Seats

19511

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	663-000	\$699.99	SEAT COVER KIT, black/white	Mk1	1
	663-005	\$699.99	SEAT COVER KIT, midnight blue		1
	663-010	\$699.99	SEAT COVER KIT, red/white		1
	663-015	\$699.99	SEAT COVER KIT, biscuit		1
2	663-020	\$699.99	SEAT COVER KIT, black	Mk2-3 thru 1967	1
	663-025	\$699.99	SEAT COVER KIT, black/white		1
	663-030	\$699.99	SEAT COVER KIT, black/red		1
	663-035	\$699.99	SEAT COVER KIT, light tan		1
	663-040	\$699.99	SEAT COVER KIT, new tan		1
	663-045	\$699.99	SEAT COVER KIT, new tan/white		1
	663-050	\$699.99	SEAT COVER KIT, beige		1
	663-060	\$699.99	SEAT COVER KIT, shadow blue		1
	663-065	\$699.99	SEAT COVER KIT, shadow blue/white		1
	663-070	\$699.99	SEAT COVER KIT, red/white		1
3	663-075	\$999.99	SEAT COVER KIT, black	Mk3 1968 only	1
	663-080	\$999.99	SEAT COVER KIT, light tan		1
	663-085	\$999.99	SEAT COVER KIT, red		1
	663-090	\$999.99	SEAT COVER KIT, midnight blue		1
	663-091	\$999.99	SEAT COVER KIT, new tan		1
4	663-095	\$999.99	SEAT COVER KIT, light tan	Mk3 1969-'70	1
	663-100	\$999.99	SEAT COVER KIT, black		1
	663-105	\$999.99	SEAT COVER KIT, red		1
	663-110	\$999.99	SEAT COVER KIT, midnight blue		1
5	644-320	\$999.99	SEAT COVER KIT, black	MkIV 1971-'72	1
	663-115	\$999.99	SEAT COVER KIT, shadow blue		1
	663-120	\$999.99	SEAT COVER KIT, red		1
	663-125	\$999.99	SEAT COVER KIT, new tan		1
	663-130	\$999.99	SEAT COVER KIT, light tan		1
	663-135	\$999.99	SEAT COVER KIT, biscuit		1
6	644-330	\$699.99	SEAT COVER KIT, black	1500 1973-'76	1
	644-335	\$699.99	SEAT COVER KIT, beige		1
	644-336	\$699.99	SEAT COVER KIT, red		1
	644-337	\$699.99	SEAT COVER KIT, new tan		1
	644-338	\$699.99	SEAT COVER KIT, shadow blue		1
	644-340	\$78.99	HEADREST COVER, black		2
	644-350	\$699.99	SEAT COVER KIT, black houndstooth	1500 1977-'80	1
	644-355	\$699.99	SEAT COVER KIT, beige houndstooth		1
	644-385	\$699.99	SEAT COVER KIT, black vinyl		1
	644-395	\$699.99	SEAT COVER KIT, beige vinyl		1
	642-865	\$199.99	HEADREST ASS'Y., black		2
	642-905	\$166.99	HEADREST ASS'Y., beige		2
	644-360	\$78.99	HEADREST COVER, black		2
	642-915	\$78.99	HEADREST COVER, beige		2

Note: Seat cover kits are sold as pairs and do not include headrest covers. Headrests and headrest covers are sold individually.



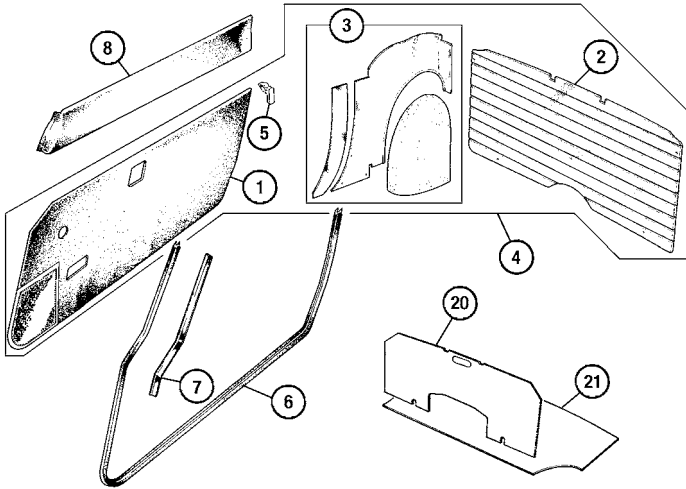
## Spitfire Seat Components

19512

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	681-128	\$99.99	WEBBING KIT, seat back	1968-'80	2
2	663-165	\$819.99	SEAT FOAM KIT (for 2 seats)	Mk3 1968	1
	663-170	\$869.99	SEAT FOAM KIT (for 2 seats)	Mk3 1969-70	1
3	663-160	\$81.99	CUSHION, seat back	Mk1-3 thru '67	2
	644-345	\$129.99	CUSHION, seat back	MkIV 1971-'72	2
	644-347	\$119.99	CUSHION, seat back	1500 1973-'76	2
	644-370	\$109.99	CUSHION, seat back	1500 1977-'80	2
4	663-150	\$104.99	CUSHION, seat bottom	Mk1	2
	663-155	\$184.99	CUSHION, seat bottom	Mk2-3 thru 1967	2
	644-380	\$149.99	CUSHION, LH seat bottom	MkIV-1500 1971-'80	1
	644-390	\$149.99	CUSHION, RH seat bottom		1
	644-375	\$94.99	CUSHION, headrest	1500 1973-'80	2
5	322-230	\$0.39	BOLT, seat slide to floor	Mk1-3	8
	322-247	\$0.49	BOLT, seat slide to floor	MkIV-1500	8
6	324-590	\$0.19	WASHER, plain	Mk I-1500	8
7	324-104	\$0.59	WASHER, between carpet & seat slide		8
8	326-155	\$0.29	CLIP, upholstery	Mk1-3	A/R
	326-185	\$0.99	CLIP, upholstery	MkIV-1500	A/R
10	326-780	\$0.29	HOG RING, seat cover	Mk1-1500	A/R
11	326-785	\$0.89	CLIP, upholstery, 3/4"	MkIV-1500	A/R
12	663-500	\$26.99	SEAT SLIDE, R/H	Mk1-3	1
	663-505	\$26.99	SEAT SLIDE, L/H		1
	663-520	NA	SEAT SLIDE, R/H	MkIV-1500 (AWC)*	1
	663-515	NA	SEAT SLIDE, L/H		1
	663-530	NA	SEAT SLIDE, R/H	MkIV-1500 (HSC)*	1
	663-525	NA	SEAT SLIDE, L/H		1
13	663-510	NA	KNOB, seat slide	Mk1-3	2
15	322-540	\$0.79	BOLT, seat slide to seat frame	Mk1-1500	4
16	365-720	\$0.79	WASHER		8
17	310-290	\$1.19	NUT		4

\*Note: Seat slides were supplied by two companies to Triumph. They were manufactured by either A.W. Chapman (AWC) or Hallam, Sleigh & Cheston (HSC), and are completely interchangeable as assemblies.

# Spitfire Interior Trim

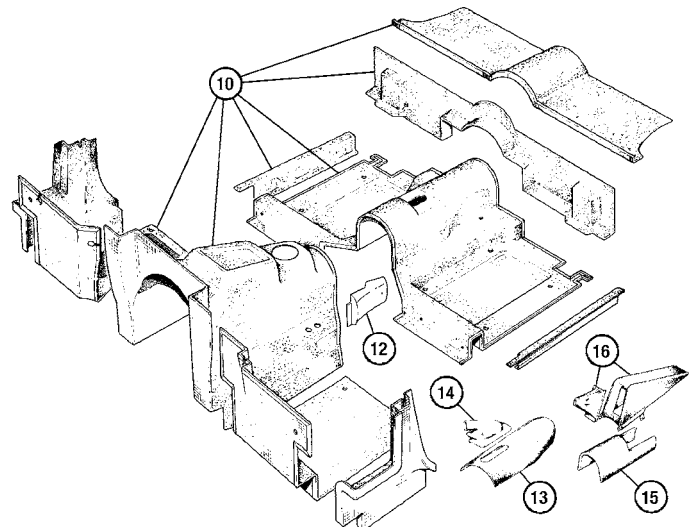


## Spitfire Panels

19513

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	663-185	\$274.99	DOOR PANEL PAIR, black	Mk1 1962-'64	1
	663-190	\$274.99	DOOR PANEL PAIR, midnight blue		1
	663-195	\$274.99	DOOR PANEL PAIR, red		1
	663-200	\$274.99	DOOR PANEL PAIR, biscuit		1
	663-205	\$274.99	DOOR PANEL PAIR, black	Mk2 1964-'67	1
	663-210	\$274.99	DOOR PANEL PAIR, shadow blue		1
	663-215	\$274.99	DOOR PANEL PAIR, light tan		1
	663-220	\$274.99	DOOR PANEL PAIR, red		1
	663-225	\$274.99	DOOR PANEL PAIR, midnight blue		1
	663-230	\$274.99	DOOR PANEL PAIR, new tan		1
	663-231	\$274.99	DOOR PANEL PAIR, beige		1
2	663-235	\$189.99	REAR COCKPIT PANEL, black	Mk1-2	1
	663-240	\$189.99	REAR COCKPIT PANEL, shadow blue		1
	663-245	\$189.99	REAR COCKPIT PANEL, light tan		1
	663-250	\$189.99	REAR COCKPIT PANEL, red		1
	663-255	\$189.99	REAR COCKPIT PANEL, midnight blue	1971-'72	1
	663-260	\$189.99	REAR COCKPIT PANEL, new tan		1
	663-265	\$189.99	REAR COCKPIT PANEL, beige		1
	663-270	\$189.99	REAR COCKPIT PANEL, biscuit		1
	644-470	\$146.99	REAR COCKPIT PANEL, black		1
	644-480	\$159.99	REAR COCKPIT PANEL, black		1
	644-475	\$159.99	REAR COCKPIT PANEL, beige		1
3	663-275	\$274.99	WHEEL ARCH PANEL KIT, black	Mk1-2	1
	663-280	\$274.99	WHEEL ARCH PANEL KIT, shadow blue		1
	663-285	\$274.99	WHEEL ARCH PANEL KIT, light tan		1
	663-290	\$274.99	WHEEL ARCH PANEL KIT, red		1
	663-295	\$274.99	WHEEL ARCH PANEL KIT, midnight blue	1971-'72	1
	663-305	\$274.99	WHEEL ARCH PANEL KIT, new tan		1
	663-315	\$274.99	WHEEL ARCH PANEL KIT, beige		1
	663-325	\$274.99	WHEEL ARCH PANEL KIT, biscuit		1
	644-450	\$274.99	WHEEL ARCH PANEL KIT, black		1
	644-455	\$259.99	WHEEL ARCH PANEL KIT, beige		1
	644-460	\$274.99	WHEEL ARCH PANEL KIT, black		1
4	663-335	\$819.99	PANEL KIT, complete, black	Mk3 1967-'70	1
	663-340	\$819.99	PANEL KIT, complete, midnight blue		1
	663-345	\$819.99	PANEL KIT, complete, shadow blue		1
	663-350	\$819.99	PANEL KIT, complete, new tan		1
	663-355	\$819.99	PANEL KIT, complete, light tan	MkIV-1500 1971-'76	1
	663-360	\$819.99	PANEL KIT, complete, red		1
	663-365	\$849.99	PANEL KIT, complete, black		1
	663-370	\$849.99	PANEL KIT, complete, shadow blue		1
	663-375	\$849.99	PANEL KIT, complete, red		1
	663-380	\$849.99	PANEL KIT, complete, new tan		1
	663-385	\$849.99	PANEL KIT, complete, light tan		1
	663-390	\$849.99	PANEL KIT, complete, beige		1
	663-395	\$849.99	PANEL KIT, complete, biscuit	1500 1977-'80	1
	663-400	\$849.99	PANEL KIT, complete, black		1
	663-390	\$849.99	PANEL KIT, complete, beige		1

No.	Part#	Price (Each)	Description	Application	Qty Req.
5	803-420	\$0.99	TRIM CLIP, door panels		44
6	249-607	\$12.99	DOOR SEAL, reproduction	{ sold by the yard 5 yards req'd. per car	A/R
7	680-475	\$19.99	SEAL, A-POST (short)		2
8	644-430	\$49.99	DOOR WAIST RAIL COVER, LH	{ 1965-'80 (Mk2-on)	1
	644-440	\$49.99	DOOR WAIST RAIL COVER, RH		1
20	644-600	\$42.99	TRUNK TRIM BOARD	{ 1975-'80 (will fit earlier cars)	1
21	644-610	\$49.99	TRUNK FLOOR MAT		1

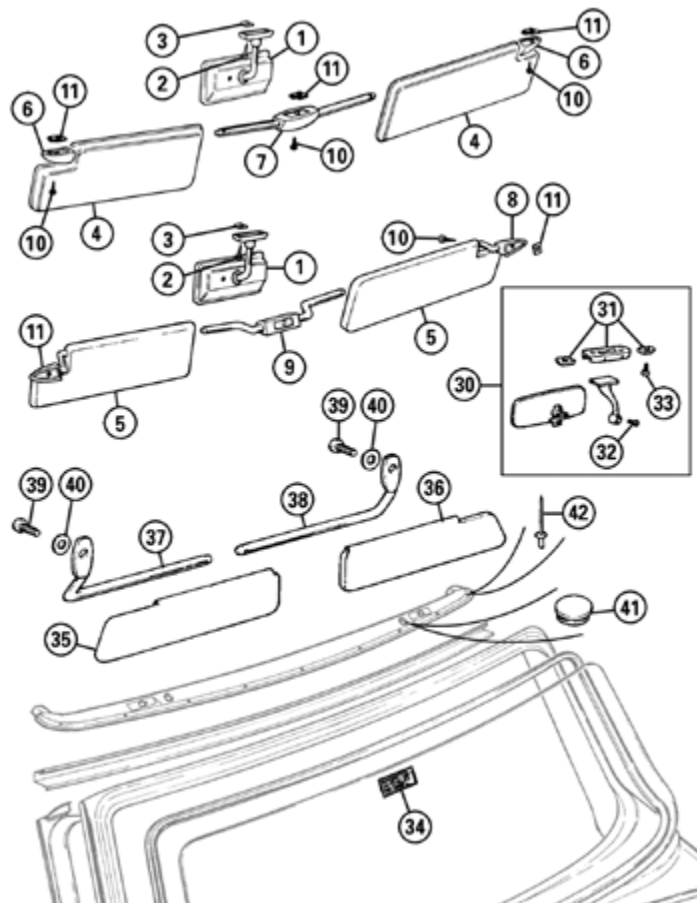


## Spitfire Carpet

19514

No.	Part#	Price (Each)	Description	Application	Qty Req.
10	644-300	\$999.99	MOULDED CARPET SET, black	{ 1962-'80	1
	644-301	\$999.99	MOULDED CARPET SET, blue		1
	644-302	\$999.99	MOULDED CARPET SET, grey		1
	644-303	\$999.99	MOULDED CARPET SET, red		1
	644-304	\$999.99	MOULDED CARPET SET, biscuit		1
	644-310	\$379.99	CARPET SET, black (sewn)		1
	644-311	\$379.99	CARPET SET, grey (sewn)		1
	644-312	\$379.99	CARPET SET, red (sewn)		1
	644-313	\$379.99	CARPET SET, autumn leaf (sewn)		1
	644-314	\$379.99	CARPET SET, honey tan (sewn)		1
	644-315	\$379.99	CARPET SET, blue (sewn)		1
12	644-500	NA	TUNNEL COVER SIDE, LH	{ 1971-'80	1
	644-510	NA	TUNNEL COVER SIDE, RH		1
13	NA	NA	TUNNEL COVER, upper	{ 1971-'74	1
14	NA	NA	HANDBRAKE BOOT		1
15	644-490	\$79.99	TUNNEL COVER FRONT	{ 1975-'80	1
16	644-520	\$299.99	ARMREST, complete with base		1
	644-530	\$164.99	COVER & BOOT, armrest		1

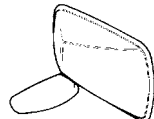
# Spitfire Sunvisors & Mirrors



## Spitfire Rear View Mirror & Sunvisors

19517

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	801-060	\$33.99	MIRROR, rear view, metal	Mk1-3	1
2	314-180	\$0.89	SCREW, self tapping, mirror retaining		2
3	326-515	\$0.99	SPIRE NUT, mirror retaining		2
4	801-080	\$99.99	SUN VISOR, white	Mk1-2	2
5	801-090	NA	SUN VISOR, padded, RH	Mk3	1
	801-100	NA	SUN VISOR, padded, LH		1
6	801-110	NA	MOUNTING, sun visor, outer	Mk1-2	2
7	801-130	NA	MOUNTING, sun visor, center		1
8	801-120	NA	MOUNTING, sun visor, outer	Mk3	2
9	801-140	NA	MOUNTING, sun visor, center		1
10	314-181	NA	SCREW, self tapping	Mk1-3	3
11	326-515	\$0.99	SPIRE NUT		3
30	801-085	\$49.99	MIRROR, rear view, plastic, dipping	MkIV-1500	1
31	801-065	\$2.79	MOUNTING, mirror retainer		1
32	323-285	\$1.49	SCREW, mirror head to stem		1
33	322-515	\$0.99	SCREW, mirror retaining		2
34	117-575	\$3.69	LABEL, windscreen, Triplex Laminated		1
35	801-201	\$44.99	SUN VISOR, driver side, black		1
36	801-095	\$69.99	SUN VISOR, passenger side, black, RHD		1
	801-191	\$44.99	SUN VISOR, passenger side, black, LHD		1
37	801-105	\$11.39	MOUNTING, sun visor, LH		2
38	801-115	\$11.39	MOUNTING, sun visor, RH		2
39	314-110	\$0.59	SCREW, visor mounting		4
40	324-990	\$0.39	WASHER, plain		4
41	681-030	\$2.39	PLUG, screen capping, rubber		2
42	325-287	\$0.49	RIVET, capping to screen		9



## Spitfire Door Mirrors

19515

Part#	Price (Each)	Description	Application	Qty Req.
165-135	\$74.99	DOOR MIRROR, stainless steel, L/H, flat, "TEX"	19515	
165-170	\$74.99	DOOR MIRROR, stainless steel, R/H, flat, "TEX"		
165-181	\$69.99	DOOR MIRROR, stainless steel, L/H, convex, "TEX"		
165-186	\$69.99	DOOR MIRROR, stainless steel, R/H, convex, "TEX"		
165-190	\$69.99	DOOR MIRROR, black, L/H, flat, "TEX"		
165-195	\$69.99	DOOR MIRROR, black, R/H, flat, "TEX"		

Black mirrors were originally fitted from 1975-on, these are the same pattern as the earlier chrome mirrors.

**IMPORTANT**  
THIS VEHICLE IS WIRED  
**POSITIVE EARTH**

**CAUTION**  
THIS VEHICLE USES  
**SILICONE BRAKE FLUID**

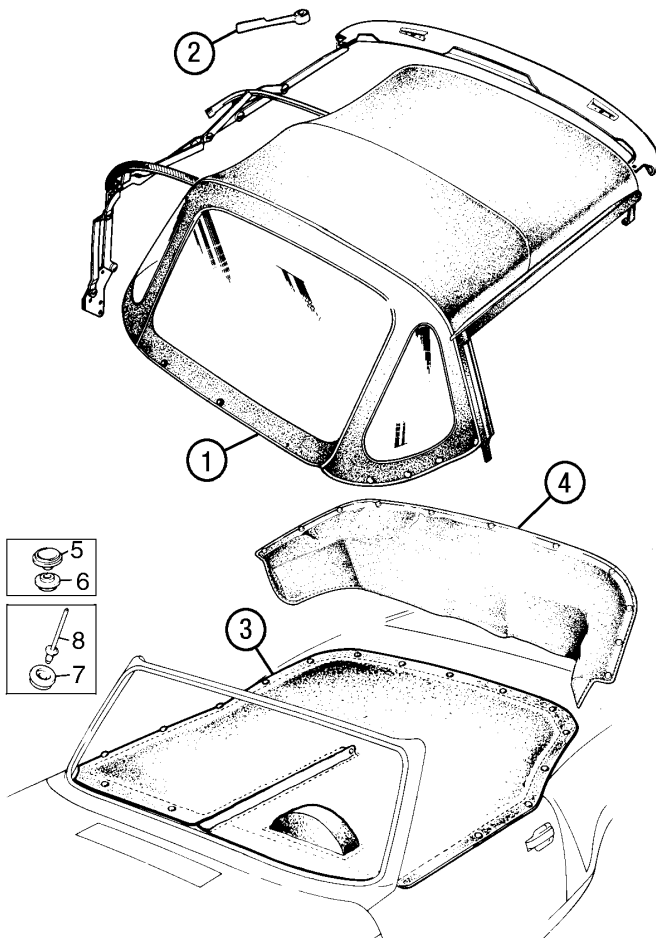
## Spitfire Warning Labels

19516

No.	Part#	Price (Each)	Description	Application	Qty Req.
	215-010	\$4.29	POSITIVE EARTH	19516	1
	215-005	\$4.99	SILICONE BRAKE FLUID		1



# Spitfire Tops/Tonneau Covers



## Spitfire Top Seal Kits

Protect your classic with our top seal kits. Helpful during mild restoration, these convenient kits make it easy for you to replace the rubber seals which get cracked and worn out with time, and cause your soft top to leak. The top seal kits include a high quality top seal, retainers, and hardware specific to your car.

681-043	1967-70	\$36.99
681-183	1971-80	\$32.99

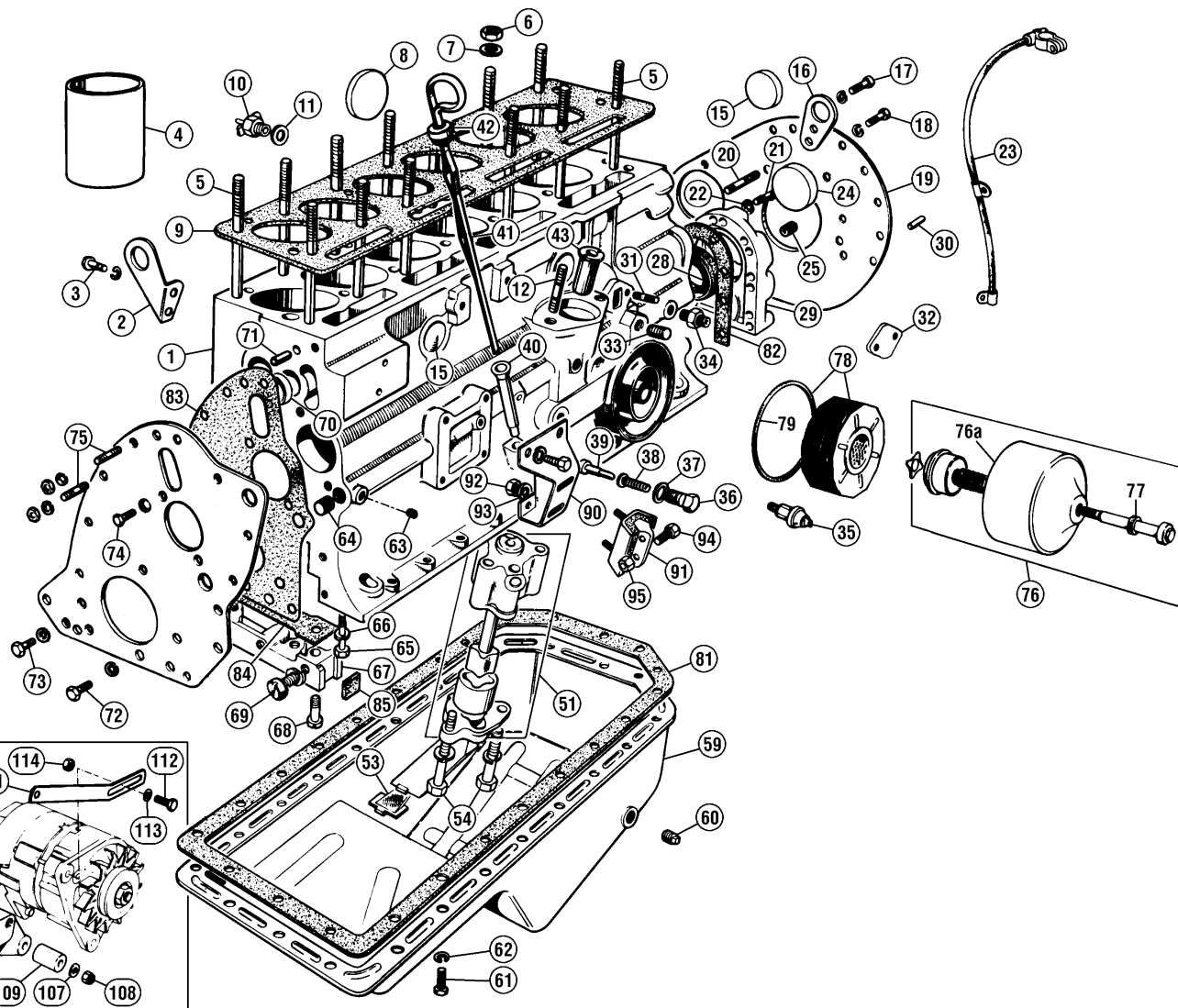
## Spitfire Tops & Tonneau Covers

19519

No.	Part#	Price (Each)	Description	Application	Qty Req.
See the color pages at the front of this catalog for more tops and tonneau covers.					
1	644-647	\$549.99	TOP, vinyl, black	Mk1, 2	1
	644-648	\$579.99	TOP, vinyl, black	Mk3 1967-69	1
	644-649	\$619.99	TOP, vinyl, black	Mk3 1970	1
	644-650	\$579.99	TOP, vinyl, black	1971-80	1
	644-660	\$999.99	TOP, "Stayfast" canvas, black		1
	644-665	\$999.99	TOP, "Stayfast" canvas, tan		1
2	803-445	\$24.99	TOP FRAME HANDLE		2
3	644-676*	\$489.99	TONNEAU COVER, black (no headrest pockets)	Mk1, 2	1
	644-677*	\$489.99	TONNEAU COVER, black (no headrest pockets)	Mk3 1967-68	1
	644-678*	\$509.99	TONNEAU COVER, black, w/ headrest pockets	Mk3 1969-70	1
*These tonneau covers have side zippers.					
	644-679	\$489.99	TONNEAU COVER, black, w/ headrest pockets	MkIV 1971-72	1
	644-680	\$399.99	TONNEAU COVER, black, w/ headrest pockets	(1500) 1973-80	1
4	644-690	\$250.00	TOP COVER, black (for cars with soft tops)		1
	644-800	\$319.99	TOP COVER, black (for cars with hardtops)		1
	681-040	\$12.99	HEADER RAIL SEAL	Mk3 1967-70	1
	681-180	\$7.99	HEADER RAIL SEAL	1971-80	1
	803-655	\$8.49	SEAL RETAINER, RH	from Mk3 thru 1500 1967-80	1
	803-665	\$8.49	SEAL RETAINER, center		1
	803-645	\$8.49	SEAL RETAINER, LH		1
5	802-307	\$0.69	SNAP, top half, enamelled black	1971-80	A/R
6	802-317	\$0.69	SNAP, bottom half, black plastic		A/R
7	802-305	\$0.39	SNAP, male, on body		A/R
8	325-287	\$0.49	RIVET, for 802-305		A/R
9	322-247	\$0.49	BOLT, top frame to body		6

Our line of quality Robbins convertible tops includes a fine crush-grain vinyl which is similar to the original equipment tops, and a premium, solution-dyed "Stayfast" acrylic canvas top. Our canvas top is extremely fade resistant, remains soft and flexible over a very wide temperature range, yet is highly resistant to sagging, billowing and shrinking.

# GT6 External Engine



## GT6 External Engine

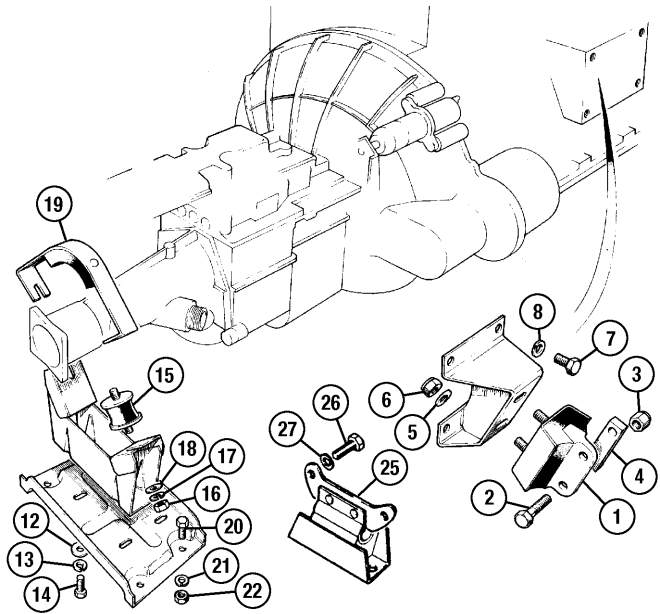
19520

No.	Part#	Price (Each)	Description	Application	Qty Req.
2	838-570	NA	LIFTING EYE, front	1966-73 Mk1-3	1
3	322-880	\$0.99	BOLT, lifting eye, front		2
4	826-010	\$37.99	CYLINDER LINER		6
To repair damaged cylinder bores. Machine shop required.					
5	329-735	NA	STUD, cylinder head, short	1966-68 Mk1	7
	329-730	\$22.99	STUD, cylinder head, long		7
	328-655	\$7.99	STUD, cylinder head		1969-73 Mk2-3
6	310-045	\$0.79	NUT, cylinder head	1966-68 Mk1	14
	310-065	\$4.69	NUT, cylinder head	1969-73 Mk2-3	14
7	131-557	\$0.49	WASHER, cylinder head	1966-68 Mk1	14
	324-275	\$0.89	WASHER, cylinder head	1969-73 Mk2-3	14
8	328-205	\$1.39	CORE PLUG, steel	1966-73 Mk1-3	5
	328-207	\$3.69	CORE PLUG, brass, alternative		5
9	NA		GASKET, cylinder head	1966-68 Mk1	1
	694-540	NA	GASKET, cylinder head, Payen brand	1969-71 Mk2-3	1
	694-541	\$18.99	GASKET, cylinder head, aftermarket		1
	694-641	\$36.99	GASKET, cylinder head, Payen brand	1972-73 Mk3	1
	694-640	\$22.99	GASKET, cylinder head, aftermarket		1
Cylinder head gasket sets are listed on page 104.					
10	835-515	\$26.99	TAP, water drain	1966-70 Mk1-2	1
	328-445	\$11.99	PLUG, water drain	1971-73 Mk3	1
11	324-671	\$0.99	WASHER, fiber	1966-73 Mk1-3	1
12	328-654	\$3.29	STUD, distributor pedestal		2
15	328-215	\$0.99	CORE PLUG, steel		3
	328-216	\$3.19	CORE PLUG, brass, alternative		3
16	NA		LIFTING EYE, rear		1
17	322-880	\$0.99	BOLT, lifting eye, rear		2

No.	Part #	Price (Each)	Description	Application	Qty Req.
18	322-540	\$0.79	BOLT, rear engine plate	1966-73 Mk1-3	7
19	832-540	NA	ENGINE PLATE, rear, alloy		1
21	328-754	\$3.29	STUD, gearbox and engine plate		3
22	320-695	\$0.89	BOLT, rear oil seal housing		7
23		NA	CABLE ASS'Y, to eng. block & ground		1
24	328-375	\$1.29	CORE PLUG, rear of camshaft		1
25	328-245	\$5.69	PLUG, oil gallery, rear		1
28	520-320	\$3.49	OIL SEAL, crankshaft rear		1
29		NA	HOUSING, rear oil seal		1
30	325-205	\$1.49	DOWEL, engine plate to gearbox		2
31	328-764	\$1.99	STUD, fuel pump		2
31a	810-075	\$14.99	BLANKING PLATE, fuel pump		1
			When an electric fuel pump is used		
32	328-256	\$16.99	PLUG, oil gallery, stick of 4		1
35	760-190	\$9.69	OIL PRESSURE SWITCH		1
36	328-065	\$12.99	PLUG, oil pressure relief valve		1
37	315-005	\$1.79	WASHER, for plug		1
38	329-295	\$1.99	SPRING, stock		1
	329-355	\$4.79	SPRING, heavy		1
			(gives some increase in oil pressure)		
39	836-545	\$7.89	PISTON, oil pressure relief valve	1	
40	838-580	NA	DIPSTICK TUBE	1	
41	451-215	NA	DIPSTICK	1	
42	697-020	\$0.69	FELT WASHER	1	
43		NA	BUSH, oil pump drive	1	
51	836-200	\$79.99	OIL PUMP ASSEMBLY	1	

# GT6 External Engine

No.	Part#	Price (Each)	Description	Application	Qty Req.
54	320-145	NA	BOLT, pump, cast iron pump, 3"	1966-73 Mk1-3	2
	848-190	\$1.09	BOLT, pump, cast iron pump, 3-3/8"		1
	320-155	\$1.29	BOLT, pump, alloy oil pump, 3-1/4"		3
59	NA		OIL SUMP		1
	852-112	\$699.99	OIL SUMP, aluminum		1
60	328-340	\$1.79	PLUG, oil drain		1
61	322-880	\$0.99	BOLT, oil sump to block		23
62	365-730	\$0.39	WASHER, spring		23
63	328-490	\$1.89	PLUG, oil gallery, L/H side		6
	328-495	\$2.59	PLUG, oil gallery, above oil relief valve		1
64	328-466	\$26.99	PLUG, oil gallery, front (stick of 9)		1
65	266-580	\$2.09	BOLT, main bearing caps to block		8
66	324-250	\$0.19	LOCKWASHER		8
67	837-150	\$42.99	SEALING BLOCK, front		1
			Note: Requires machining		
68	323-015	\$1.89	SCREW, sealing block	1966-73 Mk1-3	2
69	320-815	\$2.49	SCREW, engine plate to sealing block		2
70	319-015	\$1.39	CORE PLUG, steel		1
	319-016	\$3.69	CORE PLUG, brass, alternative		1
71	325-215	\$1.19	DOWEL PIN, block to timing cover		2
72	322-540	\$0.79	BOLT, timing cover to engine plate		5
73	322-540	\$0.79	BOLT, engine plate to block		3
74	322-540	\$0.79	BOLT, cam and engine plates to block		2
	365-730	\$0.39	WASHER, locking		12
75	328-764	\$1.99	STUD, chain cover & eng. plate to block		2
76	NA		OIL FILTER CANISTER ASSEMBLY		1
76a	NA		CANISTER		1
77	NA		SEAL, rubber		1
78	833-465	\$7.99	OIL FILTER ELEMENT	1969-73 Mk2-3	1
79	520-380	\$1.99	SEALING RING		1
	692-051	\$41.79	GASKET SET, bottom end		1
	692-052	\$16.99	GASKET SET, bottom end, aftermarket		1
81	695-100	\$5.99	OIL SUMP GASKET		1
82	697-485	\$0.89	GASKET, rear oil seal housing		1
83	695-105	\$1.49	GASKET, front engine plate		1
84	697-490	\$0.59	GASKET, sealing block to eng. block		2
85	697-495	\$1.99	SEALING BLOCK, wood		2
	697-115	\$1.79	GASKET, timing cover		1
	697-125	\$0.89	FUEL PUMP GASKET		1
90	NA		BRACKET, engine mount		2
91	810-050	\$15.99	ENGINE MOUNT		2
94	322-075	\$1.09	BOLT, mount to frame		4
95	310-240	\$0.89	NUT, nyloc		4
103	NA		MOUNTING BLOCK, alternator	1969-73 Mk2-3	1
104	322-290	\$0.89	BOLT, mounting block to crankcase		2
105	365-730	\$0.39	WASHER, locking		2
106	322-150	\$1.69	BOLT, mounting alternator		1
107	324-970	\$0.89	WASHER, plain		2
108	311-610	\$1.69	NUT, mounting bolt		1
109	838-585	\$6.99	SPACER, front of mounting block		1
110	838-590	\$6.99	SPACER, rear of mounting block		1
111	NA		ADJUSTING LINK		1
112	320-405	\$0.39	BOLT, adjusting link		1
113	315-050	\$0.29	WASHER, plain		2
114	310-015	\$0.49	NUT		1



## GT6 Engine/Gearbox Mounts

19521

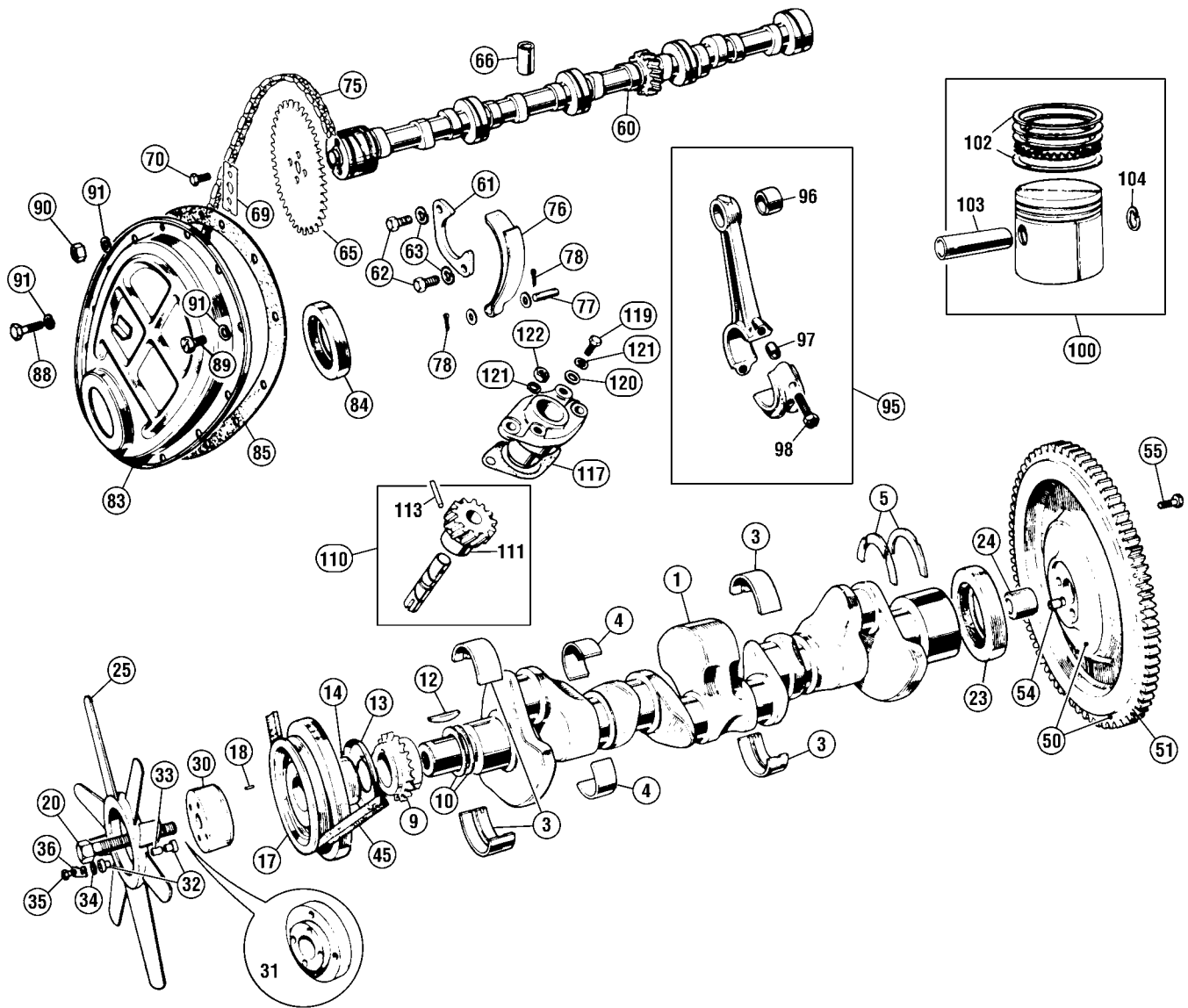
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	810-050	\$15.99	ENGINE MOUNT, front	1966-73 Mk1-3	2
2	322-075	\$1.09	BOLT		4
3	310-240	\$0.89	NUT, nyloc		4
4	NA		DISTANCE PIECE		2
5	324-860	\$0.19	WASHER, plain		4
6	310-240	\$0.89	NUT, nyloc		4
7	322-590	\$0.59	BOLT, bracket to block		8
8	324-865	\$0.19	LOCKWASHER		8
12	365-720	\$0.79	WASHER, plain		2
13	365-730	\$0.39	LOCKWASHER		2
14	322-880	\$0.99	BOLT		2
15	810-140	\$2.99	MOUNT, transmission, non-overdrive		2
16	310-140	\$0.39	NUT		2
17	365-730	\$0.39	LOCKWASHER		2
18	365-720	\$0.79	WASHER, plain		2
19	NA		REBOUND STRAP	1966-73 Mk1-3	1
20	322-880	\$0.99	BOLT		4
21	365-730	\$0.39	LOCKWASHER		4
22	365-720	\$0.79	WASHER, plain		4
25	810-310	\$16.99	MOUNTING ASSEMBLY, J type O/D May fit D Type O/D with slight modification.		1
26	322-880	\$0.99	BOLT		2
27	365-730	\$0.39	LOCKWASHER		2

## GT6 Production Information

Mk1	July 1966 - September 1968	KC1 - KC13752
Mk2 (GT6+)	1969 model year (Jul '68-Oct '69) 1970 model year (Oct '69-Dec '70)	KC50001 - KC58046 KC75001 - KC83397
Mk3	1971 model year (USA) 1972 model year (USA) 1973 model year (USA)	KF0001 - KF04596 KF10001 - KF14816 KF20001 - KF24218



# GT6 Internal Engine



## GT6 Internal Engine

19522

No.	Part#	Price (Each)	Description	Application	Qty Req.
1		NA	CRANKSHAFT	Mk1 to (e)KC5000E	1
3	822-150	NA	CRANKSHAFT	Mk1 (e)KD5001E, Mk2-3	1
	822-160	NA	MAIN BEARING SET, std.	Mk1 to (e)KC5000E	1
	822-170	NA	MAIN BEARING SET, .010"		1
	822-180	NA	MAIN BEARING SET, .020"		1
	822-190	NA	MAIN BEARING SET, .030"		1
	822-101	\$99.99	MAIN BEARING SET, .040"		1
	822-111	\$99.99	MAIN BEARING SET, std.	Mk1 from (e)KD5001E, Mk2-3 Tri-metal	1
	822-121	\$99.99	MAIN BEARING SET, .010"		1
	822-131	\$99.99	MAIN BEARING SET, .020"		1
	822-141	\$99.99	MAIN BEARING SET, .030"		1
	822-100	\$64.99	MAIN BEARING SET, .040"		1
	822-110	\$64.99	MAIN BEARING SET, std.	Mk1 from (e)KD5001E, Mk2-3 Bi-metal	1
	822-120	\$64.99	MAIN BEARING SET, .010"		1
	822-130	\$64.99	MAIN BEARING SET, .020"		1
	822-140	\$64.99	MAIN BEARING SET, .030"		1
	822-145	\$64.99	MAIN BEARING SET, .060"		1
4	828-080	NA	THRUST WASHER SET, std.	Mk1 to (e)KC5000E	1
	828-085	NA	THRUST WASHER SET, .0025"		1
	828-090	NA	THRUST WASHER SET, .005"		1
	828-030	\$5.99	THRUST WASHER SET, std.		1
	828-025	NA	THRUST WASHER SET, .0025"		1
	828-035	\$5.99	THRUST WASHER SET, .005"	Mk1 from (e)KD5001E, Mk2-3	1
	828-040	\$9.49	THRUST WASHER SET, .015"		1
	828-045	NA	THRUST WASHER SET, .030"		1
	824-150	NA	ROD BEARING SET, std.		1
	824-155	NA	ROD BEARING SET, .010"		1
	824-165	NA	ROD BEARING SET, .030"	Mk1 to (e)KC5000E	1
	824-170	NA	ROD BEARING SET, .040"		1
5	824-101	\$109.99	ROD BEARING SET, std.	Mk1 from (e)KD5001E, Mk2-3 Tri-metal	1
	824-111	\$109.99	ROD BEARING SET, .010"		1
	824-121	\$109.99	ROD BEARING SET, .020"		1
	824-131	\$109.99	ROD BEARING SET, .030"		1
	824-141	\$94.99	ROD BEARING SET, .040"		1
	824-100	\$64.99	ROD BEARING SET, std.	Mk1 from (e)KD5001E, Mk2-3 Bi-metal	1
	824-110	\$64.99	ROD BEARING SET, .010"		1
	824-120	\$64.99	ROD BEARING SET, .020"		1
	824-130	\$64.99	ROD BEARING SET, .030"		1
	824-140	\$64.99	ROD BEARING SET, .040"		1
	837-105	\$27.99	SPROCKET, crank, single row	1966-73 Mk1-3	1
10	837-025	\$3.49	SHIM, .004", crank sprocket		1
	837-035	\$3.49	SHIM, .006", crank sprocket		1
12	327-075	\$5.99	KEY, sprocket locating		1
13	837-055	\$7.99	OIL THROWER		1
14	837-045	\$16.99	SLEEVE, oil seal	1971-73 Mk3	1
17		NA	PULLEY & DAMPER		1
	837-130	NA	PULLEY & DAMPER		1
18	325-280	\$1.09	PIN, extension to pulley		2
23	520-320	\$3.49	REAR OIL SEAL	1966-73 Mk1-3	1
24	330-510	\$4.29	PILOT BUSHING		1
25		NA	FAN, metal		1
	835-260	\$54.99	FAN, 8 blade, plastic (yellow)		1
	834-885	NA	FAN, 13 blade, plastic		1
30		NA	EXTENSION, fan	1966-73 Mk1-3	1
31	837-145	\$79.99	ADAPTOR, fan	1972-73 Mk3	1
	322-145	\$13.99	BOLT, adaptor to extension		4
	320-695	\$0.89	BOLT, fan to adaptor		4
32	680-000	\$0.59	BUSH, fan to extension		8
33	330-380	\$2.39	SLEEVE, fan to extension		4
34	365-720	\$0.79	WASHER	1966-71 Mk1-3	4
35	320-695	\$0.89	BOLT, fan to extension		4
36	837-550	\$1.29	TAB WASHER		2
45	834-045	\$7.29	FAN BELT		1
	011-173	\$6.99	FAN BELT	Mk1 to (e)KD7905E	1
	834-050	\$7.29	FAN BELT	Mk1 from (e)KD7906E	1
	834-045	\$7.29	FAN BELT	1969-70 Mk2	1
		NA	FLYWHEEL (3 different ones used)	1971-73 Mk3	1
50	590-030	\$21.99	RING GEAR	1966-73 Mk1-3	1
54	325-190	\$3.49	DOWEL, flywheel to crankshaft		1
55	320-785	\$1.69	BOLT, flywheel to crankshaft		4
				1966 Mk1 thru KC5000E	4

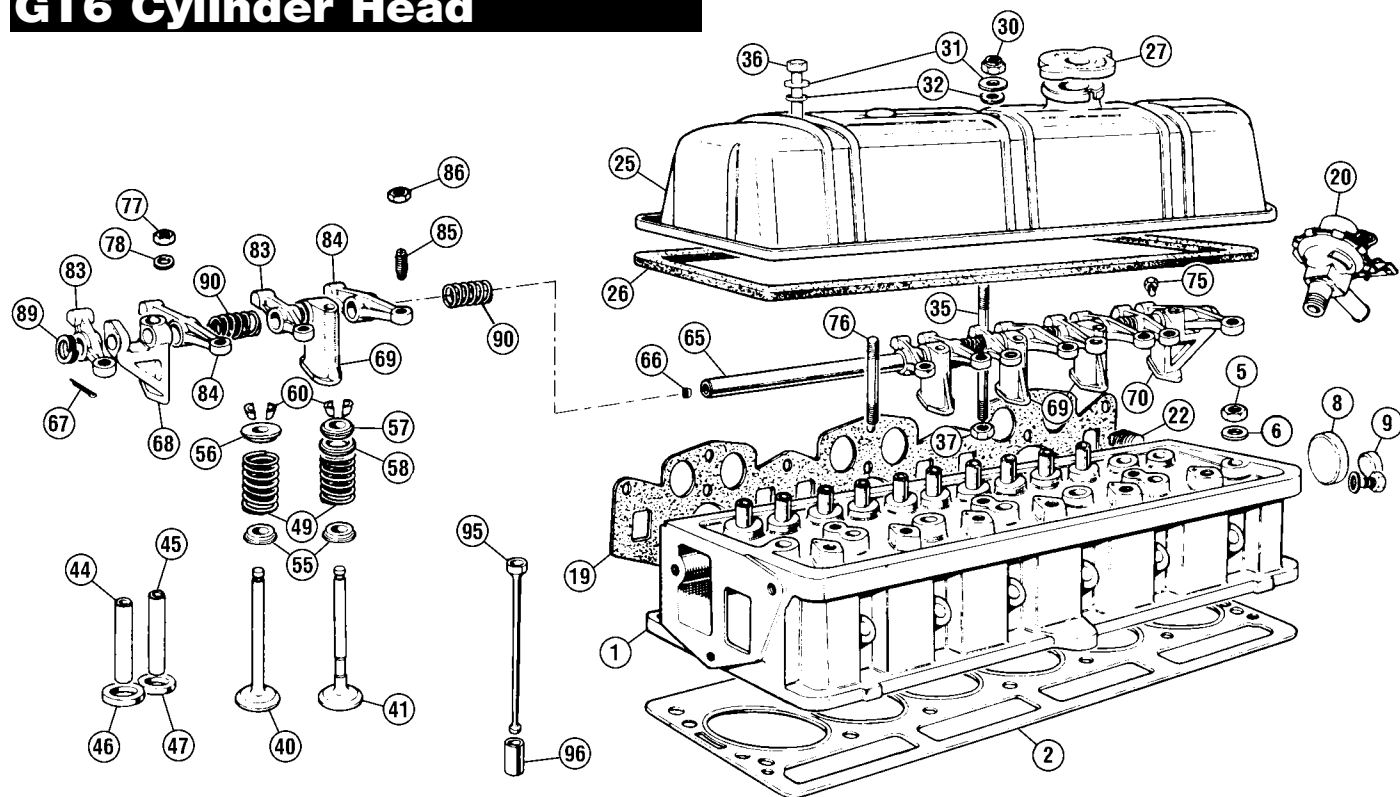
No.	Part#	Price (Each)	Description	Application	Qty Req.
	320-790	\$6.69	BOLT, flywheel to crankshaft	Mk1 from (e)KD5001E, Mk2-3	4
60		NA	CAMSHAFT	Mk1 to (e)KD6914E	1
	838-045	\$549.99	CAMSHAFT	Mk1 from KD6915E, Mk2, 3 thru 1971	1
	838-040	\$349.99	CAMSHAFT	1972-73 Mk3	1
	838-060	\$62.99	CAM BEARING SET*	1966-73 Mk1-3	1
*Six cylinder Triumph engines did not have replaceable cam bearings - the camshaft journals rotate in polished bores in the engine block casting. If the cam bores in your block are worn, a special cam bearing set (Moss part #838-060) is available. Installation by a competent machine shop is required, as the block must be bored out to fit these bearings.					
61	838-035	\$31.99	PLATE, locating	1966-73 Mk1-3	1
62	322-540	\$0.79	BOLT		2
63	365-730	\$0.39	LOCK WASHER		2
65	838-205	\$27.99	SPROCKET, cam, single row		1
66	838-300	\$6.99	TAPPET, stock		12
	838-307	\$314.99	TAPPET SET, APT(Rc 62-65)		1
69	838-025	\$0.89	LOCKTAB, cam sprocket	1966-73 Mk1-3	1
70	322-395	\$3.29	BOLT, cam sprocket		2
75	832-111	\$42.99	TIMING CHAIN, heavy duty upgrade		1
	832-110	\$7.99	TIMING CHAIN, stock type		1
76	832-260	\$5.29	TENSIONER, timing chain		1
77	832-265	\$8.99	PIN, tensioner locating		1
78	325-475	\$0.29	SPLIT PIN, tensioner		2
83		NA	TIMING COVER		1
84	520-430	\$4.59	OIL SEAL, timing cover		1
85	697-115	\$1.79	GASKET, timing cover		1
88	322-540	\$0.79	BOLT, timing cover		5
89	323-406	\$3.19	SCREW, timing cover		5
90	310-140	\$0.39	NUT, timing cover		2
91	365-730	\$0.39	LOCKWASHER, timing cover		12
95		NA	CONNECTING ROD	1966 Mk1 to KC5000	6
	837-740	\$154.99	CONNECTING ROD, reconditioned	1966-73 Mk1 from KD5001E, 2, 3	6
96	829-030	\$2.79	SMALL END BUSH	1966-73 Mk1-3	12
97	837-745	\$7.95	DOWEL, hollow		12
98	320-455	\$6.49	CON ROD BOLT		12
100	814-335	\$389.99	PISTON SET, std.		1
	814-340	\$389.99	PISTON SET, .020"		1
	814-345	\$389.99	PISTON SET, .030"		1
	814-350	\$389.99	PISTON SET, .040"		1
102	817-255	NA	RING SET, std.	1966-73 Mk1-3	1
	817-260	\$69.99	RING SET, .020"		1
	817-265	\$69.99	RING SET, .030"		1
	817-270	NA	RING SET, .040"		1
103		NA	WRIST PIN		6
104	326-215	\$0.99	CIRCLIP, wrist pin		12
110	836-515	NA	SPINDLE ASS'Y, distr. & oil pump		1
111	836-525	NA	GEAR		1
113	325-075	\$0.89	PIN, gear to shaft		1
117	697-145	\$2.99	GASKET, distributor housing		1
119	322-170	\$0.49	BOLT, distributor fixing		2
120	365-720	\$0.79	WASHER, set screw		2
121	365-730	\$0.39	WASHER, spring		4
122	310-140	\$0.39	NUT, plain		4

## GT6 Clutch

19523

No.	Part#	Price (Each)	Description	Application	Qty Req.
	190-200	\$179.99	CLUTCH KIT (pressure plate, disc, release bearing)		1
	591-060	\$62.99	CLUTCH DISC		1
	071-305	\$32.99	RELEASE BEARING		1
	596-270	\$75.99	SLEEVE, release bearing		1
	581-122	\$36.99	MASTER CYLINDER, clutch		1
	180-990	\$9.29	REBUILD KIT		1
	580-760	\$19.99	SLAVE CYLINDER		1
	583-760	\$5.99	REBUILD KIT		1
	387-325	\$3.99	CLUTCH ALIGNMENT TOOL		1

# GT6 Cylinder Head



GT6 Cylinder Head

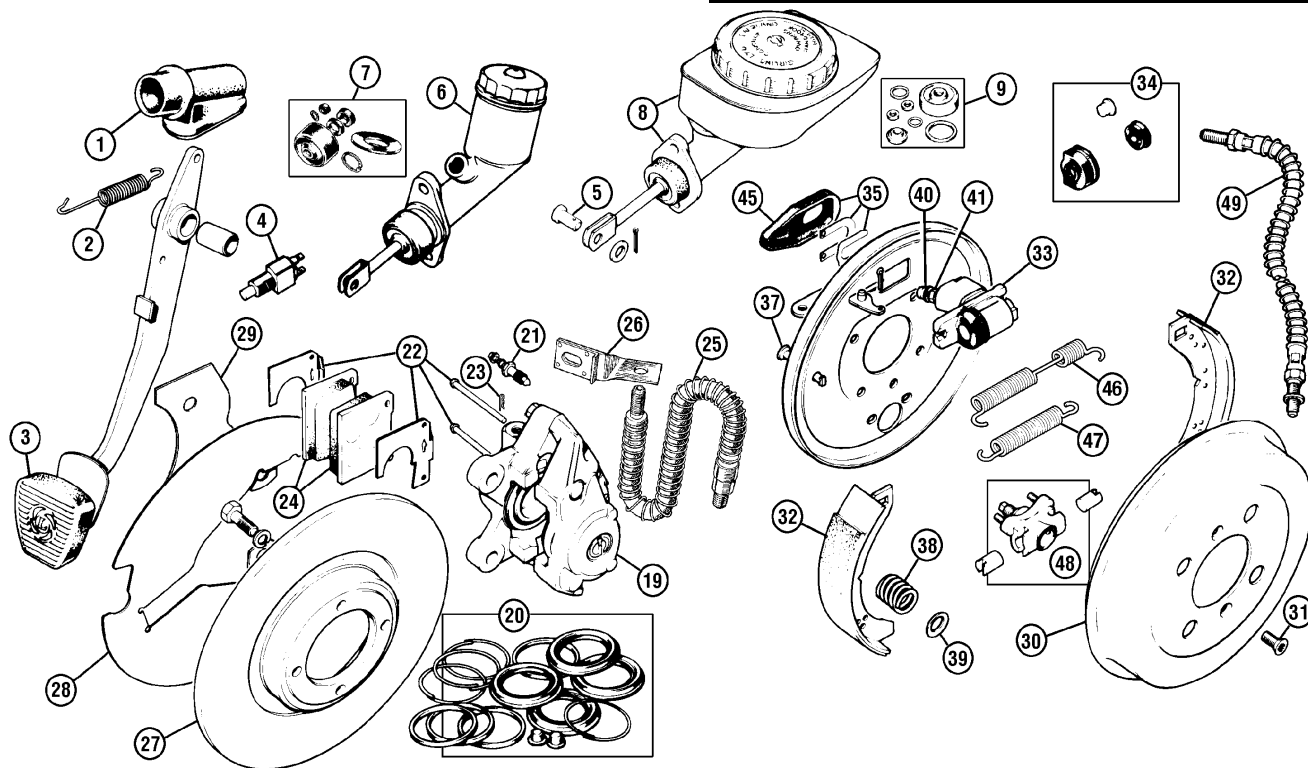
19524

No.	Part#	Price (Each)	Description	Application	Qty Req.
1			NA CYLINDER HEAD (several variations)	1966-73 Mk1-3	1
2	696-335	\$109.99	GASKET SET, cylinder head	1966-68 Mk1	1
	868-005	\$54.99	GASKET SET, cylinder head	1968-71 Mk2-3	1
	694-540	NA	GASKET, cyl. head, Payen brand		1
	694-541	\$18.99	GASKET, cyl. head, aftermarket	1972-73 Mk3 recessed block	1
	696-345	\$54.99	GASKET SET, cylinder head		1
	694-641	\$36.99	GASKET, cyl. head, Payen brand		1
	694-640	\$22.99	GASKET, cyl. head, aftermarket		1
5	310-045	\$0.79	NUT, head securing	1966-68 Mk1	14
	310-065	\$4.69	NUT, head securing	1969-73 Mk2-3	14
6	131-557	\$0.49	WASHER, cylinder head nut	1966-68 Mk1	14
	324-275	\$0.89	WASHER, cylinder head nut	1969-73 Mk2-3	14
8	328-235	\$1.09	CORE PLUG, steel, 1-41/64"	1966-73 Mk1-3	1
	328-236	\$3.99	CORE PLUG, brass, 1-41/64"		1
	328-215	\$0.99	CORE PLUG, steel, 1-1/4"		1
	328-216	\$3.19	CORE PLUG, brass, 1-1/4" alternate		1
19	695-035	NA	GASKET, exhaust manifold	1966-68 Mk1	1
	695-040	\$4.49	GASKET, exhaust manifold	1969-73 Mk2-3	1
20	635-845	NA	WATER VALVE, heater	1966-70 Mk1-2	1
	635-850	NA	WATER VALVE, heater	1971-73 Mk3	1
22	328-340	\$1.79	PLUG, when heater not fitted		1
25			NA VALVE COVER (several variations)		1
26	694-010	\$3.19	GASKET, valve cover, stock type	1966-73 Mk1-3	1
	694-011	\$29.99	GASKET, valve cover, silicone		1
27	780-126	\$6.39	CAP, oil filler		1
30	310-105	\$0.49	NUT, rocker cover		2
31	365-720	\$0.79	WASHER, plain		3
	072-020	\$3.49	CUPPED WASHER repl. for 365-720		3
32	324-680	\$0.29	WASHER, fiber		3
	071-092	\$0.89	RUBBER SEAL repl for 324-680		3
35	328-675	\$4.69	STUD, rocker cover, center & rear		2
36	322-005	\$2.39	BOLT, rocker cover, front		1
37	310-140	\$0.39	NUT, studs to head		2
40	821-050	NA	VALVE, inlet	1966-68 Mk1	6
	821-100	\$6.49	VALVE, inlet	1969-73 Mk2-3	6
41			NA VALVE, exhaust	1966-68 Mk1	6
	821-115	\$7.99	VALVE, exhaust, stainless steel, 1.250"	1969-72 Mk2-3	6
	821-110	\$34.99	VALVE, exhaust, stainless steel*		6
	821-120	\$7.69	VALVE, exhaust, stainless steel, 1.195"	1973 Mk3	6
	821-125	\$36.99	VALVE, exhaust, stainless steel*		6
			*These have stellite tipped stems		
44	830-060	NA	GUIDE, inlet valve	1966-68 Mk1	6
	830-000	\$2.79	GUIDE, inlet valve	1969-73 Mk2-3	6
	830-015	\$13.99	GUIDE, inlet, manganese-bronze		6
45	830-060	NA	GUIDE, exhaust valve	1966-68 Mk1	6

No.	Part#	Price (Each)	Description	Application	Qty Req.
	830-030	\$3.29	GUIDE, exhaust valve	1969-73 Mk2-3	6
	830-035	\$13.99	GUIDE, exhaust, manganese-bronze		6
46		NA	INSERT, valve seat, intake†	1966-73 Mk1-3	6
47		NA	INSERT, valve seat, exhaust†		6
			†Consult with your machine shop		
49		NA	VALVE SPRING SET	1966-70 Mk1-2	1
		NA	VALVE SPRING, inner		12
		NA	VALVE SPRING, outer		12
		NA	VALVE SPRING	1971 Mk3 thru KF10000	12
	831-047	\$3.79	VALVE SPRING	1972-73 Mk3	12
55		NA	COLLAR, lower	1966-68 Mk1	12
		NA	COLLAR, lower	1969-73 Mk2-3	12
56		NA	COLLAR, top, inlet	1966-73 Mk1-3	6
57	821-220	NA	COLLAR, exhaust, inner		6
58	821-230	\$1.49	COLLAR, exhaust outer		6
60	831-530	\$1.99	COTTER, split cone		24
65	851-275	\$59.99	ROCKER SHAFT	1966-68 Mk1	1
	851-025	\$36.99	ROCKER SHAFT, stock type		1
	839-130	\$69.99	ROCKER SHAFT, tufrided		1
66	839-100	\$4.49	PLUG, rocker shaft	1969-73 Mk2-3	2
67	325-105	\$0.39	COTTER PIN, rocker shaft ends		2
68	831-580	\$0.99	PEDESTAL, no. 1		1
69	831-590	NA	PEDESTAL, intermediate		4
70	831-600	NA	PEDESTAL, no. 6		1
75	323-215	\$13.99	SCREW, shaft locating		1
76	328-665	\$6.29	STUD, rocker pedestal	1966-73 Mk1-3	6
77	310-285	\$3.49	NUT, rocker pedestal		6
78	315-010	\$0.39	WASHER		6
83	839-110	\$11.99	ROCKER ARM, odd nos., not bushed**		6
	839-115	\$17.99	ROCKER ARM, odd nos., with bush**		6
84	839-120	\$11.99	ROCKER ARM, even nos., not bushed**		6
	839-125	\$17.99	ROCKER ARM, even nos., with bush**		6
			**Original rocker arms were not bushed. Bushed rocker arms are an upgrade, and the bushes must be reamed or honed to give 0.002" clearance on the rocker shaft.		
85	839-030	\$5.99	SCREW, adjusting	1966-73 Mk1-3	12
86	310-150	\$0.39	LOCKNUT, adjusting screw		12
89	329-860	\$1.59	SPRING, at the ends of rocker shaft		2
90	329-870	\$1.59	SPRING, intermediate		5
95		NA	PUSHROD	1966-68 Mk1, 9.5:1 CR	12
		NA	PUSHROD	1969-71 Mk2-3	12
		NA	PUSHROD	1972-73 Mk3	12
96	838-300	\$6.99	TAPPET	1966-73 Mk1-3	12
	838-307	\$314.99	TAPPET SET, uprated		1

⚠ WARNING: Cancer and Reproductive Harm. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



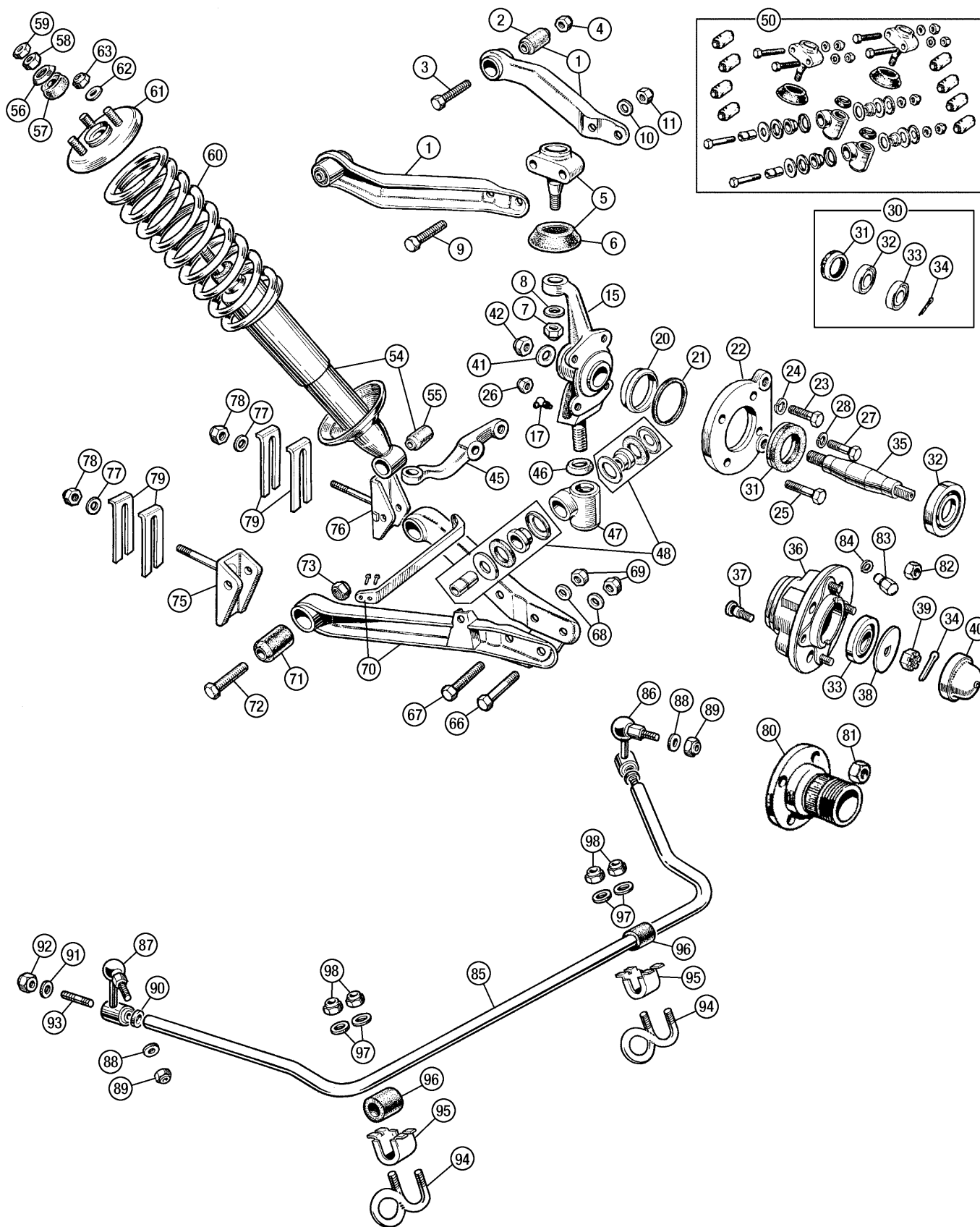


## GT6 Brakes

19525

No.	Part#	Price (Each)	Description	Application	Qty Req.	No.	Part#	Price (Each)	Description	Application	Qty Req.
1	583-260	\$2.69	DUST BOOT, master cylinder	1966-73 Mk1-3	1	25	584-080	\$31.99	BRAKE HOSE, front, TRW brand	1966-73 Mk1-3	2
2	582-610	\$4.39	PEDAL RETURN SPRING		1		584-081	\$16.99	BRAKE HOSE, front, aftermarket		2
3	680-230	\$2.79	PEDAL PAD, "T"		1		584-082	\$12.99	BRAKE HOSE, front, Cobalt		2
	071-912	\$2.99	PEDAL PAD, Leyland logo	1971-73 Mk3	1	27	672-054	\$29.99	BRAKE ROTOR, aftermarket	1966-72 Mk1-3	2
4	542-370	\$5.79	SWITCH, brake light	1966-73 Mk1-3	1	30	<u>672-056</u>	\$169.99	BRAKE DRUM	1966-72 Mk1-3	2
5	596-165	\$1.49	CLEVIS PIN, pedal to master cyl.		1		072-390	NA	BRAKE DRUM	1973 Mk3	2
6	580-104	\$136.99	MASTER CYLINDER, TRW/Lucas		1	31	582-410	\$1.39	SCREW, drum to hub	1966-73 Mk1-3	4
7	672-052	\$7.99	REPAIR KIT, master cylinder	1966-67 Mk1 single line, as fitted	1	32	672-057	\$34.99	BRAKE SHOE SET (set of 4)	1966-72 Mk1-3	1
8	580-105	\$169.99	MASTER CYLINDER, aftermarket	1968-72 Mk1-3 dual line	1		585-325	\$29.99	BRAKE SHOE SET (set of 4)	1973 Mk3	1
		NA	MASTER CYLINDER, aftermarket	1973 Mk3 dual line	1	33	580-075	\$19.99	WHEEL CYLINDER (3/4" bore)	1966-67 Mk1 to KC7278	2
	583-120	\$36.99	RESERVOIR KIT (reservoir, cap, and seals)	1968-72 Mk1-3 dual line	1		580-085	\$18.99	WHEEL CYLINDER (5/8" bore)	1967-70 Mk1 from KC7279 & Mk2	2
9	580-107	\$24.99	REPAIR KIT, master cylinder 0.75"	1973 Mk3 dual line	1		580-090	\$25.69	WHEEL CYLINDER (.70" bore)	1971-72 Mk3	2
	672-053	\$48.99	REPAIR KIT, master cylinder 0.812"	1973 Mk3 dual line	1			NA	WHEEL CYLINDER (7/8" bore)	1973 Mk3	2
19		NA	CALIPER PAIR, P type (use PB type pair 180-568)	1966-70 Mk1-2	1	34	583-235	\$12.99	REPAIR KIT, whl cyl (3/4" bore)	1966-67 Mk1 to KC7278	1
	<u>180-568</u>	\$179.99	CALIPER PAIR, PB type, std thread	1971-72 Mk3 to KF12390	1		583-240	\$9.99	REPAIR KIT, whl cyl (5/8" bore)	1967-70 Mk1 from KC7279 & Mk2	2
	180-563	\$96.99	CALIPER, LH, PB type, std thread		1		583-180	\$14.99	REPAIR KIT, whl cyl (.70" bore)	1971-72 Mk3	2
	180-553	\$96.99	CALIPER, RH, PB type, std thread		1		672-059	\$11.99	REPAIR KIT, whl cyl (7/8" bore)	1973 Mk3	1
	587-058	\$184.99	CALIPER PAIR, PB type, metric thd	1972-73 Mk3 from KF12391	1	35	583-195	\$18.99	FITTING KIT, wheel cylinders	1966-73 Mk1-3	1
	587-041	\$99.99	CALIPER, LH, PB type, metric thd		1	37	181-840	\$0.99	PIN, shoe hold-down		4
	587-051	\$99.99	CALIPER, RH, PB type, metric thd		1	38	031-766	\$2.19	SPRING, shoe hold-down		4
		NA	PISTON, P type, mild steel	1966-70 Mk1-2	4	39	780-890	\$1.99	WASHER, retaining	1966-73 Mk1-3	4
	582-095	\$27.99	PISTON, P type, stainless steel		4	40	180-100	\$1.99	BLEED NIPPLE		2
	182-805	\$9.99	PISTON, PB type, forged steel		4	41	031-300	\$0.89	CAP, bleed nipple		2
	582-105	\$32.99	PISTON, PB type, stainless	1971-73 Mk3	4	45	583-250	\$2.39	DUST COVER, wheel cylinder	1973 Mk3	2
20	583-000	\$46.99	REPAIR KIT, P type	1966-70 Mk1-2	1		780-760	\$17.69	DUST COVER, wheel cylinder	1966-72 Mk1-3	2
	583-110	\$24.99	REPAIR KIT, TRW brand, PB type	1971-73 Mk3	1	46	582-305	\$4.89	SPRING, cylinder end	1973 Mk3	2
	182-835	\$9.99	REPAIR KIT, PB type	1966-73 Mk1-3	1			NA	SPRING, cylinder end	1966-72 Mk1-3	2
21	582-050	\$3.59	BLEEDER SCREW, caliper	1966-73 Mk1-3	1	47	582-315	\$4.29	SPRING, adjuster end	1973 Mk3	2
22	583-808	\$9.99	BRAKE PAD FITTING KIT, 1/4" pins	1966-72 Mk1-3 to KF12390	1			NA	SPRING, adjuster end	1966-73 Mk1-3	2
	583-810	\$8.69	BRAKE PAD FITTING KIT, 3/16" pins	1972-73 Mk3 from KF12391	1	48	582-281	\$12.99	ADJUSTER ASSEMBLY	1966-73 Mk1-3	2
24	585-527	\$23.99	BRAKE PAD SET, semi-metallic†	1966-72 Mk1-3 to KF12390 (1/4" pins)	1	49	584-045	\$25.99	REAR BRAKE HOSE, Delphi brand	1966-68 Mk1	2
	585-522	\$36.99	BRAKE PAD SET, ceramic†	1972-73 Mk3 from KF12391 (3/16" pins)	1		584-046	\$11.99	REAR BRAKE HOSE, aftermarket		2
	585-537	\$23.99	BRAKE PAD SET, semi-metallic†	1972-73 Mk3 from KF12391 (3/16" pins)	1		584-065	\$17.99	REAR BRAKE HOSE, left		1
	585-532	\$36.99	BRAKE PAD SET, ceramic†		1		584-064	\$14.99	REAR BRAKE HOSE, left, Cobalt	1969-72 Mk2-3	1
			†Classic Gold brand				584-066	\$17.99	REAR BRAKE HOSE, right		1
							584-067	\$11.99	REAR BRAKE HOSE, right, Cobalt		1
							021-162	\$32.99	REAR BRAKE HOSE, Delphi brand	1973 Mk3	2
							021-168	\$9.99	REAR BRAKE HOSE, aftermarket		2

# GT6 Front Suspension



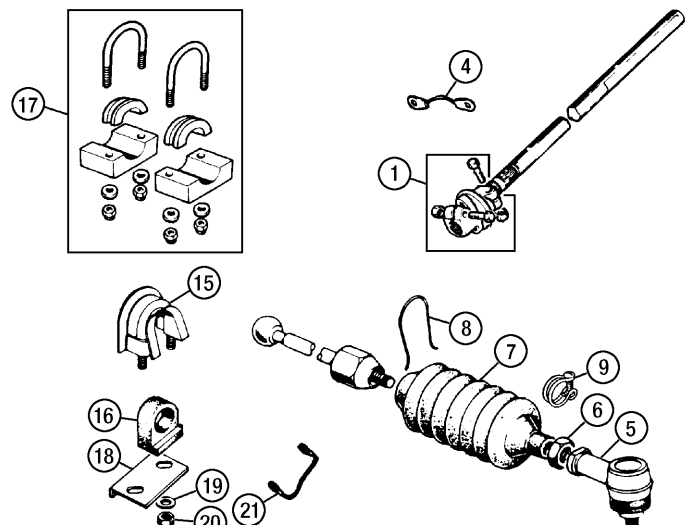
## GT6 Front Suspension

19527

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	661-065	\$31.99	WISHBONE ARM, upper		4
2	661-073	\$22.99	BUSH, polyurethane		4
	661-075	\$1.99	BUSH, rubber		4
3	322-640	\$2.69	BOLT, upper wishbone		4
4	310-240	\$0.89	NUT, nyloc		4
5	661-095	\$14.99	BALL JOINT		2
6	661-097	NA	GAITER, ball joint		2
7	310-320	\$1.49	NUT, nyloc		2
8	315-200	\$0.39	WASHER, plain		2
9	320-585	\$1.29	BOLT, top ball joint		4
10	365-720	\$0.79	WASHER, plain		4
11	310-290	\$1.19	NUT, nyloc		4
15	661-040	\$219.99	VERTICAL LINK, RH		1
	661-045	\$219.99	VERTICAL LINK, LH		1
16	NA		BLANKING PLUG		2
17	328-500	\$0.99	GREASE NIPPLE		2
20	661-275	NA	SHIELD, inner seal		2
21	NA		RING, sealing		2
22	NA		PLATE, caliper mounting, L/H		1
	NA		PLATE, caliper mounting, R/H		1
23	322-040	\$0.59	BOLT		4
24	365-730	\$0.39	LOCKWASHER		4
25	NA		BOLT		2
26	310-240	\$0.89	NUT, nyloc		2
27	NA		BOLT		2
28	NA		LOCKWASHER		2
30	525-225	\$16.49	HUB BEARING & SEAL KIT		2
31	520-155	\$5.29	GREASE SEAL		2
32	525-110	\$13.99	BEARING, inner		2
33	126-100	\$16.99	BEARING, outer		2
34	325-440	\$0.39	COTTER PIN		2
35	661-055	\$79.99	STUB AXLE		2
36	NA		HUB UNIT		2
37	661-325	\$3.89	STUD, wheel		8
38	NA		THRUST WASHER, outer bearing		2
39	310-410	\$2.49	CASTLE NUT, hub retaining		2
40	661-435	\$6.99	GREASE CAP, front hub		2
41	324-880	\$0.69	WASHER		2
42	310-605	\$1.49	NUT, nyloc, stub axle		2
45	661-215	NA	TIE ROD LEVER, R/H		1
	661-225	NA	TIE ROD LEVER, L/H		1
46	520-225	\$1.79	SEAL, vertical link to trunnion		2
47	661-445	\$46.99	TRUNNION, lower, L/H, OE		1
	661-455	\$46.99	TRUNNION, lower, R/H, OE		1
	661-446	\$32.99	TRUNNION, lower, L/H, aftermarket		1
	661-456	\$29.99	TRUNNION, lower, R/H, aftermarket		1
48	661-485	\$7.99	TRUNNION BUSH KIT, for one side		2
50	660-028	\$139.99	MAJOR SUSPENSION KIT (includes all items marked †)		1
54	670-195	\$26.99	SHOCK ABSORBER		2
55	680-180	\$2.99	BUSH, rubber, lower		4
	683-006	\$29.99	BUSH SET, polyurethane, lower (2)		1
56	667-760	NA	WASHER, cupped, (upper)		4
57	667-770	\$0.99	BUSH, rubber, upper*		4
	661-074	\$16.99	BUSH SET, polyurethane upper (4)*		1
*These fit shocks with 7/8" ID rings at the bottom. Some shocks have larger rings.					
58	310-050	\$0.69	NUT		2
59	310-070	\$0.39	NUT, locking		2
60	NA		ROAD SPRING, stock		2
61	661-076	\$39.99	SPRING PLATE, upper		2
62	315-215	\$0.29	WASHER, plain		6
63	312-000	\$0.49	NUT, nyloc		6
66	674-936	\$3.39	BOLT, trunnion		2
67	322-225	\$2.39	BOLT, shock absorber		2
68	315-200	\$0.39	WASHER, plain		4
69	310-320	\$1.49	NUT, nyloc		4
70	661-525	NA	WISHBONE, R/H, lower		1
	661-535	NA	WISHBONE, L/H, lower		1
71	661-075	\$1.99	BUSH, rubber, inner wishbone		4
	661-073	\$22.99	BUSH, polyurethane, inner wishbone		4
72	320-545	\$0.99	BOLT, wishbone pivot		4
73	310-240	\$0.89	NUT, nyloc		4
75	661-685	\$64.99	PIVOT BRACKET, front		2
76	661-695	\$64.99	PIVOT BRACKET, rear		2
77	131-557	\$0.49	WASHER, plain		4

## GT6 Ft. Susp./Steering

No.	Part#	Price (Each)	Description	Application	Qty Req.
78	310-240	\$0.89	NUT, nyloc		4
79	661-795	\$7.49	SHIM, camber adjustment		1
80	661-375	\$78.99	ADAPTOR, wire wheel, L/H*		2
	661-385	\$78.99	ADAPTOR, wire wheel, R/H*		2
* Hubs will safely accept only wire wheels specifically designed for GT6.					
81	661-395	\$2.09	NUT, chamfered, adaptor to hub		16
82	674-625	\$3.19	WHEEL NUT	1966-70 Mk1-2	16
83	661-405	\$4.29	LUG NUT	1971-73 Mk3	16
84	661-415	\$0.99	WASHER for lugnut		16
85	NA		SWAY BAR, 11/16" dia.	1966-72 Mk 1-3	1
May use later bar with late U-bolt, cap, and bush.					
	667-775	\$169.99	SWAY BAR, 7/8" dia.	1973 Mk3	1
86	667-715	\$14.39	LINK, sway bar to wishbone, L/H		1
87	667-725	\$14.39	LINK, sway bar to wishbone, R/H		1
88	324-135	\$0.49	WASHER, plain		2
89	310-320	\$1.49	NUT, nyloc		2
90	324-310	\$0.49	WASHER, plain, inner		2
91	324-475	\$0.19	WASHER, plain, outer		2
92	310-240	\$0.89	NUT, nyloc		2
93	667-785	\$3.69	STUD, link		2
94	667-301	\$4.79	U-BOLT, sway bar (replacement)	1966-72 Mk 1-3	2
	667-335	\$3.99	U-BOLT, sway bar (replacement)	1973 Mk3	2
95	667-740	\$6.99	CAP, retaining roll bar	1966-72 Mk 1-3	2
	667-745	\$7.99	CAP, retaining roll bar	1973 Mk3	2
96	680-205	\$1.59	BUSH, rubber	1966-72 Mk 1-3	2
	680-215	\$2.29	BUSH, rubber	1973 Mk3	2
97	365-720	\$0.79	WASHER, plain		4
98	310-290	\$1.19	NUT, nyloc		4



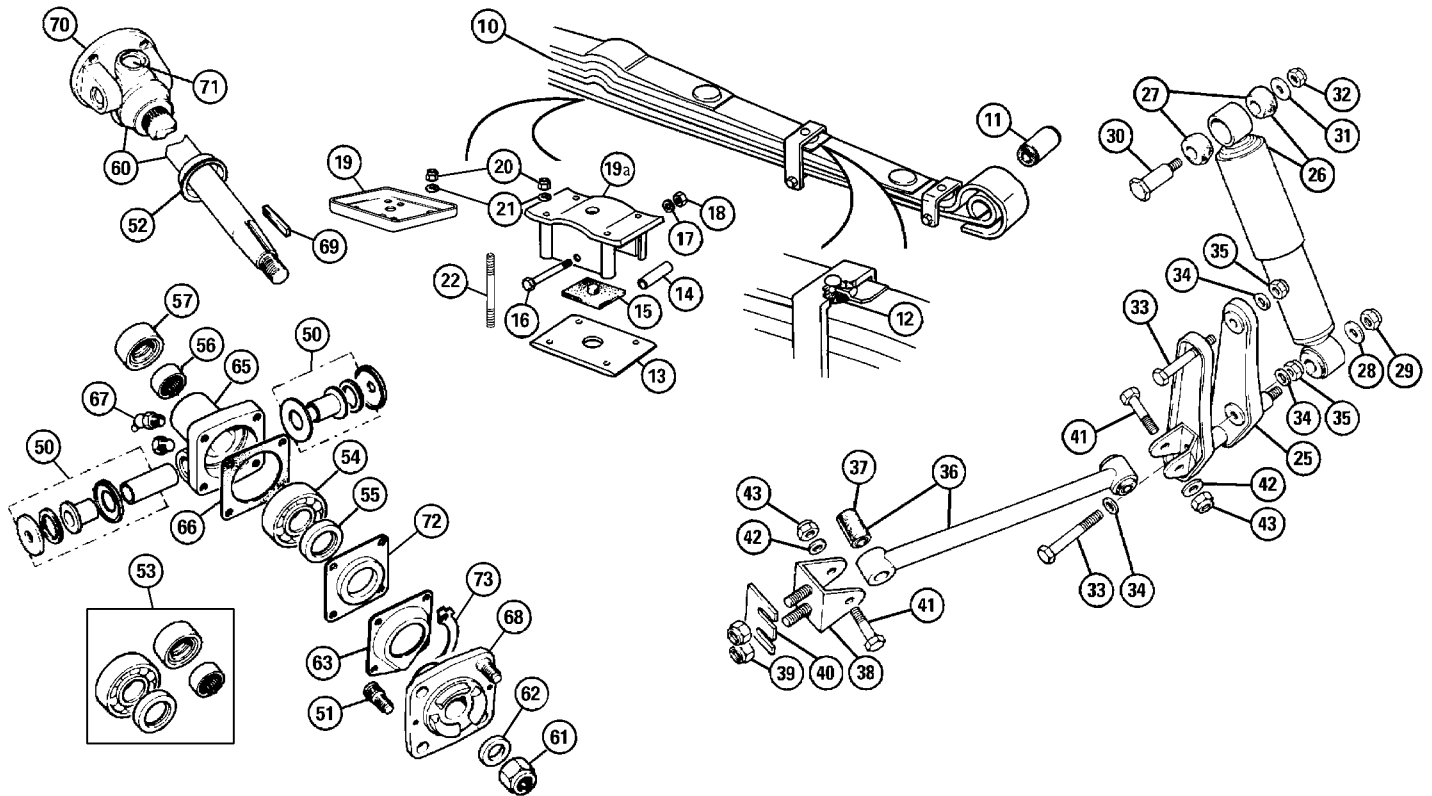
## GT6 Steering Rack

19528

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	667-395	\$59.99	COUPLING, steering		1
4	667-095	\$4.99	GROUND STRAP, steering column		1
5	668-040	\$19.99	TIE ROD END PAIR		1
6	310-390	\$0.49	NUT, locking tie rod end		2
7	680-058	\$21.99	RACK BOOTS, pair		1
8	674-870	\$0.59	WIRE TIE, driver's side inner		1
9	326-475	\$2.29	CLIP, outer ends		2
	326-410	\$2.89	CLIP, passenger's side inner		1
15	667-305	\$32.99	'U' CLAMP ASSEMBLY		2
16	680-070	\$3.59	MOUNTING BUSH, rubber		2
	683-183	\$24.99	MTG. BUSH PAIR, SuperPro polyurethane		1
17	667-288	\$49.99	SOLID RACK MOUNTING KIT (replaces 15, 16, 18, 19, 20)		1
18	667-315	\$5.99	PLATE, reinforcer		2
19	365-720	\$0.79	WASHER, plain		4
20	310-290	\$1.19	NUT, nyloc		4
21	736-300	\$4.99	GROUND STRAP, rack to chassis		1



# GT6 Rear Suspension/Axle Mk1 & late Mk3



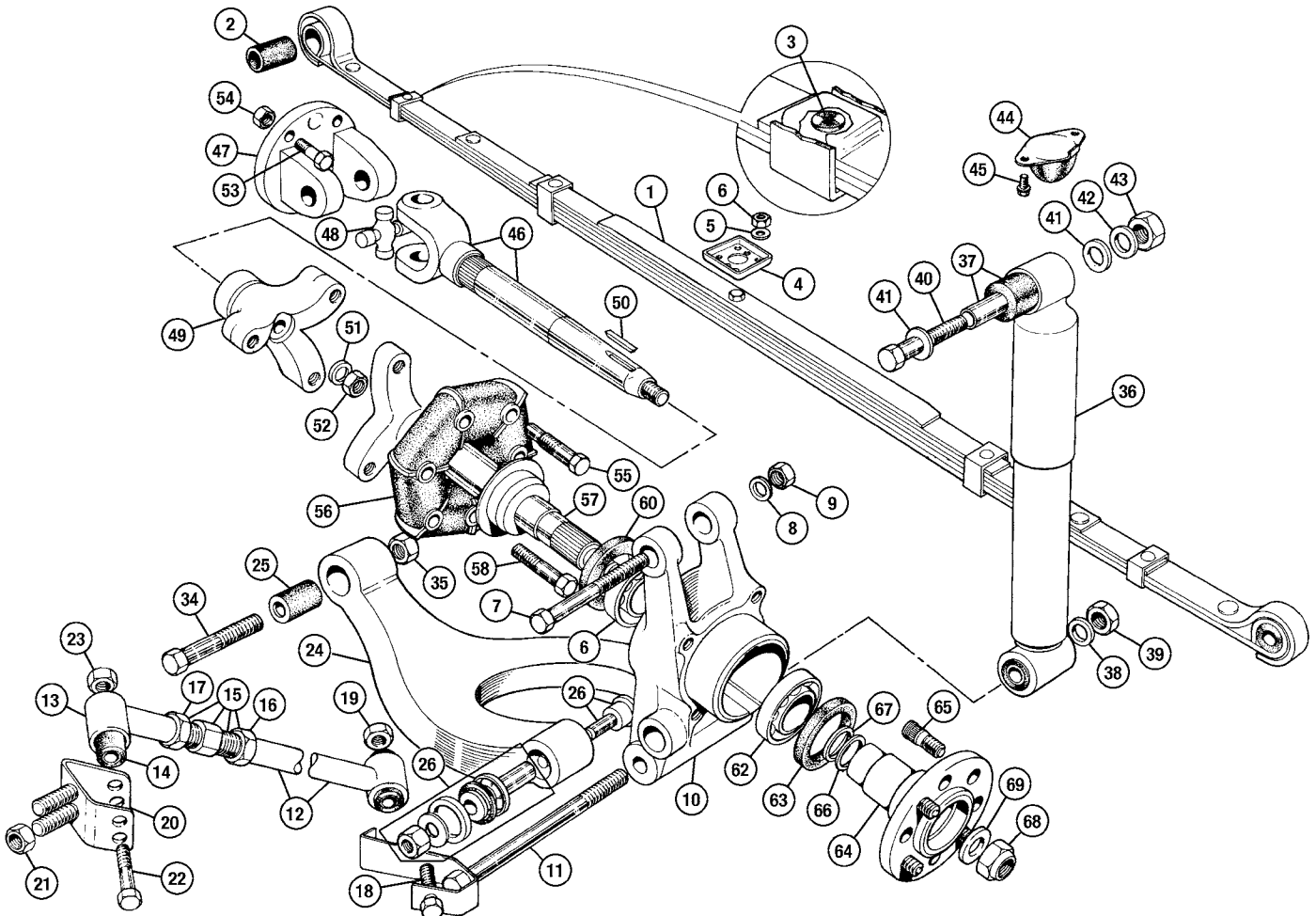
## GT6 Rear Suspension/Axle Mk1 & late Mk3

19529

No.	Part#	Price (Each)	Description	Application	Qty Req.
10	853-210	NA	SPRING	Mk1	1
	853-205	\$189.99	SPRING	Mk3 from KF20001	1
11	674-975	\$4.99	BUSH, leaf spring	Mk1, Mk3 from	2
12	674-976	\$2.49	BUSH, thrust, between leaves	KF20001	4
13		NA	LOWER MOUNTING BOX PLATE	Mk3 from KF20001	1
14		NA	SPACER TUBE, lower leaf		1
15	661-066	\$7.99	SPRING PAD		1
16	661-064	\$1.89	BOLT, center pivot	Mk1, Mk3 from	1
17	365-730	\$0.39	WASHER, locking	KF20001	1
18	310-140	\$0.39	NUT		1
19		NA	PLATE, spring	Mk1	1
19a	661-067	\$109.99	MOUNTING BOX	Mk3 from KF20001	1
20	310-240	\$0.89	NUT (Mk1 uses 6, Mk3 uses 4)		6/4
21	315-010	\$0.39	WASHER (Mk1 uses 6, Mk3 uses 4)		6/4
22	318-005	\$3.99	STUD (Mk1 uses 6, Mk3 uses 4)		6/4
25	661-031	\$154.99	VERTICAL LINK, RH		1
	661-036	\$179.99	VERTICAL LINK, LH		1
26	683-309	\$399.99	SHOCK ABSORBER PAIR, Spax, adj.		2
	670-218	\$52.97	SHOCK ABSORBER PAIR, standard		1
27	680-170	\$1.29	MOUNTING BUSH, stock shock	Mk1, Mk3 from	8
28	324-380	\$0.89	WASHER, plain	KF20001	2
29	310-320	\$1.49	NUT, nyloc		2
30	670-217	\$14.99	BOLT, shock absorber		2
31	315-035	\$0.29	WASHER, plain		2
32	310-690	\$0.49	NUT, nyloc, thin		2
33	661-063	\$2.69	BOLT, vertical link to spring/hub		4
34	315-200	\$0.39	WASHER, plain		4
35	310-320	\$1.49	NUT, nyloc		4
36		NA	RADIUS ARM, rear	Mk1	2
		NA	RADIUS ARM, rear	Mk3 from KF20001	2
37	661-075	\$1.99	BUSH, rubber, radius arm	Mk1, Mk3 from	4
				KF20001	
38		NA	PIVOT BRACKET, LH	Mk1	1
		NA	PIVOT BRACKET, RH		1
		NA	PIVOT BRACKET, LH		1
		NA	PIVOT BRACKET, RH	Mk3 from KF20001	1

No.	Part#	Price (Each)	Description	Application	Qty Req.
39	310-240	\$0.89	NUT, nyloc		4
40	661-796	\$2.89	SHIM, pivot bracket to chassis		1
41	320-565	\$0.99	BOLT, radius arm		4
42	131-557	\$0.49	WASHER, plain		4
43	310-240	\$0.89	NUT, nyloc		4
50	674-935	\$5.99	TRUNNION BUSH KIT, 1-side	Mk1, Mk3 from	2
51	661-325	\$3.89	WHEEL STUD, front & rear	KF20001	16
52	674-875	\$19.99	OIL DEFLECTOR CUP, axle shaft		2
53	525-235	\$15.99	BEARING KIT, rear hub, 1-side		2
54	525-080	\$16.99	BEARING, outer		2
55	520-270	\$1.99	OIL SEAL, outer		2
56	525-075	\$8.79	BEARING, inner		2
57	520-265	\$22.99	OIL SEAL, inner		2
60	674-905	\$199.99	HALF SHAFT	Mk1	2
	676-100	\$199.99	HALF SHAFT	Mk3 from KF20001	2
61	310-485	\$1.89	NUT		2
62	114-966	\$7.39	WASHER		2
63	676-290	\$10.59	SHIELD, grease retaining		2
65	674-855	\$219.99	HUB, inner		2
66	697-445	\$0.49	GASKET		2
67	328-580	\$2.09	GREASE NIPPLE	Mk1, Mk3 from	2
68	674-885	\$199.99	HUB, driving	KF20001	2
69	327-230	\$4.79	KEY		2
70	674-925	\$37.99	FLANGE		2
71	268-060	\$26.99	U-JOINT, GKN/Hardy-Spicer		2
	268-061	\$12.99	U-JOINT, aftermarket		2
72	674-865	NA	HOUSING, oil seal		2
73	674-945	NA	LOCKTAB		4

# GT6 Rear Suspension/Axle Mk2 & early Mk3



GT6 Rear Suspension/Axle Mk2 & early Mk3

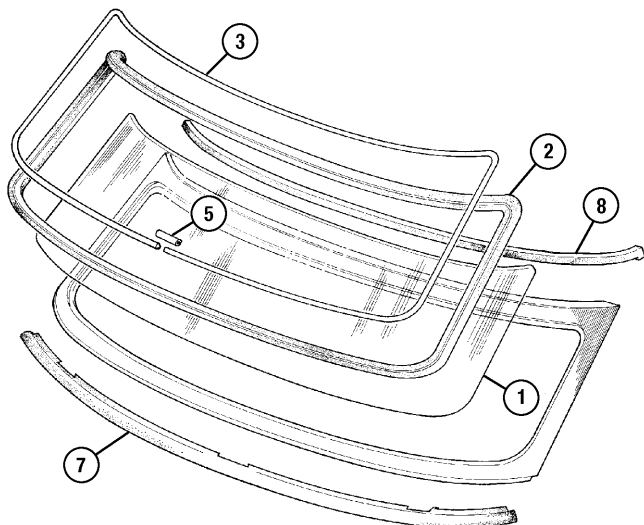
19530

No.	Part#	Price (Each)	Description	Application	Qty Req.	No.	Part#	Price (Each)	Description	Application	Qty Req.
1	853-215	\$199.99	LEAF SPRING		1	37	683-037	\$39.99	BUSHING KIT, SuperPro polyurethane		1
2	674-975	\$4.99	BUSHING, spring		2	38	324-881	\$0.89	WASHER		2
3	674-976	\$2.49	THRUST BUTTON, spring		8	39	310-400	\$0.89	NUT		2
4		NA	TOP RETAINING PLATE		1	40		NA	BOLT		2
5		NA	WASHER		1	41	324-881	\$0.89	WASHER		4
6	310-240	\$0.89	NUT		1	42	324-880	\$0.69	WASHER		2
7	320-350	\$2.59	BOLT, upper link		2	43	310-400	\$0.89	NUT		2
8	324-905	\$0.29	WASHER		2	44	661-069	\$24.99	BUMP STOP		2
9	310-320	\$1.49	NUT		2	45		NA	BOLT		4
10	672-065	NA	VERTICAL LINK, right side		1	46	672-045	NA	DRIVESHAFT, inner		2
11	672-076	NA	BRACKET, radius arm, right side		1	47	674-925	\$37.99	DRIVE FLANGE		2
	672-077	NA	BRACKET, radius arm, left side		1	48	268-060	\$26.99	U JOINT, GKN/Hardy-Spicer		2
12	672-083	\$99.99	RADIUS ARM, rear section		2		268-061	\$12.99	U JOINT, aftermarket		2
13	672-082	\$104.99	RADIUS ARM, front section		2	49	674-924	\$222.99	FLANGE, driven		2
14	680-180	\$2.99	BUSHING, radius arm		4	50	327-230	\$4.79	KEY		2
15	672-080	\$51.99	ADJUSTER, with nuts		2	51	114-966	\$7.39	WASHER		2
16	672-084	\$4.99	JAM NUT, left hand thread		2	52	310-485	\$1.89	NUT		2
17	310-390	\$0.49	JAM NUT, right hand thread		2	53	320-525	\$1.99	BOLT, drive flange		8
18	322-225	\$2.39	BOLT, radius arm to bracket		2	54	310-510	\$0.69	NUT, nyloc		6
19	310-650	\$0.69	NUT, nyloc		2	55	320-257	\$14.49	ROTOFLEX BOLT, long		8
20	672-081	\$66.99	PIVOT BRACKET		2	56	672-050	\$96.99	ROTOFLEX COUPLING		2
21	310-240	\$0.89	NUT, nyloc		4	57	672-075	NA	DRIVE SHAFT ASSEMBLY, outer		2
22	322-225	\$2.39	BOLT		2	58	320-258	\$11.79	ROTOFLEX BOLT, short		6
23	310-650	\$0.69	NUT, nyloc		2		525-236	\$37.99	BEARING & SEAL KIT, rear hub		2
24		NA	WISHBONE ASS'Y, R/H		1	60	520-450	\$4.29	SEAL inner wheel bearing		2
		NA	WISHBONE ASS'Y, L/H		1	61	126-000	\$14.99	BEARING, inner		2
25	680-985	\$13.49	BUSHING, wishbone, inner		2	62	525-120	\$22.99	BEARING, outer		2
26	674-939	\$189.99	TRUNNION KIT, w/bolts		1	63	520-460	\$3.29	SEAL, outer wheel bearing		2
26a	662-160	\$8.99	DISTANCE TUBE		4	64	674-886	\$229.99	HUB ASSEMBLY, rear		2
34	320-255	\$3.29	BOLT		2	65	661-325	\$3.89	WHEEL STUD		16
35	310-690	\$0.49	NUT		2	66		NA	BEARING SHIM .143		1
36	683-310	\$399.99	SPAX SHOCK ABSORBER, pair		1			NA	BEARING SHIM .148		1
						67		NA	SHIM		1
						68	310-485	\$1.89	NUT, nyloc		2
						69	114-966	\$7.39	WASHER		2

Toll-Free Orders 1-800-667-7872 | MossMotors.com  
Fax 805-692-2525 | Local 805-681-3400



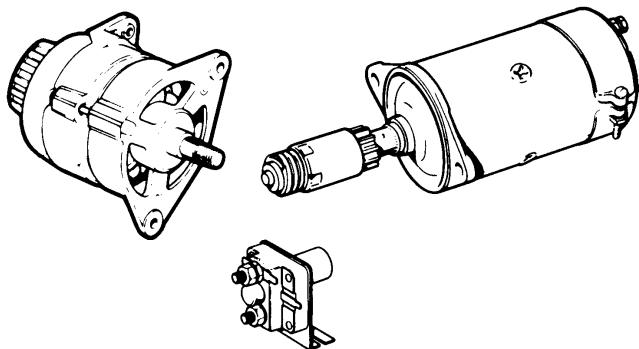
# GT6 Windshield & Wipers



## GT6 Windshield

19531

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	856-011	\$549.99	WINDSHIELD GLASS, clear, Triplex	1966-70 Mk1-2	1
	856-010	\$219.99	WINDSHIELD GLASS, clear		1
	856-015	\$229.99	WINDSHIELD GLASS, solid tinted		1
	856-005	\$259.99	WINDSHIELD GLASS, top tinted		1
	856-065	\$229.99	WINDSHIELD GLASS, clear	1971-73 Mk3	1
	458-827	\$249.99	WINDSHIELD GLASS, tinted		1
2	680-240	\$79.99	SEAL, windshield to frame	1966-70 Mk1-2	1
	681-240	\$35.69	SEAL, windshield to body	1971-73 Mk3	1
3	801-030	\$11.99	BEAD, windshield seal, 1-piece	1966-70 Mk1-2	1
	681-250	\$47.99	BEAD, windshield seal, LH	1971-73 Mk3	1
	681-260	\$47.99	BEAD, windshield seal, RH		1
5	801-040	\$2.49	CLIP, windshield bead	1966-70 Mk1-2	1
	681-270	\$1.99	CLIP, windshield bead	1971-73 Mk3	2
7	680-250	\$33.99	SEAL, windshield frame to body	1966-70 Mk1-2	1
8	681-020	\$26.99	SEAL, windshield to roof		1



## GT6 Electrical

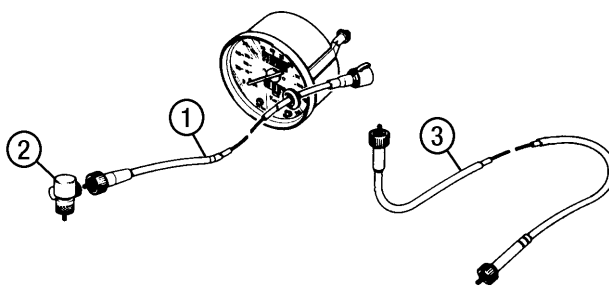
19532

No.	Part #	Price (Each)	Description	Application	Qty Req.
	140-400	\$129.99	STARTER, new (reproduction)	1966-73	1
	140-367	\$319.99	STARTER, gear reduction		1
	541-540	\$199.99	STARTER, rebuilt/exchange		1
		\$300.00	CORE CHARGE FOR 541-540 STARTER		1
	549-430	\$15.99	SHIM, starter mounting. 0.075"		A/R
	546-020	\$44.99	STARTER SOLENOID, reproduction	1966-70	1
	131-506	\$34.99	STARTER SOLENOID, Lucas	1971-73	1
	131-505	\$18.99	STARTER SOLENOID, aftermarket		1
	140-200	\$149.99	GENERATOR, new, replacement (no internal parts are available for 140-200)	1966-70	1
	540-200	\$199.99	GENERATOR, Lucas, rebuilt		1
		\$300.00	CORE CHARGE for Lucas 540-200 only		1
	130-102	\$129.99	ALTERNATOR, new	1971-73	1

## GT6 Wipers

19639

No.	Part#	Price (Each)	Description	Application	Qty Req.
	145-490	\$99.99	WIPER MOTOR, w/o gear & shaft	1968-73 Mk1-3	1
	145-485	NA	WIPER MOTOR, w/o gear & shaft (Lucas)		1
1	165-049	\$19.99	WIPER BLADE, 11", TEX brand	1966-68 Mk1	2
	165-050	\$10.99	WIPER BLADE, 12", satin	1969-72 Mk2-3	2
	165-079	\$26.99	WIPER BLADE, 12", black, TEX	1973 Mk3	2
	165-080	\$7.99	WIPER BLADE, 12", black		2
2		NA	WIPER WHEEL BOX	1966-68 Mk1	2
	568-070	NA	WIPER WHEEL BOX	1969-73 Mk2	2
3	145-230	\$9.99	WHEEL BOX MOUNTING KIT		2
4	361-240	\$5.49	WASHER JET	1966-73 Mk1-3	2
5	361-148	\$18.99	WASHER BOTTLE, with cap		1
	361-140	NA	CAP ASSEMBLY, washer bottle		1
9	165-084	\$32.99	WIPER ARM, left, TEX brand	1971-73 Mk3	1
	165-083	\$32.99	WIPER ARM, right, TEX brand		1
	361-210	\$1.09	WASHER HOSE, 3/16" I.D., per foot	1966-73 Mk1-3	1



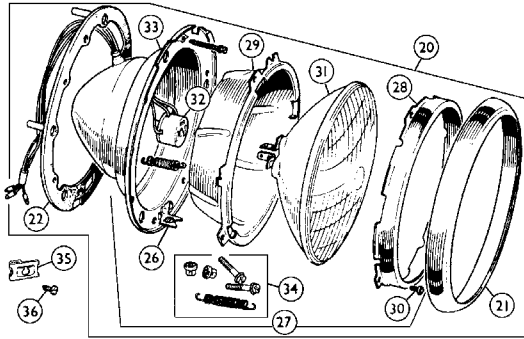
## GT6 Speedo and Tach Cables

19533

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	331-190	\$28.99	SPEEDO CABLE (non o/d)		1
	331-430	\$19.99	SPEEDO CABLE (o/d)		1
2	021-510	\$54.99	ANGLE DRIVE, speedo cable		1
3	731-120	\$22.99	TACHOMETER CABLE		1



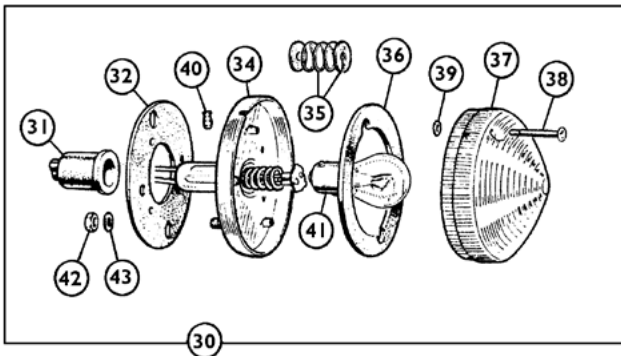
# GT6 Mk1 & 2 Lamps



## GT6 Headlamp, Mk1 & 2

19535

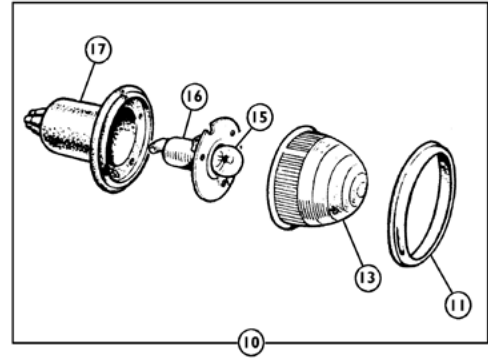
No.	Part#	Price (Each)	Description	Application	Qty Req.
20	544-010	\$149.99	LAMP ASSEMBLY, complete	1966-70 Mk1-2	2
21	560-210	\$27.99	RIM, headlamp		2
22	560-190	\$6.99	GASKET, headlamp to body		2
23	323-645	\$0.39	SCREW, headlamp to body		2
24	315-150	\$0.39	WASHER		6
26	156-020	\$7.39	SPRING CLIP		2
27	144-800	\$114.99	LAMP SUB-ASSEMBLY		2
28	156-700	\$14.99	RING, retaining, outer		2
29	560-215	\$17.99	RING, retaining, inner		2
30	158-045	\$0.69	SCREW, outer to inner retainer		6
31	162-726	NA	LIGHT UNIT, halogen, Lucas		2
32	171-400	\$8.99	PLUG, w/pigtail and grommet		2
33	144-807	\$27.99	BUCKET, with 2 adjusters		2
34	552-115	\$5.99	ADJUSTER SET, 1 lamp		2
35	326-555	\$0.59	SPIRE NUT		6
36	323-645	\$0.39	SCREW, headlamp to body		1



## GT6 Front Flasher Lamp, Mk1

19537

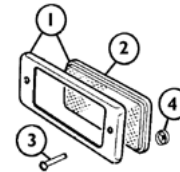
No.	Part#	Price (Each)	Description	Application	Qty Req.
30	544-070	\$54.99	LAMP ASSEMBLY, clear	1966-68 GT6	2
31	158-150	\$1.19	BOOT, single wire		2
32	282-790	\$2.99	PAD, lamp to body		2
34	560-560	NA	BULB HOLDER & LAMP BODY		2
35	552-070	\$2.19	BULB CONTACT KIT, single		2
36	164-760	\$1.49	GASKET, lens to lamp		2
37	560-280	\$12.59	LENS, clear		2
38	560-540	\$4.99	SCREW, for lens		2
39	549-000	\$0.99	WASHER, retaining screws		2
40	157-107	\$0.29	BULLET, connector		2
41	170-800	\$0.89	BULB, single		2
42	310-115	\$0.24	NUT, lamp attachment		4
43	324-110	\$0.29	WASHER, locking		4



## GT6 Front Parking Lamp, Mk1

19534

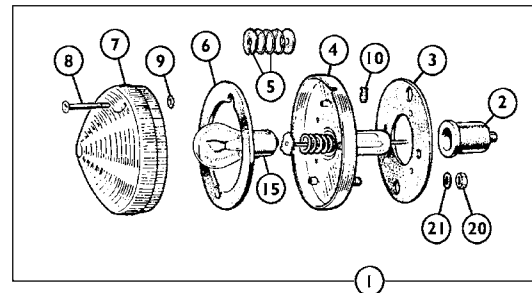
No.	Part#	Price (Each)	Description	Application	Qty Req.
10	544-060	\$29.99	LAMP ASSEMBLY, clear, front park	1966-68 Mk1	2
11	158-400	\$3.99	RIM, front park lamp		2
13	560-270	\$7.49	LENS, clear, front park lamp		2
15	170-800	\$0.89	BULB, single, front park lamp		2
16	159-900	\$18.49	SOCKET, front park lamp		2
17	159-600	\$2.69	BODY, rubber, front park lamp		2



## GT6 Front & Rear Side Reflectors, Mk1 & 2

19536

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	570-180	\$18.99	REFLECTOR ASSEMBLY, front, side	1966-69 Mk1-2	2
	144-720	\$13.99	REFLECTOR ASSEMBLY, rear, side		2
2	NA		REFLECTOR, front, amber		2
	164-150	\$11.99	REFLECTOR, rear, red		2
3	158-230	NA	RIVET, reflector to body		4
4	158-235	NA	PUSH-ON FIX, rivet		4

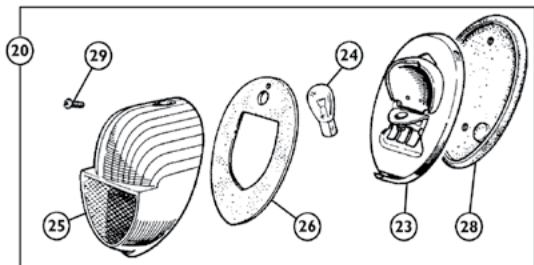


## GT6 Rear Flasher Lamp, Mk1

19538

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	143-665	\$45.99	LAMP ASSEMBLY, red	1966-68 Mk1	2
2	158-150	\$1.19	SLEEVE, wiring into holder, single		2
3	282-790	\$2.99	PAD, lamp to body		2
4	560-560	NA	LAMP BASE		2
5	552-070	\$2.19	BULB CONTACT KIT, single		2
6	164-760	\$1.49	GASKET, for lens		2
7	874-495	\$18.19	LENS, red		2
8	560-540	\$4.99	SCREW, for lens		4
9	549-000	\$0.99	WASHER, for screw		4
10	157-107	\$0.29	BULLET, for ground wire		2
15	170-800	\$0.89	BULB, single filament		2
20	310-115	\$0.24	NUT, lamp attachment		4
21	324-110	\$0.29	WASHER, locking		4

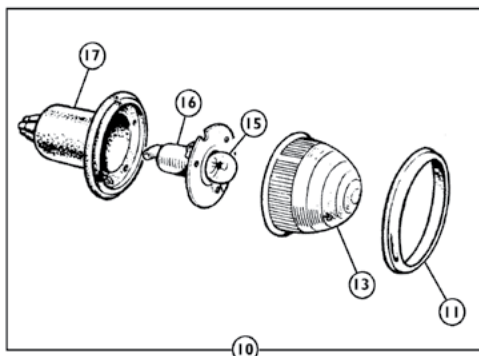
# GT6 Mk1 & 2 Lamps



## GT6 Stop /Tail Lamp, Mk1 & 2

19539

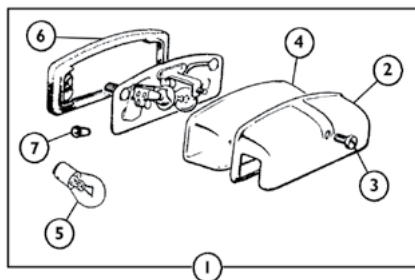
No.	Part#	Price (Each)	Description	Application	Qty Req.
20	570-205	\$119.99	LAMP ASSEMBLY, stop/tail lamp	1966-70 Mk1, 2	2
23	NA		BASE, stop/tail lamp		2
24	170-700	\$0.69	BULB, stop/tail lamp		2
25	570-234	\$13.79	LENS, red, stop/tail lamp		2
26	570-206	\$2.29	GASKET, lens, stop/tail lamp		2
28	159-400	\$3.49	GASKET, lamp to body, stop/tail lamp		2
29	NA		SCREW, lens to base, stop/tail lamp		2



## GT6 Reverse Lamp, Mk1 & 2

19541

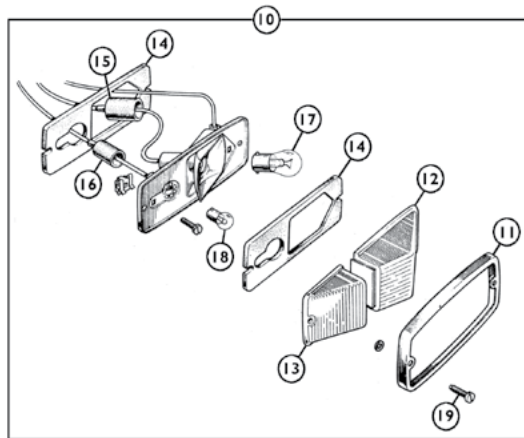
No.	Part#	Price (Each)	Description	Application	Qty Req.
10	544-060	\$29.99	LAMP ASSEMBLY, clear, reverse	1966-70 Mk1, 2 thru KC83298	2
11	158-400	\$3.99	RIM, reverse lamp		2
13	560-270	\$7.49	LENS, clear, reverse lamp		2
15	170-800	\$0.89	BULB, single, reverse lamp		2
16	159-900	\$18.49	SOCKET, reverse lamp		2
17	159-600	\$2.69	BODY, rubber, reverse lamp		2
18	C18724	\$114.99	LAMP ASSEMBLY, reverse	Very late 1970	1
19	8714	\$32.99	LENS, reverse lamp		1



## GT6 License Lamp, Mk1 & 2

19543

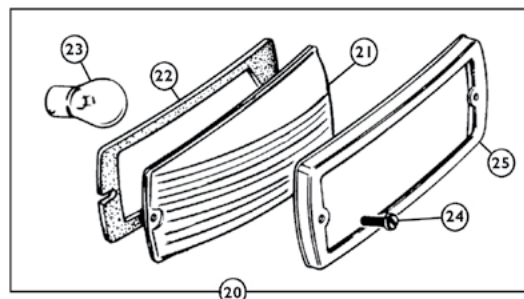
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	144-190	\$89.99	LICENSE LAMP, "England"	1966-70 Mk1, 2	1
	144-200	\$32.99	LICENSE LAMP, Classic Gold		1
2	158-100	\$18.99	CHROME COVER		1
3	158-200	\$2.19	CHROME SCREW		1
4	164-100	\$8.99	GLASS LENS		1
5	170-250	\$0.99	BULB		2
6	280-540	\$3.29	RUBBER SEAL		1
7	157-107	\$0.29	BULLET CONNECTOR		1



## GT6 Front Park/Flasher Lamp, 1969 Mk2

19540

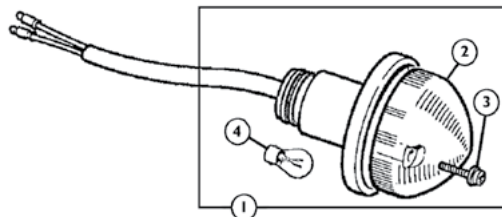
No.	Part#	Price (Each)	Description	Application	Qty Req.
10	143-960	\$49.99	LAMP ASSEMBLY, amber-clear	1969 Mk2	2
	143-955	\$46.99	LAMP ASSEMBLY, clear-clear		2
11	164-780	\$15.99	RIM		2
12	164-770	\$6.49	LENS, turn (flasher), amber		2
	164-775	\$6.49	LENS, turn (flasher), clear		2
13	164-795	\$5.99	LENS, park, amber		2
	164-810	\$4.99	LENS, park, clear		2
14	164-750	\$1.29	SEAL, lamp & lens		4
15	158-150	\$1.19	GROMMET, turn lamp wire		2
16	158-600	\$1.99	GROMMET, side lamp wire		2
17	170-800	\$0.89	BULB, turn signal lamp		2
18	170-250	\$0.99	BULB, park lamp		2
19	158-210	\$1.89	SCREW, lamp to body		2



## GT6 Front Park & Turn Lamp, 1970 Mk2

19542

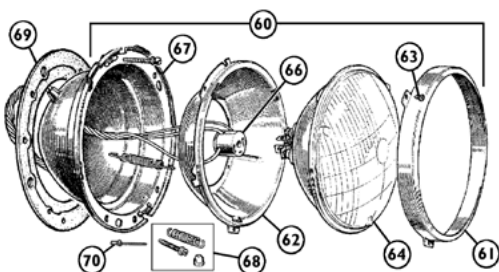
No.	Part#	Price (Each)	Description	Application	Qty Req.
20	143-970	\$46.99	LAMP ASSEMBLY, park & turn, w/base	1970 Mk2	2
21	164-805	\$8.99	LENS, 2 piece, replaces one piece		2
22	164-110	\$6.79	SEAL, lamp & lens seating		2
23	170-700	\$0.69	BULB		2
24	158-210	\$1.89	SCREW, lamp to body		4
25	164-780	\$15.99	RIM		2



## GT6 Rear Turn Signal Lamp, 1969-70 Mk2 - Replacement

19544

No.	Part#	Price (Each)	Description	Application	Qty Req.
	115-513	\$12.99	LAMP ASSEMBLY, amber	1969-70 Mk2	2
	115-534	\$8.49	LENS, amber		2
3	115-544	NA	SCREW, lens attaching		4
4	170-800	\$0.89	BULB		2

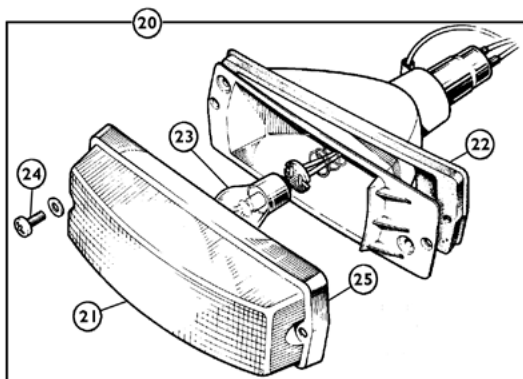


## GT6 Headlamp, Mk3

19545

No.	Part#	Price (Each)	Description	Application	Qty Req.
60	144-800	\$114.99	HEADLAMP ASSEMBLY	1971-73 Mk3	2
61	156-700	\$14.99	RING, retaining, outer		2
62	560-215	\$17.99	RING, retaining, inner		2
63	158-045	\$0.69	SCREW, outer to inner retainer		6
64	171-100*	NA	LIGHT UNIT, sealed beam		2
	171-105	\$18.99	LIGHT UNIT, halogen sealed beam		2
	162-726*	NA	LIGHT UNIT, halogen, Lucas		2
66	171-400	\$8.99	PLUG, w/pigtail and grommet		2
67	144-807	\$27.99	BUCKET, with 2 adjusters		2
68	552-115	\$5.99	ADJUSTER SET, 1 lamp		2
69	164-060	\$4.29	GASKET, lamp to body		2
70	803-037	\$0.69	RIVET, headlamp to body		8

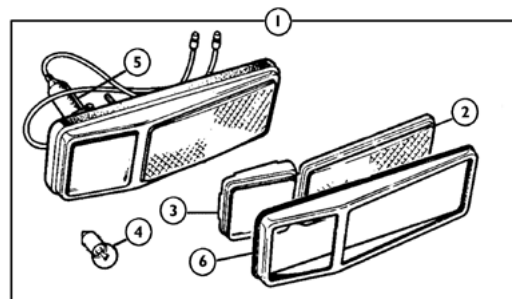
\*Not included in assembly.



## GT6 Front Side and Flasher Lamp, Mk3

19548

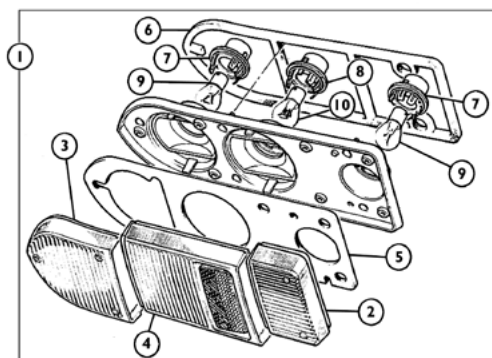
No.	Part#	Price (Each)	Description	Application	Qty Req.
20	570-145	NA	LAMP ASSEMBLY, side/flasher	1971-73 Mk3	2
21	570-150	NA	LENS, amber		2
	164-805	\$8.99	LENS, amber (2-piece replacement)		2
22	164-110	\$6.79	SEAL, lamp & seating		4
23	170-700	\$0.69	BULB		2
24	158-210	\$1.89	SCREW, lamp to body		4
25	164-780	\$15.99	RIM		2



## GT6 Front Side Marker Lamps, Mk3

19546

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	570-165	\$149.99	LAMP ASSEMBLY, front side marker, left	1971-73 Mk3	1
	570-170	\$149.99	LAMP ASSEMBLY, front side marker, right		1
2	570-180	\$18.99	REFLECTOR, amber		2
3	570-175	NA	LENS, amber		2
4	170-250	\$0.99	BULB		2
5	552-050	\$6.99	BULB HOLDER		2
6	164-145	NA	RIM		2
7	009-217	\$56.99	RUBBER GASKET SET		1



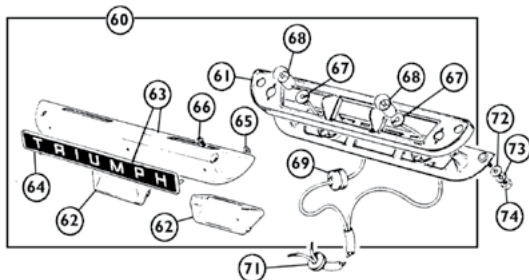
## GT6 Tail lamp, Mk3

19547

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	570-215	NA	LAMP ASSEMBLY, tail, left	1971-73 Mk3	1
	570-220	NA	LAMP ASSEMBLY, tail, right		1
2	570-225	\$13.99	LENS, reverse, clear		2
3	570-230	\$13.99	LENS, turn, amber		2
4	570-235	\$14.99	LENS, stop, red		2
5	570-236	\$3.99	GASKET, lens		2
6	570-237	\$2.49	GASKET, lamp		2
7	544-240	\$6.99	BULB HOLDER, turn & reverse		4
8	544-250	\$5.39	BULB HOLDER, stop		2
9	170-800	\$0.89	BULB, turn & reverse		4
10	170-700	\$0.69	BULB, stop		2



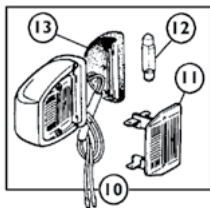
# GT6 Mk3 Lamps



## GT6 Rear License Lamp, Mk3 1971-72

19549

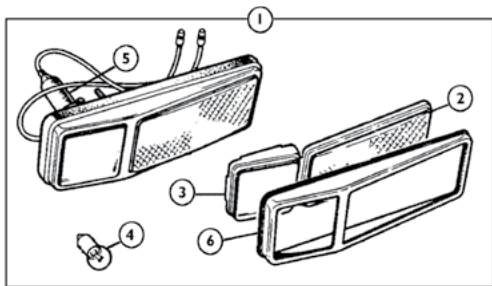
No.	Part#	Price (Each)	Description	Application	Qty Req.
60	544-540	\$199.99	LAMP ASSEMBLY, license plate	1971-72 Mk3	1
61	544-530	\$5.99	GASKET, cover to lamp		1
62	544-105	\$24.99	LENS, left		1
	544-115	\$24.99	LENS, right		1
63	544-116	\$38.99	COVER, chrome, no badge		1
64	601-550	\$74.99	BADGE		1
65	NA		FIX NUT, badge		3
66	159-335	\$0.99	SCREW, cover		2
67	552-070	\$2.19	CONTACT, bulb		2
68	170-300	\$0.69	BULB		2
69	NA		BOOT, rubber		2
70	NA		SHEATH, wire protector		1
71	565-050	\$1.29	GROMMET		1
72	315-275	NA	WASHER, plain		2
73	324-010	\$0.19	WASHER, locking		2
74	310-115	\$0.24	NUT		2



## GT6 Rear License Lamp, Mk3 1973

19552

No.	Part#	Price (Each)	Description	Application	Qty Req.
10	144-220	\$29.99	LAMP ASSEMBLY, license plate, chrome	1973 Mk3	2
11	158-915	\$4.49	LENS		2
12	170-010	\$0.49	BULB (stock type)		2
	LLB239LED	\$10.99	BULB, LED replacement		2
13	144-225	\$3.99	GROMMET, base		2



## GT6 Rear Side Marker Lamp, Mk3

19550

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	570-185	NA	LAMP ASSEMBLY, rear, side, left	1971-72 Mk3	1
	570-190	NA	LAMP ASSEMBLY, rear, side, right		1
	570-195	NA	LAMP ASSEMBLY, rear, side, left	1973 Mk3	1
	570-200	NA	LAMP ASSEMBLY, rear, side, right		1
2	164-150	\$11.99	REFLECTOR, red	1971-73 Mk3	2
3	164-140	NA	LENS, red		2
4	170-250	\$0.99	BULB		2
5	552-050	\$6.99	SOCKET, bulb		2
6	164-145	NA	RIM		2
7	009-217	\$56.99	RUBBER GASKET SET		1

## GT6 Ignition System

19551

No.	Part#	Price (Each)	Description	Application	Qty Req.
	172-010	\$39.99	WIRE SET, "Cobalt", black		1
	143-560	\$149.99	WIRE SET, "Magnecore", red w/black boots		1
	571-010	\$34.99	WIRE SET, complete, black		1
	143-220	\$34.99	IGNITION COIL, Lucas	1966-70 Mk1, 2	1
	143-221	\$27.99	IGNITION COIL, aftermarket		1
	143-201	\$44.99	SPORTS COIL, Intermotor brand	1971-73 Mk3	1
	143-230	\$34.99	IGNITION COIL		1
	117-264	\$44.99	SPORTS COIL, Intermotor brand		1
	152-130	\$3.69	SPARK PLUG, Champion		6
	052-627	NA	SPARK PLUG, NGK (standard type)		6
	115-332	\$4.79	SPARK PLUG, NGK (resistor type)		6
	868-015	\$29.99	DISTRIBUTOR CAP	Delco distributor	1
	154-130	\$7.49	ROTOR		1
	154-140	\$4.39	POINTS SET		1
	154-160	\$4.49	CONDENSOR		1

## GT6 Wiring Harnesses

19553

No.	Part#	Price (Each)	Description	Application	Qty Req.
	357-575	\$689.99	HARNESS	Mk1	1
	357-576	\$719.99	HARNESS (dual reverse lamps)	Mk2 1969-'70	1
	357-577	\$679.99	HARNESS (single reverse lamp)	Mk2 late 1970	1
	357-578	\$649.99	HARNESS	Mk3 1971-'72	1
	357-579	\$639.99	HARNESS	Mk3 1973	1

## GT6 Trunk lock

20213

No.	Part#	Price (Each)	Description	Application	Qty Req.
	722676	\$199.99	TRUNK LOCK		

## GT6 Cooling System

19526

	834-045	\$7.29	FAN BELT	Mk1 to (e)KD7905E	1
	011-173	\$6.99	FAN BELT	Mk1 from (e)KD7906E	1
	834-050	\$7.29	FAN BELT	1969-70 Mk2	1
	834-045	\$7.29	FAN BELT	1971-73 Mk3	1
	834-380	\$5.49	HOSE, radiator, upper	1966-73 Mk1-3	1
	834-390	\$9.99	HOSE, radiator, bypass		1
	834-385	\$23.99	HOSE, radiator, lower		1
	834-820	\$4.59	CAP, radiator, 7 lbs		1
	834-825	\$4.99	CAP, radiator, 13 lbs		1
	835-030	\$59.99	WATER PUMP		1
	697-085	\$0.59	GASKET, water pump		1
	434-189	\$7.99	THERMOSTAT, 180 degree		1
	292-101	\$1.79	GASKET, thermostat, "Klingersil"		1

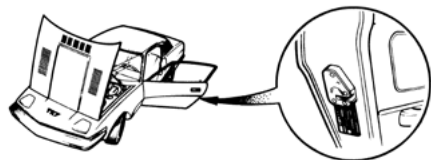
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### Production Data

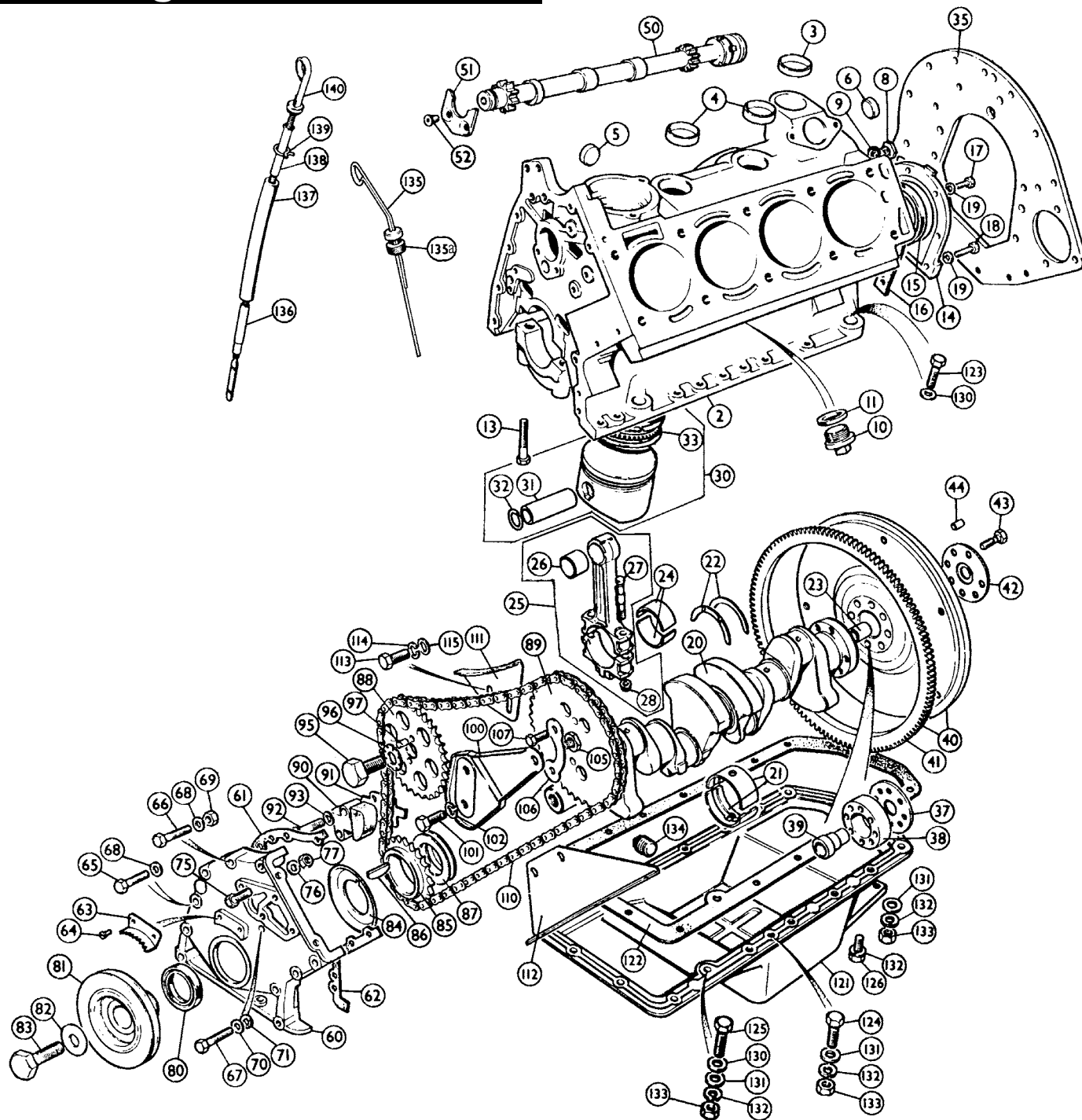
From 1975 through 1979 "Commission Numbers" were used, which consisted of a 3 letter prefix followed by the actual serial number, ending with a letter suffix. 1980 saw the introduction of the "Vehicle Identification Number" (V.I.N.), which began with an 8 character alpha-numeric prefix with the serial number following. These numbers are found on a plate attached to the driver's door, just below the latch. The following data is for U.S.A. cars only.

Model Year (not production date)	First car # of model year
1975	ACL 1U
1976	ACL 10001U
1977	ACW 07001U
1978	ACW 40001U
1979 (coupe)	TCW 100001U
1979 (convertible)	TCT 100001U
1980	(prefix*) 200001
1981	(prefix*) 402001

\* 16 different prefixes were used for U.S.A. cars alone, a typical one being TPVDJ8AT.



# TR7 Engine



## TR7 Engine

19554

No.	Part#	Price (Each)	Description	Application	Qty Req.
	071-003	\$39.99	HEAD GASKET SET	1975-'80 (carb)	1
	071-004	\$34.89	HEAD GASKET SET	1981 (fuel injection)	1
	071-005	NA	CONVERSION GASKET SET (lower engine)		1
2		NA	CYLINDER BLOCK		1
3	328-205	\$1.39	CORE PLUG, steel, oil pump aperture		1
	328-207	\$3.69	CORE PLUG, brass, oil pump aperture		1
4	328-235	\$1.09	CORE PLUG, steel, water chest		2
	328-236	\$3.99	CORE PLUG, steel, brass chest		2
5	319-015	\$1.39	CORE PLUG, steel, water chest, lower		1
	319-016	\$3.69	CORE PLUG, brass, water chest, lower		1
6		NA	CORE PLUG, rear face		1
8		NA	BLANKING PLUG, rear face, oil gallery		1
9	324-671	\$0.99	WASHER, fiber		1
10	328-445	\$11.99	DRAIN PLUG, water		1
11	324-671	\$0.99	WASHER, fiber		1
13		NA	BOLT, main bearing caps		10
14		NA	REAR OIL SEAL HOUSING, with seal		1

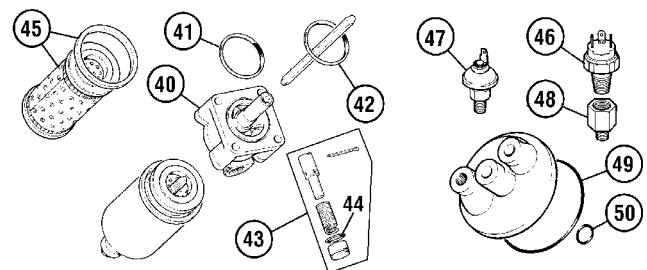
No.	Part#	Price (Each)	Description	Application	Qty Req.
15	071-043	\$7.99	REAR OIL SEAL		1
16		NA	GASKET, housing		1
17	322-170	\$0.49	SCREW, top 4 positions on housing		4
18	314-265	\$0.59	SCREW, lower 2 positions on housing		2
19	324-020	\$0.20	WASHER, locking		6
20		NA	CRANKSHAFT		1
21	071-025	\$49.99	MAIN BEARING SET, standard		1
	071-026	\$49.99	MAIN BEARING SET, .010"		1
	071-027	\$49.99	MAIN BEARING SET, .020"		1
	072-345	NA	MAIN BEARING SET, .030"		1
22	071-028	\$6.19	THRUST WASHER SET, standard		1
	072-270	NA	THRUST WASHER SET, .005"		1
23		NA	SPIGOT BUSH	to (e) CG8893 (4-speed)	1
	072-253	\$64.99	SPIGOT BUSH, roller type	from (e) CG8894	1
	330-510	\$4.29	SPIGOT BUSH, brass type	(5-speed)	1
		NA	SPIGOT BUSH	automatic gearbox	1

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No.	Part#	Price (Each)	Description	Application	Qty Req.
24	071-022	\$39.99	ROD BEARING SET, standard		1
	071-023	\$39.99	ROD BEARING SET, .010"		1
	071-024	\$39.99	ROD BEARING SET, .020"		1
	072-086	\$39.99	ROD BEARING SET, .030"		1
25	071-029	NA	CONNECTING ROD ASSEMBLY		4
26	071-030	\$3.49	BUSH, small end		4
27	071-031	NA	BOLT, connecting rod cap		8
28	EAC5541	\$3.49	NUT, connecting rod cap		8
30	071-018	\$89.99	PISTON, standard	} High compression 9.25:1 CR UK specification	4
	071-019	\$92.99	PISTON, .020"		4
	072-037	\$89.99	PISTON, .030"		4
	072-038	\$89.99	PISTON, .040"		4
31	072-035	NA	GUDGEON PIN		4
32		NA	CIRCLIP, gudgeon pin		8
33	071-020	\$109.99	PISTON RING SET, standard		1
	071-021	\$109.99	PISTON RING SET, .020"		1
	072-335	NA	PISTON RING SET, .030"		1
	072-340	\$69.99	PISTON RING SET, .040"		1
35		NA	BACKPLATE	manual cars	1
37		NA	SPACER		1
38		NA	DISTANCE PIECE	} automatic cars	1
39		NA	BUSH		1
40		NA	FLYWHEEL & RING GEAR	manual cars	1
		NA	DRIVE PLATE & RING GEAR	automatic cars	1
41	071-041	NA	RING GEAR	all	1
42		NA	LOCK TAB	manual cars	1
		NA	LOCK TAB	automatic cars	1
43		NA	BOLT, flywheel to crankshaft	manual cars	8
		NA	BOLT, drive plate attachment	automatic cars	1
44	325-340	\$1.59	DOWEL, flywheel to clutch cover	manual cars	3
50	071-097	NA	IDLER SHAFT (jackshaft)		1
51	072-014	NA	RETAINING PLATE, idler shaft		1
52		NA	SCREW, plate attachment		2
60		NA	FRONT COVER		1
61	071-009	\$1.69	GASKET, cover to RH side of block		1
62	071-008	\$1.69	GASKET, cover to LH side of block		1
63		NA	DEGREE INDICATOR, ignition timing		1
64	322-205	\$0.29	SCREW, self tapping		2
65		NA	BOLT, retaining front cover, 2 5/8"		2
		NA	BOLT, retaining front cover, 2 1/8"		6
66	322-005	\$2.39	BOLT, retaining front cover, 4"		1
67		NA	BOLT, retaining front cover, center, 2"		1
68	365-720	\$0.79	WASHER, plain		6
69	310-140	\$0.39	NUT		1
70	315-110	\$0.79	WASHER, plain, center bolt		1
71	324-680	\$0.29	WASHER, fiber, center bolt		1
75		NA	BOLT, timing cover to cylinder head		2
76	365-720	\$0.79	WASHER, plain		2
77	310-140	\$0.39	NUT		2
80	071-042	\$3.99	OIL SEAL, front		1
81	072-169	\$299.99	PULLEY, crankshaft	non-air conditioned cars	1
	072-168	NA	PULLEY, crankshaft	air conditioned cars	1
82		NA	WASHER		1
83	072-330	NA	BOLT, pulley	non-air conditioned cars	1
	072-234	NA	BOLT, pulley	air conditioned cars	1
84		NA	DEFLECTOR		1
85	071-035	\$18.99	SPROCKET, crankshaft		1
86	072-016	NA	KEY, crank to sprocket		1
87	837-025	\$3.49	SHIM, .004"	A/R	
	837-035	\$3.49	SHIM, .006"	A/R	
88	071-036	\$22.99	SPROCKET, idler shaft		1
89	071-034	\$23.99	SPROCKET, camshaft		1
90	071-038	\$13.99	TENSIONER ASSEMBLY		1
91		NA	BACKING PLATE		1
92	320-500	\$0.59	BOLT, tensioner attachment		2
93	324-020	\$0.20	WASHER, locking		2
95	072-023	NA	BOLT, sprocket attachment		1
96	072-024	NA	LOCK TAB		1
97	325-340	\$1.59	DOWEL, gear locating		1
100		NA	SUPPORT BRACKET		1
101	322-880	\$0.99	BOLT, support bracket securing		2
102	365-730	\$0.39	WASHER, locking		2
105		NA	SPACER, hexagonal, camshaft sprocket		1
106	072-030	\$14.89	LOCK TAB, camshaft sprocket		2

No.	Part#	Price (Each)	Description	Application	Qty Req.
107	322-170	\$0.49	BOLT, cam sprocket attachment		2
110	071-094	\$74.99	TIMING CHAIN, heavy duty upgrade	MORE INFO ONLINE	2
	071-037	\$8.49	TIMING CHAIN		1
111	072-022	\$6.59	GUIDE, timing chain, upper		1
112	071-093	\$7.99	GUIDE, timing chain, lower		1
113	322-880	\$0.99	SCREW, guide securing		4
114	365-730	\$0.39	WASHER, locking		4
115	365-720	\$0.79	WASHER, plain		4
121		NA	OIL PAN		1
122	071-010	\$7.99	GASKET, oil pan		1
123	322-425	\$1.19	BOLT, rear location, 1 5/8"		1
124	322-310	\$0.99	BOLT, front location, 1 1/4"		1
125	320-415	\$0.89	BOLT, front location, 1 1/2"		1
126	322-040	\$0.59	BOLT, sump to block, short		13
		NA	BOLT, sump to block, long		3
130	315-110	\$0.79	WASHER, plain, above block		2
131	315-110	\$0.79	WASHER, plain, below block		3
132	365-730	\$0.39	WASHER, locking		19
133	310-140	\$0.39	NUT		3
134	328-340	\$1.79	DRAIN PLUG, stock type		1
	328-356	\$7.99	DRAIN PLUG, magnetic	MORE INFO ONLINE	1
	328-341	\$46.99	DRAIN TAP	} (option)	1
135		NA	DIPSTICK		1
135a697-020		\$0.69	WASHER, felt	} to (e) CL28290	1
136	072-216	NA	LOWER EXTENSION, fitted to block		1
137	072-214	\$19.99	FLEXIBLE PIPE, dipstick retaining	} from (e) CL28291	1
138		NA	CONNECTOR, dipstick upper		1
139	589-230	\$1.89	CLIP, wire, pipe retaining	} from (e) CL28291 to Comm. No. 401630	1
140	071-099	NA	DIPSTICK		1
		NA	DIPSTICK	} from Comm. No. 401631	1
					1

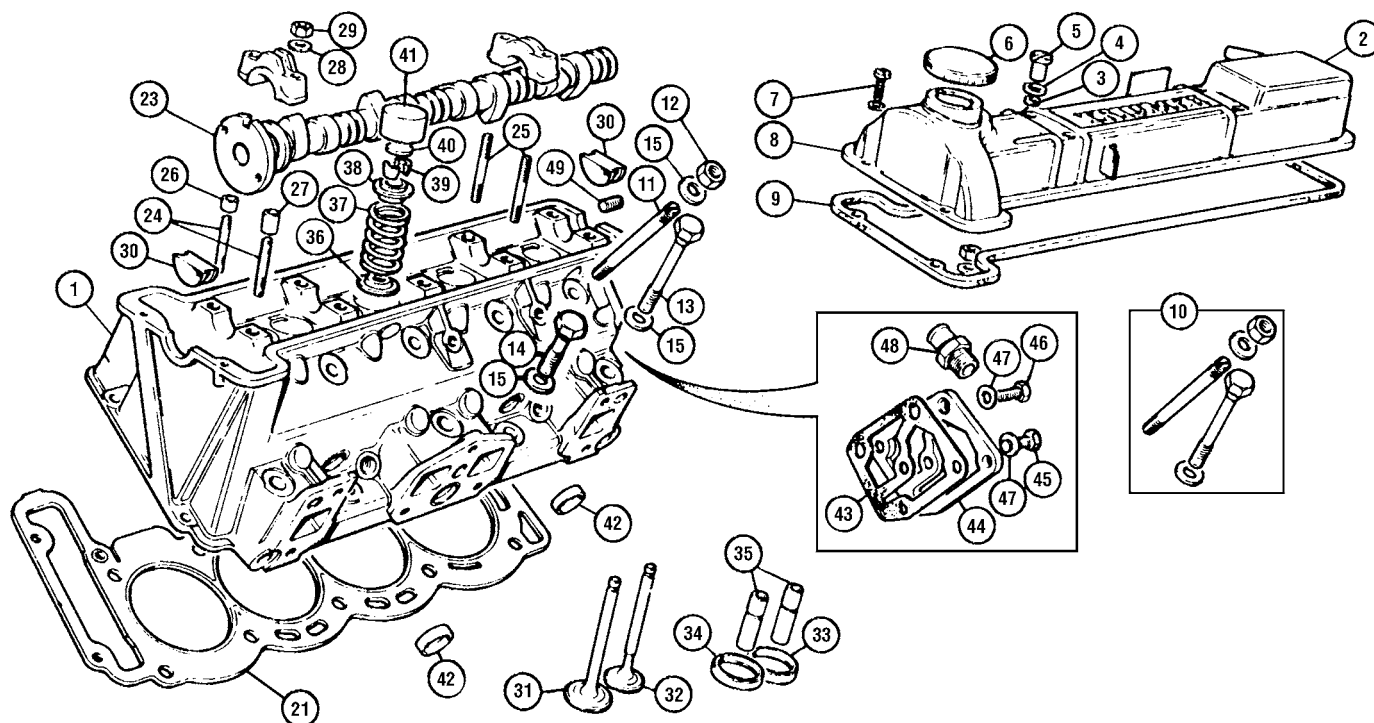


## TR7 Oil Pump & Filter

19555

No.	Part#	Price (Each)	Description	Application	Qty Req.
40	071-040	\$84.99	OIL PUMP ASSEMBLY		1
41	072-055	\$0.89	O-RING, pump body to cover		1
42	071-759	\$0.99	O-RING, oil pump to block		1
43	071-126	NA	VALVE, oil pressure relief		1
44	072-056	\$5.29	O-RING, oil pressure relief valve		1
45	950-020	NA	OIL FILTER, "Crosland" brand		1
	950-520	\$6.59	OIL FILTER, various manufacturers		1
46	760-200	\$9.99	SENDER, oil pressure	1975 - '78	1
	071-124	NA	SENDER, oil pressure	1979 on (CA only)	1
47	760-190	\$9.69	SENDER, oil pressure	1979 on (FED)	1
48	072-350	NA	ADAPTOR for 760-200		1
49	071-757	\$0.69	O-RING, large, oil transfer adaptor		1
50	071-758	\$0.39	O-RING, small, oil transfer adaptor		1

# TR7 Cylinder Head



## TR7 Cylinder Head

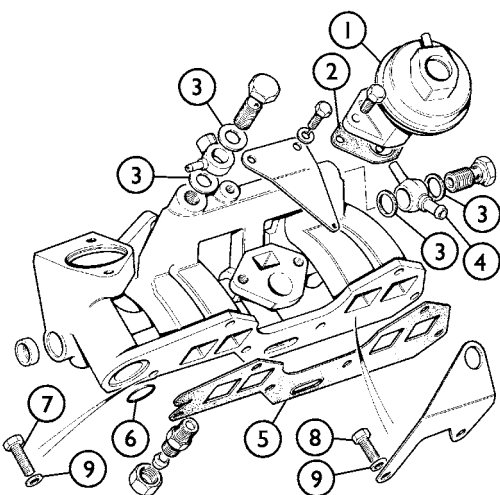
19556

No.	Part#	Price (Each)	Description	Application	Qty Req.
	071-003	\$39.99	HEAD GASKET SET	1975-'80 (carb)	1
	071-004	\$34.89	HEAD GASKET SET	1981 (fuel injection)	1
1	071-000	NA	CYLINDER HEAD, bare	carb models	1
	072-167	NA	CYLINDER HEAD, bare	fuel injected models	2
2		NA	CAMSHAFT COVER ASSEMBLY		1
3	071-092	\$0.89	SEAL, attachment screws		4
4	072-020	\$3.49	RETAINER, attachment screw		4
5	072-019	\$4.49	SCREW, cam cover attachment		4
6		NA	CAP, oil filler		1
7		NA	SCREW, cam cover front attachment		2
8	324-020	\$0.20	WASHER, locking		2
9	071-007	\$3.99	GASKET, camshaft cover (stock type)		1
	071-011	\$34.99	GASKET, camshaft cover, silicone		1
10	071-098	\$139.99	STUD & BOLT KIT, cylinder head (studs, bolts, nuts & washers)		1
11	071-096	\$19.99	STUD, cylinder head attachment		5
12	072-268	\$1.79	NUT, cylinder head attachment		5
13	072-265	NA	BOLT, cylinder head attachment, long		3
14	072-266	\$7.49	BOLT, cylinder head attachment, short		2
15	072-365	\$5.29	WASHER, hardened, head attachment		10
21	071-006	\$34.99	GASKET, cylinder head to block, standard thickness		1
	072-455	\$26.99	GASKET, cylinder head to block, thick (+ .020")		1
23	071-033	NA	CAMSHAFT, new		1
24		NA	STUD, camshaft retaining, short		6
25		NA	STUD, camshaft & cover retaining, long		4
26	072-025	NA	LOCATOR SLEEVE, short		5
27		NA	LOCATOR SLEEVE, long		5
28		NA	WASHER, plain, hardened		10
29	310-140	\$0.39	NUT		10
30	071-091	\$1.49	SEALING BLOCK, front & rear of head to cam cover (not included in head gasket sets)		2
31	071-013	\$6.99	INLET VALVE		4
32	071-012	\$8.99	EXHAUST VALVE		4
33		NA	SEAT, inlet valve		4
34		NA	SEAT, exhaust valve		4
35	071-015	\$4.59	VALVE GUIDE, inlet & exhaust		8
36		NA	LOWER SEAT, valve spring		8
37	071-017	\$17.99	VALVE SPRING SET		1
38		NA	SPRING CAP		8
39	831-530	\$1.99	VALVE COTTER		16
40	071-050	NA	VALVE ADJUSTING SHIM, .090"	A/R	
	071-051	NA	VALVE ADJUSTING SHIM, .091"	A/R	
	071-052	\$2.69	VALVE ADJUSTING SHIM, .092"	A/R	
	071-053	\$2.69	VALVE ADJUSTING SHIM, .093"	A/R	
	071-054	\$3.99	VALVE ADJUSTING SHIM, .094"	A/R	
	071-055	\$2.69	VALVE ADJUSTING SHIM, .095"	A/R	

No.	Part#	Price (Each)	Description	Application	Qty Req.
	071-056	\$6.99	VALVE ADJUSTING SHIM, .096"	A/R	
	071-057	\$2.69	VALVE ADJUSTING SHIM, .097"	A/R	
	071-058	\$2.69	VALVE ADJUSTING SHIM, .098"	A/R	
	071-059	\$6.99	VALVE ADJUSTING SHIM, .099"	A/R	
	071-060	\$2.69	VALVE ADJUSTING SHIM, .100"	A/R	
	071-061	\$2.69	VALVE ADJUSTING SHIM, .101"	A/R	
	071-062	NA	VALVE ADJUSTING SHIM, .102"	A/R	
	071-063	\$2.69	VALVE ADJUSTING SHIM, .103"	A/R	
	071-064	\$2.69	VALVE ADJUSTING SHIM, .104"	A/R	
	071-065	NA	VALVE ADJUSTING SHIM, .105"	A/R	
	071-066	NA	VALVE ADJUSTING SHIM, .106"	A/R	
	071-067	\$2.69	VALVE ADJUSTING SHIM, .107"	A/R	
	071-068	NA	VALVE ADJUSTING SHIM, .108"	A/R	
	071-069	\$2.69	VALVE ADJUSTING SHIM, .109"	A/R	
	071-070	\$3.99	VALVE ADJUSTING SHIM, .110"	A/R	
	071-071	NA	VALVE ADJUSTING SHIM, .111"	A/R	
	071-072	\$6.99	VALVE ADJUSTING SHIM, .112"	A/R	
	071-073	\$2.69	VALVE ADJUSTING SHIM, .113"	A/R	
	071-074	\$2.69	VALVE ADJUSTING SHIM, .114"	A/R	
	071-075	NA	VALVE ADJUSTING SHIM, .115"	A/R	
	071-076	\$2.69	VALVE ADJUSTING SHIM, .116"	A/R	
	071-077	NA	VALVE ADJUSTING SHIM, .117"	A/R	
	071-078	\$2.69	VALVE ADJUSTING SHIM, .118"	A/R	
	071-079	\$2.69	VALVE ADJUSTING SHIM, .119"	A/R	
	071-080	\$2.69	VALVE ADJUSTING SHIM, .120"	A/R	
	071-081	\$2.69	VALVE ADJUSTING SHIM, .121"	A/R	
	071-082	\$2.69	VALVE ADJUSTING SHIM, .122"	A/R	
	071-083	\$2.69	VALVE ADJUSTING SHIM, .123"	A/R	
	071-084	\$2.69	VALVE ADJUSTING SHIM, .124"	A/R	
	071-085	\$2.69	VALVE ADJUSTING SHIM, .125"	A/R	
	071-086	\$2.69	VALVE ADJUSTING SHIM, .126"	A/R	
	071-087	\$2.69	VALVE ADJUSTING SHIM, .127"	A/R	
	071-088	\$2.69	VALVE ADJUSTING SHIM, .128"	A/R	
	071-089	\$2.69	VALVE ADJUSTING SHIM, .129"	A/R	
	071-090	\$2.69	VALVE ADJUSTING SHIM, .130"	A/R	
41	071-039	\$8.39	CAM FOLLOWER		8
42	072-360	NA	CORE PLUG, bucket type		2
43	072-203	NA	GASKET, rear cover plate		1
44		NA	COVER PLATE, rear of cylinder head, single water outlet		1
45	322-870	\$0.89	SCREW, short		1
46	320-405	\$0.39	SCREW, long		4
47	365-720	\$0.79	WASHER, plain		5
48		NA	ADAPTOR, heater pipe		1
49		NA	PLUG, oil gallery, rear of head	to (e)CG25000	1
		NA	PLUG, oil gallery, rear of head	from (e) CG25001 on	1

**WARNING:** Cancer and Reproductive Harm. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

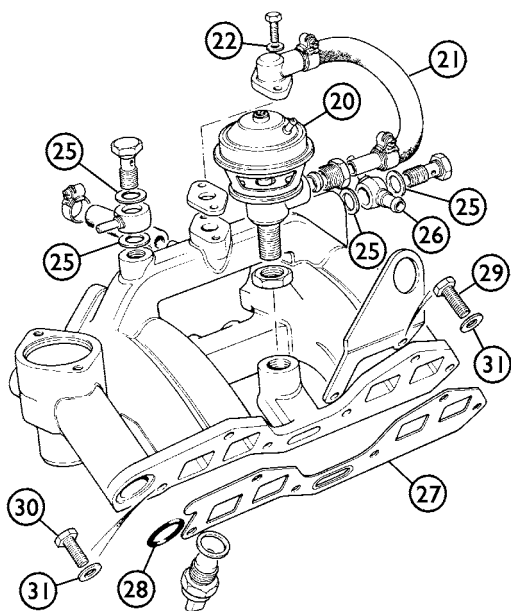
# Manifolds / Engine Mounts



**TR7 Intake Manifold, 1975-'76**

19557

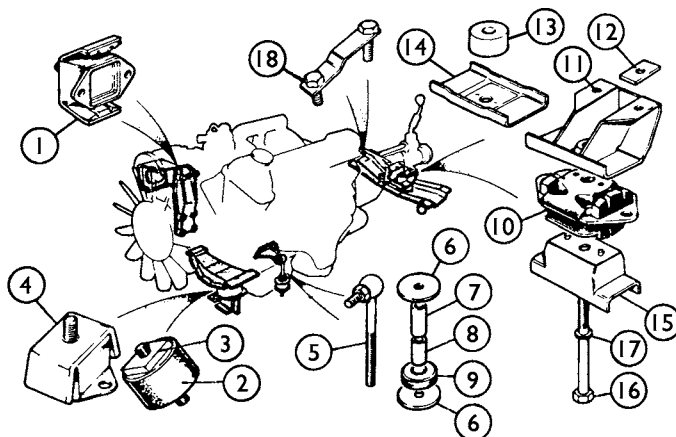
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	379-590	NA	EGR VALVE	FED 1975-'76	1
	379-595	NA	EGR VALVE	CA 1975-'76	1
2	072-246	\$0.29	GASKET, EGR valve		1
3	370-650	\$0.39	WASHER		4
4	865-060	NA	BANJO FITTING		1
5	071-113	\$3.19	GASKET, manifold to head		1
6	071-111	\$2.29	"O" RING		1
7	320-505	\$0.49	BOLT		4
8	322-035	\$1.19	BOLT		2
9	365-720	\$0.79	WASHER		6



**TR7 Intake Manifold, 1977-'80 (not fuel injection)**

19559

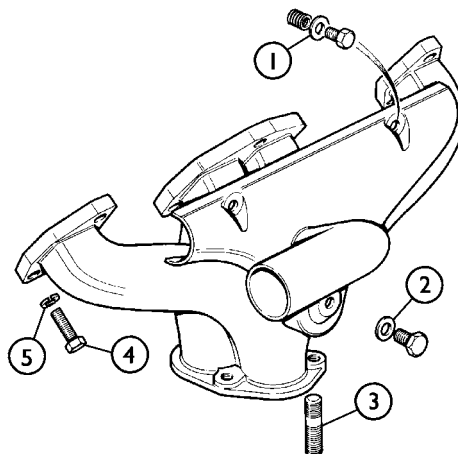
No.	Part#	Price (Each)	Description	Application	Qty Req.
20	379-365	NA	EGR VALVE (replacement)		1
21	072-249	NA	PIPE ASS'Y., EGR		1
22	324-590	\$0.19	WASHER		2
25	370-650	\$0.39	WASHER		4
26	865-060	NA	BANJO FITTING		1
27	071-113	\$3.19	GASKET, manifold to head		1
28	071-111	\$2.29	"O" RING		1
29	322-035	\$1.19	BOLT		2
30	320-505	\$0.49	BOLT		4
31	365-720	\$0.79	WASHER		6



**TR7 Engine Mounts**

19558

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	071-045	\$11.59	FRONT ENGINE MOUNT, RH (upper)	all	1
2	071-044	\$12.99	FRONT ENGINE MOUNT, LH (lower)	to (e) CL20326 (thru 1976)	1
3	NA	NA	PACKING PIECE		1
4	071-045	\$11.59	FRONT ENGINE MOUNT, LH (lower)	from (e) CL20327	1
5	NA	NA	ENGINE STEADY LINK		1
6	NA	NA	WASHER, plain	to (e) CL20326 (thru 1976)	2
7	NA	NA	TUBE, spacing		1
8	NA	NA	TUBE, spacing		1
9	NA	NA	RUBBER MOUNT		2
10	071-046	\$21.29	GEARBOX MOUNT	TR7	1
	072-760	\$75.99	GEARBOX MOUNT	TR8	1
11	NA	NA	BRACKET, gearbox to mount	4 speed	1
	NA	NA	BRACKET, gearbox to mount	automatic	1
12	NA	NA	SPACER	4 speed & automatic	2
13	NA	NA	SPACER	5 speed	1
14	NA	NA	RESTRICTOR PLATE, upper		1
15	072-183	NA	RESTRICTOR PLATE, lower		1
16	NA	NA	BOLT, gearbox mounting	4 speed & automatic	1
	NA	NA	BOLT, gearbox mounting	5 speed	1
17	NA	NA	WASHER, locking		1
18	NA	NA	STUD PLATE, crossmember attaching		2



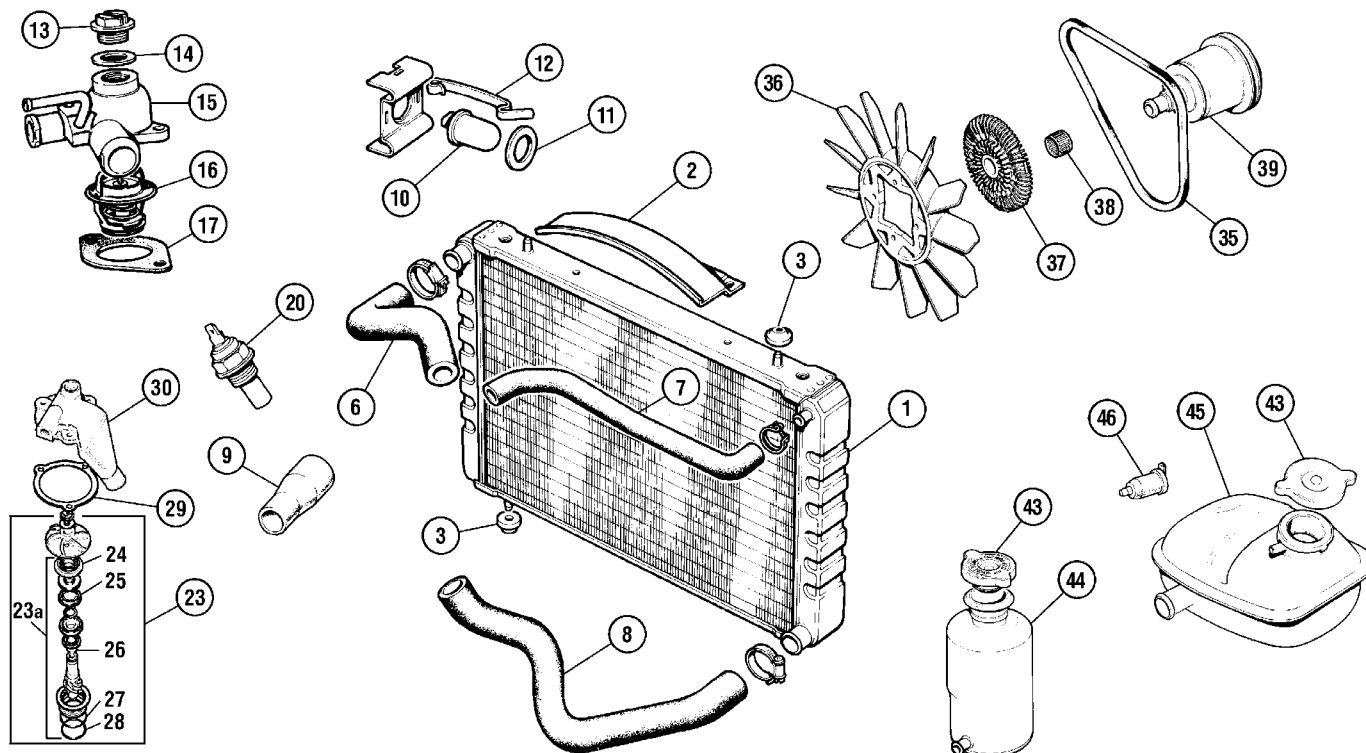
**TR7 Exhaust Manifold**

19560

No.	Part#	Price (Each)	Description	Application	Qty Req.
	072-100	\$4.49	GASKET, center, manifold to head	1981 FI engines	1
	072-101	\$3.49	GASKET, outer, manifold to head		2
1	365-720	\$0.79	WASHER		3
2	324-675	\$1.49	WASHER, copper		1
3	NA	NA	STUD		3
4	322-335	\$0.79	BOLT		7
5	324-865	\$0.19	LOCKWASHER		7




# TR7 Cooling



## TR7 Cooling

19561

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	071-235	NA	RADIATOR	thru VIN #200000	1
	071-243	NA	RADIATOR	VIN #200001 on	1
2	072-157	NA	FAN GUARD, radiator		1
3	680-115	\$6.79	MOUNTING RUBBER, radiator		4
6	071-200	\$8.99	HOSE, top, L/H	} 1975 - '79	1
7	071-204	\$6.99	HOSE, top, R/H		1
	071-202	\$4.99	HOSE, top, L/H		1
	071-206	\$25.99	HOSE, top, R/H		1
	071-210	\$12.99	HOSE, top, R/H		1
8	071-212	\$32.99	HOSE, bottom	1980 - '81 (carb.)	1
				1980 - '81 (inj.)	1
9	071-213	\$19.99	HOSE, pump to heater pipes		1
	072-211	NA	HOSE, pipe to heater	1975-'76	1
10	542-215	\$37.99	THERMOSTATIC FAN SWITCH		1
11	542-205	\$1.99	BUSH, thermo. fan switch		1
12	072-085	NA	SPRING CLIP, thermo. fan switch		2
13	459-760	\$7.69	PLUG, brass	(alt. to 328-480)	1
	328-480	NA	PLUG, plastic	(alt. to 459-760)	1
14	328-485	NA	WASHER, plug		1
	328-486	\$0.69	O-RING (to replace washer)		1
15	072-242	NA	THERMOSTAT HOUSING	1975-'78	1
	072-243	NA	THERMOSTAT HOUSING	1979 on	1
16	071-226	\$11.99	THERMOSTAT, 180° (normal)	} 1975 to CL1467E	1
	071-230	\$13.99	THERMOSTAT, 190° (high)		1
	071-232	\$10.69	THERMOSTAT, 165° (low)		1
	071-230	\$13.99	THERMOSTAT, 190° (normal)	} mid 1975-'81	1
	071-226	\$11.99	THERMOSTAT, 180° (low)		1
17	292-101	\$1.79	GASKET, thermostat, "Klingersil"	 MORE INFO ONLINE	1
20	071-241	\$8.99	SENDER, temperature		1
23	071-216	\$549.99	WATER PUMP (6 vanes)	1975 - '76 (carb.)	1
	071-220	\$549.99	WATER PUMP (12 vanes)	1977 - '81 (injection)	1
23a	071-228	\$51.99	REPAIR KIT, water pump		1
		NA	BEARING		1
24	072-026	\$22.99	SEAL, upper		1
25	071-219	NA	SEAL, lower		1
26	071-225	NA	O-RING, gear		1
27	071-218	\$0.49	O-RING, upper		1
28	071-217	\$0.59	O-RING, lower		1
29	071-222	\$1.09	GASKET, water pump, .010"	A/R	
	071-223	\$2.99	GASKET, water pump, .020"	A/R	
	071-224	\$2.89	GASKET, water pump, .030"	A/R	
30	072-121	NA	COVER, water pump	1975-'76 (carb.)	1
		NA	COVER, water pump	1977-'81 (injection)	1
35	460-990	\$6.49	FAN BELT		1
	071-244	\$5.99	AIR PUMP BELT	carb. engines only	1
	072-152	\$9.99	COMPRESSOR BELT	air cond.	1

No.	Part#	Price (Each)	Description	Application	Qty Req.
36	071-237	NA	FAN BLADE		1
37	071-238	\$219.99	FAN CLUTCH		1
38	071-239	\$8.99	TOLERANCE RING, fan clutch		1
Must be replaced every time the fan clutch is removed and replaced.					
39	072-180	NA	IDLER PULLEY	single groove	1
	072-370	NA	IDLER PULLEY	double groove	1
43	459-695	\$4.99	CAP, overflow bottle/expansion tank		1
44	072-151	NA	OVERFLOW BOTTLE	1975-'78	1
45	072-128	NA	EXPANSION TANK	'79 to VIN200001	1
	072-129	NA	EXPANSION TANK	from VIN200002	1
46	072-088	NA	COOLANT PROBE	} 1980-'81	1
	C43221	\$3.89	BUSH, coolant probe		1

## Water Wetter



In industry, wetting agents are used to improve the "bonding" between liquid and solid surfaces, thus helping the liquid to better perform its function. In the case of automotive cooling systems, better contact between coolant and cooling system metal surfaces translates to improved heat transfer. Red Line has developed WaterWetter specifically for auto cooling systems. While we were a little skeptical at first, everyone within the company who has tried this product has reported cooler running temperatures. In some cases as much as 15°. Please note: Your engine's minimum running temperature is controlled by the thermostat, WaterWetter will not make your engine run below this temperature.

220-115 \$24.99



## Hayden 10" Electric Fan

Your stock fan provides the least amount of air flow when needed most—usually

while idling in slow traffic. Electric fans provide efficient cooling when needed, and faster warm-up when not. Hayden electric cooling fans incorporate a cleverly designed mounting system which can be configured to fit any vehicle, and may be set up in either "pusher" (in front of the radiator), or "puller" (behind the radiator) configuration. It's thermostatic control turns the fan on at 185 degrees, and off at 170 degrees. Supplied complete with thermostatic control and instructions.

231-678 \$164.99

## TR7 Exhaust

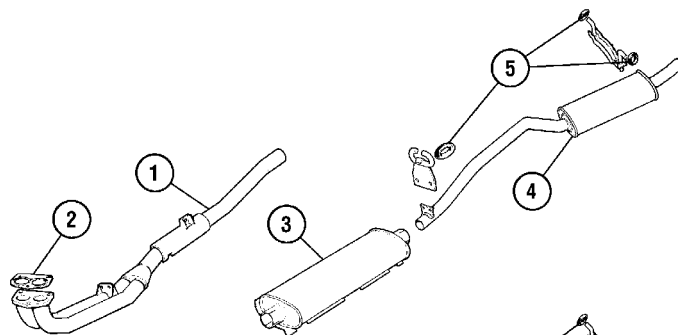
19564

No.	Part#	Price (Each)	Description	Application	Qty Req.
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### 1975 - '76 Non-Catalyst Exhaust System (except California)

ACL-series commission numbers

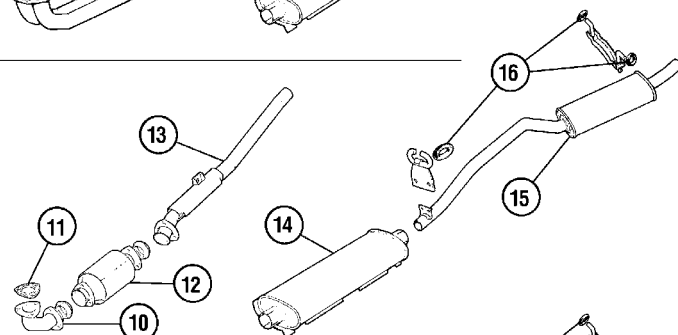
1	071-600	NA	EXHAUST PIPE, front		1
2	071-601	\$1.79	GASKET, exhaust flange		1
	072-213	\$0.89	NUT, front pipe to manifold		3
3	071-602	\$164.99	MUFFLER, front		1
4	071-603	NA	MUFFLER & PIPE, rear		1
5	071-604	\$0.89	RUBBER MOUNTING, tailpipe & muffler		4



### 1975 - '76 Catalyst Exhaust System (California only)

ACL-series commission numbers

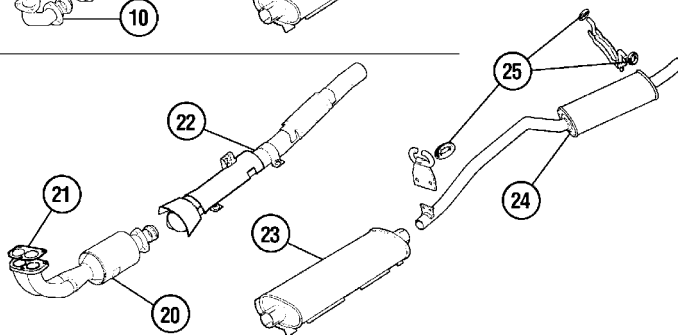
10	NA	FRONT PIPE		1
11	071-606	\$5.49	GASKET, exhaust flange	1
12	071-605	NA	CATALYST	1
13	071-607	NA	PIPE, intermediate	1
14	071-608	NA	MUFFLER, front	1
15	071-603	NA	MUFFLER & PIPE, rear	1
16	071-604	\$0.89	RUBBER MOUNTING, tailpipe & muffler	4



### 1977 - early '80 Exhaust System (except California)

ACW, TCW & TCT comm. #s thru VIN 202092

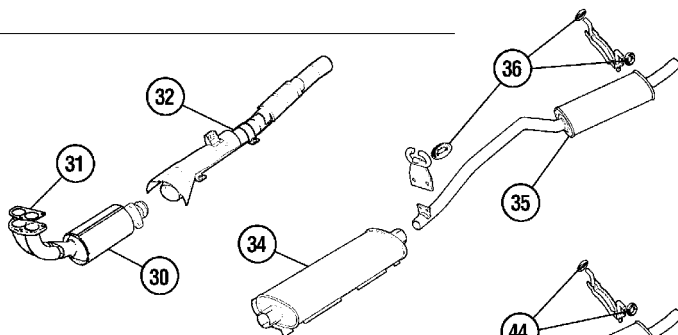
20	071-609	NA	CATALYST & FRONT PIPE, auto trans, manual to 110000	1
	071-611	NA	CATALYST & FRONT PIPE, manual from 110001	1
21	071-601	\$1.79	GASKET, exhaust flange	1
	072-213	\$0.89	NUT, front pipe to manifold	3
22	071-607	NA	PIPE, intermediate, auto trans, manual to 110000	1
	071-613	NA	PIPE, intermediate, manual from 110001	1
23	071-608	NA	MUFFLER, front	1
24	071-610	NA	MUFFLER & PIPE, rear	1
25	071-604	\$0.89	RUBBER MOUNTING, tailpipe & muffler	4



### 1977 - early '80 Exhaust System (California only)

ACW, TCW & TCT comm. #s thru VIN 202092

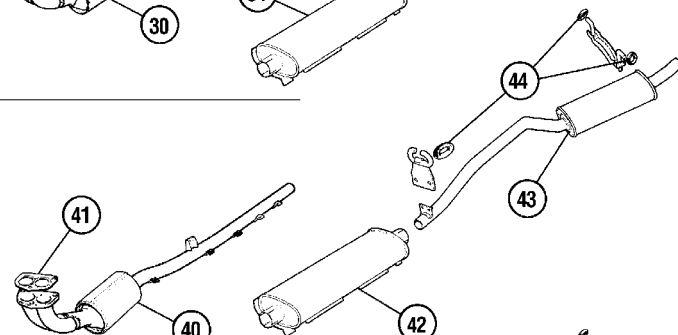
30	071-611	NA	CATALYST & FRONT PIPE	1
31	071-601	\$1.79	GASKET, exhaust flange	1
	072-213	\$0.89	NUT, front pipe to manifold	3
32	071-613	NA	PIPE, intermediate	1
34	071-608	NA	MUFFLER, front	1
35	071-610	NA	MUFFLER & PIPE, rear	1
36	071-604	\$0.89	RUBBER MOUNTING, tailpipe & muffler	4



### 1980 - '81 Exhaust System (except California)

from VIN 202093 on

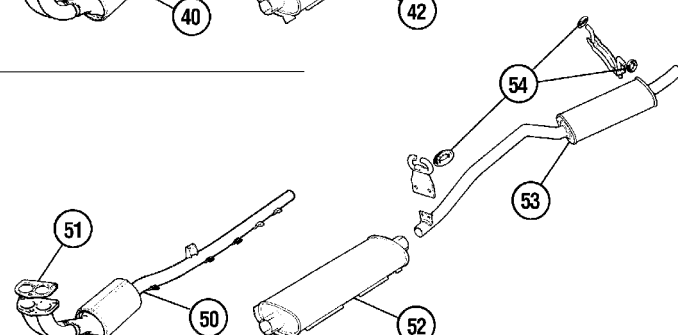
40	071-612	NA	CATALYST & PIPE ASS'Y. to VIN 401000	1
		NA	CATALYST & PIPE ASS'Y. from VIN 401001	1
41	071-601	\$1.79	GASKET, exhaust flange	1
	072-213	\$0.89	NUT, front pipe to manifold	3
42	071-608	NA	MUFFLER, front	1
43	071-610	NA	MUFFLER & PIPE, rear	1
44	071-604	\$0.89	RUBBER MOUNTING, tailpipe & muffler	4



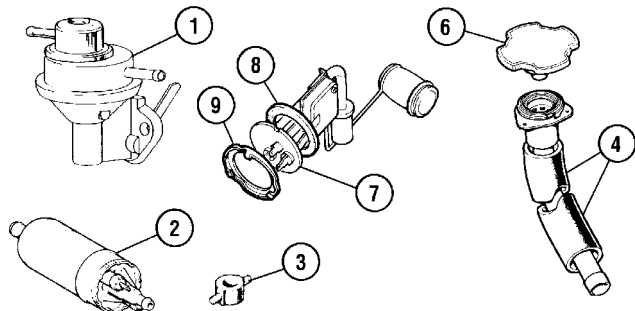
### 1980 - '81 Exhaust System (California only)

from VIN 202093 on

50	071-614	NA	CATALYST & PIPE ASS'Y. to VIN 401000	1
		NA	CATALYST & PIPE ASS'Y. from VIN 401001	1
51	071-601	\$1.79	GASKET, exhaust flange	1
	072-213	\$0.89	NUT, front pipe to manifold	3
52	071-608	NA	MUFFLER, front	1
53	071-610	NA	MUFFLER & PIPE, rear	1
54	071-604	\$0.89	RUBBER MOUNTING, tailpipe & muffler	4



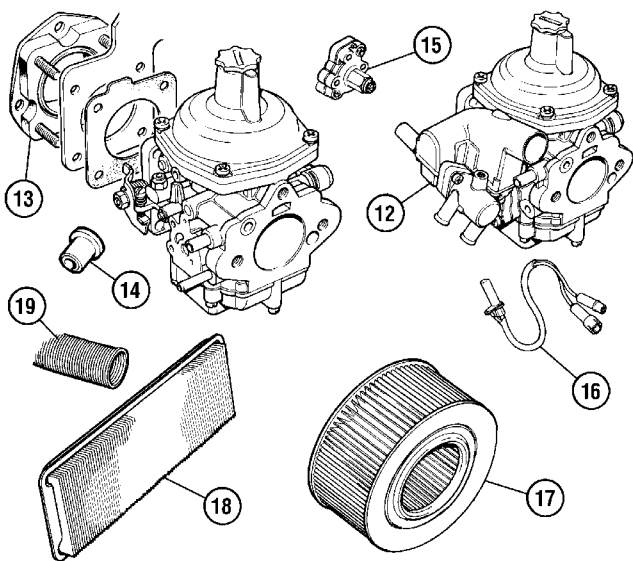
# TR7 Fuel / Emission Control




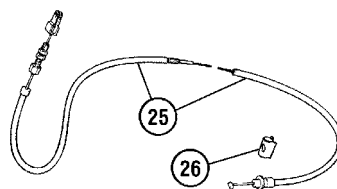
## TR7 Fuel System

19565

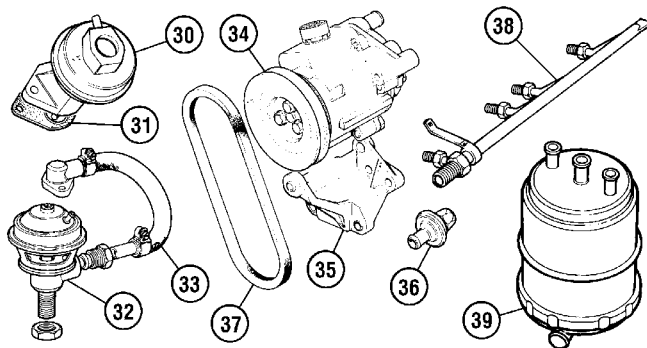
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	071-120	\$119.99	FUEL PUMP, (does not use spacer)	carb. to mid '77	1
	071-121	\$89.99	FUEL PUMP, (used with spacer)	carb. mid '77 on	1
	072-054	NA	REPAIR KIT, original. fuel pumps	carb.	1
	377-415	\$15.99	SPACER (use with pump 071-121)	carb. mid '77 on	1
2	377-325	\$176.99	FUEL PUMP, electrical	} fuel injection	1
3	072-263	NA	MOUNTING RUBBER, fuel pump		4
4	072-159	NA	HOSE, filler pipe	} 1975-'76	1
6	071-932	NA	CAP, fuel filler (large)		1
	071-966	\$3.99	SEAL, fuel cap		1
	071-924	NA	CAP, fuel filler (small)		1
7	071-794	NA	SENDING UNIT, fuel tank	1975 - '76	1
	071-795	\$94.99	SENDING UNIT, fuel tank	1977 to (c)30001, carb.	1
	071-796	NA	SENDING UNIT, fuel tank	1977 from (c)30001, F.I.	1
	071-795	\$94.99	SENDING UNIT, fuel tank	1978 - '81, carb.	1
8	293-410	\$3.99	SEALING RING		1
9	360-665	\$1.49	LOCKING RING		1



	366-250	\$79.99	REBUILD KIT, carburetor			1/2
Note: Rebuild kit includes all gaskets, needle & seat, and diaphragm for one carburetor.						
	365-506	\$15.79	FLOAT, ethanol-proof "Nitrophyl"		MORE INFO ONLINE	1/2
	365-505	\$65.99	FLOAT, stock type			1/2
	366-340	\$14.49	JET			1/2
	072-078	NA	THROTTLE SHAFT, rear	}	1977 - on	1
	072-079	NA	THROTTLE SHAFT, front			1
12	072-460	NA	CHOKE ASS'Y., front carb			1
13	071-107	\$36.99	RUBBER MOUNT, carb.			1/2
14	379-740	NA	ADAPTOR, cannister purge system			2
15		NA	BY-PASS VALVE	}	FED '75-'76	2
	365-745	\$15.29	DIAPHRAGM KIT, bypass valve			2
16	072-077	NA	CARB. HEATER, electric			1
17	950-220	NA	FILTER, air, "Crosland" brand	}	1977 - on	1
	950-720	NA	FILTER, air, aftermarket			1
18	950-250	NA	FILTER, air, "Crosland" brand	}	1975 - '78 (CA)	1
	EAC4954	\$26.99	FILTER, air, aftermarket			1
19	072-141	NA	HOSE, air filter			1
					except CA '75-'76	1



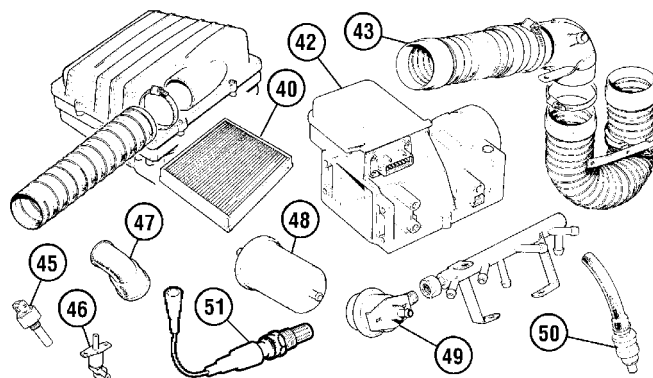
25	071-128	NA	ACCELERATOR CABLE	{ 1975 - mid '76 (CA-1 carb.; FED-2 carb.)	1
	071-129	\$34.99	ACCELERATOR CABLE		1
	071-130	\$34.99	ACCELERATOR CABLE	1976-'77 (CA-1 carb.)	1
	071-130	\$34.99	ACCELERATOR CABLE	mid '76 on (FED-2 carb.)	1
		NA	ACCELERATOR CABLE	1978 on (CA only, carb)	1
		NA	ACCELERATOR CABLE	fuel injection	1
26	072-029	\$1.99	RETAINING CLIP, accelerator cable		1
mid '76 change was at (c)ACL2074 (USA w/air cond.), ACL22079 (USA w/heater)					



## TR7 Emission Control

19566

30	379-590	NA	EGR VALVE	FED (1975 - '76)	1
	379-595	NA	EGR VALVE	CA (1975 - '76)	1
31	072-246	\$0.29	GASKET, EGR valve	1975-'76	1
32	379-365	NA	EGR VALVE (replacement)	1977-on	11
33	072-249	NA	PIPE ASSY., EGR valve	1977-on	1
34		NA	PULLEY, air pump		1
35	072-204	NA	BRACKET, air pump mounting		1
36	379-470	NA	CHECK VALVE, orig. mfr.		1
	367-000	\$19.99	CHECK VALVE, aftermarket		1
37	071-244	\$5.99	BELT, air pump		1
38	072-143	NA	MANIFOLD, air injection		1
39	367-100	\$74.99	ADSORPTION CANISTER		1/2



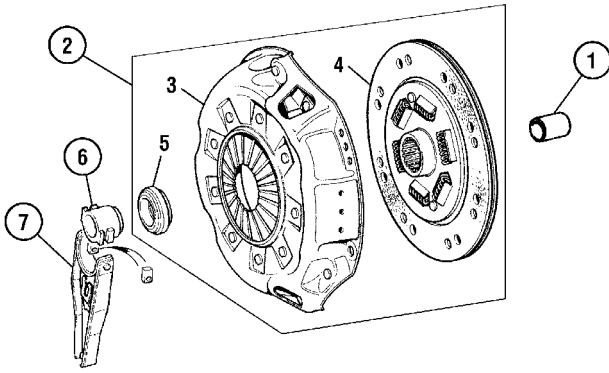
## TR7 Fuel Injection

19567

40	071-110	NA	FILTER, air		1
42	072-500	NA	AIR FLOW METER	to VIN 401630	1
	072-510	NA	AIR FLOW METER	from VIN 401631	1
43	072-164	NA	HOSE, meter to elbow		1
45	072-515	NA	THERMO TIME SWITCH		1
46	072-262	NA	INJECTOR, cold start		1
47	072-244	NA	HOSE, manifold to air box		4
48	950-100	NA	FILTER, fuel, "Crosland" brand		1
	950-600	NA	FILTER, fuel, various manufacturers		1
49	072-520	NA	PRESSURE REGULATOR VALVE		1
50	072-269	NA	INJECTOR ASSY.		4
51	072-375	NA	LAMBDA SENSOR		1



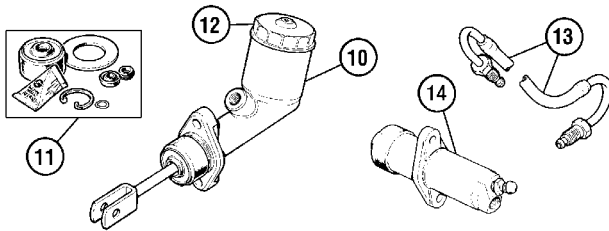
# TR7 Clutch & Brakes



## TR7 Clutch

19568

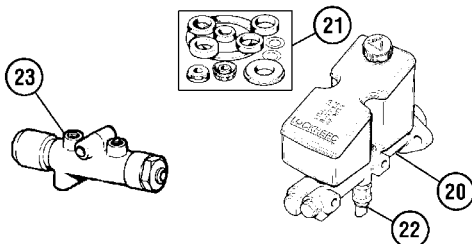
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	072-253	\$64.99	PILOT BUSH, roller type		1
	330-510	\$4.29	PILOT BUSH, brass type		1
2	071-340	\$199.99	CLUTCH KIT, AP brand	4-speed	1
3	071-300	\$114.99	PRESSURE PLATE, AP brand		1
4	071-302	\$88.99	CLUTCH DISC, AP brand		1
5	071-305	\$32.99	RELEASE BEARING	5-speed	1
2	071-345	\$199.99	CLUTCH KIT, AP brand		1
4	071-304	\$99.99	CLUTCH DISC, AP brand		1
5	071-305	\$32.99	RELEASE BEARING	for cars prior to 1979, fit as a set	1
6	072-097	NA	SLEEVE, release bearing		1
7	071-341	\$79.99	LEVER, release bearing		1
	387-270	\$3.99	CLUTCH ALIGNMENT TOOL		1



## TR7 Clutch Hydraulics

19570

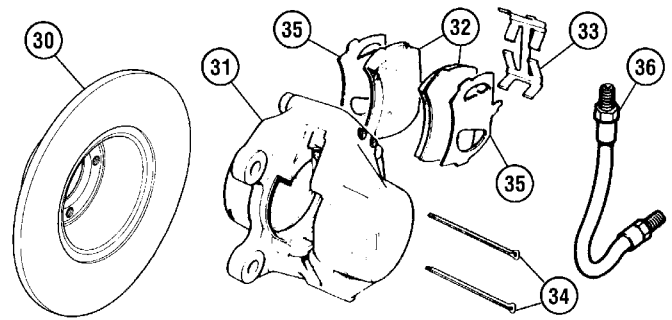
10	071-307	\$37.99	MASTER CYLINDER, clutch, aftermarket (cap not included)	1
11	180-990	\$9.29	REPAIR KIT (original master cylinders only)	1
12	180-310	\$6.39	CAP (with seal)	1
	582-500	\$1.69	SEAL for cap	1
13	071-316	\$94.99	FLEX HOSE	1
14	071-313	\$59.99	SLAVE CYLINDER, aftermarket, with pushrod	1
	071-314	\$4.99	REPAIR KIT	1
	072-181	NA	CLIP, push rod to lever	1



## TR7 Brake Hydraulics

19572

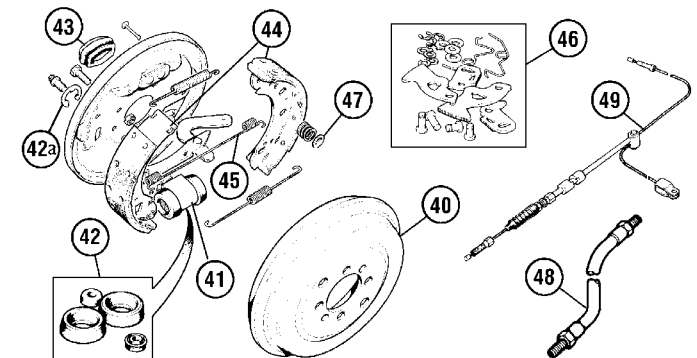
20	071-500	\$299.99	MASTER CYLINDER ASSEMBLY	TR7, TR8	1
21	180-785	\$44.99	REPAIR KIT		1
	180-786	\$19.99	REPAIR KIT, aftermarket		1
	180-789	\$2.39	SEAL, master cylinder to servo		1
22	181-955	\$8.99	SWITCH, brake warning	TR7	1
23	071-503	NA	VALVE, pressure reducing		1



## TR7 Front Brakes

19569

No.	Part#	Price (Each)	Description	Application	Qty Req.
30	071-541	\$22.99	ROTOR, aftermarket		2
31	071-510	NA	FRONT CALIPER ASSEMBLY, L/H		1
	071-512	NA	FRONT CALIPER ASSEMBLY, R/H		1
	182-840	\$9.99	REPAIR KIT (for 2 calipers)		1
	182-810	\$9.99	PISTON, caliper, stock type		4
	181-926	\$20.99	PISTON, stainless steel		4
32	585-605	\$144.99	PAD SET, "Hawk"	see color section at front of this catalog for details	1
	585-625	\$76.99	PADSET, "Greenstuff"		1
	071-539	\$23.99	PAD SET, Classic Gold, semi-metallic		1
	071-533	\$36.99	PAD SET, Classic Gold, ceramic		1
33	181-965	\$2.29	RETAINER, brake pad		2
34	325-430	\$0.49	SPLIT PIN		4
35	181-935	\$2.39	SHIM, anti-squeal		4
36	071-530	\$21.99	BRAKE HOSE, front, TRW brand		2
	071-531	\$16.99	BRAKE HOSE, front, aftermarket		2
	071-529	\$11.99	BRAKE HOSE, front, Cobalt		2



## TR7 Rear Brakes

19571

40	072-390	NA	BRAKE DRUM	see "A" below	2
	072-118	NA	BRAKE DRUM	see "B" below	2
41	071-516	\$19.99	WHEEL CYLINDER	see "A" below	2
	071-522	\$20.99	WHEEL CYLINDER	see "B" below	2
42	180-405	\$6.79	REPAIR KIT	see "A" below	2
	071-526	\$5.99	REPAIR KIT	see "B" below	2
42a	326-720	\$1.19	CLIP, cylinder retaining		2
43	181-760	\$1.39	BOOT, handbrake lever		2
44	071-542	NA	SHOE SET	see "A" below	1
	071-544	\$33.99	SHOE SET	see "B" below	1
45	072-071	NA	RETURN SPRING		2
46	072-075	NA	ADJUSTER KIT		1
47	072-048	NA	WASHER, brake shoe retaining		4
48	071-534	NA	BRAKE HOSE		1
	071-535	\$15.99	BRAKE HOSE, aftermarket		1
	071-528	\$11.99	BRAKE HOSE, Cobalt		1
49	071-546	\$64.99	HANDBRAKE CABLE	4-speed	1
	071-552	\$46.99	HANDBRAKE CABLE	5-speed	1

"A" - all 4-speed, plus automatic thru 1980 (to VIN 402000)

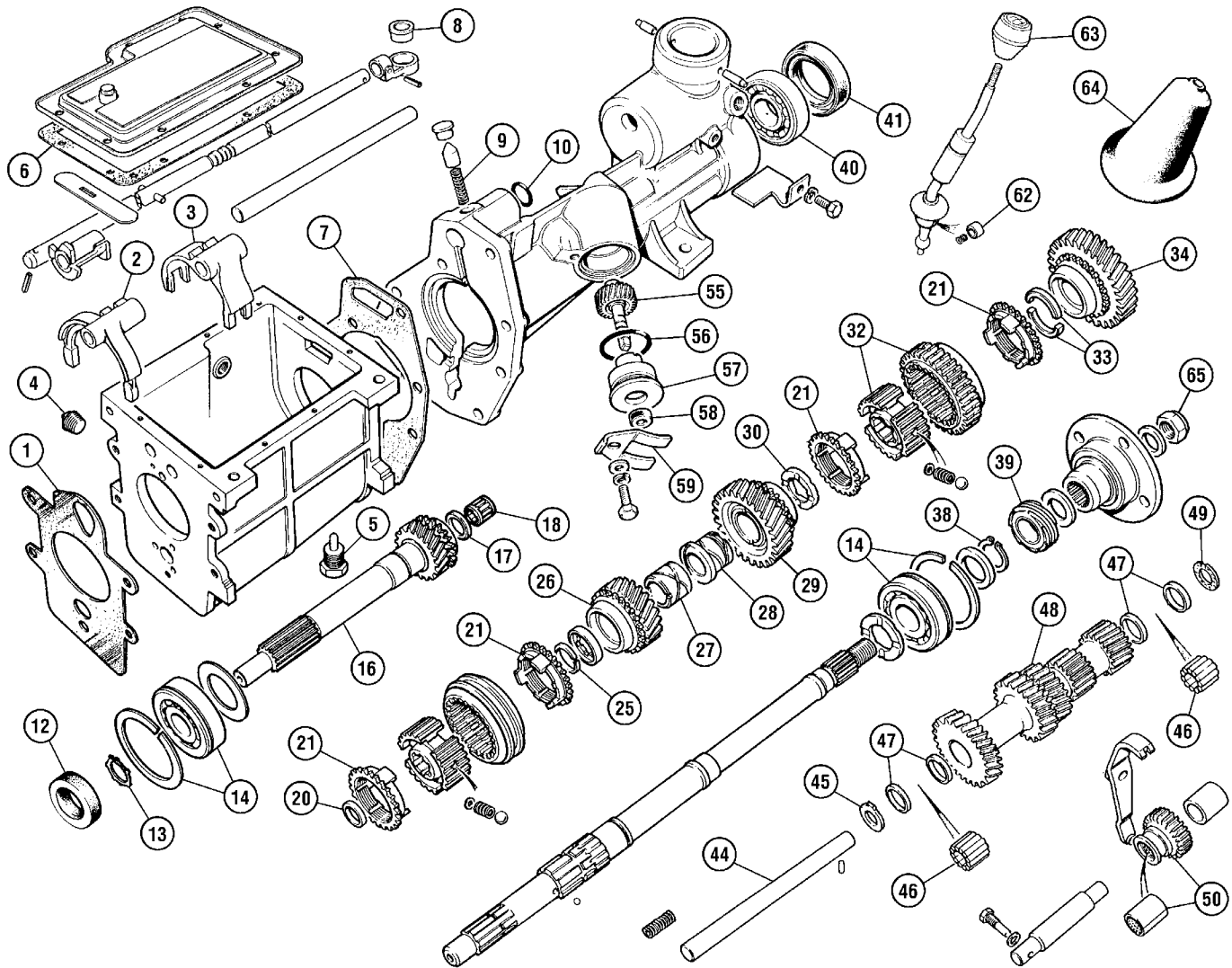
"B" - all 5-speed, plus 1981 automatic (from VIN 402001)



071-912	\$2.99	PEDAL PAD, brake & clutch	manual trans.	2
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# TR7 4-Speed Gearbox

Gearbox mounts are with Engine Mounts on page 65



## TR7 4-Speed Gearbox

19573

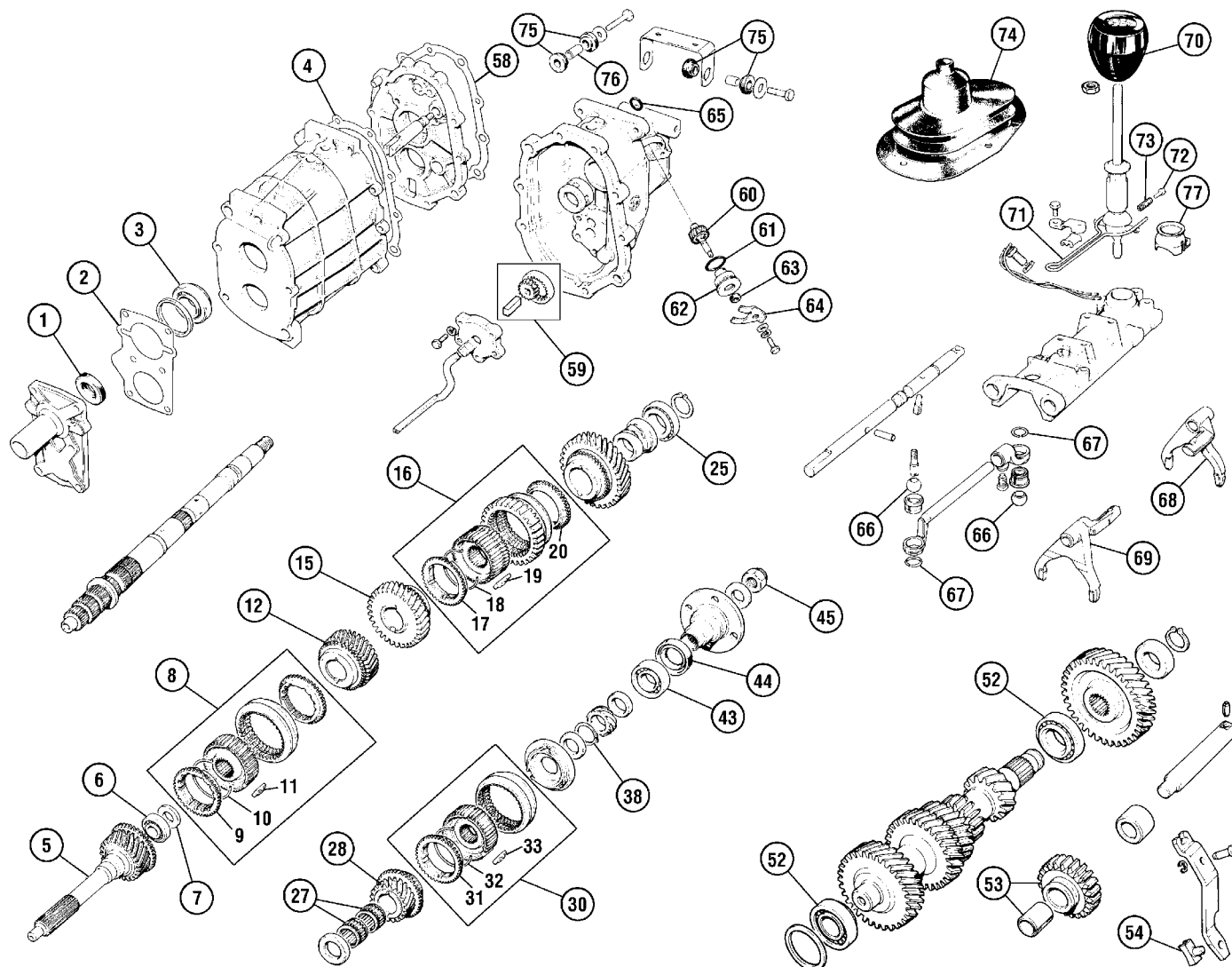
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	071-343	\$0.35	GASKET, gearbox to bellhousing		1
2	847-470	NA	SHIFT FORK, 3rd & 4th		1
3	847-390	NA	SHIFT FORK, 1st & 2nd		1
4	328-340	\$1.79	PLUG, filler		1
5	328-356	\$7.99	PLUG, drain, magnetic		1
6	693-050	\$1.49	GASKET, top cover		1
7	693-040	\$0.69	GASKET, gearbox to rear extension		1
8	072-042	NA	SEAT, selector shaft yoke		1
9	072-046	NA	DETENT SPRING, selector shaft		1
10	520-365	\$1.89	"O" RING, selector shaft		1
12	520-240	\$4.99	SEAL, front		1
13	326-765	\$1.99	CIRCLIP, input shaft		1
14	071-329	\$16.99	BEARING, front & center		2
16	072-400	NA	INPUT SHAFT		1
17	071-334	NA	SPACER, input bearing, front		1
18	525-190	\$6.99	BEARING, mainshaft spigot		1
20	071-333	NA	SPACER, input bearing, rear		1
21	071-330	\$14.29	SYNCHRO RING		4
25	326-995	\$1.79	CIRCLIP, mainshaft		1
26	071-319	\$45.00	GEAR, third		1
27	847-290	\$39.99	BUSH, 3rd gear		1
28	847-225	NA	BUSH, 2nd gear		1
29	071-318	NA	GEAR, second		1
30	847-485	NA	THRUST WASHER, .198-.200"		A/R
	847-490	NA	THRUST WASHER, .201-.203"		A/R
	847-495	NA	THRUST WASHER, .203-.206"		A/R
	847-500	NA	THRUST WASHER, .207-.209"		A/R
32	071-320	NA	SYNCHRO ASS'Y, 1st & 2nd	} see "A" below	1
	071-342	\$139.99	GEAR, outer		1
	071-321	NA	SYNCHRO ASS'Y, 1st & 2nd		1
33	847-475	NA	COLLAR, split, 1st gear	see "B" below	2

No.	Part#	Price (Each)	Description	Application	Qty Req.
34	071-317	NA	GEAR, first		1
38	326-755	\$1.99	CIRCLIP, mainshaft		1
39	071-332	NA	DRIVE GEAR, speedometer		1
40	525-200	\$14.99	BEARING, mainshaft rear		1
41	520-410	\$2.29	SEAL, rear		1
44	071-324	\$32.99	LAYSHAFT		1
45	847-230	\$7.89	THRUST WASHER, front		1
46	525-210	\$0.29	BEARING, needle roller		50
47	525-205	NA	RING, needle roller retaining		4
48	071-322	NA	LAYGEAR	see "A" below	1
	071-323	NA	LAYGEAR	see "B" below	1
49	847-250	\$15.99	THRUST WASHER, rear		1
50	071-325	\$89.99	REVERSE IDLER GEAR, 21 teeth	see "A" below	1
	071-326	\$119.99	REVERSE IDLER GEAR, 17 teeth	see "B" below	1
	330-485	NA	BUSH, reverse idler		1
55	071-331	NA	PINION GEAR, speedometer		1
56	264-940	\$0.99	"O" RING, speedo bearing		1
57	072-043	NA	BEARING, speedometer drive gear		1
58	461-445	\$2.79	OIL SEAL, speedo pinion		1
59	072-395	NA	CLIP, speedo pinion		1
62	072-047	NA	PLUNGER, shift lever		1
63	072-196	NA	SHIFT KNOB		1
64	072-405	NA	BOOT, shift lever		1
65	310-485	\$1.89	NUT, rear mainshaft		1

\*Gearboxes to #CG36219 used the 21-tooth reverse idler gears. Later cars had the 17-tooth reverse gear. Early gearboxes repaired under warranty were fitted with the later gear sets. The only positive way to identify the gear set in your gearbox is to count the teeth on the reverse idler gear.

"A" - use only with both other gears with "A" note above.

"B" - use only with both other gears with "B" note above.

**TR7 5-Speed Gearbox**

19574

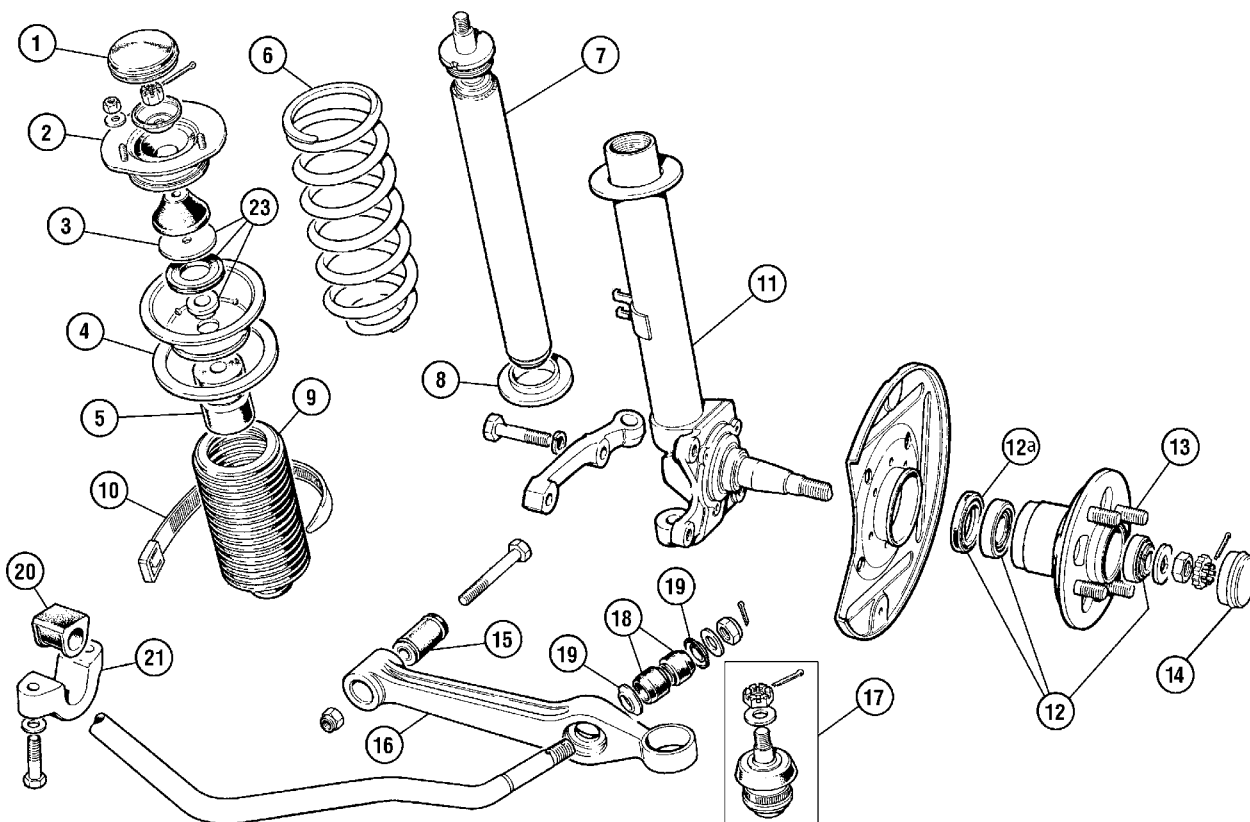
No.	Part#	Price (Each)	Description	Application	Qty Req.	No.	Part#	Price (Each)	Description	Application	Qty Req.
1	071-339	\$2.99	OIL SEAL, front	to (g)CL22476C	1	33	072-207	\$1.49	SYNCHRO DOG		3
	072-174	\$4.29	OIL SEAL, front	from (g)CL22477C on	1	38	072-236	NA	CIRCLIP, rear, mainshaft		1
2	071-344	\$4.69	GASKET, input shaft cover		1	43	125-900	\$7.99	BEARING, rear		1
3	126-000	\$14.99	BEARING, front	to (g)CL22476C	1	44	071-353	\$9.99	OIL SEAL, rear		1
	525-155	\$31.99	BEARING, front	from (g)CL22477C	1	45	072-239	\$5.99	NUT, rear flange		1
4	072-410	\$7.49	GASKET, gearbox housing, rear		1	52	525-110	\$13.99	BEARING, laygear	to (g)CL45500C	2
5	072-158	\$149.99	INPUT SHAFT	to (g)CLC22476C	1		072-740	NA	BEARING, laygear	from (g)45501C	2
	072-127	NA	INPUT SHAFT	from (g)CLC22477C	1	53	072-742	NA	REVERSE GEAR		1
6	072-734	\$9.99	BEARING, mainshaft spigot		1	54	072-250	NA	SLIPPER PAD, reverse lever		1
7	072-209	NA	SPACER, 3rd/4th synchro hub		1	58	072-144	\$4.99	GASKET, rear extension		1
8	072-227	NA	SYNCHRO HUB ASSY., 3rd/4th		1	59	072-136	\$56.99	REBUILD KIT, oil pump		1
9	072-146	\$23.49	SYNCHRO RING		2	60	847-510	\$21.99	PINION, speedo. drive (blue), 24 teeth		1
10	072-202	\$3.39	SPRING CLIP		2	61	264-940	\$0.99	"O" RING		1
11	072-207	\$1.49	SYNCHRO DOG		3	62	072-043	NA	BEARING, speedometer drive		1
12	072-154	NA	THIRD GEAR		1	63	461-445	\$2.79	OIL SEAL, speedo pinion		1
15	072-153	NA	SECOND GEAR		1	64	072-395	NA	CLIP, speedo drive		1
16	072-229	NA	SYNCHRO HUB ASSY., 1st/2nd		1	65	072-245	\$1.29	O-RING, selector shaft		1
17	072-146	\$23.49	SYNCHRO RING, 2nd		1	66	071-336	\$4.79	BALL, selector shaft		2
18	072-202	\$3.39	SPRING CLIP		2	67	330-590	\$1.39	CIRCLIP, selector shaft		2
19	072-208	NA	SYNCHRO DOG, 1st/2nd		3	68	072-420	\$59.99	SELECTOR FORK, 1st & 2nd		1
20	072-146	\$23.49	SYNCHRO RING, 1st		1	69	071-338	NA	SELECTOR FORK, 3rd & 4th		1
25	126-000	\$14.99	BEARING, center		1	70	072-197	NA	SHIFT KNOB	to VIN 403723	1
27	072-195	NA	NEEDLE BEARING, 5th gear		2		072-198	NA	SHIFT KNOB	from VIN 403724	1
28	072-142	NA	FIFTH GEAR	to VIN 402027	1	71	072-226	NA	TORSION SPRING, shift lever		1
	072-737	NA	FIFTH GEAR	from VIN 402028	1	72	072-044	\$5.49	PLUNGER, shift lever		1
30	072-228	NA	SYNCHRO HUB ASSY., 5th		1	73	072-045	NA	SPRING, shift lever plunger		1
31	072-146	\$23.49	SYNCHRO RING		2	74	072-415	NA	SHIFT BOOT		1
32	072-202	\$3.39	SPRING CLIP		2	75	072-291	\$15.79	BUSHING SET, remote control	polyurethane	1
							072-241	NA	BUSHING, remote control	stock type	8
						76	072-240	NA	DISTANCE PIECE, remote control		4
						77	072-225	NA	RETAINER, shift lever		1

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# TR7 Ft. Suspension / Steering

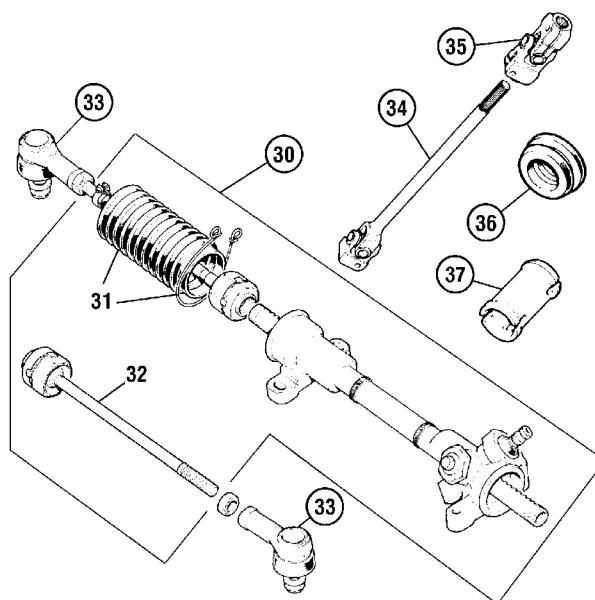


## TR7 Front Suspension

19575

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	072-324	\$16.99	TURRET CAP, front strut		2
2	072-425	\$119.99	TURRET TOP		2
3	072-260	NA	THRUST WASHER, front strut		2
4	072-232	\$8.99	SPRING SEAT, upper		2
5	072-175	\$17.99	BUMP RUBBER, front strut		2
6	071-421	\$62.99	ROAD SPRING, front		2
7	071-415	NA	SHOCK ABSORBER, front (Koni)		2
	071-390	\$89.99	SHOCK ABSORBER, front (KYB)		2
	071-400	\$64.99	SHOCK ABSORBER, front (stock type)		2
8	072-231	\$3.99	SPRING SEAT, lower		2
9	071-420	\$12.99	GAITER, front strut		2
10	072-087	\$0.79	TIE STRAP, strut gaiter		2
11	071-423	NA	STUB AXLE & HOUSING, R/H		1
	071-424	NA	STUB AXLE & HOUSING, L/H		1
12	071-554	\$14.99	WHEEL BEARING KIT, front		2
12a	071-562	\$4.19	GREASE SEAL		2
13	072-184	\$16.99	WHEEL STUD, front & rear		16
14	264-515	\$6.29	GREASE CAP		2
15	071-405	\$12.99	BUSH, front control arm		2
16	071-406	NA	CONTROL ARM, R/H		1
	071-407	NA	CONTROL ARM, L/H		1
17	071-403	\$15.99	BALL JOINT, lower		2
18	071-408	\$15.99	SWAY BAR END BUSH		4
19	072-182	NA	CUP WASHER, sway bar end bush		4
20	071-409	\$10.19	BUSH, sway bar, center (stock type)		2
21	072-199	NA	BRACKET, sway bar bush		2
23	072-258	\$61.99	THRUST BEARING ASS'Y.	roller bearing replacement	1

Do away with rough, jerky, noisy steering due to deteriorated strut components. This roller bearing assembly replaces the three original parts shown as #23 in the illustration - the thrust washer, rubber washer, and plastic bush. Included are two roller bearings, four thrust washers, and two Delrin bushings. One kit required per car. Instructions included.

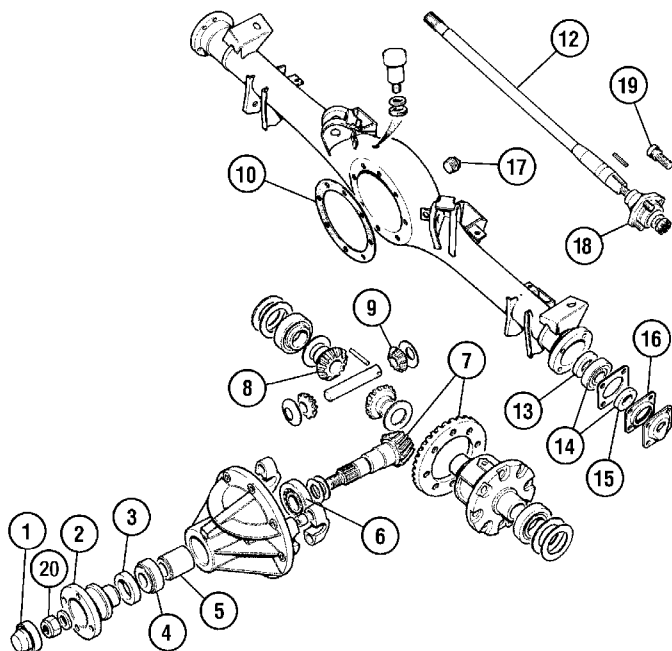


## TR7 Steering

19576

No.	Part#	Price (Each)	Description	Application	Qty Req.
30	071-422	\$259.99	STEERING RACK ASSY.		1
31	071-426	\$25.99	BELLOWS KIT, steering rack		1
32	072-110	NA	BALL JOINT ASSY., inner		2
33	071-402	\$12.99	TIE ROD END		2
34	072-140	NA	SHAFT & U-JOINT, lower		1
35	072-191	\$109.99	U-JOINT, steering column, upper		1
36	072-187	\$14.99	GROMMET, steering column to fire wall		1
37	263-410	\$4.99	BUSH, upper steering column		2

# TR7 Rear Axle / Suspension



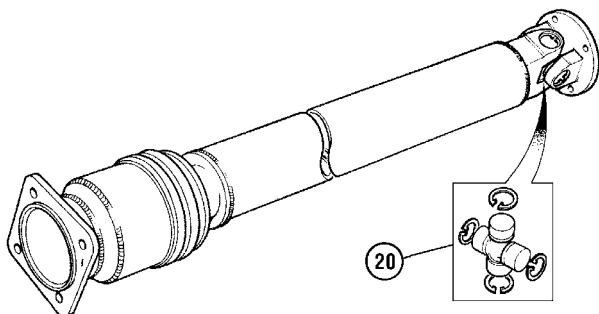
**TR7 Rear Axle - 4-speed & automatic (auto thru 1980)**

19578

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	072-247	NA	COVER, flange nut		1
2	072-248	NA	DRIVING FLANGE		1
3	071-337	\$3.79	OIL SEAL, PINION		1
4	125-140	\$15.99	PINION BEARING, outer		1
5	674-215†	\$14.99	SPACER, collapsible		1
6	071-350	\$27.99	PINION BEARING, inner		1
7	676-270†	\$599.99	RING & PINION, 3.63:1	manual trans.	1
8	071-351	NA	GEAR, differential	} to (g)CG51494/CT2054	2
9	071-352	NA	PINION, differential		2
10	697-480	\$0.89	GASKET, differential		1
12	072-170	NA	AXLE SHAFT		2
13	071-558	\$1.99	SEAL, axle tube		2
14	071-555*	\$23.99	WHEEL BEARING KIT, rear		2
15	071-559	\$1.59	SEAL, outer, rear hub		2
16	072-179	NA	HUB HOUSING PLATE		2
17	328-340	\$1.79	DRAIN PLUG		1
18	072-483	NA	HUB		2
19	072-184	\$16.99	WHEEL STUD		8
20	310-715	NA	NUT, nyloc		1

†Note: Automatic trans. cars from VIN 402001 thru 402026 used a solid spacer. The ring & pinion listed above may be used for these cars provided the collapsible spacer is also used.

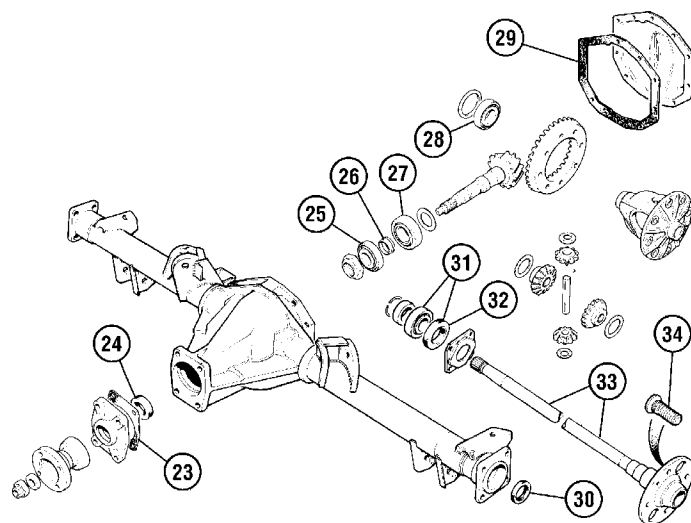
\*Note: Bearing kit includes bearings and seal for one wheel.



**TR7 Driveshaft**

19580

20	268-060	\$26.99	U-JOINT, GKN/Hardy-Spicer	} all 4-Speed & auto thru 1980	1
	268-061	\$12.99	U-JOINT, aftermarket		1

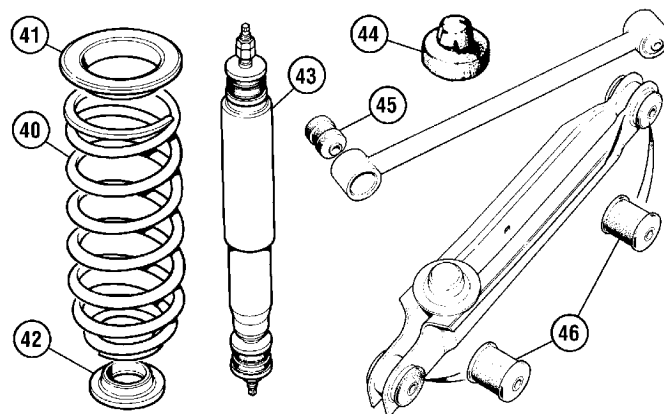


**TR7 Rear Axle - 5-speed & 1981 automatic**

19577

No.	Part#	Price (Each)	Description	Application	Qty Req.
23	072-435	\$1.09	GASKET, pinion flange		1
24	072-222	\$11.49	OIL SEAL, diff. pinion		1
25	072-057	NA	PINION BEARING, outer		1
26	072-440	NA	SPACER, collapsible		1
27	072-445	\$32.99	PINION BEARING, inner		1
28	072-264	\$16.99	BEARING, differential carrier		2
29	072-139	\$8.49	GASKET, differential cover		1
30	071-560	\$6.99	SEAL, axle tube		2
31	071-556*	\$41.99	WHEEL BEARING KIT, rear		2
32	071-561	NA	SEAL, outer, rear hub		2
33	072-130	NA	AXLE SHAFT, L/H		1
	072-131	NA	AXLE SHAFT, R/H		1
34	072-184	\$16.99	WHEEL STUD		8

\*Note: Bearing kit includes bearings and seal for one wheel



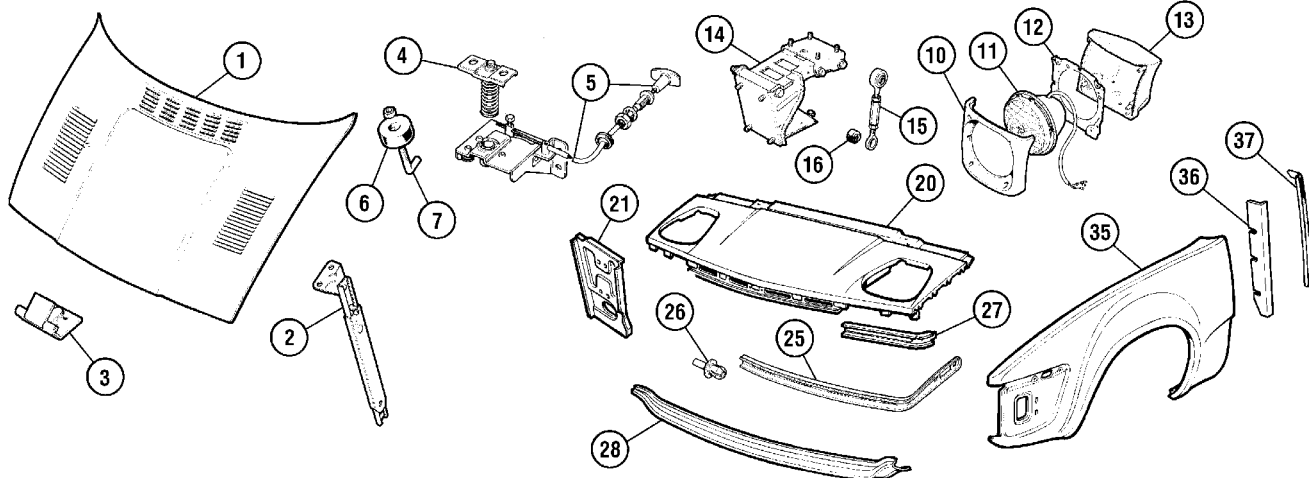
**TR7 Rear Suspension**

19579

40	071-418	NA	ROAD SPRING (may use 071-419)	thru 1976	2
	071-419	\$74.99	ROAD SPRING	1977-on	2
41	072-178	\$5.99	SPRING INSULATOR, upper		2
42	072-177	\$12.99	SPRING INSULATOR, lower		2
43	071-416	NA	SHOCK ABSORBER, rear (Koni)		2
	071-395	\$79.99	SHOCK ABSORBER, rear (KYB)		2
	071-401	\$24.99	SHOCK ABSORBER, rear, stock type		2
44	072-237	\$12.99	BUMP RUBBER		2
45	071-410	\$19.99	BUSH, link		4
	871-025	\$8.99	BUSH, link, uprated		4
46	071-414	\$15.99	BUSH, control arm		4
	871-030	\$42.99	BUSH, control arm, uprated		4

# TR7 Body

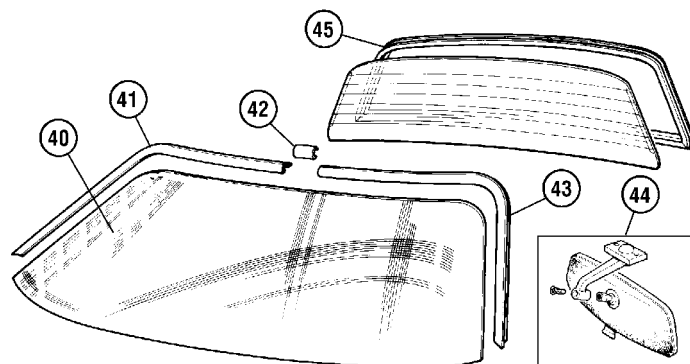
Body panels may need minor alterations to fit a particular car. Test fit body panels before modifying or painting - once altered or painted, they are not returnable.



## TR7 Front Body

19581

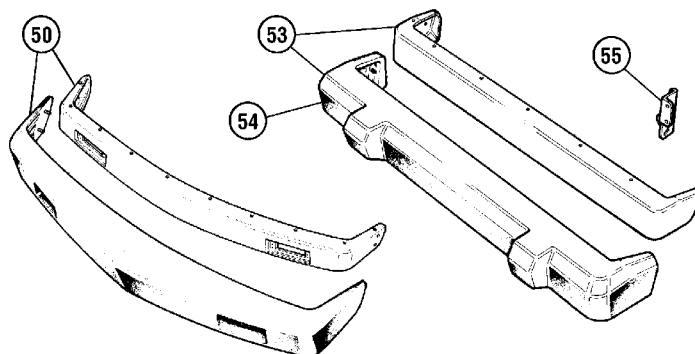
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	071-970	NA	HOOD	1975 - '78	1
	071-830	NA	HOOD	1979 - '81	1
2	071-832	NA	HOOD STAY, telescopic	from (b)7408CG	1
3	071-833	NA	HOOD HINGE		2
4	072-321	NA	STRIKER PIN, hood		1
5	071-925	\$24.99	CABLE, hood release		1
6	072-320	\$12.99	BUFFER, hood fixing peg		2
7	071-831	NA	PEG, hood fixing buffer		2
10	071-823	NA	HEADLAMP RIM, R/H		1
	071-824	\$79.00	HEADLAMP RIM, L/H		1
11	071-724	NA	HEADLAMP ASSEMBLY		2
12	071-825	\$19.99	MOUNT PLATE, headlamp ass'y., R/H		1
	071-826	NA	MOUNT PLATE, headlamp ass'y., L/H		1
13	071-827	\$48.00	HOUSING, headlamp ass'y., R/H		1
	071-828	\$48.00	HOUSING, headlamp ass'y., L/H		1
14	071-829	\$99.00	HINGE ASSEMBLY, headlamps		2
15	072-450	\$20.00	LINK, headlamp mechanism		2
16	072-311	NA	BUSH, link		2
20	071-811	NA	HOUSING PANEL, apron & headlamp		1
21	072-286	NA	CLOSING PANEL, R/H		1
	072-287	NA	CLOSING PANEL, L/H		1
25	071-807	NA	GRILLE, R/H	1975 - '78	1
	071-808	NA	GRILLE, R/H	1979 - '81	1
	071-809	NA	GRILLE, L/H	1975 - '78	1
	071-810	NA	GRILLE, L/H	1979 - '81	1
26	072-105	\$1.99	FASTENER, front grille		6
27	071-812	\$19.00	PANEL, grille aperture under headlamp, L/H		1
	071-813	NA	PANEL, grille aperture under headlamp, R/H		1
28	071-814	NA	VALANCE, front, below bumper	steel	1
	071-935	NA	VALANCE, front, below bumper	fiberglass	1
35	071-834	\$499.95	FENDER, R/H front		1
	071-835	NA	FENDER, L/H front (must be shipped by truck freight)		1
36	071-836	\$14.00	CLOSING PANEL, L/H "A" post		1
	071-837	\$14.00	CLOSING PANEL, R/H "A" post		1
37	072-303	NA	SEAL, upper A-post, L/H	} convertible	1
	072-304	\$16.99	SEAL, upper A-post, R/H		1



## TR7 Windshield / Rear Window

19582

40	071-911	\$269.99	WINDSHIELD GLASS, tinted	coupe & roadster	1
41	072-274	NA	MOULDING, windshield, R/H		1
42	072-275	\$4.99	CLIP, windshield moulding		1
43	072-273	\$179.99	MOULDING, windshield, L/H		1
44	072-309	NA	MIRROR, interior	1977 - on	1
45	071-899	NA	GLAZING RUBBER, rear window	} coupe	1
50	071-800	NA	FRONT BUMPER ASSEMBLY		1

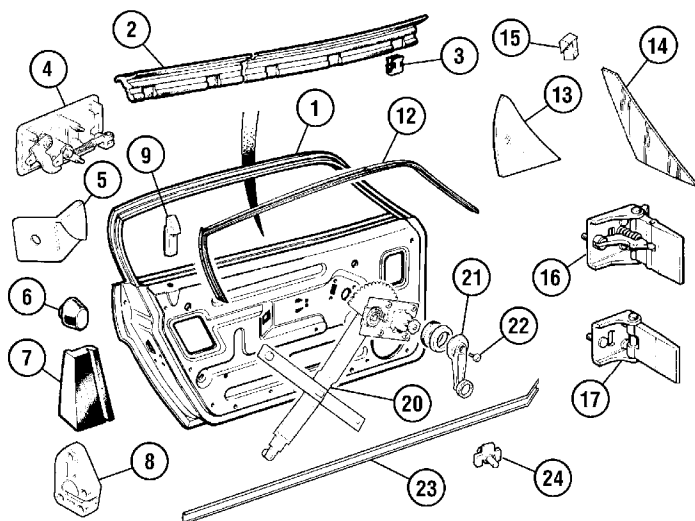


## TR7 Bumpers

19583

071-801	NA	FRONT BUMPER ASSEMBLY	roadster	1
071-803	NA	BRACKET, front bumper, R/H	} coupe	1
071-804	NA	BRACKET, front bumper, L/H		1
53	071-886	NA	REAR BUMPER ASSEMBLY, complete	1
54	071-887	NA	REAR COVER, rear bumper	1
55	071-888	NA	MOUNTING BRACKET, rear bumper, R/H	1
	071-889	NA	MOUNTING BRACKET, rear bumper, L/H	1





## TR7 Doors

19584

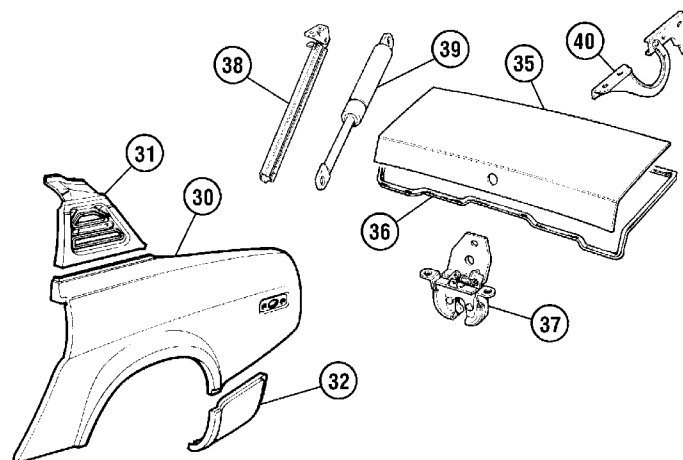
No.	Part#	Price (Each)	Description	Application	Qty Req.
1	072-279	NA	DOOR SHELL, L/H	} convertible	1
	072-280	NA	DOOR SHELL, R/H		1
	072-281	NA	DOOR SHELL, L/H	} coupe	1
	072-282	NA	DOOR SHELL, R/H		1
2	071-909	\$13.99	SEAL, glass to door top		2
3	071-910	\$0.39	CLIP, seal		14
4	072-305	NA	DOOR HANDLE, exterior, L/H		1
	072-306	NA	DOOR HANDLE, exterior, R/H		1
5	072-317	\$17.99	PROTECTION Moulding, L/H	} on fender	1
	072-318	\$17.99	PROTECTION Moulding, R/H		1
6	072-322	NA	BUFFER, door	1975 - '78	2
7	072-727	\$16.79	BUFFER, door, R/H		1
	072-729	\$16.79	BUFFER, door, L/H		1
8	072-293	\$57.99	DOOR LATCH, outer, L/H		1
	072-294	NA	DOOR LATCH, outer, R/H		1
9	072-319	NA	PULL BUTTON, door lock	from VIN 402001	2
12	071-904	\$43.99	RUBBER CHANNEL, door glass	} coupe	2
13	072-301	NA	GLASS, vent window, L/H		1
	072-302	\$19.00	GLASS, vent window, R/H		1
14	072-299	NA	GLASS, vent window, L/H	} convertible	1
	072-300	\$19.99	GLASS, vent window, R/H		1
15	072-307	\$44.99	RUBBER BLOCK, vent window, R/H		1
	072-308	\$44.99	RUBBER BLOCK, vent window, L/H		1
16	071-914	NA	DOOR HINGE, upper		2
17	072-725	NA	DOOR HINGE, lower, R/H		1
	072-726	NA	DOOR HINGE, lower, L/H		1
20	071-855	\$119.99	WINDOW REGULATOR, R/H		1
	071-856	\$119.99	WINDOW REGULATOR, L/H		1
21	472-520	\$4.99	HANDLE, window regulator		2
22	472-495	\$2.99	SCREW, window handle		2
23	071-858	NA	ROCKER Moulding, under door		2
24	072-106	\$1.99	CLIP, rocker moulding		20

## TR7 Badges & Decals

19586

470-687	\$8.99	"BL" EMBLEM, front fender	} 1975 - '78	2
071-816	\$2.89	"TR7" DECAL, apron panel, black		1
071-817	\$4.00	"TR7" DECAL, apron panel, silver		1
071-818	\$4.00	"TR7" DECAL, apron panel, gold		1
071-819	\$14.99	"TRIUMPH" DECAL, apron panel, black	} 1979 - '80	1
071-820	\$11.99	"TRIUMPH" DECAL, apron panel, silver		1
071-821	\$11.99	"TRIUMPH" DECAL, apron panel, gold		1
071-822	NA	"TRIUMPH" BADGE, apron panel		1
071-916	NA	STRIPE KIT, black, 30th Anniversary	1981	1
071-840	NA	FENDER STRIPE TAPE, black, R/F		1
071-841	NA	FENDER STRIPE TAPE, black, L/F		1
071-842	NA	FENDER STRIPE TAPE, silver, R/F		1
071-843	NA	FENDER STRIPE TAPE, silver, L/F		1
071-844	NA	FENDER STRIPE TAPE, gold, R/F		1
071-845	NA	FENDER STRIPE TAPE, gold, L/F		1

071-847	NA	DOOR STRIPE TAPE, black, R/H		1
071-848	NA	DOOR STRIPE TAPE, black, L/H		1
071-849	NA	DOOR STRIPE TAPE, silver, R/H		1
071-850	NA	DOOR STRIPE TAPE, silver, L/H		1
071-851	\$6.00	DOOR STRIPE TAPE, gold, R/H		1
071-852	NA	DOOR STRIPE TAPE, gold, L/H		1
071-867	NA	REAR QUARTER STRIPE TAPE, black, R/H		1
071-868	NA	REAR QUARTER STRIPE TAPE, black, L/H		1
071-869	NA	REAR QUARTER STRIPE TAPE, silver, R/H		1
071-870	NA	REAR QUARTER STRIPE TAPE, silver, L/H		1
071-871	NA	REAR QUARTER STRIPE TAPE, gold, R/H		1
071-872	NA	REAR QUARTER STRIPE TAPE, gold, L/H		1
071-876	\$16.99	"TRIUMPH TR7" DECAL, trunk lid, black	} 1975 - '78	1
071-877	\$3.99	"TRIUMPH TR7" DECAL, trunk lid, silver		1
071-878	\$6.49	"TRIUMPH TR7" DECAL, trunk lid, gold		1
071-879	\$19.99	"TRIUMPH" DECAL, trunk lid, black	} 1979 - '81	1
071-880	\$7.99	"TRIUMPH" DECAL, trunk lid, silver		1
071-881	\$7.49	"TRIUMPH" DECAL, trunk lid, gold		1
071-882	\$7.89	"TR7" DECAL, trunk lid, black		1
071-883	\$6.99	"TR7" DECAL, trunk lid, silver		1
071-884	\$7.99	"TR7" DECAL, trunk lid, gold		1
071-857	NA	"2.0 LITRE" MEDALLION		2
071-918	NA	"TR7" LAUREL WREATH (hood), red		1

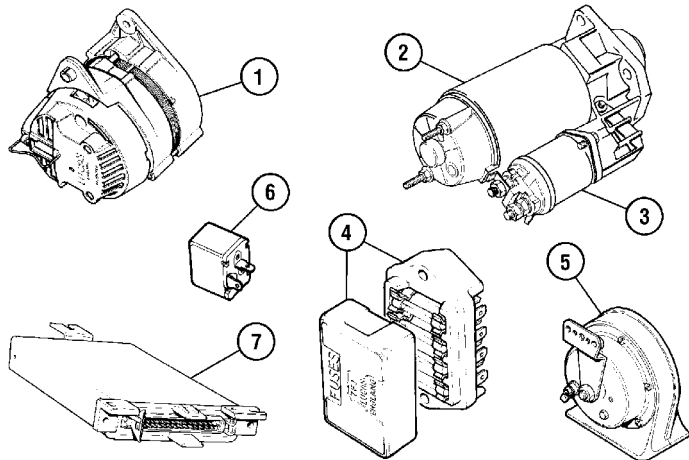


## TR7 Rear Body

19585

30	071-859	NA	REAR QUARTER PANEL, R/H	} coupe	1
	071-860	NA	REAR QUARTER PANEL, L/H		1
	071-861	NA	REAR QUARTER PANEL, R/H	} convertible	1
	071-862	NA	REAR QUARTER PANEL, L/H		1
31	071-865	NA	UPPER QUARTER GRILLE, R/H	} coupe	1
	071-866	NA	UPPER QUARTER GRILLE, L/H		1
32	071-863	\$137.99	EXTENSION PANEL, R/H		1
	071-864	NA	EXTENSION PANEL, L/H		1
35	072-730	NA	TRUNK LID	1975-'80	1
	071-873	NA	TRUNK LID	1981	1
36	071-905	\$29.99	SEAL, trunk lid		1
37	071-874	\$3.00	LATCH, trunk lid	1975-'80	1
	072-731	NA	LATCH, trunk lid	1981	1
38	802-190	\$32.99	STAY, telescopic, trunk lid	1975 - '78	1
39	072-298	\$94.99	STAY, gas strut, trunk lid	(see note below)	2
40	072-295	NA	HINGE ASS'Y., trunk lid, R/H	} 1975-'76	1
	072-296	NA	HINGE ASS'Y., trunk lid, L/H		1
	072-295	NA	HINGE ASSY., trunk lid, R/H	} 1977-'81	1
	072-296	NA	HINGE ASSY., trunk lid, L/H		1

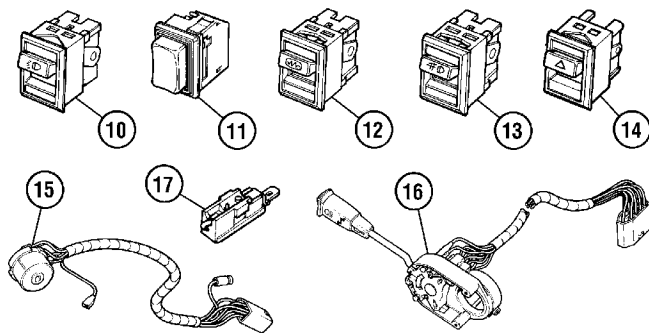
# TR7 Electrical



## TR7 Electrical

19588

No.	Part#	Price (Each)	Description	Application	Qty Req.
1	071-786	\$199.99	ALTERNATOR, rebuilt-exchange	without air cond.	1
		\$200.00	CORE CHARGE for 071-786		
	071-787	\$199.99	ALTERNATOR, rebuilt-exchange	1975 - '79 (air cond.)	1
		\$200.00	CORE CHARGE for 071-787		
	071-788	\$199.99	ALTERNATOR, rebuilt-exchange	1979 - '81 (air cond.)	1
		\$200.00	CORE CHARGE for 071-788		
2	140-372	\$339.99	STARTER MOTOR, gear reduction		1
	071-789	\$219.99	STARTER MOTOR, rebuilt-exchange		1
		\$250.00	CORE CHARGE for 071-789 starter		
3	131-450	\$59.99	SOLENOID, starter motor		1
	171-320	\$26.99	RELAY, starter		1
4	071-775	\$99.99	FUSE BOX	1975 - '78	1
	071-776	NA	FUSE BOX	1979 - '81	1
	146-700	\$0.69	FUSE, 35 amp		2
	146-800	\$0.59	FUSE, 50 amp		4
5	545-050	\$22.99	HORN, high note (replacement type)		1
	545-060	\$22.99	HORN, low note (replacement type)		1
6	141-748	\$16.99	FLASHER UNIT, turn signals, replacement		1
	141-650	\$4.19	FLASHER UNIT, hazard warning		1
7	071-928	NA	ELECTRONIC CONTROL UNIT ("brain")	1978 - '80	1
	071-929	NA	ELECTRONIC CONTROL UNIT ("brain")	1981	1

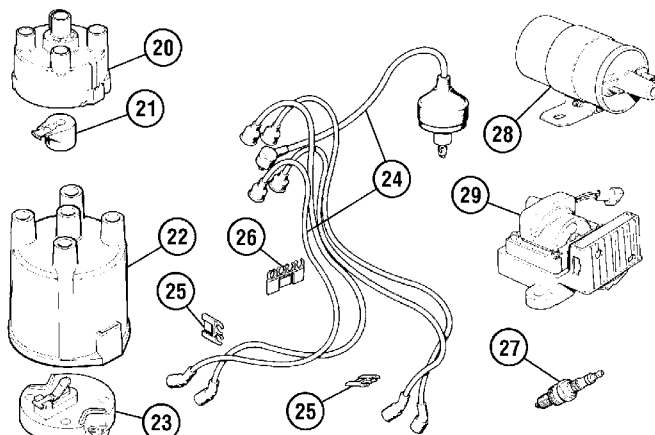


## TR7 Switches

19590

10	071-746	\$74.99	HEADLAMP SWITCH		1
11	071-750	NA	DEMIST SWITCH, rear	1975 - mid '77 (coupe)	1
12	071-752	NA	DEMIST SWITCH, rear	mid '77 - '79 (coupe)	1
		NA	DEMIST SWITCH, rear	1980 (coupe)	1
	071-753	NA	DEMIST SWITCH, rear	1981 (coupe)	1
13	071-755	\$139.99	FOG LAMP SWITCH (front)	1975 - mid '77	1
	071-756	NA	FOG LAMP SWITCH	mid '77 - '79	1
	071-760	NA	FOG LAMP SWITCH	1980 - '81	1
14	071-762	NA	HAZARD SWITCH		1
15	071-765	\$139.99	IGNITION SWITCH, w/o lock & key	1978 - '81	1
16	071-769	\$119.99	TURN SIGNAL/HORN/DIMMER SWITCH, Lucas		1
			1975-79 style switch supplied. May be fitted to all TR7.		
17	072-012	NA	SWITCH, choke warning		1

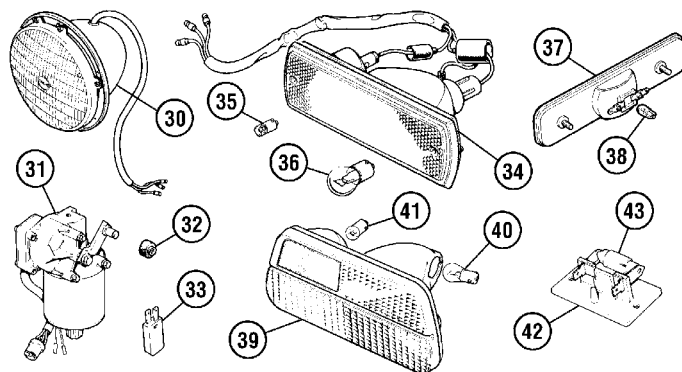
**\*\*Note:** You will want to match LED bulb color with the color of the specific lamp lens to avoid color distortion. Use White for Clear, Amber for Amber, and Red for Red. In some applications there were multiple options, so the appropriate selection must be made based on your vehicle. If you are replacing turn signal bulbs with LEDs you will need to upgrade to an electronic flasher. Flasher part numbers are 141-748 for 2-Prong, or 141-747 for 3-Prong.



## TR7 Ignition

19587

20	151-870	\$13.99	CAP	Lucas distributor	1
21	151-865	\$16.49	ROTOR, Premium replacement		1
	151-855	\$4.49	ROTOR, Lucas		1
22	072-099	\$13.99	CAP	Delco distributor	1
23	072-092	\$26.49	ROTOR		1
24	071-700	\$39.99	WIRE SET, ignition		1
	071-702	\$34.99	WIRE SET, ignition	Lucas distributor	1
	143-550	NA	WIRESSET, ignition, Magnecore	Delco distributor (all)	1
25	071-767	NA	HOLDER, small, spark plug wire		2
26	071-768	\$5.69	HOLDER, large, spark plug wire		1
27	860-051	\$3.69	SPARK PLUG, Champion (std. type)		4
	860-055	\$3.39	SPARK PLUG, Champion (resistor type)		4
28	143-230	\$34.99	COIL, ignition	Lucas distributor	1
29	072-117	NA	COIL ASS'Y.	Delco distributor	1
	072-465	\$34.99	MODULE, internal		1

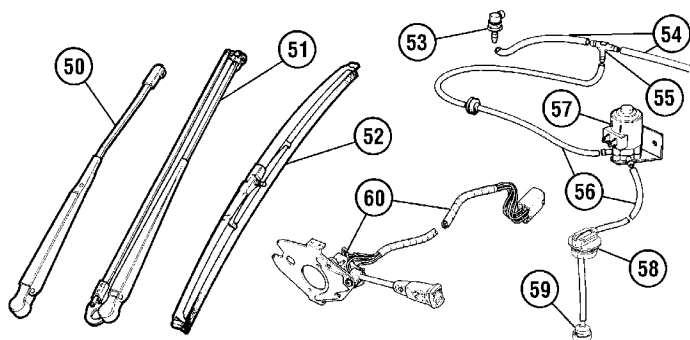


## TR7 Lamps

19589

30	071-724	NA	HEADLAMP ASSEMBLY		2
	171-105	\$18.99	LIGHT UNIT, sealed beam, halogen		2
	171-100	NA	LIGHT UNIT, sealed beam		2
	542-330	\$44.99	RELAY, headlamp		2
31	071-785	NA	ACTUATOR MOTOR, headlamp hinge		1
32	072-311	NA	BUSH, headlamp link rod		2
33	071-799	NA	CIRCUIT BREAKER, headlamp motor		1
34	071-725	\$49.99	SIDELAMP, front, R/H		1
	071-730	NA	SIDELAMP, front, L/H		1
	071-732	NA	LENS, front sidelamp, R/H		1
	071-734	\$21.79	LENS, front sidelamp, L/H		1
35	170-250	\$0.99	BULB, original type, front sidelamp (small)		2
	170-911**	\$25.99	BULB, LED, front sidelamp, amber		2
36	170-800	\$0.89	BULB, front flasher		2
37	071-735	\$39.99	SIDE MARKER LAMP, front		2
	071-736	NA	SIDE MARKER LAMP, rear		2
38	170-150	\$0.89	BULB, side markers		4
39	071-740	NA	STOP/TAIL LAMP, R/H		1
	071-742	NA	STOP/TAIL LAMP, L/H		1
	071-744	NA	LENS, tail lamp, R/H		1
	071-745	NA	LENS, tail lamp, L/H		1
	071-748	NA	INSERT, amber, R/H		1
	071-749	NA	INSERT, amber, L/H		1
40	170-800	\$0.89	BULB, original type, stop/flasher lamp		6
	170-956**	\$29.99	BULB, LED, stop, red		2
	170-946**	\$29.99	BULB, LED, reverse, white		2
41	170-300	\$0.69	BULB, original type, tail lamp		2
	170-925**	\$19.99	BULB, LED, tail lamp, red		2
42	544-230	\$9.99	NUMBER PLATE LAMP (lens & base)		2
	544-245	\$9.99	TRUNK LAMP (not illustrated)		1
43	170-010	\$0.49	BULB, number plate & trunk lamps		3

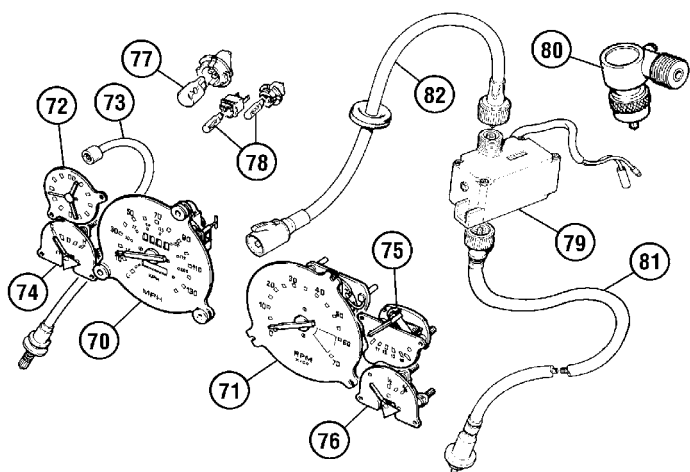
# TR7 Electrical & Misc.



## TR7 Wipers / Washer

19591

No.	Part#	Price (Each)	Description	Application	Qty Req.
	072-271	NA	GEAR, wiper motor (not illus.)		1
50	071-790	NA	WIPER ARM, R/H		1
51	071-791	\$52.95	WIPER ARM, L/H		1
52	071-773	\$9.99	WIPER BLADE, Bosch replacement (17")		2
	071-792	NA	WIPER BLADE, R/H (18")	orig. type	1
	071-793	NA	WIPER BLADE, L/H (16")		1
53	361-240	\$5.49	JET, washer nozzle		2
54	361-220	\$0.99	TUBING, "T" to jets, 1/8" ID	(sold per foot)	A/R
55	565-040	\$1.99	"T"-FITTING		1
56	361-210	\$1.09	TUBING, to & from pump, 3/16" ID	(sold per foot)	A/R
57	361-180	\$16.99	PUMP, windshield washer		1
58	361-190	\$1.99	CAP, water reservoir		1
59	361-145	\$3.19	FOOT VALVE		1
60	071-770	NA	WIPER/WASHER SWITCH	1975 - '78	1
	071-772	NA	WIPER/WASHER SWITCH	1979 - '80	1
	071-774	NA	WIPER/WASHER SWITCH	1981	1



## TR7 Instruments / Dash

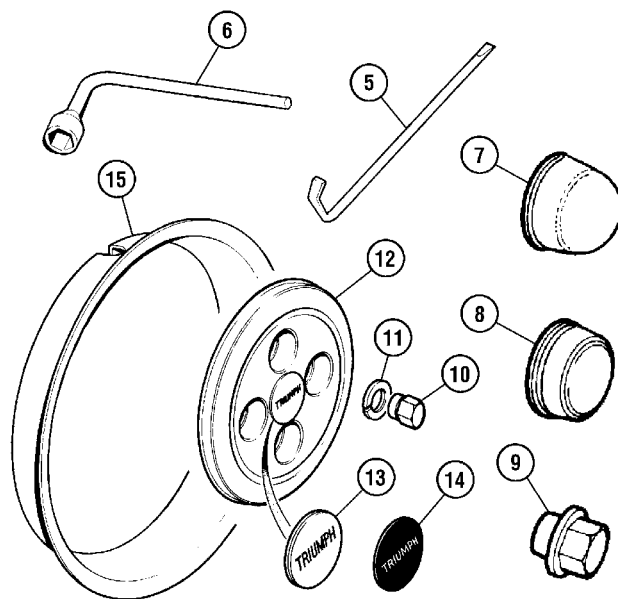
19593

No.	Part#	Price (Each)	Description	Application	Qty Req.
	072-800	NA	DASH PANEL, grey plastic	1980-'81	1
70	071-701	NA	SPEEDOMETER	1975 - '78	1
	071-703	NA	SPEEDOMETER	1979 - on (cable reset)	1
71	071-707	NA	TACHOMETER		1
72	071-708	NA	CLOCK	(cable reset)	1
73	072-190	NA	CABLE, clock reset		1
74	071-709	NA	TEMPERATURE GAUGE		1
75	071-713	\$14.00	VOLTMETER		1
76	071-718	NA	FUEL GAUGE	1975 - '78	1
	071-719	NA	FUEL GAUGE	1979 - '81	1
77	170-150	\$0.89	BULB, panel illumination		4
78	170-690	\$0.69	BULB, warning lights		11
79	760-400	NA	SERVICE INTERVAL COUNTER	1975 - '76 (FED)	1
	760-400	NA	SERVICE INTERVAL COUNTER, upper	1975 - '76 (CA)	1
	142-060	NA	SERVICE INTERVAL COUNTER, lower		1
		NA	SERVICE INTERVAL COUNTER	1979 - '81 (inj. only)	1
80	021-510	\$54.99	ANGLE DRIVE ADAPTOR	1975 - '76 (CA)	1
81	072-219	NA	CABLE, gearbox to counter	1975-'76 (FED., manual)	1
	072-223	NA	CABLE, gearbox to counter	1975-'76 (FED., auto)	1

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MOSS

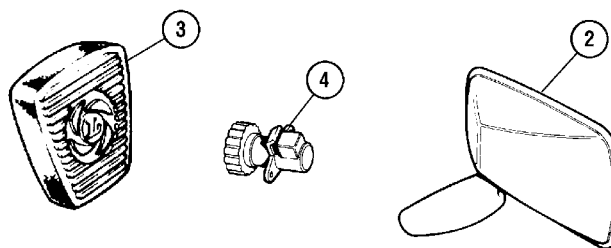
No.	Part#	Price (Each)	Description	Application	Qty Req.
82	072-218	NA	CABLE, counter to speedo	1975-'76 (FED)	1
	072-217	NA	CABLE, gearbox to counter	1975-'76 (CA)	1
	731-070	\$16.99	CABLE, counter to speedo		1
	071-721	\$23.99	CABLE, gearbox to speedo	1977-'80 (carb.)	1
		NA	CABLE, gearbox to counter	1979-'80 (inj.)	1
		NA	CABLE, counter to speedo		1
	071-727	\$26.99	CABLE, gearbox to speedo	1981 (carb.)	1
		NA	CABLE, gearbox to counter	1981 (inj.)	1
		NA	CABLE, counter to speedo		1
	072-312	NA	KNOB, heater, screen/car	TR7, TR8	1
	072-313	NA	KNOB, heater (red/blue)		1
	072-314	NA	KNOB, heater, "AIR"		1
	072-315	NA	KNOB, heater, "VENT"		1



## TR7 Road Wheels

19592

5	387-020	NA	HUB CAP TOOL		1
6	387-015	\$27.99	LUG WRENCH		1
7	071-919	NA	HUB CENTER CAP SET (4)	30th Anniv. Edition	1
8	071-894	NA	CAP	alloy wheel	4
9	071-895	\$16.99	LUG NUT		16
10	071-921	\$10.99	LUG NUT	steel wheel	16
11	072-470	NA	WASHER, lug nut		16
12	071-896	NA	HUB CAP, black	'75-'76 steel wheel	4
13	071-922	\$7.99	MEDALLION, silver		4
14	071-923	\$7.99	MEDALLION, black	'77-'81 steel wheel	4
15	453-048	\$159.99	WHEEL TRIM RING SET, polished stainless steel		1



## TR7 Miscellaneous

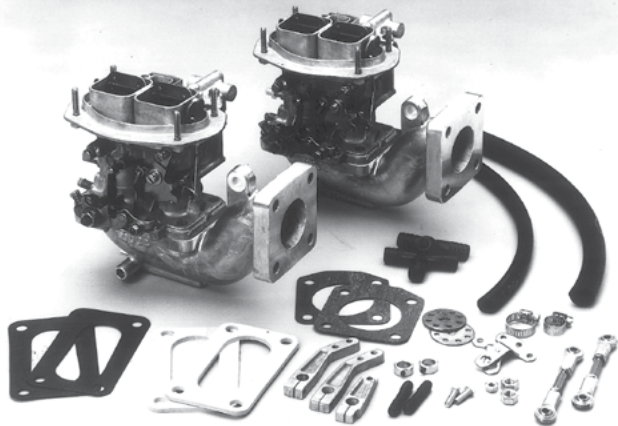
19594

2	165-195	\$69.99	DOOR MIRROR, black, R/H, flat, "TEX"		1
	165-190	\$69.99	DOOR MIRROR, black, L/H, flat, "TEX"		1
	165-183	\$13.99	MIRROR GLASS, flat, "TEX"		A/R
	165-182	\$13.99	MIRROR GLASS, convex, "TEX"		A/R
3	071-912	\$2.99	PEDAL PAD, brake & clutch	manual trans.	2
4	071-891	NA	LOCK ASSY., glove box		1

Prices subject to change. See MossMotors.com for current pricing. 131



# TR7 Accessories



## Weber Dual Down Draft Performance Carburetor Conversion Kit\*

Our Weber Down Draft conversion is a complete kit including two 32-36 DGEV carburetors, manifolds, air filters and linkage tailored to your TR7. The ideal road use conversion, this set-up gives improved full-throttle performance without sacrificing fuel economy or driveability at "around town" speeds. Simple to install, and no modifications are required to your existing linkage. A very practical conversion for everyday use. Get that famous Weber performance!

Weber Kit	222-410	\$1,199.00
Rebuild Kit (ea.)	222-266	\$64.99

\*Amendments to the Clean Air Act make it illegal for anyone to change or alter the emission control system of any automobile in the United States except cars used exclusively for off-road use. This includes carburetors, exhaust, and ignition, as well as discrete pollution-control devices.



## Hayden 10" Electric Fan

Your stock fan provides the least amount of air flow when needed most—usually while idling

in slow traffic. Electric fans provide efficient cooling when needed, and faster warm-up when not. Hayden electric cooling fans incorporate a cleverly designed mounting system which can be configured to fit any vehicle, and may be set up in either "pusher" (in front of the radiator), or "puller" (behind the radiator) configuration. It's thermostatic control turns the fan on at 185 degrees, and off at 170 degrees. Supplied complete with thermostatic control and instructions.

231-678 \$164.99

## Facet Solid State Electric Fuel Pump

While the mechanical fuel pump is usually quite reliable, our solid state fuel pump is a sure thing. Use it instead of, or in conjunction with your stock pump and you'll be sure to get fuel to your carbs! To keep an original appearance, install the pump to push the fuel through your mechanical pump, or put it in-line with a power switch and use it only as a backup. For carbureted cars only.

377-420 \$109.99



## Facet Fuel Filter

74 micron filter is recommended for use in the inlet port of the Facet pump above. Filter screws directly into the inlet port.

377-424 \$12.99



## Free-Flow Exhaust System\*

Give your car an aggressive look, as well as the deep mellow exhaust note characteristic of high performance sporting vehicles! This is a highly refined system designed to give you an increase in both horsepower and gas mileage by reducing exhaust back-pressure. Constructed of heavy gauge steel, finished in black with chrome-tipped ends.

071-958

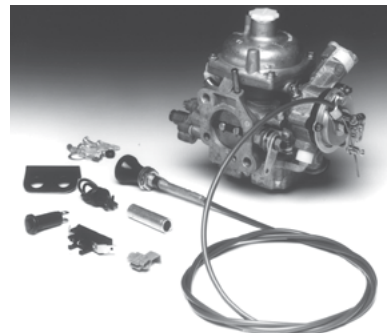
NA



## Manual Choke Conversion Kit\*

Our high quality conversion kits were designed in England by Zenith-Stromberg factory engineers. Unlike other conversion kits, this one will leave your car's factory appearance intact. Easy to install, kits include all necessary mounting hardware and detailed instructions.

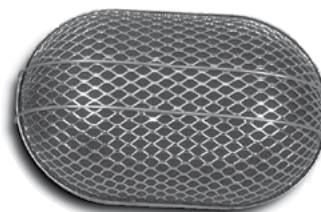
386-325 \$129.99



## Grose-Jets

The most effective way to prevent float chamber flooding! Unlike the original design, these use ball bearings and will never stick open. Easily installed, Grose-Jets will save you from certain trouble later. Order one for each carb.

386-350 \$12.99



## Ram-Flo Accessory Air Filters

The latest in aftermarket air cleaner designs. This accessory air cleaner features top quality chrome-plating and washable dense foam elements. The mesh surface makes this air cleaner not only great looking but very practical as well.

223-240 \$46.99

## Spin-On Oil Filter Conversion Kit

Avoid the mess of changing oil filter cartridges on your TR7! This easily installed kit comes complete with instructions and allows you to use readily available and convenient spin-on oil filters. (Filters sold separately.)

Spin-On Adapter	635-830	\$109.99
Spin-On Filter, Fram	235-880	\$10.99
Spin-On Filter, K&N	235-830	\$28.99
Spin-On Filter, Wix	235-855	\$18.99



## Carburetor Dashpot Oil

Take the guesswork out of what type of oil to use in your dashpots! Specially formulated for all SU and Zenith-Stromberg carburetors, this oil ensures the correct piston movement, critical acceleration, and optimum performance. 125ml supply should last a long time.

220-225 \$17.99



Our thanks to John Twist of Grand Rapids, Michigan for providing the following words of wisdom regarding electrical trouble-shooting, and for making sense out of standard Lucas wiring harness color coding as applicable to most British post-World War 2 vehicles.

Sorting out electrical problems requires a step-by-step, methodical approach. It is necessary to identify the problem, examine the wiring diagram, then trace the circuit, connection to connection (usually from the hot side), until the problem is found.

A quarter of all electrical problems arise from faulty battery connections; another quarter from a dirty fuse box.

As a rule, wires do not fail. The bullet connectors may corrode at the ends of the wires (rarely), or the connections may be loose (common!), but the wires are usually OK. Another rule: Wires begin and end outside the loom. There is no reason to cut through the PVC tape.

## BLACK (B) Always EARTH (ground), unfused

Black (B):	Various locations
Black/green (BG):	URP switch to cooling fans
Black/white (BW):	Brake warning light

## BROWN (N): Always HOT, unfused

Brown (N):	Various locations
Brown/light green (NLG):	Windscreen motor switch
Brown/yellow (NY):	Indicator light to alternator
Brown/purple (NP):	Unused

## WHITE (W) HOT with ignition ON, unfused

White (W):	Key to ignition relay, cut-off switch, fuel pump, ignition ballast resistor, fuse box, various locations
White/black (WB):	distributor to coil, coil to tachometer
White/blue (WU):	Stepped down voltage for distributor amplifier
White/brown (WN):	Ignition switch relay to fuse box, starter solenoid to starter relay, oil pressure sending unit to gauge
White/green (WG):	Key switch to radio, HOT unfused at first key position; wipers and heater (earlier)
White/light green (WLG):	Solenoid to coil, ignition ballast resistor to coil
White/red (WR):	Key switch to starter relay, starter relay to brake warning diode

## PURPLE (P) Always HOT, fused

Purple (P):	Fuse box to horn, various locations
Purple/black (PB):	Horn to horn switch
Purple/green (PG):	Key buzzer to time delay buzzer
Purple/pink (PK):	Key switch to key buzzer
Purple/white (PW):	courtesy lamp/boot lamp to earthing switches

It may be easier to visualize the wiring as plumbing: Wires as pipes; switches as valves; the battery as pressure; and all "juice" must return to the battery.

Light bulbs work or not. A dimly glowing bulb indicates a faulty earth (ground).

Carb. cleaner removes paint or undercoating from wires to expose the true color code.

If the trunk earth (ground) connection is loose or unattached (license holder bolts), the fuel pump, side markers, courtesy light, reverse lights, license lights, or tail-lights malfunction.

If the hazard switch is not snapped off with vigor, the turn signals may not operate.

Tools: A 12-volt test light and wiring diagram are necessities before beginning.

Warning: Approaching an electrical malfunction without a test light, or helter skelter, is a certain route to madness.

## GREEN (G) HOT with ignition ON, fused

Green (G):	From fuse box to various locations
Green/black (GB):	Fuel tank unit to gauge
Green/blue (GU):	Temp. sending unit to gauge
Green/brown (GN):	Reverse lamp switch to reverse lights; heater fan to switch
Green/orange (GO):	Brake pressure switch, handbrake switch, brake warning diode, brake warning light
Green/pink (GK):	Service interval counter (EGR light)
Green/red (GR):	Left turn signals to switch
Green/white (GW):	Right turn signals to switch
Green/yellow (GY):	Heater to fan switch

## RED (R) Parking lights, fused or unfused

Red (R):	Fuse box to side markers, parking lights, switch to lights
Red/green (RG):	Light switch to fuse box, panel rheostat
Red/light green (RLG):	Wiper motor to switch
Red/white (RW):	Panel rheostat to panel lights
Red/Yellow (RY):	Fog/Driving lights

## BLUE (U) Headlamps, unfused

Blue (U):	Light switch to dimmer switch
Blue/light green (ULG):	Wiper motor to switch
Blue/red (UR):	Dimmer switch to low beam
Blue/white (UW):	Dimmer switch to high beam, high beam indicator

## LIGHT GREEN (LG) Various applications

Light Green/black (LGB):	Washer pump to switch
Light Green/brown (LGN):	Flasher to turn signal switch, flasher hazard switch
Light Green/green (LGG):	Voltage stabilizer to fuel/temp. gauges
Light Green/purple (LGP):	Hazard switch to hazard warning lamp

## SLATE (S) HOT with ignition OFF, fused and unfused

Slate (S):	Key to in-line fuse
Slate/purple (SP):	Fuse to anti-run on valve
Slate/yellow (SY):	Anti-run on valve to oil pressure switch

## YELLOW (Y) HOT in 3rd/4th, ignition ON, fused

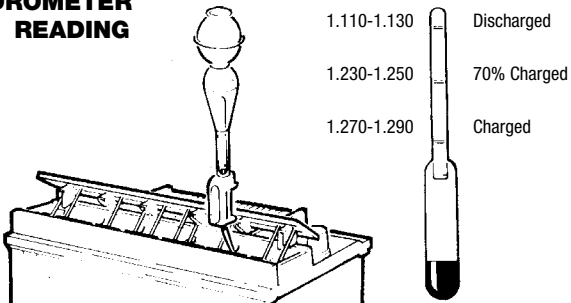
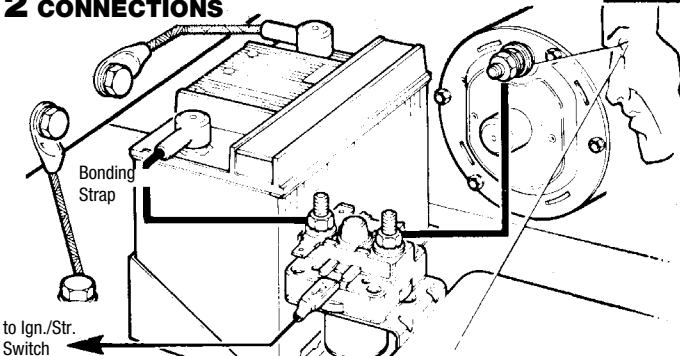
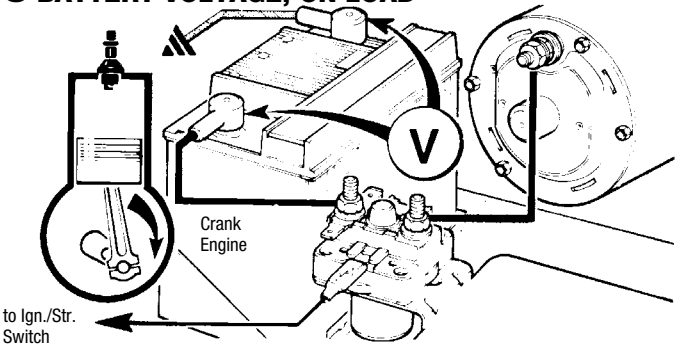
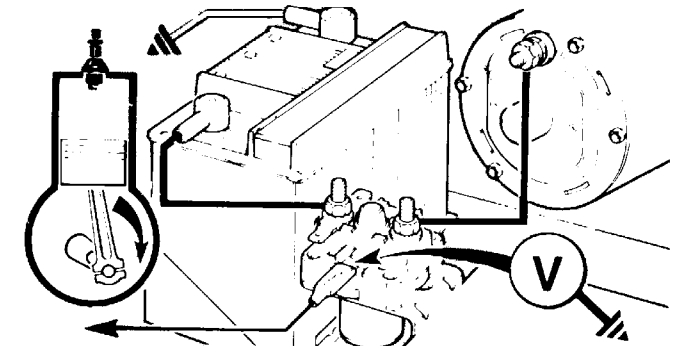
Yellow (Y):	Overdrive switches
Yellow/brown (YN):	Driver's seat belt to time delay buzzer
Yellow/purple (YP):	Time delay buzzer to seat belt warning light; overdrive circuit
Yellow/red (YR):	Overdrive circuit

## RECOMMENDED TEST EQUIPMENT:

D.C. Moving Coil Voltmeter Scale 0-20V  
Hydrometer

### Note:

1. Test figures quoted are typical only
2. During testing, the engine should be cranked without starting:  
Gas - Disconnect coil to distributor LT lead  
Diesel - Operate engine stop control

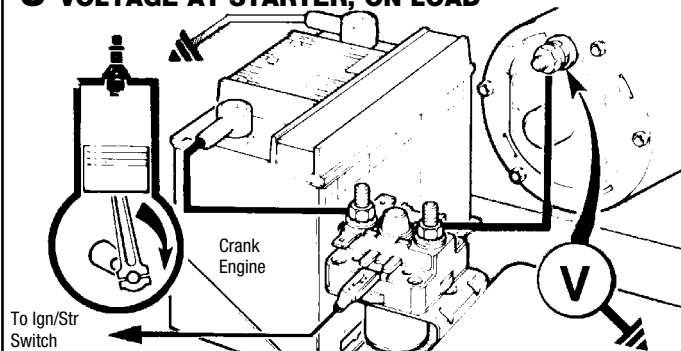
TEST:	RESULT
<b>1 HYDROMETER READING</b> 	<p>Below 1.230 Recharge and then test → Test 2</p> <p>1.230-1.290 → Test 2</p>
<b>2 CONNECTIONS</b> 	<p>Clean and tight → Test 3</p> <p>Loose and/or dirty Rectify → Test 3</p>
<b>3 BATTERY VOLTAGE, ON LOAD</b> 	<p>If starter does not motor, check solenoid operation, cables, earth connections. Rectify.</p> <p>Should be approx. Inertia 10.5v Pre-Engaged 10.0v → Test 4</p> <p>Below expected voltage, check battery charge and if low, re-test with good battery → Test 4</p>
<b>4 VOLTAGE AT SOLENOID OPERATING TERMINAL</b> 	<p>Should be: Similar voltage to previous test → Test 5</p> <p>If voltage is lower than in previous test, check ignition/starter switch, all cables and connections, etc. Rectify. → Test 5</p> <p>See also note below</p>



Should be:  
Within 0.5V of voltage in  
test 3  
→ Circuit  
Satisfactory

Voltage more than 0.5V  
below reading in test 3  
→ Test 6

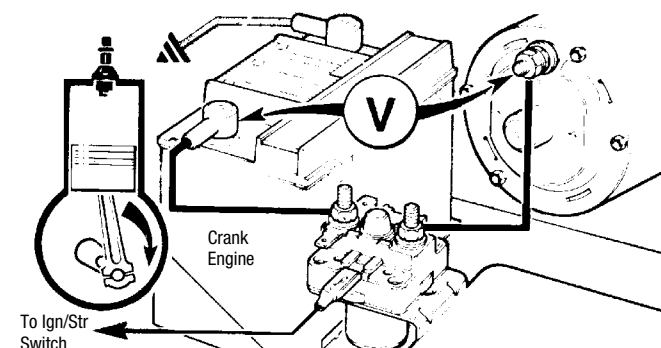
### 5 VOLTAGE AT STARTER, ON LOAD



Should be:  
Approx. zero voltage  
→ Test 8

If above 0.5V  
→ Test 7

### 6 VOLTAGE DROP, INSULATED LINE

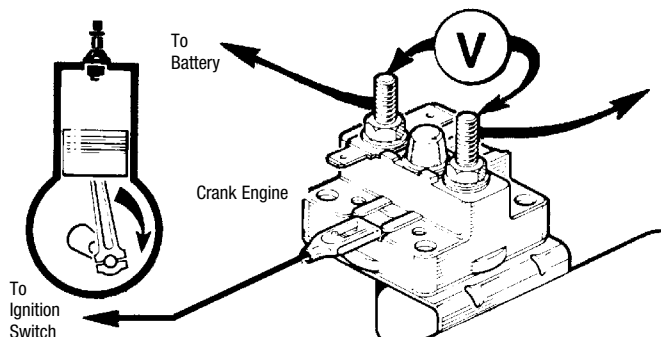


Should be:  
Approx. zero voltage.  
If shown, solenoid is sat-  
isfactory and a fault exists  
elsewhere in the circuit.  
Check all insulated line  
cables and connections.  
Rectify.

Re-check as test 6  
→ Test 8

If above 0.25 V, replace  
solenoid  
→ Test 8

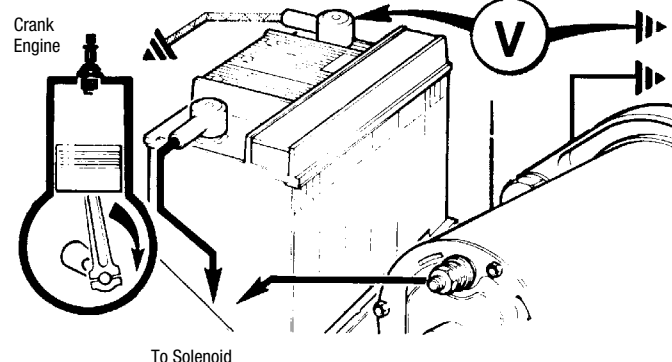
### 7 VOLTAGE DROP, SOLENOID CONTACTS



Should be:  
Approx. zero voltage.

If above 0.25V, check all  
earth connections includ-  
ing chassis/engine bond-  
ing strap.

### 8 VOLTAGE DROP, EARTH LINE



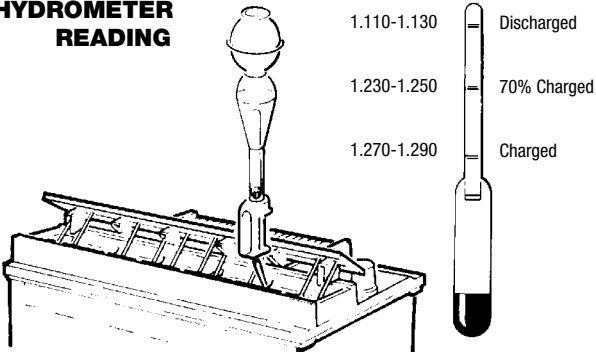
RECOMMENDED TEST EQUIPMENT:

- D.C. Moving Coil Voltmeter Scale 0-20V
- D.C. Moving Coil Ammeter Scale 5-0-100A

15/16 AC, 15/16/17/18/20/23/25 ACR Systems

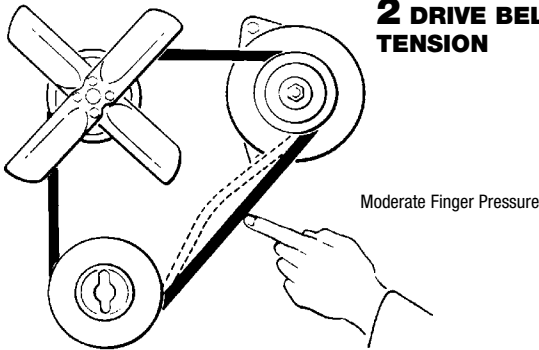
TEST: RESULT

1 HYDROMETER  
READING



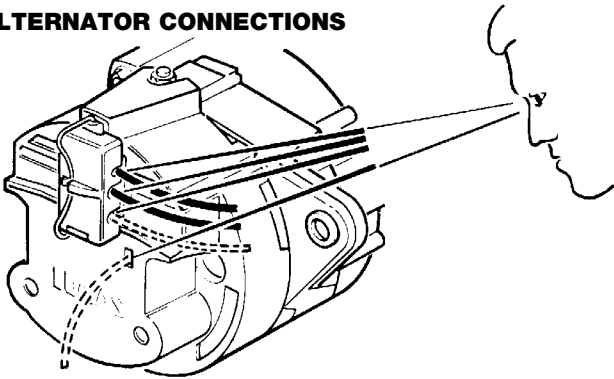
Below 1.230  
Recharge and then test  
→ Test 2  
1.230-1.290  
→ Test 2

2 DRIVE BELT  
TENSION



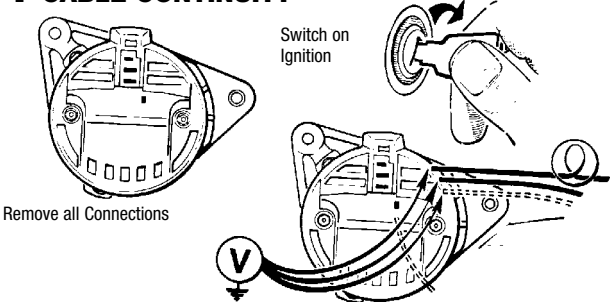
6mm (1/4")  
→ Test 3  
Loose and/or worn  
Rectify  
→ Test 3

3 ALTERNATOR CONNECTIONS



Clean and tight  
→ Test 4  
Loose and/or dirty  
Rectify  
→ Test 4

4 CABLE CONTINUITY



Battery Voltage  
→ Test 5  
No reading (If no read-  
ing for "Ind" lead, check  
warning light  
Rectify  
→ Test 5

Ammeter reading should exceed

15 AC/ACR.....	25A
16 AC/ACR.....	30A
17 ACR.....	33A
17 ACR (Combine Harvester)....	24A
18 ACR.....	40A
20 ACR.....	60A
23 ACR.....	50A
25 ACR.....	60A

Reading correct:

→ Test 6  
If less than above, remove and rectify. (If 15/16 AC, short 'F' and '-' on 4TR and repeat. If satisfactory, replace 4TR  
→ Test 6

V1 0.5V max.  
V2 0V max.

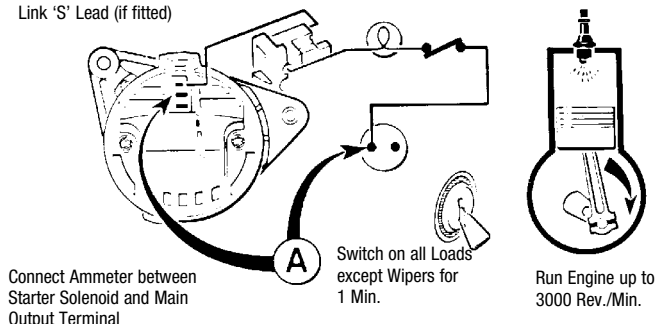
→ Test 7  
If greater than above Rectify  
→ Test 7

Run until ammeter reads less than 10A.  
Voltmeter should read 13.6 - 14.4V.

If reading incorrect, replace alternator control.

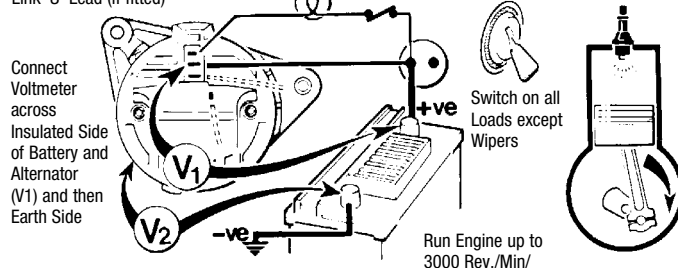
### 5 ALTERNATOR OUTPUT

Link 'S' Lead (if fitted)



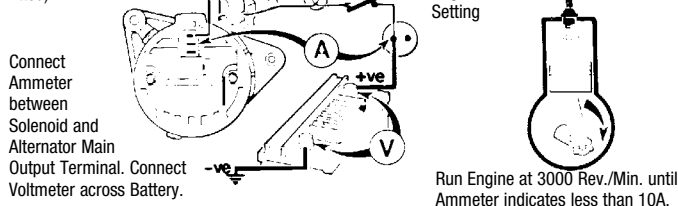
### 6 CIRCUIT CHARGING VOLTAGE DROP

Link 'S' Lead (if fitted)



### 7 4TR, 8TR, 11TR, 14TR ALTERNATOR CONTROL

Link 'S' Lead (if fitted)



### 10/11 AC SYSTEMS

- Test 1 Hydrometer reading  
See Test 1 ACR Systems  
Test 2 Drive Belt Tension  
See Test 2 ACR Systems  
Test 3 Alternator Connections  
See Test 3 ACR Systems

If ammeter shows no charge, check cables and connections to relay 'C' terminals.  
If satisfactory

→ Test 5  
If ammeter now shows charge, check cables and connections to 'W' terminals (6RA relay) or 'R' terminals (16RA relay).  
16RA only - measure voltage at alternator (see Test 7) and if 6-8V, replace relay. If incorrect, replace alternator.

→ Test 5

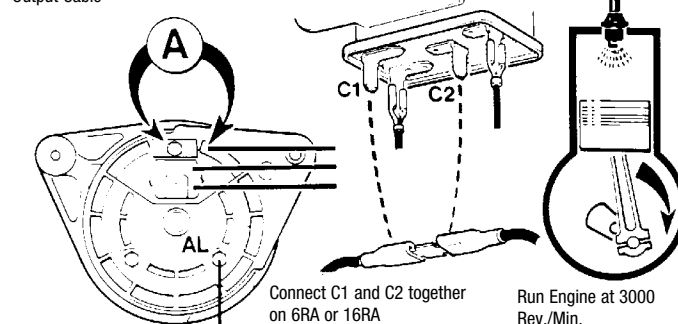
Ammeter should read

10AC	35A	
11AC 12V	45A	{ 23567 23580 23633
11AC 12V	60A	
11AC 24V	23A	

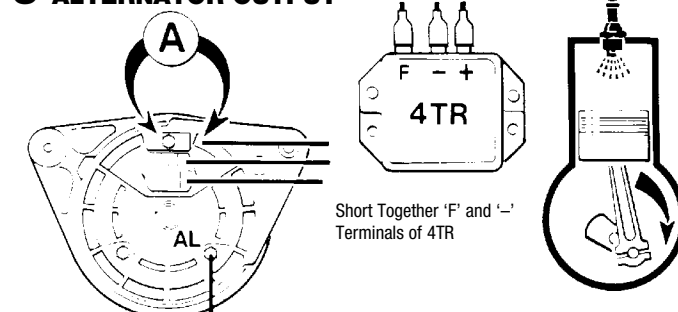
→ Test 6  
If less than above, remove alternator and rectify  
→ Test 6

### 4 6RA, 16RA RELAY (CONDITION & CHARGE)

Connect Ammeter in Main Output Cable



### 5 ALTERNATOR OUTPUT



# STANDARD TERMS AND CONDITIONS OF SALE & LIMITED WARRANTY

Last updated: March 17, 2018

PLEASE READ THE FOLLOWING CAREFULLY. By clicking the button "Agree," or otherwise accessing and using our website, and/or by placing an order with Moss Motors, Ltd. ("Moss," "we" "us" "our"), you acknowledge and represent that you are over 18 and have the legal capacity and authority to enter this Terms and Conditions/Warranty Agreement ("Terms"). These Terms constitute a binding agreement between Moss and you.

## 1. AGREEMENT TO TERMS AND PRIVACY POLICY

By accessing and continuing to use our Website (<http://mossmotors.com> "Website"), and/or by placing orders with Moss in any other manner, you are agreeing to these Terms including our Privacy Policy ("Privacy Policy", as found immediately following).

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Moss is proud to provide one of the longest warranty in the business. Everything we sell is warranted to be free from defects in material and workmanship for 2 years from the date of invoice, with the exception of all superchargers, supercharger components, and supercharger hardware which carry a 1 year warranty. If the product warranted above fails, within the warranty period, Moss will, at its discretion, repair or replace the product. This warranty does not cover labor, failure of related components, normal wear of brake or clutch components or failure resulting from alteration, misuse, accidental damage, faulty installation, or faulty repair. TO THE FULL EXTENT PERMISSIBLE BY LAW, WE DISCLAIM ALL WARRANTIES, EXPRESS OR IMPLIED, OTHER THAN THOSE EXPRESSLY STATED HEREIN, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. If a product/part fails while under warranty, a warranty request should be submitted to Moss' sales department and must be supported by the original Moss purchase invoice, documentation of the failure and, upon request, return of the defective part.

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Moss reserves the right, at its discretion, to change these Terms at any time and/or to discontinue any part of the Website. A change to the Terms will be effective (a) ten days following Moss sending a notice to you; or (b) after Moss posts a revised agreement on the Website or in the Catalogue and you subsequently use the Website and/or order a part/product from us.

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By ordering parts/products from Moss you agree that (a) all claims arising out of or relating to the transaction will be governed by California Law; (b) all claims arising out of or relating to the transaction shall be brought and litigated exclusively in the Superior Court of the County of Santa Barbara (Anacapa Division), California, USA; and (c) you consent to personal jurisdiction in the previously mentioned court.

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If any provision, or part of a provision, of these Terms is held to be unenforceable, the rest of the Terms shall remain intact and be construed without the unenforceable such provision, or part of said provision. Moss may provide you with notices, including those regarding changes to the Terms, by email, regular mail, or postings on the Website and in the Catalogue. A waiver of any term or provision of these Terms will be effective only if Moss expressly states in a writing signed by an authorized representative that Moss is waiving that specified term or provision. These Terms and the Privacy Policy represent the complete agreement between you and Moss and supersede all prior agreements and representations related to the subject matter hereof.

# PRIVACY POLICY

## 1. OUR COMMITMENT TO PRIVACY

This notice describes our Privacy Policy. Our privacy policy is designed to advise you about how we collect, use, and protect the personal information you provide. *By using our website or transacting business with us, you consent to the collection and use of your personal information as described in this Privacy Policy.*

## 2. WHAT INFORMATION IS COLLECTED

(a) Information You Provide To Us: We collect any information you enter on our site, or that you give us in any other way. You can choose not to provide certain information, but you may not be able to take advantage of our services and features. (b) Automatic Information: When you visit a website, you disclose certain information, such as your Internet Protocol (IP) address and the time of your visit. This site, like many other sites, records this basic information about visits to our site. (c) "Cookies": A cookie is a small piece of data that is sent to your browser or mobile device by websites, mobile apps, and advertisements that you access or use. This data is stored on your browser or mobile device and helps website and mobile apps to remember things about you to improve your experience with the website. Most browsers are set up to accept cookies, but you can change your settings to have your browser notify you when you receive a new cookie or to refuse to accept cookies. If you do not wish for cookies to be placed on your computer, most web browsers permit you to prevent that from taking place. However, please keep in mind that these technologies are an important part of how the website works; removing, rejecting or limit-

ing the use of cookies or other similar technologies might affect the availability and functionality of the website. To opt-out of receiving our direct mail or catalogs, you may send us an email at [moss.sales@mossmotors.com](mailto:moss.sales@mossmotors.com) or call us at 800-689-9313.

## 3. HOW AND WHEN THE INFORMATION IS USED

The information we collect is used for administering our business activities i.e., collecting your name, mailing address, credit card information, and e-mail address to allow for us to process and fulfill an order you place on our website. Occasionally we may use the information to notify you about changes to our website, new services, or special offers. If you wish to unsubscribe from our email list you may at any time.

## 4. HOW WE PROTECT YOUR INFORMATION

The privacy and protection of your information is important to us. We do not make any personal information available to third parties without your permission. Your access to some services and content is password protected. We advise that you do not disclose your password to anyone. In addition, we recommend you sign out of password-protected services at the end of your session.

## 5. WHO HAS ACCESS TO THE INFORMATION

Information about our users is important to us. We will not disclose individually identifiable information to any third party without first receiving that user's permission, except as necessary to fulfill your orders and support our marketing activities including direct mail, e-mail, database cleaning

and maintenance, and analysis. They have access to personal information needed to perform their functions, but may not use it for other purposes. We do not sell, rent or trade our customers' personal information to third parties. We may from time to time contract with third party vendors to provide ads to our customers on our behalf via the Internet or to send direct mail or catalogs to customers whom we think may be interested in our products or services. In order to do so, the vendor may collect anonymous information about your visits to our website using a "cookie". Third-party vendors may then pool the anonymous information that they collect from our website with other sources of information, which may include your name and mailing address, for purposes of determining whether you might be interested in receiving direct mail or a catalog.

## 6. METHODS WE USE TO PROTECT YOUR INFORMATION


We use security software to protect the confidentiality of your personal information. When you order from us, we offer a secure server. The secure server software (SSL) encrypts all the information you input before it is sent to us. Our system supports up to 128-bit encryption, one of the highest levels available.

## 7. CHANGES TO PRIVACY POLICY

If our Privacy Policy or procedures change, we will immediately post those changes to our website. Any such changes will be effective immediately upon being posted, unless otherwise stated in the change.

## 8. EFFECTIVE DATE

This Privacy Policy is effective as of March 17, 2018.

 **WARNING:** Cancer and Reproductive Harm. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



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